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(54) **WIPER BLADE FOR WINDSHIELDS, ESPECIALLY AUTOMOBILE WINDSHIELDS, AND METHOD FOR THE PRODUCTION THEREOF**

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(57) **ABSTRACT**

The invention relates to a wiper blade for windshields, especially automobile windshields, comprising at least one support element, a support element **(12)**, a wiper strip **(14)** and connecting means **(16)** for a wiper arm **(18)**. The support element **(12)** is a long flat rod to which the wiper strip **(14)** and the connecting means **(16)** are fixed. According to the invention, the flat rod has a cross-sectional profile **(40)**, whereby $F_{wf}*L^2/48*E*I_{zz}<0.009$ when F_{wf} is the pressure force exerted on the wiper blade or the pressure force for which the wiper blade was originally intended, L represents the length of the wiper blade, E stands for the elasticity module of the flat rod material and I_{zz} is the moment of inertia of the cross-sectional profile around the z axis (perpendicular to an s axis associated with the flat rod and perpendicular to the y axis).
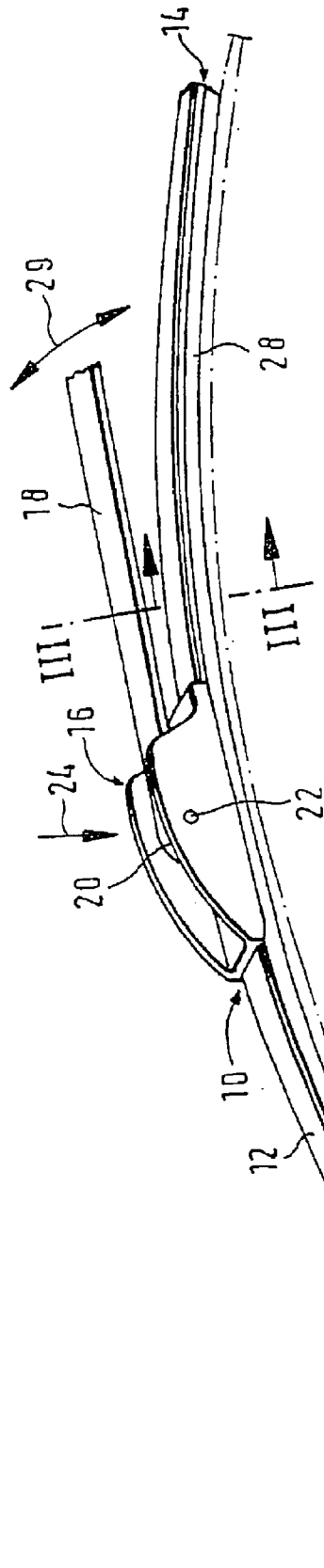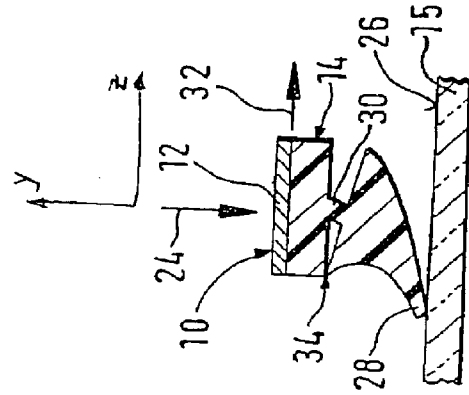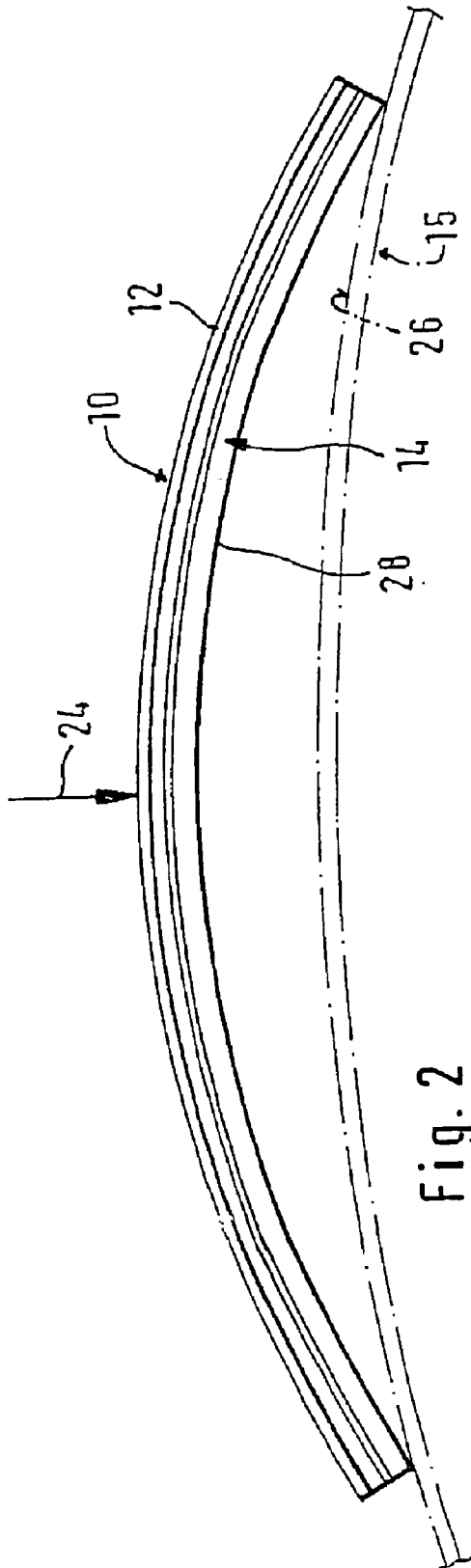
11 Claims, 6 Drawing Sheets
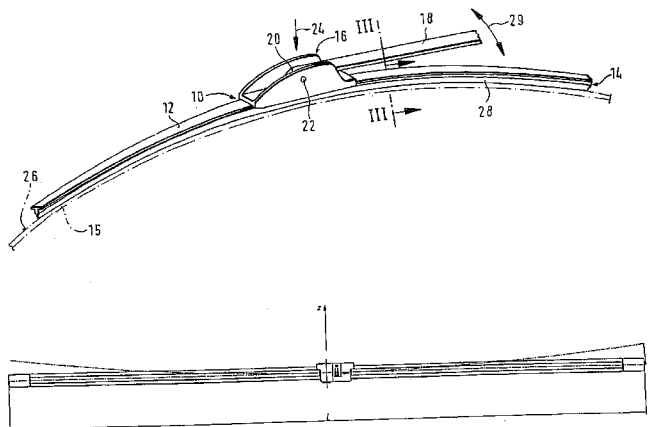
Fig. 1

Fig. 3

Fig. 2

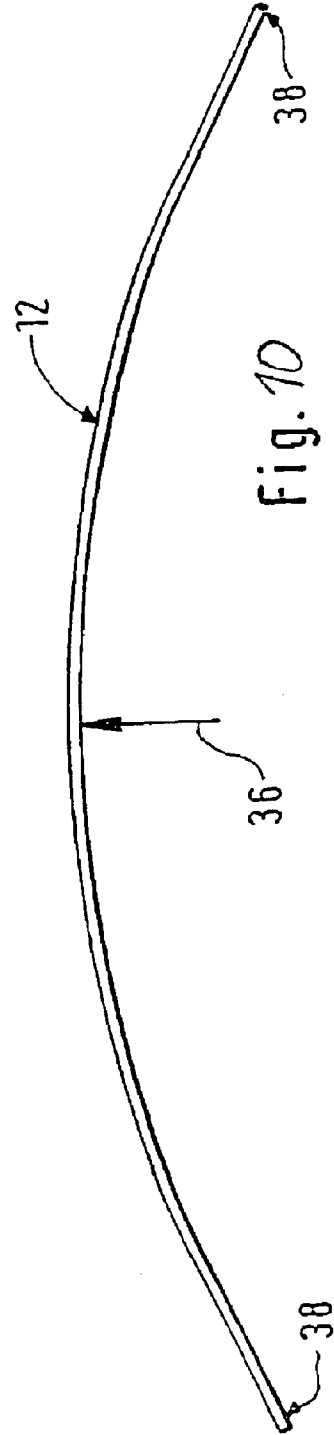Fig. 10
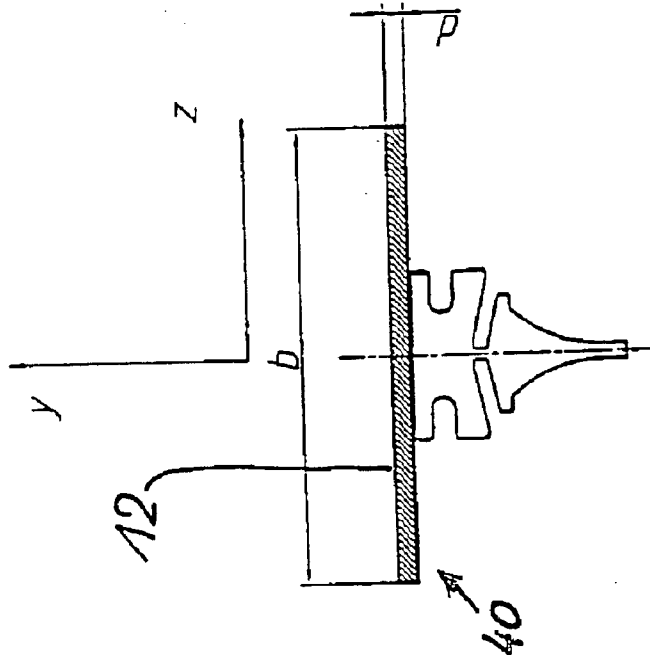
Fig. 4

Fig. 5

Fig.6

Fig.7

DOCKET ALARM
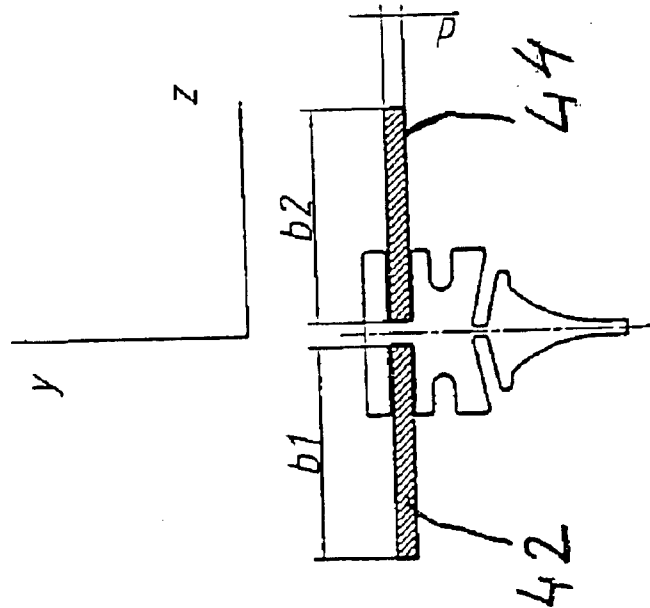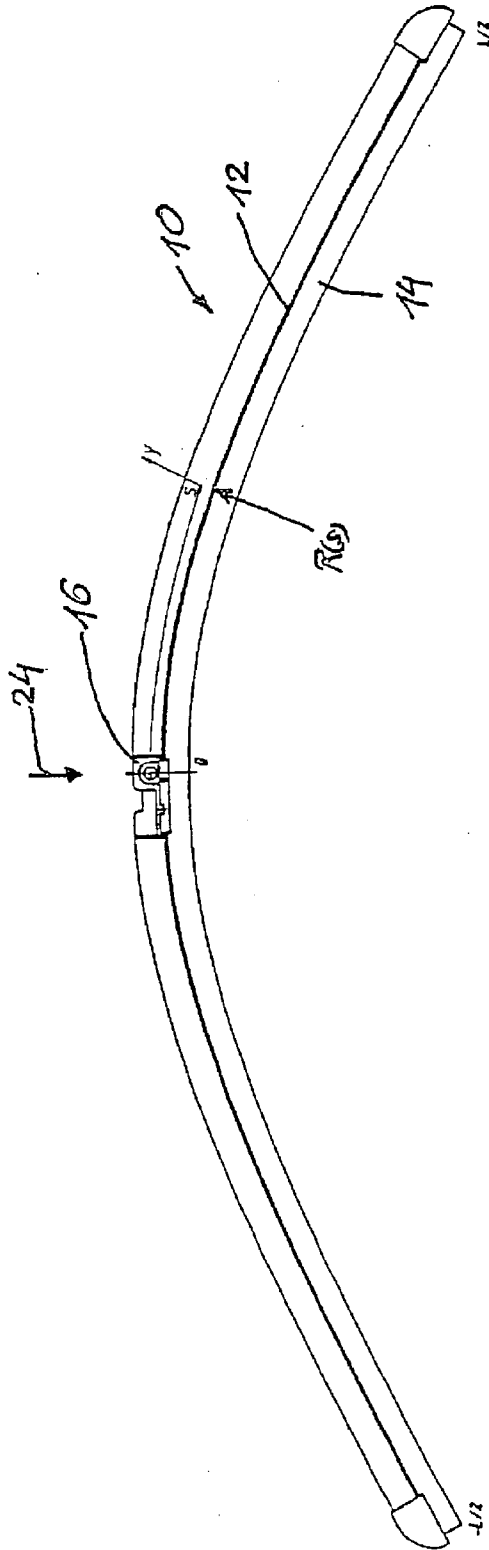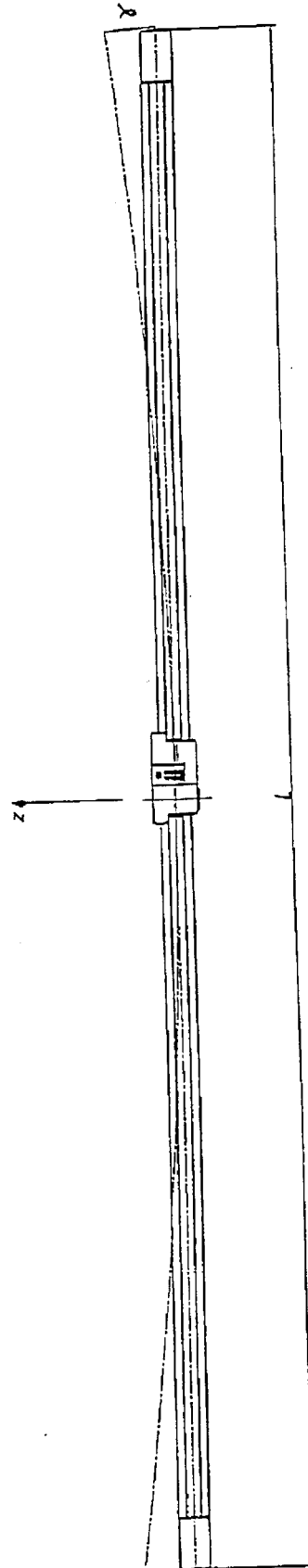
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