



Exhibit 2014

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Date/Initials	Experiment																																				
21 may 2016	Samples are analyzed according to following UPLC method:																																				
ANALYTICAL INFORMATION																																					
UPLC method																																					
Column:	Waters Acuity UPLC HSS C18, 2.1x100 mm, 1.8 µm																																				
Eluent:	0.2% TFA in Water and 50:50; ACN:MeOH																																				
Injection volume:	3.5 µ																																				
Flow:	0.4 ml/min																																				
Run time:	16 min																																				
Internal standard:	Saccharine (measured at 250nm)																																				
Solvents																																					
A 1:	0.2% TFA in Water																																				
B 1:	50:50; ACN:MeOH																																				
Binary Pump Program																																					
<table border="1"> <thead> <tr> <th>Time (min)</th> <th>Solvent A (%)</th> <th>Solvent B (%)</th> <th>Flow (ml/min)</th> </tr> </thead> <tbody> <tr><td>Initial</td><td>98.0</td><td>2.0</td><td>0.40</td></tr> <tr><td>4</td><td>90.0</td><td>10.0</td><td>0.40</td></tr> <tr><td>10</td><td>85.0</td><td>15.0</td><td>0.40</td></tr> <tr><td>12</td><td>44.0</td><td>56.0</td><td>0.40</td></tr> <tr><td>13</td><td>2.0</td><td>98.0</td><td>0.40</td></tr> <tr><td>14</td><td>2.0</td><td>98.0</td><td>0.40</td></tr> <tr><td>15</td><td>98.0</td><td>2.0</td><td>0.40</td></tr> <tr><td>16</td><td>98.0</td><td>2.0</td><td>0.40</td></tr> </tbody> </table>		Time (min)	Solvent A (%)	Solvent B (%)	Flow (ml/min)	Initial	98.0	2.0	0.40	4	90.0	10.0	0.40	10	85.0	15.0	0.40	12	44.0	56.0	0.40	13	2.0	98.0	0.40	14	2.0	98.0	0.40	15	98.0	2.0	0.40	16	98.0	2.0	0.40
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Autosampler																																					
Injection mode: Partial Loop with needle overfill																																					
Weak Solvent wash 90/10 Water/MeOH																																					
Strong Solvent wash 10/90 Water/MeOH																																					
Column Temperature: 50°C																																					
UV detector																																					
Channel 1: 270 nm – Bandwidth 1.2 nm – detection of furanics																																					
Channel 2: 250 nm – Bandwidth 1.2 nm – detection of standard saccharine																																					
Collect 3D data																																					
- Range 190 to 400 nm step 1.2 nm																																					
<i>Process and export results of sequence 160524_Am1630_RUN01.RAW</i>																																					
<i>Use processing method "Processing Monomer Oxidation"</i>																																					
<i>Export results into excel file "2016-Q2-Monomer_UPLC data-area" in the folder PlyxyAnalytics\Analytics\Processed data</i>																																					
<i>Report to JBL</i>																																					

Date/Initials

Experiment 3

12 MAY 16

Introduction

DVK

follow up experiments on Experiment 1 page 1

Equipment

QCS ϕ 4 (LR- ϕ 4)QCS block 2 ϕ & 3 ϕ

Experimental procedure

Calibration for project AM1630 T: 145, 160 and 180 oC
QCS (ID)
NAME Date

Reactor content: 1.5 mL Acetic Acid 20 bar Air/N₂
Stirring rate=750rpm

12 MAY 16 DVK

chemicals	supplier	Lot No.	CAS No.	Ambient Nr.	MW	purity
HMF	Epochen	2211704013	67-47-9	8341	126.11	99%
AMF	Aldrich	3101659V	10551-58-3	6850	168.15	99%
DMSO	Biosolve	100-023	67-08-5	5814	108.15	99.90%
Co(OAc) ₂ ·4H ₂ O	Sigma Aldrich	54057-11-3	6147-53-1	5079	249.08	
Mn(OAc) ₂ ·4H ₂ O	Aldrich	50000-33-9	6160-79-1	6858	245.09	99%
NiBr ₂	Sigma	900-1899	7647-15-6	5152	162.89	
Acetic Acid	Biosolve	1072081	64-10-7	8833	60.05	99.80%

SOLUTIONS:	HMF	AMF	Acetic Acid
needed (g)	actual	needed (g)	actual
A	2.5	5.00065	0
B	1.5	2.94856	1.333
C	1	1.86407	2.960

needed actual

Cat	Co(AcO) ₂ ·4H ₂ O	Mn(AcO) ₂ ·4H ₂ O	AcOH	
needed (mg)	actual	needed (mg)	actual	mL AcOH mark
226.643	226.770	223.012	226.0715	85

needed actual

conditions: Air 20 bar, T = 145 oC, 1 hr reaction time	QCS (ID)	amount (g)	Cat (mL)	pressure
AM1630-R1-13	A	0.5	1	20
AM1630-R1-14	B	0.5	1	20
AM1630-R1-15	C	0.5	1	20
AM1630-R1-16	C	0.5	1	20
AM1630-R1-17	B	0.5	1	20
AM1630-R1-18	C	0.5	1	20
AM1630-R1-19	A	0.5	1	20
AM1630-R1-20	A	0.5	1	20
AM1630-R1-21	C	0.5	1	20
AM1630-R1-22	A	0.5	1	20
AM1630-R1-23	B	0.5	1	20
AM1630-R1-24	B	0.5	1	20

solution
actual

→

before exp (mg)

after exp (mg)

QCS block: location as last time please! →>

A	B	C	C
B	C	A	A
C	A	B	B

reactor	1	2	3	4
	5	6	7	8

clear blocks with sleeves

add stirrer and weigh blocks

close and pressure

place in pre-heated block according to settings

fill in log book

place immediately after reaction time (1hr) in ice (30 minutes)

decompress and open in fumehood

if possible weigh reactors

make ES 70 mg/mL solution (350 mL)

add saccharine stock solution and stir until dissolved

→>
0 mg/mL
step 1: add 5 mL ES
24500 mg saccharine in 350 mL (to mark 350)

step 2: take 10 mL and add to 3 mL water

take solutions and add them to sample vials containing H₂O

calculations:

sample work up:

reactor content:

ES concentration:

estimated furans in res.

1.5 mL

70 mg/mL

61.88640834 mg

step 1: Add ES

mL added

5

new concentrations:

mg/mL

53.84615385

step 2 use

H₂O (mL)

0.01

final concentration

mg/mL

0.178890877

0.031632209

recipe:

step 1: Add ES (5 mL) directly to the reactor

ES amount:

70 mg/mL

5 mL

35 g

500 mL

35.1365 gram

70.273 mg/mL

step 2: stir until all is dissolved:

step 3: dilute

take

10 uL

3 mL

solution:

of water in a vial

step 4: take 1 mL of the resulting solution and submit for UPLC analysis

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