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ORIGINAL NUMBER 077531,092	FILED DATE 12/19/90	SUBCLASS			
	RULE 60				

APPLICANTS: YOSHIHIRO FUJIKAWA, FUNABASHI-SHI, JAPAN; MIKIO SUZUKI, FUNABASHI-SHI, JAPAN; HIROSHI IWASAKI, FUNABASHI-SHI, JAPAN; MITSUAKI SAKASHITA, SHIRAKA-MACHI, JAPAN; MASAKI KITAHARA, SHIRAKA-MACHI, JAPAN.

CONTINUING DATA**
 VERIFIED THIS APPLN IS A CON OF 07/233,752 08/19/83

*subsequent w/ 3/31/95
 all appeal to CAFC*

VERIFIED JAPAN 08/20/87
 JAPAN 01/26/88
 JAPAN 09/13/88

Foreign priority claimed 35 USC 119 conditions met	<input checked="" type="checkbox"/> yes <input type="checkbox"/> no <input checked="" type="checkbox"/> yes <input type="checkbox"/> no	AS FILED	STATE OR COUNTRY	SHEETS DRWGS.	TOTAL CLAIMS	INDEP. CLAIMS	FILING FEE RECEIVED	ATTORNEY'S DOCKET NO.
Verified and Acknowledged	Examiner's Initials	→	JPX				\$600.00	

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 ARLINGTON, VA 22202

TITLE: JOINTLINE TYPE WEAVING METHOD

U.S. DEPT. of COMM., Pat. & TM Office -- PTO-436L (rev. 10-78)

PARTS OF APPLICATION FILED SEPARATELY					
NOTICE OF ALLOWANCE MAILED		PREPARED FOR ISSUE		CLAIMS ALLOWED	
9-30-98		Assistant Examiner	Docket Clerk	Total Claims	Print Claim
				5	1
ISSUE FEE		Laura L. Stockton Laura J. Stockton Primary Examiner		DRAWING	
Amount Due	Date Paid			Sheets Drwg.	Figs. Drwg.
1320.00	10/7/98				
Label Area		ISSUE CLASSIFICATION		ISSUE BATCH NUMBER	
		Class	Subclass	J91	
		514	311		
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Form PTO-436
Rev. 5/89


PATENT APPLICATION SERIAL NO. 07 631092

U.S. DEPARTMENT OF COMMERCE
PATENT AND TRADEMARK OFFICE
FEE RECORD SHEET

100 DL 01/03/91 07631092

1 101 630.00 CK 49-146-0

PTO-1556
(5/87)

BAR CODE LABEL		U.S. PATENT APPLICATION			
					
SERIAL NUMBER	FILING DATE	CLASS	GROUP ART UNIT		
07/631,092	12/19/90 RULE 60	546	129		
APPLICANT	YOSHIHIRO FUJIKAWA, FUNABASHI-SHI, JAPAN; MIKIO SUZUKI, FUNABASHI-SHI, JAPAN; HIROSHI IWASAKI, FUNABASHI-SHI, JAPAN; MITSUAKI SAKASHITA, SHIRAOKA-MACHI, JAPAN; MASAKI KITAHARA, SHIRAOKA-MACHI, JAPAN. **CONTINUING DATA***** VERIFIED THIS APPLN IS A CON OF 07/233,752 08/19/88 <hr/> **FOREIGN/PCT APPLICATIONS***** VERIFIED <hr/>				
STATE OR COUNTRY	SHEETS DRAWING	TOTAL CLAIMS	INDEPENDENT CLAIMS	FILING FEE RECEIVED	ATTORNEY DOCKET NO.
JPX	0	2	1	\$ 630.00	49-146-0-CON
ADDRESS	OBLON, SPIVAC, MC CLELLAND, MAIER & NEUSTADT FOURTH FLOOR 1755 JEFFERSON DAVIS HIGHWAY ARLINGTON, VA 22202				
TITLE	QUINOLINE TYPE MEVALONOACTONES				
This is to certify that annexed hereto is a true copy from the records of the United States Patent and Trademark Office of the application as originally filed which is identified above. By authority of the COMMISSIONER OF PATENTS AND TRADEMARKS Date _____ Certifying Officer _____					

07 631092



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Docket No. 49-146-0 CONT

HONORABLE COMMISSIONER OF PATENTS & TRADEMARKS
WASHINGTON, D.C. 20231

SIR: This is a request for filing a

Continuation

application under 37 C.F.R. 1.60,

Division

of copending prior application Serial No. 07/233,752 filed on AUGUST 19, 1988 of
YOSHIHIRO FUJIKAWA ET AL date

for QUINOLINE TYPE MEVALONOLACTONES
title of invention

1. Enclosed is a copy of the prior application as originally filed and an affidavit or declaration verifying it as a true copy.
2. Small Entity Status of this application has been established by a Verified Statement submitted in the parent application.
3. The filing fee is calculated below:

CLAIMS AS FILED, LESS ANY CLAIMS CANCELLED BY AMENDMENT BELOW

For	Number filed	Number extra	Basic Rate	Fee \$630.00
Total Claims	1 - 20	= - 0	x \$ 20	= 0
Independent Claims	1 - 3	= 0	x \$ 60	= 0
<input type="checkbox"/> Multiple Claim Fee - \$ 200				= 0
Total Filing Fee				= \$630

4. The Commissioner is hereby authorized to charge any fees which may be required for the papers being filed herewith and for which no check is enclosed herewith, or credit any overpayment to Account No. 15-0030. A duplicate copy of this sheet is enclosed.
5. A check in the amount of \$ 630.00 is enclosed.
6. Cancel Claims 2-9 and 11-40
7. Amend the specification by inserting before the first line the sentence:
This is a continuation, division, of application Serial No. 07/233,752, filed on AUGUST 19, 1988.
8. New Drawings are enclosed.
9. The prior application is assigned to: _____

10. The Power of Attorney in the prior application is to: Norman F. Oblon, Reg. No. 24,618; Marvin J. Spivak, Reg. No. 24,913; C. Irvin McClelland, Reg. No. 21,124; Gregory J. Maier, Reg. No. 25,599; Arthur I. Neustadt, Reg. No. 24,854; Robert C. Miller, Reg. No. 25,357; Richard D. Kelly, Reg. No. 27,757; James D. Hamilton, Reg. No. 28,421; Eckhard H. Kuesters, Reg. No. 28,870; Robert T. Pous, Reg. No. 29,099; Charles L. Gholz, Reg. No. 26,395; Vincent J. Sunderdick, Reg. No. 29,004; William E. Beaumont, Reg. No. 30,996; Steve B. Kelber, Reg. No. 30,073; Stuart D. Dwork, Reg. No. 31,103; Robert F. Gnuse, Reg. No. 27,295; and Jean-Paul Lavalleye, Reg. No. 31,451, all of OBLON, SPIVAK, McCLELLAND, MAIER & NEUSTADT, P.C., Fourth Floor, 1755 Jefferson Davis Highway, Arlington, Virginia 22202.

- a. The power appears in the original papers of the prior application. (copy enclosed)
- b. Since the power does not appear in the original papers, a copy of the power in the prior application is enclosed.
- c. Recognize as associate attorney and address all future communications to:

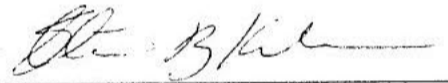
name, registration number and address

11. A Preliminary Amendment is enclosed.

12. Priority under §120 is enclosed as well as Declaration of Steven B. Kelber. White Advance Serial Number Postal Card (postage pre-paid) attached.

Respectfully submitted,

OBLON, SPIVAK, McCLELLAND,
MAIER & NEUSTADT, P.C.



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4/89

07 631092



Our Ref.: NC-115

- 1 -

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QUINOLINE TYPE MEVALONOLACTONES

AI
The present invention relates to novel mevalonolactones having a quinoline ring, processes for their production, pharmaceutical compositions containing them and their pharmaceutical uses particularly as anti-hyperlipidemic, hypolipoproteinemic and anti-atherosclerotic agents, and intermediates useful for their production and processes for the production of such intermediates.

10 Some fermentation metabolic products such as compactine, CS-514, Mevinolin or semi-synthetic derivatives or fully synthetic derivatives thereof are known to be inhibitors against HMG-CoA reductase which is a rate limiting enzyme for cholesterol biosynthesis. (A. Endo J. Med Chem., 28(4) 401 (1985))

15 CS-514 and Mevinolin have been clinically proved to be potentially useful anti-hyperlipoproteinemic agents, and they are considered to be effective for curing or preventing diseases of coronary artery sclerosis or
20 atherosclerosis. (IXth Int. Symp. Drugs Affect. Lipid

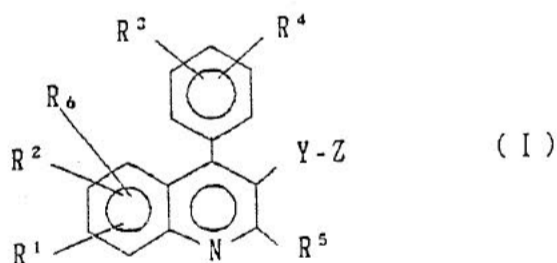
Metab., 1986, p30, p31, p66)

However, with respect to fully synthetic derivatives, particularly hetero aromatic derivatives of inhibitors against HMG-CoA reductase, limited information is disclosed in the following literatures:

WPI ACC NO. 84-158675, 86-028274, 86-098816, 86-332070, 87-124519, 87-220987, 88-07781, 88-008460, 88-091798 and 88-112505.

The present inventors have found that mevalonolactone derivatives having a quinoline ring, the corresponding dihydroxy carboxylic acids and salts and esters thereof have high inhibitory activities against cholesterol biosynthesis wherein HMG-CoA reductase acts as a rate limiting enzyme. The present invention has been accomplished on the basis of this discovery.

The novel mevalonolactone derivatives of the present invention are represented by the following formula I:



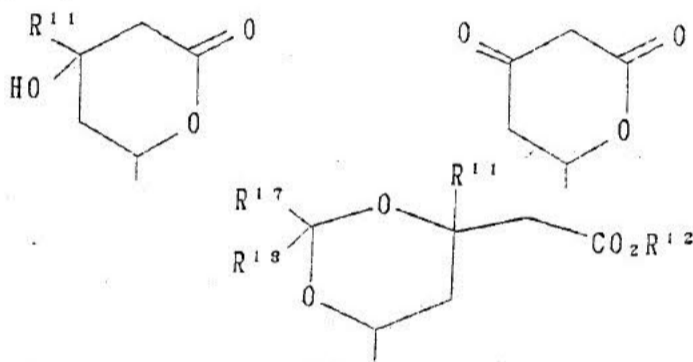
wherein R¹, R², R³, R⁴ and R⁶ are independently hydrogen, C₁₋₆ alkyl, C₃₋₆ cycloalkyl, C₁₋₃ alkoxy, n-butoxy, i-butoxy, sec-butoxy, R⁷R⁸N- (wherein R⁷ and R⁸ are independently hydrogen or C₁₋₃ alkyl), trifluoromethyl, trifluoromethoxy, difluoromethoxy, fluoro, chloro, bromo,

phenyl, phenoxy, benzyloxy, hydroxy, trimethylsilyloxy, diphenyl-t-butylsilyloxy, hydroxymethyl or $-\text{O}(\text{CH}_2)_2\text{OR}^{19}$ (wherein R^{19} is hydrogen or C_{1-3} alkyl, and 2 is 1, 2 or 3); or when located at the ortho position to each other, R^1 and R^2 , or R^3 and R^4 together ^{separately} form $-\text{CH}=\text{CH}-\text{CH}=\text{CH}-$; or when located at the ortho position to each other, R^1 and R^2 together ^{separately} form $-\text{OC}(\text{R}^{15})(\text{R}^{16})\text{O}-$ (wherein R^{15} and R^{16} are independently hydrogen or C_{1-3} alkyl); Y is $-\text{CH}_2-$, $-\text{CH}_2\text{CH}_2-$, $-\text{CH}=\text{CH}-$, $-\text{CH}_2-\text{CH}=\text{CH}-$ or $-\text{CH}=\text{CH}-\text{CH}_2-$; and Z is $-\text{Q}-\text{CH}_2\text{WCH}_2-\text{CO}_2\text{R}^{12}$,

~~to be~~

15

or



(wherein Q is $-\text{C}(\text{O})-$, $-\text{C}(\text{OR}^{13})_2-$ or $-\text{CH}(\text{OH})-$; W is $-\text{C}(\text{O})-$, $-\text{C}(\text{OR}^{13})_2-$ or $-\text{C}(\text{R}^{11})(\text{OH})-$; R^{11} is hydrogen or C_{1-3} alkyl; R^{12} is hydrogen or R^{14} (wherein R^{14} is physiologically

20 hydrolyzable alkyl or M (wherein M is NH_4 , sodium, potassium, 1/2 calcium or a hydrate of lower alkylamine, di-lower alkylamine or tri-lower alkylamine)); two R^{13} are independently primary or secondary C_{1-6} alkyl; or two R^{13} together form $-(\text{CH}_2)_2-$ or $-(\text{CH}_2)_3-$; R^{17} and R^{18} are 25 independently hydrogen or C_{1-3} alkyl; and R^5 is hydrogen, C_{1-6} alkyl, C_{2-3} alkenyl, C_{3-6} cycloalkyl,

30 (wherein R^9 is hydrogen, C_{1-4} alkyl, C_{1-3}

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alkoxy, fluoro, chloro, bromo or trifluoromethyl),
phenyl-(CH₂)_m- (wherein m is 1, 2 or 3),
-(CH₂)_nCH(CH₃)-phenyl or phenyl-(CH₂)_nCH(CH₃)- (wherein n
is 0, 1 or 2).

5 Various substituents in the formula I will be
described in detail with reference to specific examples.
However, it should be understood that the present
invention is by no means restricted by such specific
examples.

10 C₁₋₆ alkyl for R¹, R², R³, R⁴, R⁶ and R⁹ includes, for
example, methyl, ethyl, n-propyl, i-propyl, n-butyl,
i-butyl, sec-butyl and t-butyl. C₁₋₃ alkoxy for R¹, R²,
R³, R⁴ and R⁶ includes, for example, methoxy, ethoxy,
n-propoxy and i-propoxy.

15 C₁₋₃ alkyl for R¹¹ includes, for example, methyl,
ethyl, n-propyl and i-propyl.

C₁₋₃ alkyl for R¹³ includes, for example, methyl,
ethyl, n-propyl and i-propyl.

Alkyl for R¹⁴ includes, for example, methyl, ethyl,
20 n-propyl, i-propyl, n-butyl and i-butyl.

M is a metal capable of forming a pharmaceutically
acceptable salt, and it includes, for example, sodium and
potassium.

CO₂M includes, for example, -CO₂NH₄ and -CO₂H.
25 (primary to tertiary lower alkylamine such as
trimethylamine).

C₁₋₆ alkyl for R⁵ includes, for example, methyl,

ethyl, n-propyl, i-propyl, n-butyl, i-butyl, sec-butyl, t-butyl, n-pentyl and n-hexyl.

C₃₋₆ cycloalkyl for R⁵ includes, for example, cyclopropyl, cyclobutyl, cyclopentyl and cyclohexyl.

5 C₂₋₃ alkenyl for R⁵ includes, for example, vinyl and i-propenyl.

Phenyl-(CH₂)_m- for R⁵ includes, for example, benzyl, β-phenylethyl and γ-phenylpropyl.

10 Phenyl-(CH₂)_nCH(CH₃)- for R⁵ includes, for example, α-phenylethyl and α-benzylethyl.

C₁₋₃ alkyl for R⁷ and R⁸ includes, for example, methyl, ethyl, n-propyl and i-propyl.

Further, these compounds may have at least one or two asymmetric carbon atoms and may have at least two to four
15 optical isomers. The compounds of the formula I include all of these optical isomers and all of the mixtures thereof.

Among compounds having carboxylic acid moieties falling outside the definition of -CO₂R¹² of the
20 carboxylic acid moiety of substituent Z of the compounds of the present invention, those which undergo physiological hydrolysis, after intake, to produce the corresponding carboxylic acids (compounds wherein the -CO₂R¹² moiety is -CO₂H) are equivalent to the compounds
25 of the present invention.

Now, preferred substituents of the compounds of the present invention will be described.

In the following preferred, more preferred still further preferred and most preferred examples, the numerals for the positions of the substituents indicate the positions on the quinoline ring. For example, N' shown by e.g. 1' or 2' indicates the position of the substituent on the phenyl substituted at the 4-position of the quinoline ring (the carbon connected to the quinoline ring is designated as 1'). The meanings of the respective substituents are the same as the above-mentioned meanings.

Preferred substituents for R^1 , R^2 and R^6 are hydrogen, fluoro, chloro, bromo, C_{1-3} alkyl, C_{1-3} alkoxy, C_{3-6} cycloalkyl, dimethylamino, hydroxy, hydroxymethyl, hydroxyethyl, trifluoromethyl, trifluoromethoxy, difluoromethoxy, phenoxy and benzyloxy.

Further, when R^6 is hydrogen, it is preferred that R^1 and R^2 together form methylenedioxy.

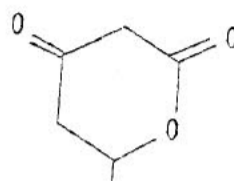
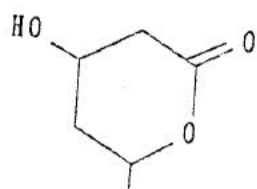
As preferred examples for R^3 and R^4 , when R^4 is hydrogen, R^3 is hydrogen, 3'-fluoro, 3'-chloro, 3'-methyl, 4'-methyl, 4'-chloro and 4'-fluoro.

Other preferred combinations of R^3 and R^4 include 3'-methyl-4'-chloro, 3',5'-dichloro, 3',5'-difluoro, 3',5'-dimethyl and 3'-methyl-4'-fluoro.

Preferred examples for R^5 include primary and secondary C_{1-6} alkyl and C_{3-6} cycloalkyl.

Preferred examples for Y include $-CH_2-CH_2-$ and $-CH=CH-$.

Preferred examples for Z include



5

$-\text{CH}(\text{OH})\text{CH}_2\text{CH}_2(\text{OH})\text{CH}_2\text{CO}_2\text{R}^{12}$, $-\text{CH}(\text{OH})\text{CH}_2\text{C}(\text{O})\text{CH}_2\text{CO}_2\text{R}^{12}$ and $-\text{CH}(\text{OH})\text{CH}_2\text{C}(\text{OR}^{13})_2\text{CH}_2\text{CO}_2\text{R}^{12}$.

Now, more preferred substituents of the compounds of the present invention will be described.

- 10 As more preferred examples for R^1 , R^2 and R^6 , when both R^2 and R^6 are hydrogen, R^1 is hydrogen, 5-fluoro, 6-fluoro, 7-fluoro, 8-fluoro, 5-chloro, 6-chloro, 7-chloro, 8-chloro, 5-bromo, 6-bromo, 7-bromo, 8-bromo, 5-methyl, 6-methyl, 7-methyl, 8-methyl, 5-methoxy, 15 6-methoxy, 7-methoxy, 8-methoxy, 5-trifluoromethyl, 6-trifluoromethyl, 7-trifluoromethyl, 8-trifluoromethyl, 6-trifluoromethoxy, 6-difluoromethoxy, 8-hydroxyethyl, 5-hydroxy, 6-hydroxy, 7-hydroxy, 8-hydroxy, 6-ethyl, 6-n-butyl and 7-dimethylamino.
- 20 When R^6 is hydrogen, R^1 and R^2 together represent 6-chloro-8-methyl, 6-bromo-7-methoxy, 6-methyl-7-chloro, 6-chloro-8-hydroxy, 5-methyl-2-hydroxy, 6-methoxy-7-chloro, 6-chloro-7-methoxy, 6-hydroxy-7-chloro, 6-chloro-7-hydroxy, 6-chloro-8-bromo, 25 5-chloro-6-hydroxy, 6-bromo-8-chloro, 6-bromo-8-hydroxy, 5-methyl-8-chloro, 7-hydroxy-8-chloro, 6-bromo-8-hydroxy, 6-methoxy-7-methyl, 6-chloro-8-bromo, 6-methyl-8-bromo,

6,7-difluoro, 6,8-difluoro, 6,7-methylenedioxy,
6,8-dichloro, 5,8-dimethyl, 6,8-dimethyl, 6,7-dimethoxy,
6,7-diethoxy, 6,7-dibromo or 6,8-dibromo.

When R^1 , R^2 and R^6 are not hydrogen, they together
5 represent 5,7-dimethoxy-8-hydroxy, 5,8-dichloro-6-hydroxy,
6,7,8-trimethoxy, 6,7,8-trimethyl, 6,7,8-trichloro,
5-fluoro-6,8-dibromo or 5-chloro-6,8-dibromo.

As more preferred examples for R^3 and R^4 , when R^3 is
hydrogen, R^4 is hydrogen, 4'-methyl, 4'-chloro or
10 4'-fluoro. When both R^3 and R^4 are not hydrogen, they
together represent 3',5'-dimethyl or 3'-methyl-4'-fluoro.

As more preferred examples for R^5 , the above-mentioned
preferred examples of R^5 may be mentioned.

As preferred examples for Y, $-\text{CH}_2-\text{CH}_2-$ and $(\text{E})--\text{CH}=\text{CH}-$
15 may be mentioned. As more preferred examples for Z, the
above preferred examples for Z may be mentioned.

Now, still further preferred substituents of the
compounds of the present invention will be described. As
examples for R^1 , R^2 and R^6 , when both R^2 and R^6 are
20 hydrogen, R^1 is hydrogen, 6-methyl, 6-ethyl,
6-trifluoromethyl, 6-hydroxy, 6-methoxy, 6-chloro,
6-bromo, 6-n-butyl and 7-dimethylamino.

When only R^6 is hydrogen, R^1 and R^2 represent
6,8-dichloro, 5,8-dimethyl, 6,8-dimethyl, 6,7-dimethoxy,
25 6,7-diethoxy, 6,7-dibromo, 6,8-dibromo, 6,7-difluoro and
6,8-difluoro.

As still further preferred examples for R^3 and R^4 ,

when R³ is hydrogen, R⁴ is hydrogen, 4'-chloro or 4'-fluoro, or R³ and R⁴ together represent 3'-methyl-4'-fluoro.

Still further preferred examples for R⁵ include ethyl,
5 n-propyl, i-propyl and cyclopropyl.

Still further preferred examples for Y include (E)--CH=CH-.

As still further preferred examples for Z, the above-mentioned preferred example for Z may be mentioned.

10 Now, the most preferred substituents for the compounds of the present invention will be described.

As the most preferred examples for R¹, R² and R⁶, when both R² and R⁶ are hydrogen, R¹ is hydrogen, 6-methyl or 6-chloro.

15 When only R⁶ is hydrogen, R¹ and R² together represent, for example, 6,7-dimethoxy.

As the most preferred examples for R³ and R⁴, R³ is hydrogen and R⁴ is hydrogen, 4'-chloro or 4'-fluoro.

The most preferred examples for R⁵ include i-propyl
20 and cyclopropyl. The most preferred example for Y may be (E)--CH=CH-.

As the most preferred examples for Z, the above-mentioned preferred examples for Z may be mentioned.

Now, particularly preferred specific compounds of the
25 present invention will be presented. The following compounds (a) to (z) are shown in the form of carboxylic acids. However, the present invention include not only

the compounds in the form of carboxylic acids but also the corresponding lactones formed by the condensation of the carboxylic acids with hydroxy at the 5-position, and sodium salts and lower alkyl esters (such as methyl, ethyl, i-propyl and n-propyl esters) of the carboxylic acids, which can be physiologically hydrolyzed to the carboxylic acids.

- 5 (a) (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-(1''-methylethyl)-quinolin-3'-yl]-hept-6-enoic acid
- 10 (b) (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-(1''-methylethyl)-6'-chloro-quinolin-3'-yl]-hept-6-enoic acid
- (c) (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-(1''-methylethyl)-6'-methyl-quinolin-3'-yl]-hept-6-enoic acid
- 15 (d) (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-(1''-methylethyl)-6',7'-dimethoxy-quinolin-3'-yl]-hept-6-enoic acid
- (e) (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-cyclopropyl-quinolin-3'-yl]-hept-6-enoic acid
- 20 (f) (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-cyclopropyl-6'-chloro-quinolin-3'-yl]-hept-6-enoic acid
- (g) (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-cyclopropyl-6'-methyl-quinolin-3'-yl]-hept-6-enoic acid
- 25 (h) (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-cyclopropyl-6',7'-dimethoxy-quinolin-3'-yl]-hept-6-enoic acid

- (i) (E)-3,5-dihydroxy-7-[4'-(4''-chlorophenyl)-2'-(1''-methylethyl)-quinolin-3'-yl]-hept-6-enoic acid
- (j) (E)-3,5-dihydroxy-7-[4'-(4''-chlorophenyl)-2'-(1''-methylethyl)-6'-chloro-quinolin-3'-yl]-hept-6-enoic acid
- 5 acid
- (k) (E)-3,5-dihydroxy-7-[4'-(4''-chlorophenyl)-2'-(1''-methylethyl)-6'-methyl-quinolin-3'-yl]-hept-6-enoic acid
- (l) (E)-3,5-dihydroxy-7-[4'-(4''-chlorophenyl)-2'-(1''-methylethyl)-6',7'-dimethoxy-quinolin-3'-yl]-hept-6-enoic acid
- 10 enoic acid
- (m) (E)-3,5-dihydroxy-7-[4'-(4''-chlorophenyl)-2'-cyclopropyl-quinolin-3'-yl]-hept-6-enoic acid
- (n) (E)-3,5-dihydroxy-7-[4'-(4''-chlorophenyl)-2'-cyclopropyl-6'-chloro-quinolin-3'-yl]-hept-6-enoic acid
- 15 cyclopropyl-6'-methyl-quinolin-3'-yl]-hept-6-enoic acid
- (o) (E)-3,5-dihydroxy-7-[4'-(4''-chlorophenyl)-2'-cyclopropyl-6'-methyl-quinolin-3'-yl]-hept-6-enoic acid
- (p) (E)-3,5-dihydroxy-7-[4'-(4''-chlorophenyl)-2'-cyclopropyl-6',7'-dimethoxy-quinolin-3'-yl]-hept-6-enoic acid
- 20 acid
- (q) (E)-3,5-dihydroxy-7-[4'-phenyl-2'-(1''-methylethyl)-quinolin-3'-yl]-hept-6-enoic acid
- (r) (E)-3,5-dihydroxy-7-[4'-phenyl-2'-(1''-methylethyl)-6'-chloro-quinolin-3'-yl]-hept-6-enoic acid
- 25 (s) (E)-3,5-dihydroxy-7-[4'-phenyl-2'-(1''-methylethyl)-6'-methyl-quinolin-3'-yl]-hept-6-enoic acid
- (t) (E)-3,5-dihydroxy-7-[4'-phenyl-2'-(1''-

12

methylethyl)-6',7'-dimethoxy-quinolin-3'-yl]-hept-6-enoic acid

(u) (E)-3,5-dihydroxy-7-[4'-phenyl-2'-cyclopropyl-quinolin-3'-yl]-hept-6-enoic acid

5 (v) (E)-3,5-dihydroxy-7-[4'-phenyl-2'-cyclopropyl-6'-chloro-quinolin-3'-yl]-hept-6-enoic acid

(w) (E)-3,5-dihydroxy-7-[4'-phenyl-2'-cyclopropyl-6'-methyl-quinolin-3'-yl]-hept-6-enoic acid

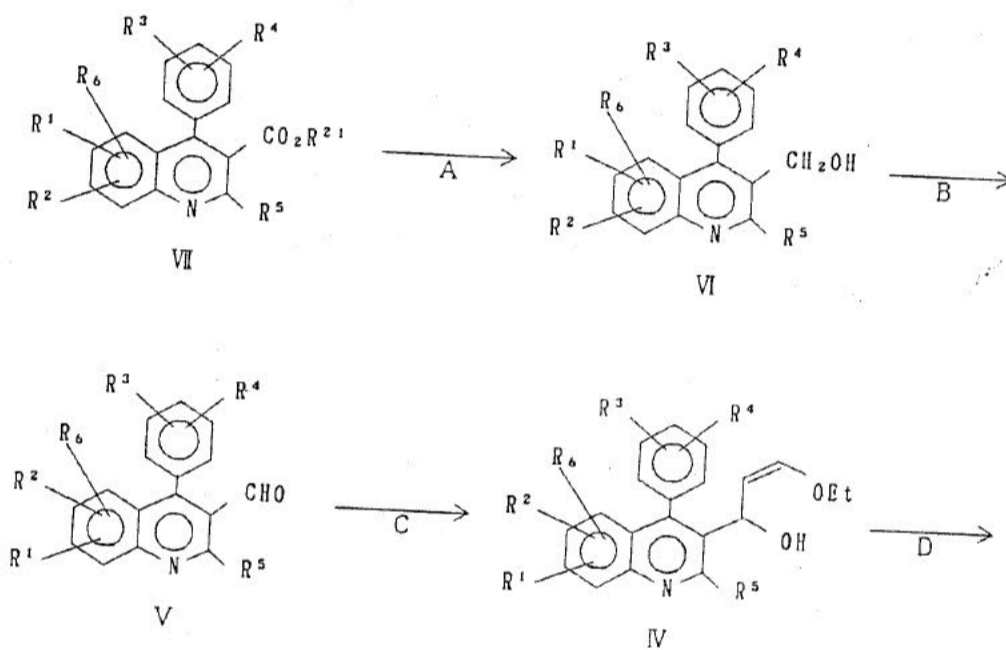
(x) (E)-3,5-dihydroxy-7-[4'-phenyl-2'-cyclopropyl-10 6',7'-dimethoxy-quinolin-3'-yl]-hept-6-enoic acid

(y) (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-(1''-methylethyl)-6'-methoxy-quinolin-3'-yl]-hept-6-enoic acid

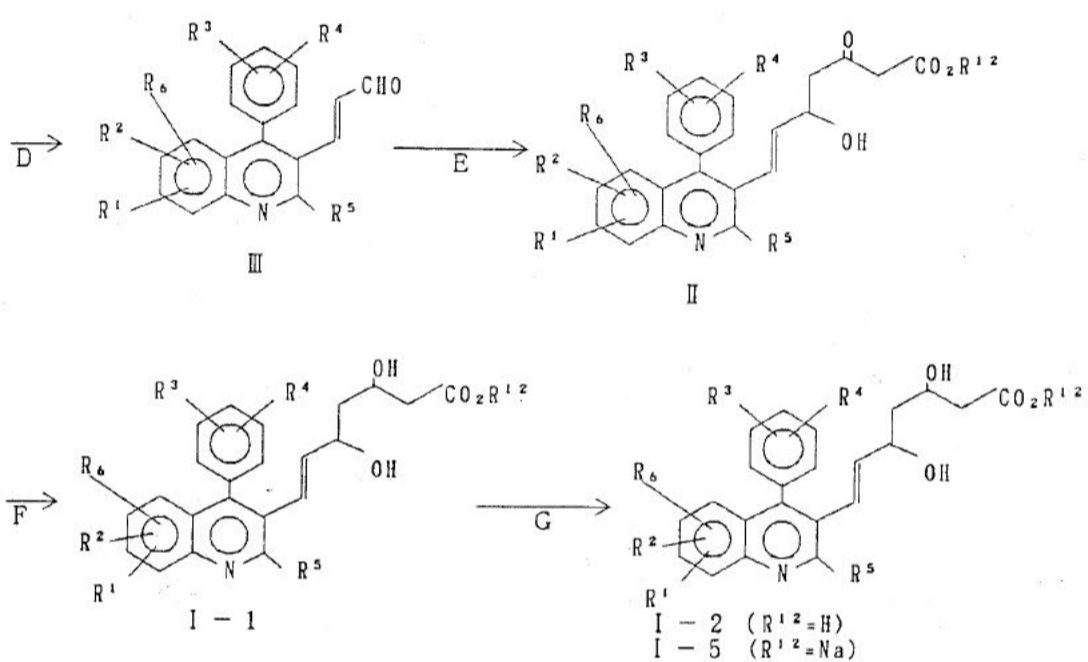
(z) (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-15 cyclopropyl-6'-methoxy-quinolin-3'-yl]-hept-6-enoic acid

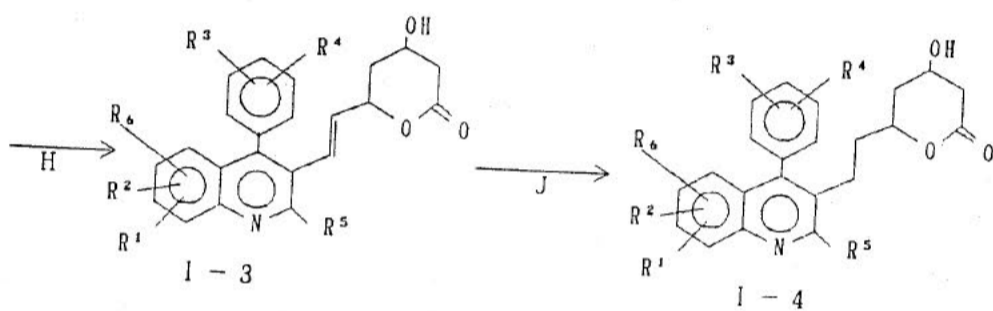
The mevalonolactones of the formula I can be prepared by the following reaction scheme. The enal III can also be prepared by processes K, L and M.

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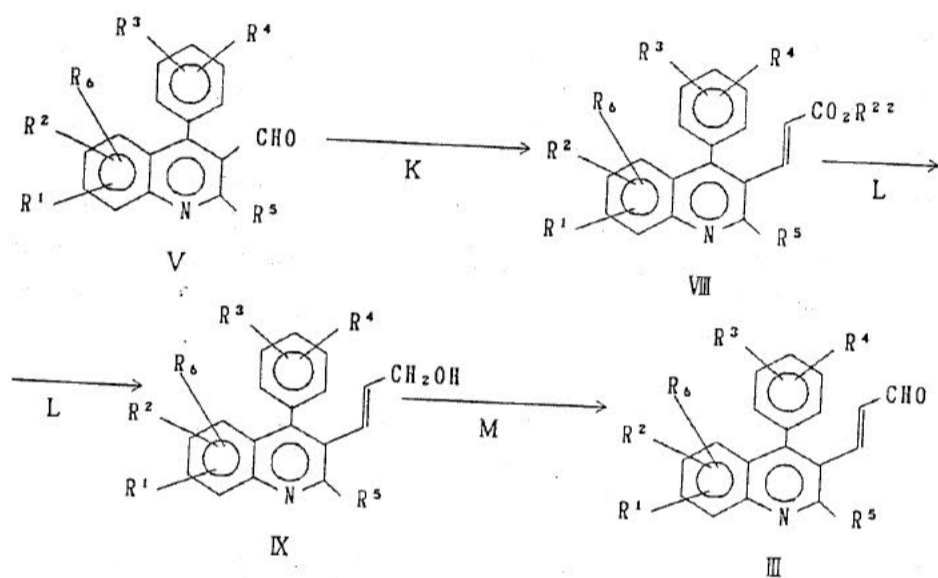


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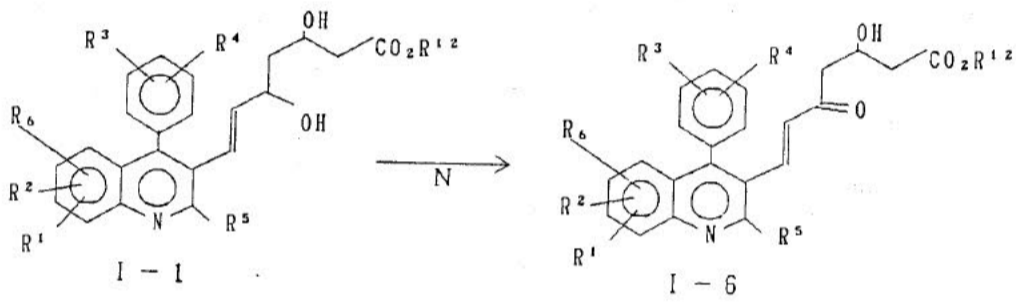




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In the above reaction scheme, R^1 , R^2 , R^3 , R^4 , R^5 , R^6 and R^{12} are as defined above with respect to the formula I, and R^{21} and R^{22} independently represent C_{1-4} lower alkyl such as methyl, ethyl, n-propyl, i-propyl or
5 n-butyl.

Step A represents a reduction reaction of the ester to a primary alcohol. Such reduction reaction can be conducted by using various metal hydrides, preferably diisobutylaluminium hydride, in a solvent such as
10 tetrahydrofuran or toluene at a temperature of from -20 to 20°C , preferably from -10 to 10°C .

Step B represents an oxidation reaction of the primary alcohol to an aldehyde, which can be conducted by using various oxidizing agents. Preferably, the reaction can be
15 conducted by using pyridinium chlorochromate in methylene chloride at a temperature of from 0 to 25°C , or by using oxalyl chloride, dimethyl sulfoxide and a tertiary amine such as triethylamine (Swern oxidation), or by using a sulfur trioxide pyridine complex.

20 Step C represents a synthesis of a 3-ethoxy-1-hydroxy-2-propene derivative, which can be prepared by reacting a compound V to lithium compound which has been preliminarily formed by treating cis-1-ethoxy-2-(tri-n-butylstannyl)ethylene with butyl
25 lithium in tetrahydrofuran.

As the reaction temperature, it is preferred to employ a low temperature at a level of from -60 to -78°C .

Step D represents a synthesis of an enal by acidic hydrolysis. As the acid catalyst, it is preferred to employ p-toluene sulfonic acid, hydrochloric acid or sulfuric acid, and the reaction may be conducted in a solvent mixture of water and tetrahydrofuran or ethanol at a temperature of from 10 to 25°C. The 3-ethoxy-1-hydroxy-2-propene derivative obtained in Step C can be used in Step D without purification i.e. by simply removing tetra-n-butyl tin formed simultaneously.

Step E represents a double anion condensation reaction between the enal III and an acetoacetate. Such condensation reaction is preferably conducted by using sodium hydride and n-butyl lithium as the base in tetrahydrofuran at a temperature of from -80 to 0°C, preferably from -30 to -10°C.

Step F represents a reduction reaction of the carbonyl group, which can be conducted by using a metal hydride, preferably sodium borohydride in ethanol at a temperature of from -10 to 25°C, preferably from -10 to 5°C.

Further, the reduction reaction may be conducted by using zinc borohydride in dry ethyl ether or dry tetrahydrofuran at a temperature of -100 to 25°C, preferably from -80 to -50°C.

Step G is a step for hydrolyzing the ester. The hydrolysis can be conducted by using an equimolar amount of a base, preferably potassium hydroxide or sodium hydroxide, in a solvent mixture of water and methanol or

ethanol at a temperature of from 10 to 25°C. The free acid hereby obtained may be converted to a salt with a suitable base.

Step H is a step for forming a mevalonolactone by the dehydration reaction of the free hydroxy acid I-2. The dehydration reaction can be conducted in benzene or toluene under reflux while removing the resulting water or by adding a suitable dehydrating agent such as molecular sieve.

Further, the dehydration reaction may be conducted in dry methylene chloride by using a lactone-forming agent such as carbodiimide, preferably a water soluble carbodiimide such as N-cyclohexyl-N'-[2'-(methyldmorpholinium)ethyl]carbodiimide p-toluene sulfonate at a temperature of from 10 to 35°C, preferably from 20 to 25°C.

Step J represents a reaction for hydrogenating the double bond connecting the mevalonolactone moiety and the quinoline ring. This hydrogenation reaction can be conducted by using a catalytic amount of palladium-carbon or rhodium-carbon in a solvent such as methanol, ethanol, tetrahydrofuran or acetonitrile at a temperature of from 0 to 50°C, preferably from 10 to 25°C.

Step K represents a reaction for the synthesis of an α,β -unsaturated carboxylic acid ester, whereby a trans-form α,β -unsaturated carboxylic acid ester can be obtained by a so-called Horner-Wittig reaction by using an

alkoxycarbonylmethyl phosphonate. The reaction is conducted by using sodium hydride or potassium t-butoxide as the base in dry tetrahydrofuran at a temperature of from -30 to 0°C , preferably from -20 to -15°C .

5 Step L represents a reduction reaction of the α,β -unsaturated carboxylic acid ester to an allyl alcohol. This reduction reaction can be conducted by using various metal hydrides, preferably diisobutylaluminumhydride, in a solvent such as dry tetrahydrofuran or toluene at a
10 temperature of from -10 to 10°C , preferably from -10 to 0°C .

 Step M represents an oxidation reaction of the allyl alcohol to an enal. This oxidation reaction can be conducted by using various oxidizing agents, particularly
15 active manganese dioxide, in a solvent such as tetrahydrofuran, acetone, ethyl ether or ethyl acetate at a temperature of from 0 to 100°C , preferably from 15 to 50°C .

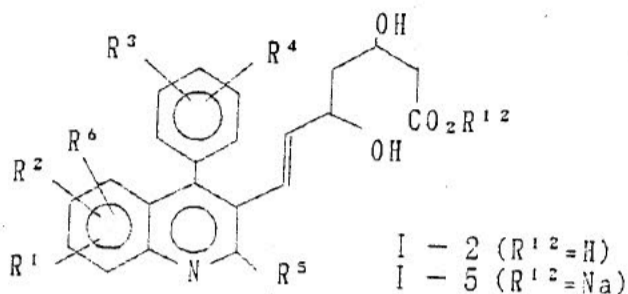
 Step N represents a reaction for the synthesis of an
20 α,β -unsaturated ketone by the selective oxidation of the dihydroxy carboxylic acid ester. This reaction can be conducted by using activated manganese dioxide in a solvent such as ethyl ether, tetrahydrofuran, benzene or toluene at a temperature of from 20 to 80°C , preferably
25 from 40 to 80°C .

 In addition to the compounds disclosed in Examples given hereinafter, compounds of the formulas I-2 and I-5

given in Table 1 can be prepared by the process of the present invention. In Table 1, i- means iso, sec- means secondary and c- means cyclo. Likewise, Me means methyl, Et means ethyl, Pr means propyl, Bu means butyl, Pent
5 means pentyl, Hex means hexyl and Ph means phenyl.

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Table 1



R ¹	R ²	R ³	R ⁴	R ⁵	R ⁶
6-OMe	H	H	H	i-Pr	H
6-OMe	H	4-F	H	i-Pr	H
6-Br	H	4-F	H	i-Pr	H
6-Me	8-Me	4-F	H	i-Pr	H
7-OMe	8-OMe	4-F	H	i-Pr	H
6-Br	H	2-F	H	i-Pr	H
6,7 		4-F	H	i-Pr	H
H	H	4-F	H		H
H	H	4-Ph	H	i-Pr	H
H	H	4-PhCH ₂	H	i-Pr	H
6-Cl	H	4-F	H	c-Pr	H
6-Cl	H	4-F	H	sec-Bu	H
6-OCH ₂ Ph	H	4-F	H	i-Pr	H
H	H	4-F	H	i-Bu	H
H	H	4-F	H	c-Pent	H
6-Cl	H	4-F	H	c-Pent	H
6-Me ₂ N	H	4-F	H	i-Pr	H

R ¹	R ²	R ³	R ⁴	R ⁵	R ⁶
6-Me	H	4-F	H	c-Pr	H
6-i-Pr	H	4-F	H	i-Pr	H
7-Me	H	4-F	H	c-Pr	H
6-OMe	H	4-F	H	c-Pr	H
6-Br	H	4-F	H	c-Pr	H
6-i-Pr	H	4-F	H	c-Pr	H
6-C ₂	8-C ₂	4-F	H	c-Pr	H
5-F	6-Br	4-F	H	i-Pr	8-Br
6-OMe	7-OMe	4-F	H	i-Pr	8-OMe
6-Me	7-Me	4-F	H	i-Pr	8-Me
6-C ₂	7-C ₂	4-F	H	i-Pr	8-C ₂
H	H	4-F	H	c-Bu	H
H	H	4-F	H	c-Hex	H
6-OMe	7-OMe	H	H	i-Pr	H
6-OMe	7-OMe	4-C ₂	H	i-Pr	H
6-OMe	7-OMe	H	H	c-Pr	H
6-OMe	7-OMe	4-C ₂	H	c-Pr	H
6-OMe	7-OMe	4-F	H	c-Pr	H

25

R ¹	R ²	R ³	R ⁴	R ⁵	R ⁶
6-Me	H	H	H	i-Pr	H
6-Me	H	4-Cℓ	H	i-Pr	H
6-Me	H	H	H	c-Pr	H
6-Me	H	4-Cℓ	H	c-Pr	H
6-Me	H	4-F	H	c-Pr	H
6-Cℓ	H	H	H	i-Pr	H
6-Cℓ	H	4-Cℓ	H	i-Pr	H
6-Cℓ	H	H	H	c-Pr	H
6-Cℓ	H	4-Cℓ	H	c-Pr	H
6-Cℓ	H	4-F	H	c-Pr	H
H	H	H	H	i-Pr	H
H	H	4-Cℓ	H	i-Pr	H
H	H	H	H	c-Pr	H
H	H	4-Cℓ	H	c-Pr	H
H	H	4-F	H	c-Pr	H

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Further, pharmaceutically acceptable salts such as potassium salts or esters such as ethyl esters or methyl esters of these compounds can be prepared in the same manner.

5 The compounds of the present invention exhibit high inhibitory activities against the cholesterol biosynthesis wherein HMG-CoA reductase acts as a rate limiting enzyme, as shown by the test results given hereinafter, and thus are capable of suppressing or reducing the amount of
10 cholesterol in blood as lipoprotein. Thus, the compounds of the present invention are useful as curing agents against hyperlipidemia, hyperlipoproteinemia and atherosclerosis.

They may be formulated into various suitable
15 formulations depending upon the manner of the administration. The compounds of the present invention may be administered in the form of free acids or in the form of physiologically hydrolyzable and acceptable esters or lactones, or pharmaceutically acceptable salts.

20 The pharmaceutical composition of the present invention is preferably administered orally in the form of the compound of the present invention per se or in the form of powders, granules, tablets or capsules formulated by mixing the compound of the present invention with a
25 suitable pharmaceutically acceptable carrier including a binder such as hydroxypropyl cellulose, syrup, gum arabic, gelatin, sorbitol, tragacanth gum, polyvinyl pyrrolidone

or CMC-Ca, an excipient such as lactose, sugar, corn starch, calcium phosphate, sorbitol, glycine or crystal cellulose powder, a lubricant such as magnesium stearate, talk, polyethylene glycol or silica, and a disintegrator
5 such as potato starch.

However, the pharmaceutical composition of the present invention is not limited to such oral administration and it is applicable for parenteral administration. For example, it may be administered in the form of e.g. a
10 suppository formulated by using oily base material such as cacao butter, polyethylene glycol, lanolin or fatty acid triglyceride, a transdermal therapeutic base formulated by using liquid paraffin, white vaseline, a higher alcohol, Macrogol ointment, hydrophilic ointment or hydro-gel base
15 material, an injection formulation formulated by using one or more materials selected from the group consisting of polyethylene glycol, hydro-gel base material, distilled water, distilled water for injection and excipient such as lactose or corn starch, or a formulation for
20 administration through mucous membranes such as an ocular mucous membrane, a nasal mucous membrane and an oral mucous membrane.

Further, the compounds of the present invention may be combined with basic ion-exchange resins which are capable
25 of binding bile acids and yet not being absorbed in gastrointestinal tract.

The daily dose of the compound of the formula I is

from 0.05 to 500 mg, preferably from 0.5 to 50 mg for an adult. It is administered from once to three times per day. The dose may of course be varied depending upon the age, the weight or the condition of illness of the
5 patient.

The compounds of the formulas II to VII are novel, and they are important intermediates for the preparation of the compounds of the formula I. Accordingly, the present invention relates also to the compounds of the formulas II
10 to VII and the processes for their production.

Now, the present invention will be described in further detail with reference to Test Examples for the pharmacological activities of the compounds of the present invention, their Preparation Examples and Formulation
15 Examples. However, it should be understood that the present invention is by no means restricted by such specific Examples.

PHARMACOLOGICAL TEST EXAMPLES

Test A: Inhibition of cholesterol biosynthesis from
20 acetate in vitro

Enzyme solution was prepared from liver of male Wistar rat bilially cannulated and discharged bile for over 24 hours. Liver was cut out at mid-dark and microsome and supernatant fraction which was precipitable with 40-80% of
25 saturation of ammonium sulfate (sup fraction) were prepared from liver homogenate according to the modified method of Knauss et. al.; Kuroda, M., et. al., Biochim.

Biophys. Acta, 489, 119 (1977). For assay of cholesterol biosynthesis, microsome (0.1 mg protein) and sup fraction (1.0 mg protein) were incubated for 2 hours at 37°C in 200 µl of the reaction mixture containing ATP; 1 mM, 5 Glutathione; 6 mM, Glucose-1-phosphate; 10 mM, NAD; 0.25 mM, NADP; 0.25 mM, CoA; 0.04 mM and 0.2 mM [2-¹⁴C]sodium acetate (0.2 µCi) with 4 µl of test compound solution dissolved in water or dimethyl sulfoxide. To stop 10 the reactions and heated at 75°C for 1 hour.

Nonsaponifiable lipids were extracted with petroleum ether and incorporated ¹⁴C radioactivity was counted.

Inhibitory activity of compounds was indicated with IC50.

15 Test B: Inhibition of cholesterol biosynthesis in culture cells

Hep G2 cells at over 5th passage were seeded to 12 well plates and incubated with Dulbecco's modified Eagle (DME) medium containing 10% of fetal bovine serum (FBS) at 37°C, 5% CO₂ until cells were confluent for about 7 days. 20 Cells were exposed to the DME medium containing 5% of lipoprotein deficient serum (LpDS) prepared by ultracentrifugation method for over 24 hours. Medium was changed to 0.5 ml of fresh 5% LpDS containing DME before assay and 10 µl of test compound solution dissolved in 25 water or DMSO were added. 0.2 µCi of [2-¹⁴C]sodium acetate (20 µl) was added at 0 hr(B-1) or 4 hrs(B-2) after addition of compounds. After 4 hrs further incubation with [2-¹⁴C]sodium acetate, medium was removed and cells

were washed with phosphate buffered saline (PBS) chilled at 4°C. Cells were scraped with rubber policeman and collected to tubes with PBS and digested with 0.2 ml of 0.5 N KOH at 37°C. Aliquot of digestion was used for protein analysis and remaining was saponified with 1 ml of 15% EtOH-KOH at 75°C for 1 hour. Nonsaponifiable lipids were extracted with petroleum ether and ¹⁴C radioactivity was counted. Counts were revised by cell protein and indicated with DPM/mg protein. Inhibitory activity of compounds was indicated with IC50.

Test C: Inhibition of cholesterol biosynthesis in vivo

Male Sprague-Dawley rats weighing about 150 g were fed normal Purina chow diet and water ad libitum, and exposed to 12 hours light/12 hours dark lighting pattern (2:00 PM - 2:00 AM dark) prior to use for in vivo inhibition test of cholesterol biosynthesis. Animals were separated groups consisting of five rats as to be average mean body weight in each groups. Test compounds at dosage of 0.02-0.2 mg/kg body weight (0.4 ml/100 g body weight), were dissolved in water or suspended or in 0.5% methyl cellulose and orally administered at 2-3 hours before mid-dark (8:00 PM), while cholesterol biosynthesis reaches to maximum in rats. As control, rats were orally administered only water or vehicle. At 90 minutes after sample administration, rats were injected intraperitoneally with 10 µCi of [2-¹⁴C]sodium acetate at volume of 0.2 ml per one. 2 Hours later, blood samples

were obtained and serum were separated immediately. Total lipids were extracted according to the method of Folch et al. and saponified with EtOH-KOH. Nonsaponifiable lipids were extracted with petroleum ether and radio activity incorporated into nonsaponifiable lipids was counted.

Inhibitory activity was indicated as percent decrease of counts in testing groups (DPM/2 ml serum/2 hours) from that in control group.

With respect to the compounds of the present invention, the inhibitory activities against the cholesterol biosynthesis in which HMG-CoA reductase serves as a rate limiting enzyme, were measured by the above Test A and B. The results are shown in Tables, 2, 2-2, 3 and 3-2. Further, the results of the measurements by Test C are also presented.

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Table 2: Inhibitory activities by Test A

7.58 X

5	Compound	I ₅₀ (molar concentration)
10	(Compounds of the present invention)	
	I-13	1.25 x 10 ⁻⁷
15	I-51	1.0 x 10 ⁻⁸
	I-52	7.1 x 10 ⁻⁸
	I-53	1.9 x 10 ⁻⁷
20	(Reference compounds)	
	Mevinolin	1.4 x 10 ⁻⁸
25	CS-514	9.0 x 10 ⁻⁹

In Table 2-2, the relative activities are shown based on the activities of CS-514 being evaluated to be 1.

30

Table 2-2: Relative activities by Test A

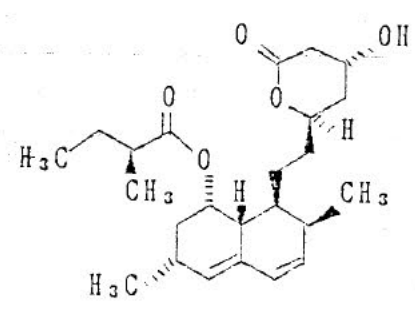
11531 X

35	Compound	Relative activities
40	(Comounds of the present invention)	
	I-16	1.75
	I-116	2.25
45	I-117	0.37
	I-120	3.21
	I-522	0.76
50		

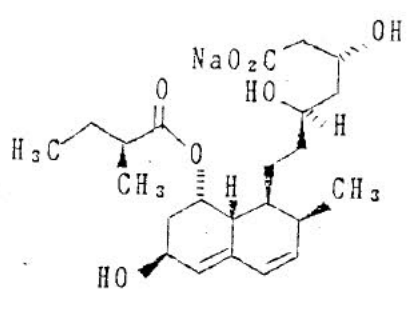
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Structures of reference compounds:

(1) Mevinolin



(2) CS-514



34

Table 3: Inhibitory activities by Test B-1

5	Compound	I ₅₀ (molar concentration)
10	(Compound of the present invention)	
	I-51	1 x 10 ⁻⁷
15	(Reference compound)	
	CS-514	3.5 x 10 ⁻⁷

20 In Table 3-2, the relative activities are shown based on the activities of CS-514 being evaluated to be 1.

25 Table 3-2: Relative activities by Test B-1

30	Compound	Relative activities
	I-116	19.4
35	I-520	20.0
	II-20	20.8

Results of the measurement of the inhibitory activities by Test C

40 The percent decrease of counts after the oral administration of 0.05 mg/kg of compound I-520 was 55% relative to the measured value of the control group. The percent decrease of counts after the oral administration of 10 mg/kg of CS-514 was 55% under the same condition.

45 The compounds of the present invention exhibited

35

activities superior to the reference compound such as CS-514 or Mevinolin in Test A, and exhibited activities superior to CS-514 in Tests B and C.

Test D: Acute toxicity

5 A 0.5% CMC suspension of a test compound was orally administered to ICR male mice (group of three mice). The acute toxicity was determined based on the mortality after seven days. With compound I-57, I-58, I-59, I-511, I-512, I-513, I-514, I-515, I-517 and I-523 of the present
10 invention, the mortality was 0% even when they were orally administered in an amount of 1000 mg/kg.

EXAMPLE 1

Ethyl (E)-3,5-dihydroxy-7-[4'-(4'-fluorophenyl)-2'-(1'-methylethyl)-quinolin-3'-yl]-hept-6-enoate (compound I-11) (prepared by steps of Example 1-a through Example I-q)
15

EXAMPLE 1-a: Ethyl 4-(4'-fluorophenyl)-2-(1'-methylethyl)-quinolin-3-yl-carboxylate (compound VII-1)

The synthesis was conducted in accordance with the
20 method disclosed in J. Org. Chem., 2899 (1966).

6.45 g (0.03 mol) of 2-amino-4'-fluorobenzophenone, 5.53 g (0.035 mol) of ethyl isobutyrylacetate and 0.1 ml of conc. sulfuric acid were dissolved in 30 ml of glacial acetic acid, and the mixture was heated at 100°C for about
25 10 hours. After confirming the substantial disappearance of 2-amino-4'-fluorobenzophenone by thin layer chromatography, the reaction solution was cooled to room

temperature, and a mixture of 45 ml of conc. aqueous ammonia and 120 ml of water cooled with ice, was gradually added thereto. A separated oily substance was solidified when left to stand overnight in a refrigerator. This
5 solid was recrystallized from a small amount of ethanol to obtain 6.47 g (55%) of white powder. Melting point: 68-70.5°C

EXAMPLE 1-b: 4-(4'-fluorophenyl)-3-hydroxymethyl-2-(1'-methylethyl)-quinoline (compound VI-1)

10 5.4 g (0.016 mol) of compound VII-1 was dissolved in dry toluene under a nitrogen atmosphere and cooled in ice bath to 0°C. To this solution, 40 ml of a 16 wt% diisobutylaluminium hydride-toluene solution was dropwise added, and the mixture was stirred at 0°C for two hours.
15 After confirming the complete disappearance of compound VII-1 by thin layer chromatography, a saturated ammonium chloride solution was added thereto at 0°C to terminate the reaction. Ethyl ether was added to the reaction mixture, and the organic layer was separated. A gelled product was
20 dissolved by an addition of an aqueous sodium hydroxide solution and extracted anew with ethyl ether. The ethyl ether extracts were put together, dried over anhydrous magnesium sulfate and filtered. The solvent was distilled off. The residual oil underwent crystallization when left
25 to stand. It was recrystallized from ethyl acetate-n-hexane to obtain 3.3 g of white crystals. Yield: 70%. Melting point: 136-137°C.

37

EXAMPLE 1-c: 4-(4'-fluorophenyl)-2-(1'-methylethyl)-quinolin-3-yl-carboxyaldehyde (compound V-1)

2.0 g (9.3 mmol) of pyridinium chlorochromate and 0.4 g of anhydrous sodium acetate was suspended in 10 ml of dry dichloromethane. To this suspension, a solution obtained by dissolving 1 g (3.4 mmol) of compound VI-1 in 10 ml of dry dichloromethane, was immediately added at room temperature. The mixture was stirred for one hour. Then, 100 ml of ethyl ether was added thereto, and the mixture was thoroughly mixed. The reaction mixture was filtered under suction through a silica gel layer. The filtrate was dried under reduced pressure. The residue was dissolved in the isopropyl ether, and insoluble substances were filtered off. The filtrate was again dried under reduced pressure, and the residue was recrystallized from diisopropyl ether to obtain 0.7 g (Yield: 70%) of slightly yellow prism crystals. Melting point: 124-126°C.

EXAMPLE 1-d: 3-(3'-ethoxy-1'-hydroxy-2'-propenyl)-4-(4'-fluorophenyl)-2-(1'-methylethyl)-quinoline (compound IV-1)

1.13 g (3.13 mmol) of cis-1-ethoxy-2-(tri-n-butylstannyl)ethylene was dissolved in 8 ml of dry tetrahydrofuran, and the solution was cooled to -78°C in a nitrogen stream. To this solution, 2 ml (3.2 mmol) of a 15 wt% n-butyllithium-n-hexane solution was dropwise added. The mixture was stirred for 45 minutes. Then, a solution prepared by dissolving 0.76 g (2.6 mmol) of

compound V-1 in 10 ml of dry tetrahydrofuran was dropwise added thereto. The reaction mixture was stirred at -78°C for two hours. Then, 2 ml of a saturated ammonium chloride solution was added thereto to terminate the
5 reaction. The organic layer was extracted with diethyl ether, and the diethyl ether extract was washed with a saturated sodium chloride aqueous solution and dried over anhydrous magnesium sulfate. The solvent was distilled off under reduced pressure. The residue was separated
10 with n-hexane and acetonitrile. The solvent was distilled off under reduced pressure from the acetonitrile layer, and an oily substance thereby obtained was purified by silica gel column chromatography (eluent: 2.5% methanol-chloroform) to obtain 0.91 g of the desired
15 compound in a purified oily form.

H-MNR (CDCl_3) δ ppm:

1.1(t, 3H, 7Hz) 1.37(d, 6H, J=7Hz) 3.7(m, 1H)

3.7(q, 2H, J=7Hz) 4.75(t, 1H, 7Hz) 5.7(m, 1H)

5.95(m, 1H) 7.05-8.2(m, 8H)

20 EXAMPLE 1-e: (E)-3-[4'-(4''-fluorophenyl)-2'-(1''-methylethyl)-quinolin-3'-yl]propenaldehyde (compound III-1)

0.91 g of compound IV-1 was dissolved in 20 ml of tetrahydrofuran, and 5 ml of water and 100 mg of
25 p-toluenesulfonic acid were added thereto. The mixture was stirred at room temperature for 24 hours. The reaction solution was extracted with diethyl ether a few

times. The extracts were washed with a saturated sodium chloride aqueous solution and dried over anhydrous magnesium sulfate. Then, the solvent was distilled off. The residue was purified by silica gel column

5 chromatography (eluent: chloroform) to obtain the desired product as white prism crystals. 0.4 g (50%). Melting point: 127-128°C.

EXAMPLE 1-f: Ethyl (E)-7-[4'-(4''-fluorophenyl)-2'-(1''-methylethyl)-quinolin-3'-yl]-5-hydroxy-3-oxohepto-6-

10 enoate (compound II-1)

50 mg of 60% sodium hydride was washed with dry petroleum ether and dried under a nitrogen stream, and then suspended in 5 ml of dry tetrahydrofuran. The suspension was cooled to -15°C in a nitrogen atmosphere.

15 Then, 120 mg (0.92 mmol) of ethyl acetoacetate was dropwise added thereto, and the mixture was stirred for 15 minutes. Then, 0.6 ml (0.92 mmol) of a 15 wt% n-butyllithium-n-hexane solution was dropwise added thereto, and the mixture was stirred for 30 minutes.

20 Then, a solution prepared by dissolving 160 mg (0.5 mmol) of compound III-1 in dry tetrahydrofuran, was dropwise added thereto, and the mixture was stirred for one hour. To the reaction mixture, 1 ml of a saturated ammonium chloride aqueous solution was added at -15°C. Then, the
25 mixture was extracted three times with diethyl ether. The diethyl ether solution was washed with a saturated sodium chloride aqueous solution and dried over anhydrous

magnesium sulfate. The solution was evaporated to dryness under reduced pressure. The residue was recrystallized from diisopropyl ether to obtain 130 mg (yield: 59%) of white crystals. Melting point: 99-101°C.

5 EXAMPLE 1-g: Ethyl (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-(1''-methylethyl)-quinolin-3'-yl]-hept-6-enoate (compound I-11)

110 mg (0.245 mmol) of compound II-1 was dissolved in 5 ml of ethanol in a nitrogen atmosphere, and the solution
10 was cooled 0°C. Then, 10 mg (0.263 mmol) of sodium borohydride was added, and the mixture was stirred for one hour. Then, 1 ml of a 10% hydrochloric acid aqueous solution was added thereto, and the mixture was extracted three times with ethyl ether. The ethyl ether solution
15 was washed with a saturated sodium chloride aqueous solution and dried over anhydrous magnesium sulfate. Then, the solution was evaporated to dryness under reduced pressure. The residual oil was purified by silica gel column chromatography (eluent: 5% methanol-chloroform) to
20 obtain the desired product as a pure colorless oily substance. 70 mg (Yield: 64%)

H-NMR (CDCl₃) δ ppm:

1.30(t, 3H, J=8Hz) 1.39(d, 6H, J=8Hz) 1.4-1.8(m, 2H)
2.42(d, 2H, J=7Hz) 3.0-3.8 (m, 2H) 3.50(m, 1H)
25 3.9-4.6(m, 2H) 4.20(q, 2H, J=8Hz) 5.35(m, 1H)
6.59(m, 1H) 7.10-8.18(m, 8H)

EXAMPLE 2

Sodium salt of (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-(1''-methylethyl)-quinolin-3'-yl]-hept-6-enoic acid (compound I-51)

5 60 mg (0.133 mmol) of compound I-11 was dissolved in 3 ml of ethanol. Then, 0.26 ml of a 0.5 N sodium hydroxide aqueous solution was dropwise added thereto. The mixture was stirred at room temperature for further one hour, and ethanol was distilled off under reduced pressure. Then, 5
10 ml of water was added thereto, and the mixture was extracted with ethyl ether. The aqueous layer was freeze-dried to obtain 40 mg (67%) of hygroscopic white powder. Melting point: 207-209°C (decomposed).

EXAMPLE 3

15 (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-(1''-methylethyl)-quinolin-3'-yl]-hept-6-enoic acid (compound I-21)

110 mg (0.244 mmol) of compound I-11 was dissolved in 10 ml of ethanol. Then, 0.79 ml of a 0.5 N sodium
20 hydroxide aqueous solution was dropwise added thereto. The mixture was stirred at room temperature for further one hour, and ethanol was distilled off under reduced pressure. Then, 10 ml of water was added thereto, and the mixture was extracted with ethyl ether. The aqueous layer
25 was weakly acidified (pH 4) with a dilute hydrochloric aqueous solution and extracted three times with ethyl ether. The ethyl ether layers were put together and dried

over anhydrous magnesium sulfate. Then, the solvent was distilled off under reduced pressure to obtain 90 mg of slightly yellow oily substance.

H-NMR (CDCl₃) δ ppm:

5 1.36(d,6H,J=7Hz) 2.4(m,2H) 3.5(m,1H) 3.45(m,1H)
 3.8-4.6(m,2H) 5.40(dd,1H,J₁=19Hz,J₂=8Hz)
 6.55 (d,1H,J=19Hz) 7.0-8.3(m,8H)

EXAMPLE 4

10 (E)-6-[4'-(4''-fluorophenyl)-2'-(1''-methylethyl)-
quinolin-3'-ylethenyl]-4-hydroxy-3,4,5,6-tetrahydro-
2H-pyran-2-one (compound I-31)

90 mg of compound I-21 was dissolved in 10 ml of dry toluene, and the solution was refluxed under heating for 3 hours by means of a Dean Stark apparatus.

15 Toluene was distilled off under reduced pressure, and the residual solid was recrystallized from diisopropyl ether to obtain 40 mg of colorless prism crystals.

Melting point: 182-184°C.

By silica gel thin chromatography, the product gave 20 two absorption spots close to each other attributable to the diastereomers. (Developping solvent: 3% methanol-chloroform)

These diastereomers were separated and isolated by silica gel thin layer chromatography. [Developping 25 solvent: t-BuOMe/hexane/acetone=7/2/1 (v/v), R_f=0.6 and 0.7 (obtained weight ratio: 1/2)]

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Rf=0.7: trans lactone

H-NMR (CDCl₃) δ ppm:

1.40(d, 6H, J=7Hz) 1.6(m, 2H) 2.65(m, 2H) 3.48(m, 1H)
4.20(m, 1H) 5.15(m, 1H) 5.37(dd, 1H, J₁=18Hz, J₂=7Hz)
5 6.68(d, 1H, J=19Hz) 7.1-8.2(m, 8H)

Rf=0.6: cis lactone

H-NMR (CDCl₃) δ ppm:

1.40(d, 6H, J=7Hz) 1.6(m, 2H) 2.65(m, 2H) 3.48(m, 1H)
4.20(m, 1H) 4.65(m, 1H) 5.40(dd, 1H, J₁=18Hz, J₂=7Hz)
10 6.66(m, 1H) 7.0-8.2(m, 8H)

EXAMPLE 5

6-[4'-(4''-fluorophenyl)-2'-(1''-methylethyl)-
quinolin-3'-ylethynyl]-4-hydroxy-3,4,5,6-tetrahydro-2H-
pyran-2-one (compound I-41)

15 20 mg of a mixture of diastereomers of compound I-31
was dissolved in 5 ml of ethanol, and 10 mg of 5%
palladium-carbon was added thereto. The mixture was
stirred under a hydrogen atmosphere. After confirming the
disappearance of the starting substance and the appearance
20 of a new spot by thin layer chromatography, the
palladium-carbon was filtered off, and ethanol was
distilled off to obtain colorless oil.

This oil was purified by preparative thin layer
chromatography to obtain 16 mg of the desired product as
25 pure colorless oil.

MS(m/e): 408(M⁺+H), 407(M⁺), 366, 292, 278

In the same manner as in Example 1-a, compounds VII-2

to VII-27 were prepared. The physical properties of these compounds are shown in Table 4. (In the Table, R^1 , R^2 , R^3 , R^4 , R^5 and R^{21} correspond to the substituents of compound VII.)

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Table 4 (Compounds in this Table are compounds of the formula VII wherein R⁶ is hydrogen.)

Compound	R ¹	R ²	R ³	R ⁴	R ⁵	R ^{2'}	m. p. (°C)
VII-2	H	H	4-F	H	CH ₃	C ₂ H ₅	121- 122
VII-3	H	H	H	H	CH ₃	C ₂ H ₅	102- 102.5
VII-4	H	H	H	H	i-Pr	C ₂ H ₅	85- 85.5
VII-5	6-Cℓ	H	H	H	CH ₃	C ₂ H ₅	100.5- 101.5
VII-6	6-Cℓ	H	H	H	i-Pr	C ₂ H ₅	105.5- 106.5
VII-7	H	H	2-F	H	i-Pr	C ₂ H ₅	101.0- 102.0
VII-8	7-Me	H	H	H	i-Pr	C ₂ H ₅	oil
VII-9	H	H	4-Cℓ	H	i-Pr	C ₂ H ₅	134.0- 136.5
VII-10	H	H	4-OMe	H	i-Pr	C ₂ H ₅	88.0- 89.0
VII-11	H	H	4-Me	H	i-Pr	C ₂ H ₅	108.5- 109.5
VII-12	6-Cℓ	H	2-Cℓ	H	i-Pr	C ₂ H ₅	101.0 -103.0
VII-13	H	H	4-CF ₃	H	i-Pr	C ₂ H ₅	117.5- 119.0
VII-14	H	H	3-Me	4-F	i-Pr	C ₂ H ₅	oil
VII-15	H	H	3-Me	5-Me	i-Pr	C ₂ H ₅	oil
VII-16	6-OMe	7-OMe	4-F	H	i-Pr	C ₂ H ₅	96.0- 98.0
VII-17	H	H	4-F	H	C ₂ H ₅	CH ₃	139.0 139.5
VII-18	H	H	4-F	H	n-Pr	C ₂ H ₅	oil
VII-19	6-Cℓ	H	4-F	H	i-Pr	C ₂ H ₅	94.5- 95.5
VII-20	H	H	4-F	H	c-Pr	CH ₃	113.5- 116.5
VII-21	H	H	4-OPh	H	i-Pr	C ₂ H ₅	oil
VII-22	6-Cℓ	8-Cℓ	4-F	H	i-Pr	C ₂ H ₅	96.0- 98.0
VII-23	6-Cℓ	H	H	H	Ph	C ₂ H ₅	118.8 -119.5

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VII-24	6-C ₂	H	H	H	c-Pr CH ₃	97.0- 98.5
VII-25	H	H	4-F	H	sec-Bu CH ₃	oil
VII-26	6-Me	H	4-F	H	i-Pr C ₂ H ₅	109.0 -111.0
VII-27	6-OMe	7-OMe	4-F	H	c-Pr CH ₃	153.0 -153.5

VII - 8

H-NMR (in CDCl₃) δ ppm :

0.92 (t, 3H, J=7Hz), 1.41 (d, 6H, J=6Hz)
2.47 (s, 3H), 3.27 (Heptaplet, 1H, J=6Hz)
3.96 (q, 2H, J=7Hz), 7.0 - 7.8 (m, 8H)

VII - 14

H-NMR (in CDCl₃) δ ppm :

1.01 (t, 3H, J=7Hz), 1.42 (d, 6H, J=6Hz)
2.38 (s, 3H, J=3Hz), 3.25 (Heptaplet, 1H, J=6Hz)
4.04 (q, 2H, J=7Hz), 6.9 - 8.1 (m, 7H)

VII - 15

H-NMR (in CDCl₃) δ ppm :

0.97 (t, 3H, J=7Hz), 1.43 (d, 6H, J=6Hz)
2.29 (s, 6H), 3.25 (Heptaplet, 1H, J=6Hz)
4.00 (q, 2H, J=7Hz), 6.8 - 8.0 (m, 7H)

VII - 18

H-NMR (in CDCl_3) δ ppm :

0.98 (t, 3H, J=7Hz), 1.02 (t, 3H, J=7Hz)

1.6-2.3 (m, 2H), 2.8-3.1 (m, 2H)

4.03 (q, 2H, J=7Hz), 6.9-8.1 (m, 8H)

VII - 21

H-NMR (in CDCl_3) δ ppm :

1.03 (t, 3H, J=7Hz), 1.41 (d, 6H, J=6Hz)

3.25 (Heptaplet, 1H, J=6Hz), 4.05 (q, 2H, J=7Hz),

6.8-8.1 (m, 13H)

VII - 25

H-NMR (in CDCl_3) δ ppm :

0.97 (d, 6H, J=6Hz), 2.0~2.6 (m, 1H)

2.85 (d, 2H, J=7Hz), 3.51 (s, 3H),

6.8-8.1 (m, 8H)

In the same manner as in Example 1-b, compounds VI-2 to VI-27 were prepared. (In Table 5, R^1 , R^2 , R^3 , R^4 and R^5 correspond to the substituents in compound VI.)

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Tale 5 (Compounds in this Table are compounds of the formula VI wherein R⁶ is hydrogen.)

Compound	R ¹	R ²	R ³	R ⁴	R ⁵	m. p. (°C)
VI-2	H	H	p-F	H	CH ₃	-
VI-3	H	H	H	H	CH ₃	149-151
VI-4	H	H	H	H	i-Pr	130- 130.5
VI-5	6-Cℓ	H	H	H	CH ₃	139-141
VI-6	6-Cℓ	H	H	H	i-Pr	168-169
VI-7	H	H	2-F	H	i-Pr	140.5- 142.0
VI-8	7-Me	H	H	H	i-Pr	155.0- 157.0
VI-9	H	H	4-Cℓ	H	i-Pr	192.0- 195.0
VI-10	H	H	4-OMe	H	i-Pr	186.0- 188.5
VI-11	H	H	4-Me	H	i-Pr	161.0- 164.0
VI-12	6-Cℓ	H	2-Cℓ	H	i-Pr	122.0 124.0
VI-13	H	H	4-CF ₃	H	i-Pr	183.0- 186.0
VI-14	H	H	3-Me	4-F	i-Pr	161.0- 162.5
VI-15	H	H	3-Me	5-Me	i-Pr	137.0- 138.0
VI-16	6-Me	7-OMe	4-F	H	i-Pr	164.0- 165.0
VI-17	H	H	4-F	H	C ₂ H ₅	141.5- 143.5
VI-18	H	H	4-F	H	n-Pr	146.5- 148.5
VI-19	6-Cℓ	H	4-F	H	i-Pr	171.0- 172.0

VI-20	H	H	4-F	H	c-Pr	120-126
VI-21	H	H	4-OPh	H	i-Pr	153.0- 154.0
VI-22	6-Cl	8-Cl	4-F	H	i-Pr	98.5-103
VI-23	6-Cl	H	H	H	Ph	171.5- 172.5
VI-24	6-Cl	H	H	H	c-Pr	84.0- 86.0
VI-25	H	H	4-F	H	sec-Bu	119.0- 121.0
VI-26	6-Me	H	4-F	H	i-Pr	160.0- 161.5
VI-27	6-OMe	7-OMe	4-F	H	c-Pr	162.0- 163.0

In the same manner as in Example 1-c, compounds V-2 to V-27 were prepared. (In Table 6, R¹, R², R³, R⁴ and R⁵ correspond to the substituents of compound of V.)

Table 6 (Compounds in this Table are compounds of the formula V wherein R⁶ is hydrogen.)

Compound	R ¹	R ²	R ³	R ⁴	R ⁵	m. p. (°C)
V-2	H	H	p-F	H	CH ₃	125-128
V-3	H	H	H	H	CH ₃	143-146
V-4	H	H	H	H	i-Pr	92-93
V-5	6-Cl	H	H	H	CH ₃	220-222

V-6	6-Cl	H	H	H	i-Pr	140-140.5
V-7	H	H	2-F	H	i-Pr	121.5- 124.0
V-8	7-Me	H	H	H	i-Pr	105.1- 109.2
V-9	H	H	4-Cl	H	i-Pr	147.0- 147.8
V-10	H	H	4-OMe	H	i-Pr	135.6- 136.8
V-11	H	H	4-Me	H	i-Pr	119.4- 120.4
V-12	6-Cl	H	2-Cl	H	i-Pr	105.8- 106.9
V-13	H	H	4-CF ₃	H	i-Pr	163.7- 164.2
V-14	H	H	3-Me	4-F	i-Pr	161.1- 108.1
V-15	H	H	3-Me	5-Me	i-Pr	120.8- 122.3
V-16	6-OMe	7-OMe	4-F	H	i-Pr	164.4- 165.2
V-17	H	H	4-F	H	C ₂ H ₅	143.1- 144.2
V-18	H	H	4-F	H	n-Pr	150.2- 155.3
V-19	6-Cl	H	4-F	H	i-Pr	164.5- 165.3
V-20	H	H	4-F	H	c-Pr	150.1- 151.6
V-21	H	H	4-OPh	H	i-Pr	106.9- 107.7
V-22	6-Cl	8-Cl	4-F	H	i-Pr	135.0- 135.7
V-23	6-Cl	H	H	H	Ph	174.8- 175.3
V-24	6-Cl	H	H	H	c-Pr	157.5- 158.0
V-25	H	H	4-F	H	sec-Bu	125.0- 126.5
V-26	6-Me	H	4-F	H	i-Pr	155.0- 157.0
V-27	6-OMe	7-OMe	4-F	H	c-Pr	200.0- 200.5

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In the same manner as in Example 1-d, compounds IV-2 to IV-6 were prepared. (In Table 7, R¹, R², R³, R⁴ and R⁵ correspond to the substituents of compound IV.)

5

Table 7 (Compounds in this Table are compounds of the formula IV wherein R⁶ is hydrogen.)

Compound	R ¹	R ²	R ³	R ⁴	R ⁵	m. p. (°C)
IV - 2	H	H	4-F	H	CH ₃	177-179
IV - 3	H	H	H	H	CH ₃	—
IV - 4	H	H	H	H	i-Pr	—
IV - 5	6-Cl	H	H	H	CH ₃	—
IV - 6	6-Cl	H	H	H	i-Pr	—

In the same manner as in Example 1-e, compounds III-2 to III-27 were prepared. (In Table 8, R¹, R², R³, R⁴ and R⁵ correspond to the substituents of compound III.)

Table 8 (Compounds in this Table are compounds of the formula III wherein R⁶ is hydrogen.)

Compound	R ¹	R ²	R ³	R ⁴	R ⁵	m. p. (°C)
III - 2	H	H	4-F	H	CH ₃	194-196
III - 3	H	H	H	H	CH ₃	170-
III - 4	H	H	H	H	i-Pr	171.5 107-
III - 5	6-Cl	H	H	H	CH ₃	108.5 192-194
III - 6	6-Cl	H	H	H	i-Pr	125.5
III - 7	H	H	2-F	H	i-Pr	-127 80.1
III - 8	7-Me	H	H	H	i-Pr	-80.2 121.1-
III - 9	H	H	4-Cl	H	i-Pr	122.3 148.0-
III - 10	H	H	4-OMe	H	i-Pr	149.1 137.4-
III - 11	H	H	4-Me	H	i-Pr	140.1 111.6-
III - 12	6-Cl	H	2-Cl	H	i-Pr	113.1 83.8
III - 13	H	H	4-CF ₃	H	i-Pr	-84.5 126.2- 128.8

III - 14	H	H	3-Me	4-F	i-Pr	124.8- 126.4
III - 15	H	H	3-Me	5-Me	i-Pr	117.6- 120.3
III - 16	6-OMe	7-OMe	4-F	H	i-Pr	147.8- 150.9
III - 17	H	H	4-F	H	C ₂ H ₅	124.3- 128.5
III - 18	H	H	4-F	H	n-Pr	117.8- 121.5
III - 19	6-Cℓ	H	4-F	H	i-Pr	135.2- 135.9
III - 20	H	H	4-F	H	c-Pr	141.3- 144.1
III - 21	H	H	4-OPh	H	i-Pr	oil
III - 22	6-Cℓ	8-Cℓ	4-F	H	i-Pr	117- 122
III - 23	6-Cℓ	H	H	H	Ph	142.8- 144.3
III - 24	6-Cℓ	H	H	H	c-Pr	161.0- 161.5
III - 25	H	H	4-F	H	sec-Bu	78.0- 81.0
III - 26	6-Me	H	4-F	H	i-Pr	137.0- 137.5
III - 27	6-OMe	7-OMe	4-F	H	c-Pr	189.5- 191.0

III - 2 2

H-NMR (in CDCl₃) δ ppm :

1.40 (d, 6H, J=7Hz), 3.44 (Heptaplet, 1H, J=7Hz)

5.93 (dd, 1H, J=8Hz, J=16Hz), 6.8-8.1 (m, 14H)

9.34 (d, 1H, J=8Hz)

In the same manner as in Example 1-f, compounds II-2 to II-27 were prepared. (In Table 9, R¹, R², R³, R⁴ and R⁵ correspond to the substituents of compound II.)

Table 9 (Compounds in this Table are compounds of the formula of II wherein R⁶ is hydrogen.)

Compound	R ¹	R ²	R ³	R ⁴	R ⁵	R ^{1,2}	m. p. (°C)
II - 2	H	H	p-F	H	CH ₃	C ₂ H ₅	oil
II - 3	H	H	H	H	CH ₃	C ₂ H ₅	105
II - 4	H	H	H	H	i-Pr	C ₂ H ₅	-106 88.5
II - 5	6-Cl	H	H	H	CH ₃	C ₂ H ₅	-90.5 77-82
II - 6	6-Cl	H	H	H	i-Pr	C ₂ H ₅	96-98
II - 7	H	H	2-F	H	i-Pr	C ₂ H ₅	oil
II - 8	7-Me	H	H	H	i-Pr	C ₂ H ₅	68.5- 74.0
II - 9	H	H	4-Cl	H	i-Pr	C ₂ H ₅	91.0 -94.0
II - 10	H	H	4-OMe	H	i-Pr	C ₂ H ₅	78.0 -78.5
II - 11	H	H	4-OMe	H	i-Pr	C ₂ H ₅	75.0 -78.0
II - 12	6-Cl	H	2-Cl	H	i-Pr	C ₂ H ₅	oil
II - 13	H	H	4-CF ₃	H	i-Pr	C ₂ H ₅	78.0 -83.0
II - 14	H	H	3-Me	4-F	i-Pr	C ₂ H ₅	66.0 -71.0
II - 15	H	H	3-Me	5-Me	i-Pr	C ₂ H ₅	oil

II - 16	6-OMe	7-OMe	4-F	H	i-Pr	C ₂ H ₅	83.0
II - 17	H	H	4-F	H	C ₂ H ₅	C ₂ H ₅	-90.0 94.0
II - 18	H	H	4-F	H	n-Pr	C ₂ H ₅	-97.0 oil
II - 19	6-Cℓ	H	4-F	H	i-Pr	C ₂ H ₅	111.0-
II - 20	H	H	4-F	H	c-Pr	C ₂ H ₅	113.5 91.0
II - 21	H	H	4-OPh	H	i-Pr	C ₂ H ₅	-93.0 121.0-
II - 22	6-Cℓ	8-Cℓ	4-F	H	i-Pr	C ₂ H ₅	125.0 oil
II - 23	6-Cℓ	H	H	H	Ph	C ₂ H ₅	oil
II - 24	6-Cℓ	H	H	H	c-Pr	C ₂ H ₅	69.0
II - 25	H	H	4-F	H	sec-Bu	C ₂ H ₅	-71.0 oil
II - 26	6-Me	H	4-F	H	i-Pr	C ₂ H ₅	oil
II - 27	6-OMe	7-OMe	4-F	H	c-Pr	C ₂ H ₅	oil

II - 7

H-NMR (in CDCl₃) δ ppm :

1.21 (t, 3H, J=7Hz), 1.32 (d, 6H, J=6Hz)

2.2-2.4 (m, 2H), 2.5-2.7 (m, 1H)

3.28 (s, 1H), 3.34 (Heptaplet, 1H, J=6Hz)

4.08 (q, 2H, J=7Hz), 4.3-4.6 (m, 1H)

5.28 (dd, 1H, J=6Hz, J=15Hz),

6.53 (dd, 1H, J=1.5Hz, J=15Hz), 6.9-8.0 (m, 8H)

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II - 1 2

H-NMR (in CDCl_3) δ ppm :

1.25 (t, 3H, J=7Hz), 1.33 (d, 6H, J=6Hz)
2.2-2.4 (m, 2H), 2.5-2.8 (m, 1H)
3.32 (s, 2H), 3.38 (Heptaplet, 1H, J=6Hz)
4.13 (q, 2H, J=7Hz), 4.2-4.6 (m, 1H)
5.34 (dd, 1H, J=6Hz, J=15Hz),
6.53 (dd, 1H, J=1.5Hz, J=15Hz), 7.0-8.0 (m, 7H)

II - 1 5

H-NMR (in CDCl_3) δ ppm :

1.23 (t, 3H, J=7Hz), 1.35 (d, 6H, J=6Hz)
2.2-2.4 (m, 2H), 2.31 (s, 6H)
2.6-2.8 (m, 1H), 3.32 (s, 2H)
3.35 (Heptaplet, 1H, J=6Hz), 4.12 (q, 2H, J=7Hz)
4.3-4.7 (m, 1H), 5.30 (dd, 1H, J=6Hz, J=16Hz)
6.51 (dd, 1H, J=1Hz, J=16Hz), 6.7-8.0 (m, 7H)

II - 1 8

H-NMR (in CDCl_3) δ ppm :

1.00 (t, 3H, J=7Hz), 1.26 (t, 3H, J=7Hz)
1.6-2.3 (m, 2H), 2.42 (d, 2H, J=6Hz)

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2.6-3.2 (m, 3H), 3.35 (s, 2H)
4.11 (q, 2H, J=7Hz), 4.3-4.7 (m, 1H)
5.27 (dd, 1H, J=6Hz, J=16Hz)
6.46 (dd, 1H, J=1.5Hz, J=16Hz), 6.9-8.0 (m, 8H)

II - 2 2

H-NMR (in CDCl_3) δ ppm :

1.26 (t, 3H, J=7Hz), 1.33 (d, 6H, J=6Hz)
2.43 (d, 2H, J=6Hz), 2.6-2.9 (m, 1H)
3.36 (s, 2H), 3.44 (Heptaplet, 1H, J=6Hz)
4.13 (q, 2H, J=7Hz), 4.3-4.7 (m, 1H)
5.30 (dd, 1H, J=6Hz, J=16Hz),
6.53 (dd, 1H, J=1.5Hz, J=16Hz), 7.0-7.6 (m, 6H)

II - 2 3

H-NMR (in CDCl_3) δ ppm :

1.23 (t, 3H, J=7Hz), 2.21 (d, 2H, J=6Hz)
2.4-2.6 (m, 1H), 3.25 (s, 2H)
4.09 (q, 2H, J=7Hz), 4.1-4.4 (m, 1H)
5.08 (dd, 1H, J=6Hz, J=16Hz),
6.26 (dd, 1H, J=1.5Hz, J=16Hz), 7.0 ~ 8.0
(m, 13H)

II - 2 5

H-NMR(in CDCl_3) δ ppm :

0.96(d, 6H, J=6Hz), 1.26(t, 3H, J=7Hz),
1.3-2.4(m, 1H), 2.43(d, 2H, J=6Hz),
2.6-2.9(m, 1H), 2.88(d, 2H, J=7Hz),
3.36(s, 2H), 4.14(q, 2H, J=7Hz),
4.3-4.7(m, 1H), 5.0-5.5(m, 1H),
6.3-6.7(m, 1H), 6.9-8.1(m, 8H)

II - 2 6

H-NMR(in CDCl_3) δ ppm :

1.25(t, 3H, J=7Hz), 1.32(d, 6H, J=6Hz),
2.32(s, 3H), 2.39(d, 2H, J=7Hz),
2.6-3.1(m, 1H), 3.36(s, 2H),
3.41(Heptaplet, 1H, J=6Hz) ,
4.11(q, 2H, J=7Hz), 4.3-4.7(m, 1H),
5.0-5.5(m, 1H), 6.3-6.7(m, 1H),
6.8-7.9(m, 7H)

II - 2 7

H-NMR(in CDCl_3) δ ppm :

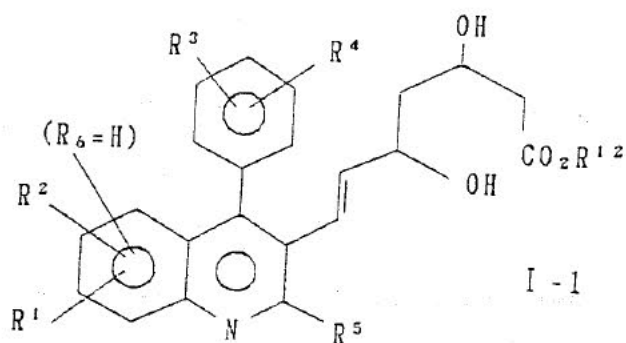
0.8-1.5(m, 4H), 1.26(t, 3H, J=7Hz),

59

2.0-2.9 (m, 4H), 3.42 (s, 2H), 3.71 (s, 3H),
 4.00 (s, 3H), 4.20 (q, 2H, J=7Hz),
 4.4-4.8 (m, 1H), 5.3-5.8 (m, 1H),
 6.4-6.9 (m, 1H), 6.53 (s, 1H),
 7.0-7.5 (m, 5H)

In the same manner as in Example 1-g, compounds I-12 to I-127 were prepared.

Table 10



Compound	R ¹	R ²	R ³	R ⁴	R ⁵	R ¹²	m.p. (°C) Mass spectrum
I - 12	H	H	4-F	H	CH ₃	C ₂ H ₅	oil 423, 292 M/e 264, 249
I - 13	H	H	H	H	CH ₃	C ₂ H ₅	92-105
I - 14	H	H	H	H	i-Pr	C ₂ H ₅	97-100
I - 15	6-Cl	H	H	H	CH ₃	C ₂ H ₅	oil

60

I - 16	6-Cℓ	H	H	H	i-Pr C ₂ H ₅	oil
I - 17	H	H	2-F	H	i-Pr C ₂ H ₅	oil
I - 18	7-Me	H	H	H	i-Pr C ₂ H ₅	oil
I - 19	H	H	4-Cℓ	H	i-Pr C ₂ H ₅	98-104
I - 110	H	H	4-OMe	H	i-Pr C ₂ H ₅	94-98
I - 111	H	H	4-Me	H	i-Pr C ₂ H ₅	79-85
I - 112	6-Cℓ	H	2-Cℓ	H	i-Pr C ₂ H ₅	oil
I - 113	H	H	4-CF ₃	H	i-Pr C ₂ H ₅	117-128
I - 114	H	H	3-Me	4-F	i-Pr C ₂ H ₅	85-92
I - 115	H	H	3-Me	5-Me	i-Pr C ₂ H ₅	oil
I - 116	6-OMe	7-OMe	4-F	H	i-Pr C ₂ H ₅	gum
I - 117	H	H	4-F	H	C ₂ H ₅ C ₂ H ₅	oil
I - 118	H	H	4-F	H	n-Pr C ₂ H ₅	oil
I - 119	6-Cℓ	H	4-F	H	i-Pr C ₂ H ₅	79-82
I - 120	H	H	4-F	H	c-Pr C ₂ H ₅	100-104
I - 121	H	H	4-OPh	H	i-Pr C ₂ H ₅	oil
I - 122	6-Cℓ	8-Cℓ	4-F	H	i-Pr C ₂ H ₅	133-143
I - 123	6-Cℓ	H	H	H	Ph C ₂ H ₅	gum
I - 124	6-Cℓ	H	H	H	c-Pr C ₂ H ₅	oil
I - 125	H	H	4-F	H	sec-Bu C ₂ H ₅	oil

Cal

I - 126 6-Me H 4-F H i-Pr C₂H₅ oil
I - 127 6-OMe 7-OMe 4-F H c-Pr C₂H₅ gum

I - 17

H-NMR (in CDCl₃) δ ppm :

1.29 (t, 3H, J=7Hz), 1.40 (d, 6H, J=6Hz)

1.4-1.7 (m, 2H), 2.3-2.5 (m, 2H)

2.9-3.2 (m, 1H), 3.49 (Heptaplet, 1H, J=6Hz)

3.5-3.8 (m, 1H), 3.9-4.5 (m, 2H)

4.20 (q, 2H, J=7Hz), 5.2-5.7 (m, 1H)

6.5-6.9 (m, 1H), 7.0-8.2 (m, 8H)

I - 18

H-NMR (in CDCl₃) δ ppm :

1.0-1.4 (m, 2H), 1.31 (t, 3H, J=7Hz)

1.39 (d, 6H, J=6Hz), 2.3-2.5 (m, 2H)

2.52 (s, 3H), 3.1-3.4 (m, 1H)

3.48 (Heptaplet, 1H, J=6Hz), 3.5-3.8 (m, 1H)

3.8-4.1 (m, 1H), 4.20 (q, 2H, J=7Hz)

4.2-4.5 (m, 1H), 5.2-5.6 (m, 1H)

6.4-6.8 (m, 1H), 7.0-8.0 (m, 8H)

I - 19

H-NMR (in CDCl_3) δ ppm :

1.29 (t, 3H, J=7Hz), 1.38 (d, 6H, J=6Hz)

1.4-1.8 (m, 2H), 2.3-2.5 (m, 2H)

3.2-3.4 (m, 1H), 3.49 (Heptaplet, 1H, J=6Hz)

3.6-3.8 (m, 1H), 3.9-4.2 (m, 1H)

4.20 (q, 2H, J=7Hz), 4.3-4.5 (m, 1H)

5.2-5.5 (m, 1H), 6.5-6.8 (m, 1H)

7.0-8.2 (m, 8H)

I - 1 1 0

H-NMR (in CDCl_3) δ ppm :

1.29 (t, 3H, J=7Hz), 1.40 (d, 6H, J=6Hz)

1.5-1.6 (m, 2H), 2.3-2.5 (m, 2H)

2.8-3.0 (m, 1H), 3.4-3.6 (m, 1H)

3.52 (Heptaplet, 1H, J=6Hz), 3.88 (s, 3H)

3.9-4.1 (m, 1H), 4.20 (q, 2H, J=7Hz)

4.3-4.5 (m, 1H), 5.3-5.5 (m, 1H)

6.5-6.7 (m, 1H), 6.9-8.1 (m, 8H)

I - 1 1 1

H-NMR (in CDCl_3) δ ppm :

1.30 (t, 3H, J=7Hz), 1.3-1.5 (m, 2H)

63

1.39(d, 6H, J=6Hz), 2.3-2.5(m, 2H)
2.43(s, 3H), 2.8-3.0(m, 1H)
3.50(Heptaplet, 1H, J=6Hz), 3.5-3.7(m, 1H)
3.9-4.2(m, 1H), 4.19(q, 2H, J=7Hz)
4.2-4.5(m, 1H), 5.2-5.6(m, 1H)
6.4-6.8(m, 1H), 6.9-8.2(m, 8H)

I - 1 1 2

H-NMR (in CDCl_3) δ ppm :

1.30(t, 3H, J=7Hz), 1.3-1.6(m, 2H)
1.37(d, 6H, J=6Hz), 2.3-2.5(m, 2H)
2.9-3.2(m, 1H), 3.47(Heptaplet, 1H, J=6Hz)
3.5-3.8(m, 1H), 3.9-4.1(m, 1H)
4.19(q, 2H, J=7Hz), 4.2-4.5(m, 1H)
5.3-5.7(m, 1H), 6.5-6.8(m, 1H)
7.1-8.1(m, 7H)

I - 1 1 3

H-NMR (in CDCl_3) δ ppm :

1.0-1.3(m, 2H), 1.30(t, 3H, J=7Hz)
1.40(d, 6H, J=6Hz), 2.3-2.4(m, 2H)
3.3-3.5(m, 1H), 3.49(Heptaplet, 1H, J=6Hz)

3.6-3.7(m, 1H), 3.9-4.1(m, 1H)
4.18(q, 2H, J=7Hz), 4.2-4.5(m, 1H)
5.1-5.5(m, 1H), 6.5-6.8(m, 1H)
7.2-8.2(m, 8H)

I - 1 1 4

H-NMR (in CDCl_3) δ ppm :

1.2-1.4(m, 2H), 1.30(t, 3H, J=7Hz)
1.39(d, 6H, J=6Hz), 2.32(bs, 3H)
2.3-2.5(m, 2H), 3.0-3.3(m, 1H)
3.50(Heptaplet, 1H, J=6Hz), 3.6-3.8(m, 1H)
3.8-4.1(m, 1H), 4.20(q, 2H, J=7Hz)
4.3-4.6(m, 1H), 5.2-5.6(m, 1H)
6.5-6.8(m, 1H), 7.0-8.2(m, 7H)

I - 1 1 5

H-NMR (in CDCl_3) δ ppm :

1.1-1.4(m, 2H), 1.30(t, 3H, J=7Hz)
1.40(d, 6H, J=6Hz), 2.2-2.5(m, 2H)
2.35(s, 6H), 2.7-3.1(m, 1H)
3.51(Heptaplet, 1H, J=6Hz), 3.6-3.7(m, 1H)
3.8-4.1(m, 1H), 4.20(q, 2H, J=7Hz)

4.2-4.6(m, 1H), 5.2-5.6(m, 1H)

6.4-6.8(m, 1H), 6.8-8.2(m, 7H)

I - 1 1 6

H-NMR (in CDCl_3) δ ppm :

1.30(t, 3H, J=7Hz), 1.37(d, 6H, J=6Hz)

1.5-1.8(m, 2H), 2.3-2.5(m, 2H)

2.9-3.2(m, 1H), 3.46(Heptaplet, 1H, J=6Hz)

3.6-3.8(m, 1H), 3.75(s, 3H)

3.9-4.1(m, 1H), 4.07(s, 3H)

4.20(q, 2H, J=7Hz), 4.2-4.5(m, 1H)

5.1-5.5(m, 1H), 6.4-6.8(m, 2H)

7.1-7.5(m, 5H)

I - 1 1 7

H-NMR(in CDCl_3) δ ppm :

1.30(t, 3H, J=7Hz), 1.37(t, 3H, J=7Hz)

1.4-1.7(m, 2H), 2.2-2.6(m, 2H)

2.8-3.2(m, 3H), 3.6-3.9(m, 1H)

3.9-4.7(m, 4H), 5.2-5.7(m, 1H)

6.3-6.7(m, 1H) 7.0-8.2(m, 8H)

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I - 118

H-NMR (in CDCl_3) δ ppm :

1.01 (t, 3H, J=7Hz), 1.27 (t, 3H, J=7Hz)

1.4-2.1 (m, 4H), 2.3-2.6 (m, 2H)

2.8-3.3 (m, 3H), 3.6-3.8 (m, 1H)

3.9-4.1 (m, 1H), 4.18 (q, 2H, J=7Hz)

4.2-4.5 (m, 1H) 5.2-5.6 (m, 1H)

6.4-6.7 (m, 1H), 7.0-8.1 (m, 8H)

I - 119

H-NMR (in CDCl_3) δ ppm :

1.2-1.5 (m, 2H), 1.31 (t, 3H, J=7Hz)

1.37 (d, 6H, J=7Hz), 2.3-2.6 (m, 2H)

3.0-3.4 (m, 1H), 3.49 (Heptaplet, 1H, J=6Hz)

3.6-3.8 (m, 1H), 3.8-4.2 (m, 1H)

4.20 (q, 2H, J=7Hz), 4.3-4.5 (m, 1H)

5.2-5.6 (m, 1H), 6.4-6.8 (m, 1H)

7.0-8.1 (m, 7H)

I - 120

H-NMR (in CDCl_3) δ ppm :

0.8-1.8 (m, 6H), 1.30 (t, 3H, J=7Hz)

2.1-2.6 (m, 3H), 2.9-3.3 (m, 1H)

67

3.4-3.7 (m, 1H), 3.8-4.6 (m, 2H)
4.20 (q, 2H, J=7Hz), 5.4-5.8 (m, 1H)
6.4-6.8 (m, 1H), 6.8-8.0 (m, 3H)

I - 1 2 1

H-NMR (in CDCl_3) δ ppm :

1.29 (t, 3H, J=7Hz), 1.39 (d, 6H, J=6Hz)
1.4-1.9 (m, 2H), 2.3-2.5 (m, 2H)
2.7-3.2 (m, 1H), 3.51 (Heptaplet, 1H, J=6Hz)
3.6-3.8 (m, 1H), 3.9-4.2 (m, 1H)
4.19 (q, 2H, J=7Hz), 4.3-4.6 (m, 1H)
5.2-5.6 (m, 1H), 6.4-6.8 (m, 1H)
6.9-8.2 (m, 13H)

I - 1 2 2

H-NMR (in CDCl_3) δ ppm :

1.1-1.8 (m, 2H), 1.31 (t, 3H, J=7Hz)
1.41 (d, 6H, J=6Hz), 2.3-2.5 (m, 2H)
2.9-3.4 (m, 1H), 3.50 (Heptaplet, 1H, J=6Hz)
3.6-3.8 (m, 1H), 3.9-4.5 (m, 2H)
4.20 (q, 2H, J=7Hz), 5.2-5.6 (m, 1H)
6.4-6.8 (m, 1H), 7.1-7.3 (m, 5H)

7.72(d, 1H, J=6Hz)

I - 1 2 3

H-NMR (in CDCl_3) δ ppm :

0.8-1.5(m, 2H), 1.29(t, 3H, J=7Hz)

2.2-2.4(m, 2H), 2.6-2.9(m, 1H)

3.2-3.6(m, 1H), 3.7-4.3(m, 2H)

4.17(q, 2H, J=7Hz), 5.0-5.4(m, 1H)

6.1-6.5(m, 1H), 7.0-8.2(m, 13H)

I - 1 2 4

H-NMR (in CDCl_3) δ ppm :

0.8-1.8(m, 6H), 1.29(t, 3H, J=7Hz),

2.2-2.6(m, 3H), 2.8-3.2(m, 1H),

3.3-3.7(m, 1H), 3.9-4.5(m, 2H),

4.19(q, 2H, J=7Hz), 5.4-5.8(m, 1H),

6.5-6.8(m, 1H), 7.1-8.0(m, 8H),

I - 1 2 5

H-NMR (in CDCl_3) δ ppm :

0.94(d, 6H, J=6Hz), 1.0-1.7(m, 3H),

1.27(t, 3H, J=7Hz), 1.9-2.5(m, 3H),

2.90(d, 2H, J=7Hz), 3.3-4.4(m, 3H),

67

4.12 (q, 2H, J=7Hz), 5.0-5.5 (m, 1H),
6.2-6.7 (m, 1H), 6.9-8.0 (m, 8H),

I - 1 2 6

H-NMR (in CDCl_3) δ ppm :

1.0-1.6 (m, 3H), 1.21 (t, 3H, J=7Hz),
1.34 (d, 6H, J=6Hz), 2.34 (s, 3H),
2.37 (d, 2H, J=7Hz), 2.9-3.7 (m, 2H),
3.8-4.5 (m, 2H), 4.15 (q, 2H, J=7Hz),
5.0-5.5 (m, 1H), 6.3-6.7 (m, 1H),
6.9-8.0 (m, 7H),

I - 1 2 7

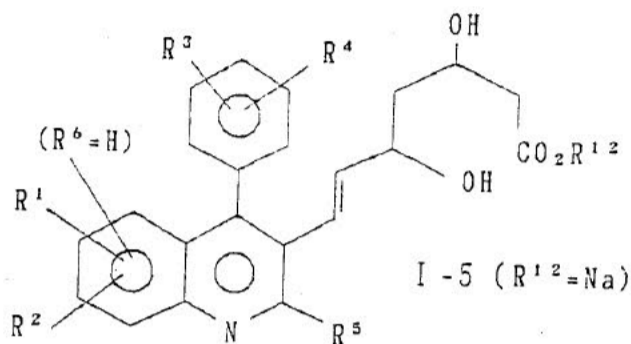
H-NMR (in CDCl_3) δ ppm :

0.8-1.9 (m, 8H), 1.29 (t, 3H, J=7Hz),
2.1-2.6 (m, 3H), 2.8-3.2 (m, 1H),
3.72 (s, 3H), 4.02 (s, 3H),
4.19 (q, 2H, J=7Hz), 4.3-4.6 (m, 1H),
5.4-5.8 (m, 1H), 6.4-6.8 (m, 1H),
6.56 (s, 1H), 7.0-7.4 (m, 5H)

In the same manner as in Exmple 2, compounds I-52 to
I-527 were prepared.

70

Table 11



Compound	R ¹	R ²	R ³	R ⁴	R ⁵	R ¹²	m. p. (°C)
I - 52	H	H	4-F	H	CH ₃	Na	138-142 (decomposed)
I - 53	H	H	H	H	CH ₃	Na	130-132 (decomposed)
I - 54	H	H	H	H	i-Pr	Na	196-197 (decomposed)
I - 55	6-Cl	H	H	H	CH ₃	Na	211-215 (decomposed)
I - 56	6-Cl	H	H	H	i-Pr	Na	195-198 (decomposed)
I - 57	H	H	2-F	H	i-Pr	Na	193-201 (decomposed)
I - 58	7-Me	H	H	H	i-Pr	Na	170-175 (decomposed)
I - 59	H	H	4-Cl	H	i-Pr	Na	193-202 (decomposed)
I - 510	H	H	4-OMe	H	i-Pr	Na	178-193 (decomposed)
I - 511	H	H	4-Me	H	i-Pr	Na	187-200 (decomposed)

I - 512	6-C \emptyset	H	2-C \emptyset	H	i-Pr Na	203-209
I - 513	H	H	4-CF ₃	H	i-Pr Na	(decomposed) 200-212
I - 514	H	H	3-Me	4-F	i-Pr Na	(decomposed) 195-200
I - 515	H	H	3-Me	5-Me	i-Pr Na	(decomposed) 192-197
I - 516	6-OMe	7-OMe	4-F	H	i-Pr Na	(decomposed) 239-245
I - 517	H	H	4-F	H	C ₂ H ₅ Na	(decomposed) 230-237
I - 518	H	H	4-F	H	n-Pr Na	(decomposed) 193-200
I - 519	6-C \emptyset	H	4-F	H	i-Pr Na	(decomposed) 193-198
I - 520	H	H	4-F	H	c-Pr Na	(decomposed) 197-199
I - 521	H	H	4-OPh	H	i-Pr Na	(decomposed) 180-189
I - 522	6-C \emptyset	8-C \emptyset	4-F	H	i-Pr Na	(decomposed) 183-187
I - 523	6-C \emptyset	H	H	H	Ph Na	(decomposed) 190-196
I - 524	6-C \emptyset	H	H	H	c-Pr Na	(decomposed) 204-210
I - 525	H	H	4-F	H	sec-Bu Na	(decomposed) ---
I - 526	6-Me	H	4-F	H	i-Pr Na	204-208
I - 527	6-OMe	7-OMe	4-F	H	c-Pr Na	(decomposed) 234-238 (decomposed)

I - 57

H-NMR (in DMSO-d⁶) δ ppm :

0.9-1.2(m, 2H), 1.37(d, 6H, J=7Hz)

72

1.6-2.1 (m, 2H), 3.48 (Heptaplet, 1H, J=6Hz)

3.7-4.3 (m, 4H), 5.3-5.6 (m, 1H)

6.4-6.7 (m, 1H), 7.1-8.1 (m, 8H)

I - 5 8

H-NMR (in DMSO-d⁶) δ ppm :

0.9-1.2 (m, 2H), 1.31 (d, 6H, J=7Hz)

1.7-2.2 (m, 2H), 2.50 (s, 3H)

3.3-4.5 (m, 5H), 5.2-5.6 (m, 1H)

6.3-6.6 (m, 1H), 7.1-7.9 (m, 8H)

I - 5 9

H-NMR (in DMSO-d⁶) δ ppm :

0.9-1.3 (m, 2H), 1.33 (d, 6H, J=7Hz)

1.6-2.2 (m, 2H), 3.48 (Heptaplet, 1H, J=7Hz)

3.5-4.6 (m, 4H), 5.2-5.6 (m, 2H)

6.3-6.6 (m, 1H), 7.1-8.1 (m, 8H)

I - 5 1 0

H-NMR (in DMSO-d⁶) δ ppm :

1.0-1.3 (m, 2H), 1.32 (d, 6H, J=7Hz)

1.6-2.2 (m, 2H), 3.0-3.8 (m, 4H)

3.86 (s, 3H), 4.0-4.3 (m, 1H)

73

5.3-5.6(m, 1H), 6.3-6.6(m, 1H)

6.9-8.1(m, 8H)

I - 5 1 1

H-NMR (in DMSO-d⁶) δ ppm :

0.9-1.3(m, 2H), 1.33(d, 6H, J=7Hz)

1.7-2.1(m, 2H), 2.41(s, 3H)

3.2-4.3(m, 5H), 5.3-5.6(m, 1H)

6.3-6.6(m, 1H), 7.0-8.3(m, 8H)

I - 5 1 2

H-NMR (in DMSO-d⁶) δ ppm :

0.9-1.3(m, 2H), 1.33(d, 6H, J=7Hz)

1.6-2.2(m, 2H), 3.1-3.8(m, 3H)

3.48(Heptaplet, 1H, J=7Hz), 3.9-4.2(m, 1H)

5.3-5.7(m, 1H), 6.3-6.7(m, 1H)

7.0-8.1(m, 7H)

I - 5 1 3

H-NMR (in DMSO-d⁶) δ ppm :

0.8-1.3(m, 2H), 1.34(d, 6H, J=7Hz)

1.6-2.2(m, 2H), 2.7-3.9(m, 3H)

3.49(Heptaplet, 1H, J=7Hz), 3.9-4.3(m, 1H)

5.2-5.6 (m, 1H), 6.3-6.7 (m, 1H)

7.1-8.1 (m, 8H)

I - 5 1 4

H-NMR (in DMSO-d⁶) δ ppm :

0.9-1.3 (m, 2H), 1.35 (d, 6H, J=7Hz)

1.7-2.1 (m, 2H), 2.30 (d, 3H, J=2Hz)

3.0-3.8 (m, 3H), 3.51 (Heptaplet, 1H, J=7Hz)

3.9-4.3 (m, 1H), 5.3-5.6 (m, 1H)

6.3-6.6 (m, 1H), 6.9-8.1 (m, 7H)

II - 5 1 5

H-NMR (in DMSO-d⁶) δ ppm :

1.0-1.2 (m, 2H), 1.35 (d, 6H, J=7Hz)

1.6-2.2 (m, 2H), 2.35 (s, 6H)

3.0-3.8 (m, 3H), 3.51 (Heptaplet, 1H, J=7Hz)

4.0-4.3 (m, 1H), 5.3-5.6 (m, 1H)

6.3-6.6 (m, 1H), 6.8-8.0 (m, 7H)

I - 5 1 6

H-NMR (in DMSO-d⁶) δ ppm :

0.9-1.3 (m, 2H), 1.31 (d, 6H, J=7Hz)

1.7-2.0 (m, 2H), 3.2-3.7 (m, 4H)

75

3.62 (s, 3H), 3.9-4.2 (m, 1H)
3.94 (s, 3H), 5.1-5.5 (m, 1H)
6.2-6.6 (m, 1H), 7.0-7.5 (m, 6H)

I - 5 1 7

H-NMR (in DMSO-d⁶) δ ppm :
0.9-1.5 (m, 2H), 1.34 (t, 3H, J=7Hz)
1.6-2.2 (m, 2H), 2.7-3.4 (m, 4H)
3.6-4.3 (m, 2H), 5.2-5.7 (m, 1H)
6.1-6.6 (m, 1H), 6.9-8.1 (m, 8H)

I - 5 1 8

H-NMR (in DMSO-d⁶) δ ppm :
0.8-1.3 (m, 2H), 1.01 (t, 3H, J=7Hz)
1.6-2.1 (m, 4H), 2.7-3.8 (m, 5H)
3.9-4.3 (m, 1H), 5.2-5.7 (m, 1H)
6.3-6.6 (m, 1H), 7.1-8.1 (m, 8H)

I - 5 1 9

H-NMR (in DMSO-d⁶) δ ppm :
0.9-1.3 (m, 2H), 1.33 (d, 6H, J=7Hz)
1.6-2.2 (m, 2H), 2.9-3.9 (m, 3H)
3.49 (Heptaplet, 1H, J=7Hz), 4.0-4.3 (m, 1H)

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5.3-5.6 (m, 1H), 6.3-6.6 (m, 1H)
7.2-8.1 (m, 7H)

I - 5 2 0

H-NMR (in DMSO-d⁶) δ ppm :
0.8-1.5 (m, 6H), 1.7-2.2 (m, 2H)
2.3-2.7 (m, 1H), 3.0-3.9 (m, 3H)
4.0-4.3 (m, 1H), 5.5-5.8 (m, 1H)
6.4-6.7 (m, 1H), 7.2-8.0 (m, 8H)

I - 5 2 1

H-NMR (in DMSO-d⁶) δ ppm :
0.9-1.5 (m, 2H), 1.36 (d, 6H, J=7Hz)
1.7-2.3 (m, 2H), 3.0-3.9 (m, 3H)
3.50 (Heptaplet, 1H, J=6Hz), 4.0-4.3 (m, 1H)
5.2-5.6 (m, 1H) 6.4-6.7 (m, 1H)
7.0-8.1 (m, 13H)

I - 5 2 2

H-NMR (in DMSO-d⁶) δ ppm :
0.8-1.3 (m, 2H), 1.37 (d, 6H, J=7Hz)
1.6-2.2 (m, 2H), 3.1-3.9 (m, 3H)
3.51 (Heptaplet, 1H, J=7Hz), 4.0-4.3 (m, 1H)

77

5.3-5.7(m, 1H), 6.3-6.7(m, 1H)
7.1-8.0(m, 6H)

I - 5 2 3

H-NMR (in DMSO-d⁶) δ ppm :

0.8-1.4(m, 2H), 1.6-2.1(m, 2H)
2.9-3.7(m, 3H), 3.7-4.1(m, 1H)
5.1-5.4(m, 1H), 6.1-6.4(m, 1H)
7.1-8.2(m, 13H)

I - 5 2 4

H-NMR (in DMSO-d⁶) δ ppm :

0.8-1.5(m, 5H), 1.6-2.2(m, 2H)
2.3-2.7(m, 2H), 3.0-3.8(m, 3H)
3.9-4.3(m, 1H), 5.4-5.8(m, 1H)
6.3-6.6(m, 1H), 7.0-8.0(m, 8H)

I - 5 2 5

H-NMR (in DMSO-d⁶) δ ppm :

0.9-1.6(m, 2H), 0.96(d, 6H, J=6Hz)
1.7-2.6(m, 3H), 2.89(d, 2H, J=7Hz)
3.0-3.8(m, 3H), 3.9-4.2(m, 1H)
5.2-5.6(m, 1H), 6.2-6.6(m, 1H)

7.1-8.1(m, 8H)

I - 5 2 6

H-NMR (in DMSO-d⁶) δ ppm :

1.30(d, 6H, J=7Hz), 1.7-2.0(m, 2H),

2.34(s, 3H), 2.4-2.6(m, 1H),

3.0-3.3(m, 2H), 3.3-3.8(m, 3H)

3.9-4.2(m, 1H), 5.2-5.6(m, 1H)

6.3-6.6(m, 1H), 7.0-8.0(m, 7H)

I - 5 2 7

H-NMR (in DMSO-d⁶) δ ppm :

0.7-1.5(m, 5H), 1.8-2.2(m, 2H),

2.2-2.6(m, 2H), 3.1-3.3(m, 2H),

3.59(s, 3H), 3.9-4.2(m, 2H),

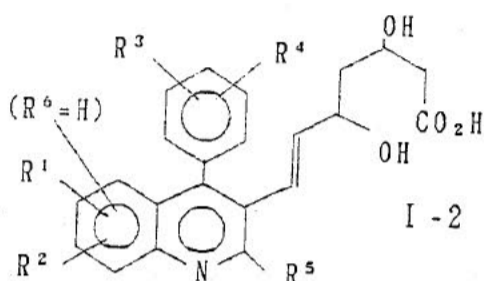
3.91(s, 3H), 5.4-5.7(m, 1H)

6.3-6.6(m, 1H), 6.52(s, 1H),

7.0-7.4(m, 5H)

In the same manner as in Example 3, compounds I-22 to I-26 can be prepared.

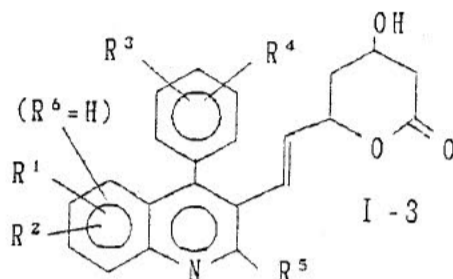
Table 12



Compound	R ¹	R ²	R ³	R ⁴	R ⁵
I - 22	H	H	4-F	H	CH ₃
I - 23	H	H	H	H	CH ₃
I - 24	H	H	H	H	i-Pr
I - 25	6-Cl	H	H	H	CH ₃
I - 26	6-Cl	H	H	H	i-Pr

In the same manner as in Example 4, compounds I-32 to I-36 can be prepared.

Table 13



Compound	R ¹	R ²	R ³	R ⁴	R ⁵
I - 32	H	H	4-F	H	CH ₃
I - 33	H	H	H	H	CH ₃
I - 34	H	H	H	H	i-Pr
I - 35	6-Cl	H	H	H	CH ₃
I - 36	6-Cl	H	H	H	i-Pr

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FORMULATION EXAMPLE 1

Tablets

	Compound I-51	1.0 g
	Lactose	5.0 g
5	Crystal cellulose powder	8.0 g
	Corn starch	3.0 g
	Hydroxypropyl cellulose	1.0 g
	CMC-Ca	1.5 g
	Magnesium stearate	0.5 g
10	<hr/>	
	Total	20.0 g

The above components were mixed by a usual method and then tabletted to produce 100 tablets each containing 10 mg of the active ingredient.

FORMULATION EXAMPLE 2

Capsules

	Compound I-51	1.0 g
	Lactose	3.5 g
20	Crystal cellulose powder	10.0 g
	Magnesium stearate	0.5
	<hr/>	
	Total	15.0 g

The above components were mixed by a usual method and then packed in No. 4 gelatin capsules to obtain 100 capsules each containing 10 mg of the active ingredient.

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FORMULATION EXAMPLE 3

Soft capsules

	Compound I-51	1.00 g
	PEG (polyethylene glycol) 400	3.89 g
5	Saturated fatty acid triglyceride	15.00 g
	Peppermint oil	0.01 g
	Polysorbate 80	0.10 g
<hr/>		
	Total	20.00 g

~~115.8X~~
10

The above components were mixed and packed in No. 3 soft gelatin capsules by a usual method to obtain 100 soft capsules each containing 10 mg of the active ingredient.

FORMULATION EXAMPLE 4

15 Ointment

	Compound I-51	1.0 g (10.0 g)
	Liquid paraffin	10.0 g (10.0 g)
	Cetanol	20.0 g (20.0 g)
	White vaseline	68.4 g (59.4 g)
	Ethylparaben	0.1 g (0.1 g)
	L-menthol	0.5 g (0.5 g)

~~105.31X~~
20

Total 100.0 g

25 The above components were mixed by a usual method to obtain a 1% (10%) ointment.

55

FORMULATION EXAMPLE 5

Suppository

	Compound I-51	1.0 g
	Witepsol H15*	46.9 g
5	Witepsol W35*	52.0 g
	Polysorbate 80	0.1 g
<hr/>		
	Total	100.0 g

*: Trademark for triglyceride compound

10

The above components were melt-mixed by a usual method and poured into suppository containers, followed by cooling for solidification to obtain 100 suppositories of 1 g each containing 10 mg of the active component.

15 FORMULATION EXAMPLE 6

Injection formulation

Compound I-51	1 mg
Distilled water for injection formulation	5 ml

20

The formulation is prepared by dissolving the compound in the distilled water whenever it is required.

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FORMULATION EXAMPLE 7

Granules

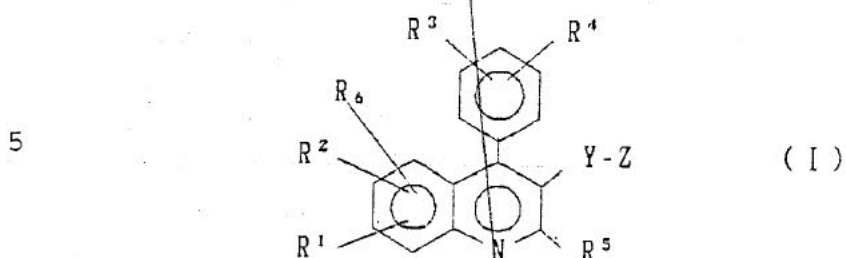
	Compound I-51	1.0 g
	Lactose	6.0 g
5	Crystal cellulose powder	6.5 g
	Corn starch	5.0 g
	Hydroxypropyl cellulose	1.0 g
	Magnesium stearate	0.5 g
<hr/>		
10	Total	20.0 g

The above components were granulated by a usual method and packaged to obtain 100 packages each containing 200 mg of the granules so that each package contains 10 mg of the active ingredient.

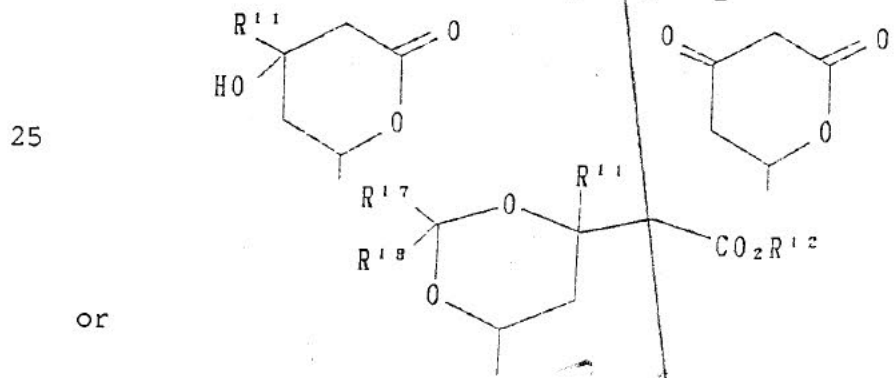
85

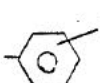
We CLAIMS:

1. A compound of the formula:



wherein R^1, R^2, R^3, R^4 and R^6 are independently hydrogen, C_{1-6} alkyl, C_{1-6} cycloalkyl, C_{1-3} alkoxy, n-butoxy, i-butoxy, sec-butoxy, R^7R^8N- (wherein R^7 and R^8 are independently hydrogen or C_{1-3} alkyl), trifluoromethyl, trifluoromethoxy, difluoromethoxy, fluoro, chloro, bromo, phenyl, phenoxy, benzyloxy, hydroxy, trimethylsilyloxy, diphenyl-t-butylsilyloxy, hydroxymethyl or $-O(CH_2)_2OR^{19}$ (wherein R^{19} is hydrogen or C_{1-3} alkyl, and 2 is 1, 2 or 3); or when located at the ortho position to each other, R^1 and R^2 , or R^3 and R^4 together form $-CH=CH-CH=CH-$; or when located at the ortho position to each other, R^1 and R^2 together form $-OC(R^{15})(R^{16})O-$ (wherein R^{15} and R^{16} are independently hydrogen or C_{1-3} alkyl); Y is $-CH_2-$, $-CH_2CH_2-$, $-CH=CH-$, $-CH_2-CH=CH-$ or $-CH=CH-CH_2-$; and Z is $-Q-CH_2WCH_2-CO_2R^{12}$,

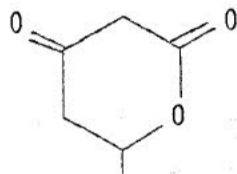
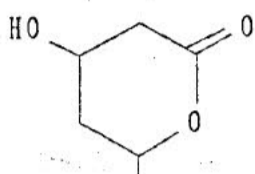


(wherein Q is -C(O)-, -C(OR¹³)₂- or -CH(OH)-; W is -C(O)-, -C(OR¹³)₂- or -C(R¹¹)(OH)-; R¹¹ is hydrogen or C₁₋₃ alkyl; R¹² is hydrogen or R¹⁴ (wherein R¹⁴ is physiologically hydrolyzable alkyl or M (wherein M is NH₄, sodium, potassium, 1/2 calcium or a hydrate of lower alkylamine, di-lower alkylamine or tri-lower alkylamine)); two R¹³ are independently primary or secondary C₁₋₆ alkyl; or two R¹³ together form -(CH₂)₂- or -(CH₂)₃-; R¹⁷ and R¹⁸ are independently hydrogen or C₁₋₃ alkyl; and R⁵ is hydrogen, C₁₋₆ alkyl, C₂₋₃ alkenyl, C₃₋₆ cycloalkyl,  (wherein R⁹ is hydrogen, C₁₋₄ alkyl, C₁₋₃ alkoxy, fluoro, chloro, bromo or trifluoromethyl), phenyl-(CH₂)_m- (wherein m is 1, 2 or 3), -(CH₂)_nCH(CH₃)-phenyl or phenyl-(CH₂)_nCH(CH₃)- (wherein n is 0, 1 or 2).

2. The compound according to Claim 1, wherein in the formula I, R¹, R² and R⁶ are independently hydrogen, fluoro, chloro, bromo, C₁₋₃ alkyl, C₁₋₃ alkoxy, C₃₋₆ cycloalkyl, dimethylamino, hydroxy, hydroxymethyl, hydroxyethyl, trifluoromethyl, trifluoromethoxy, difluoromethoxy, phenoxy or benzyloxy; or when R⁶ is hydrogen, R¹ and R² together form methylenedioxy; when R⁴ is hydrogen, R³ is hydrogen, 3'-fluoro, 3'-chloro, 3'-methyl, 4'-methyl, 4'-chloro or 4'-fluoro; or R³ and R⁴ together represent 3'-methyl-4'-chloro, 3',5'-dichloro, 3',5'-difluoro, 3',5'-dimethyl or 3'-methyl-4'-fluoro; R⁵ is primary or

secondary C₁₋₆ alkyl or C₃₋₆ cycloalkyl; and Y is -CH₂-CH₂ or -CH=CH-; and Z is

5



-CH(OH)CH₂CH(OH)CH₂CO₂R¹², -CH(OH)CH₂C(O)CH₂CO₂R¹² or
-CH(OH)CH₂C(OR¹³)₂CH₂CO₂R¹².

3. Compound according to Claim 2, wherein when R² and R⁶
10 are both hydrogen, R¹ is hydrogen, 5-fluoro, 6-fluoro,
7-fluoro, 8-fluoro, 5-chloro, 6-chloro, 7-chloro,
8-chloro, 5-bromo, 6-bromo, 7-bromo, 8-bromo, 5-methyl,
6-methyl, 7-methyl, 8-methyl, 5-methoxy, 6-methoxy,
7-methoxy, 8-methoxy, 5-trifluoromethyl,
15 6-trifluoromethyl, 7-trifluoromethyl, 8-trifluoromethyl,
6-trifluoromethoxy, 6-difluoromethoxy, 8-hydroxyethyl,
5-hydroxy, 6-hydroxy, 7-hydroxy, 8-hydroxy, 6-ethyl,
6-n-butyl or 7-dimethylamino; when R⁶ is hydrogen, R¹ and
R² together represent 6-chloro-8-methyl,
20 6-bromo-7-methoxy, 6-methyl-7-chloro, 6-chloro-8-hydroxy,
5-methyl-2-hydroxy, 6-methoxy-7-chloro,
6-chloro-7-methoxy, 6-hydroxy-7-chloro,
6-chloro-7-hydroxy, 6-chloro-8-bromo, 5-chloro-6-hydroxy,
6-bromo-8-chloro, 6-bromo-8-hydroxy, 5-methyl-8-chloro,
25 7-hydroxy-8-chloro, 6-bromo-8-hydroxy, 6-methoxy-7-methyl,
6-chloro-8-bromo, 6-methyl-8-bromo, 6,7-difluoro,

6,8-difluoro, 6,7-methylenedioxy, 6,8-dichloro,
5,8-dimethyl, 6,8-dimethyl, 6,7-dimethoxy, 6,7-diethoxy,
6,7-dibromo or 6,8-dibromo; or R¹, R² and R³ together
represent 5,7-dimethoxy-8-hydroxy, 5,8-dichloro-6-hydroxy,
5 6,7,8-trimethoxy, 6,7,8-trimethyl, 6,7,8-trichloro,
5-fluoro-6,8-dibromo or 5-chloro-6,8-dibromo; when R³ is
hydrogen, R⁴ is hydrogen, 4'-methyl, 4'-chloro or
4'-fluoro; or when both R³ and R⁴ are not hydrogen, they
represent 3',5'-dimethyl or 3'-methyl-4'-fluoro; and Y is
10 -CH₂-CH₂- or (E)--CH=CH-.

4. The compound according to Claim 3, wherein when both
R² and R³ are hydrogen, R¹ is hydrogen, 6-methyl, 6-ethyl,
6-n-butyl, 6-trifluoromethyl, 6-chloro, 6-bromo,
6-hydroxy, 6-methoxy or 7-dimethylamino; or when R⁶ is
15 hydrogen, R¹ and R² together represent 6,8-dichloro,
5,8-dimethyl, 6,8-dimethyl, 6,7-dimethoxy, 6,7-diethoxy,
6,7-dibromo, 6,8-dibromo, 6,7-difluoro or 6,8-difluoro;
when R³ is hydrogen, R⁴ is hydrogen, 4'-fluoro or
4'-chloro; or R³ and R⁴ together represent
20 3'-methyl-4'-fluoro; R⁵ is ethyl, n-propyl, i-propyl or
cyclopropyl; and Y is (E)--CH=CH-.

5. The compound according to Claim 3, wherein when both
R² and R⁶ are hydrogen, R¹ is hydrogen, 6-methyl or
6-chloro; or when R⁶ is hydrogen, R¹ and R² together
25 represent 6,7-dimethoxy; when R³ is hydrogen, R⁴ is
hydrogen, 4'-chloro or 4'-fluoro; R⁵ is i-propyl or
cyclopropyl; and Y is (E)--CH=CH-.

6. The compound according to Claim 1, which is
(E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-(1''-
methylethyl)-quinolin-3'-yl]-hept-6-enoic acid, a lactone
formed by the condensation of the carboxylic acid with
5 hydroxy at the 5-position, or a sodium salt or C₁₋₃ alkyl
ester of the carboxylic acid.
7. The compound according to Claim 1, which is
(E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-(1''-
methylethyl)-6'-chloro-quinolin-3'-yl]-hept-6-enoic acid,
10 a lactone formed by the condensation of the carboxylic
acid with hydroxy at the 5-position, or a sodium salt or
C₁₋₃ alkyl ester of the carboxylic acid.
8. The compound according to Claim 1, which is
(E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-(1''-
15 methylethyl)-6'-methyl-quinolin-3'-yl]-hept-6-enoic acid,
a lactone formed by the condensation of the carboxylic
acid with hydroxy at the 5-position, or a sodium salt or
C₁₋₃ alkyl ester of the carboxylic acid.
9. The compound according to Claim 1, which is
20 (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-(1''-
methylethyl)-6',7'-dimethoxy-quinolin-3'-yl]-hept-6-enoic
acid, a lactone formed by the condensation of the
carboxylic acid with hydroxy at the 5-position, or a
sodium salt or C₁₋₃ alkyl ester of the carboxylic acid.
- 25 10. The compound according to Claim 1, which is
(E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-cyclopropyl-
quinolin-3'-yl]-hept-6-enoic acid, a lactone formed by the

condensation of the carboxylic acid with hydroxy at the 5-position, or a sodium salt or C₁₋₃ alkyl ester of the carboxylic acid.

11. The compound according to Claim 1, which is
5 (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-cyclopropyl-6'-chloro-quinolin-3'-yl]-hept-6-enoic acid, a lactone formed by the condensation of the carboxylic acid with hydroxy at the 5-position, or a sodium salt or C₁₋₃ alkyl ester of the carboxylic acid.
12. The compound according to Claim 1, which is
10 (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-cyclopropyl-6'-methyl-quinolin-3'-yl]-hept-6-enoic acid, a lactone formed by the condensation of the carboxylic acid with hydroxy at the 5-position, or a sodium salt or C₁₋₃ alkyl
15 ester of the carboxylic acid.
13. The compound according to Claim 1, which is
(E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-cyclopropyl-6',7'-dimethoxy-quinolin-3'-yl]-hept-6-enoic acid, a
lactone formed by the condensation of the carboxylic acid
20 with hydroxy at the 5-position, or a sodium salt or C₁₋₃ alkyl ester of the carboxylic acid.
14. The compound according to Claim 1, which is
(E)-3,5-dihydroxy-7-[4'-(4''-chlorophenyl)-2'-(1''-methylethyl)-quinolin-3'-yl]-hept-6-enoic acid, a lactone
25 formed by the condensation of the carboxylic acid with hydroxy at the 5-position, or a sodium salt or C₁₋₃ alkyl ester of the carboxylic acid.

15. The compound according to Claim 1, which is
(E)-3,5-dihydroxy-7-[4'-(4''-chlorophenyl)-2'-(1''-
methylethyl)-6'-chloro-quinolin-3'-yl]-hept-6-enoic acid,
a lactone formed by the condensation of the carboxylic
5 acid with hydroxy at the 5-position, or a sodium salt or
C₁₋₃ alkyl ester of the carboxylic acid.
16. The compound according to Claim 1, which is
(E)-3,5-dihydroxy-7-[4'-(4''-chlorophenyl)-2'-(1''-
methylethyl)-6'-methyl-quinolin-3'-yl]-hept-6-enoic acid,
10 a lactone formed by the condensation of the carboxylic
acid with hydroxy at the 5-position, or a sodium salt or
C₁₋₃ alkyl ester of the carboxylic acid.
17. The compound according to Claim 1, which is
(E)-3,5-dihydroxy-7-[4'-(4''-chlorophenyl)-2'-(1''-
15 methylethyl)-6',7'-dimethoxy-quinolin-3'-yl]-hept-6-enoic
acid, a lactone formed by the condensation of the
carboxylic acid with hydroxy at the 5-position, or a
sodium salt or C₁₋₃ alkyl ester of the carboxylic acid.
18. The compound according to Claim 1, which is
20 (E)-3,5-dihydroxy-7-[4'-(4''-chlorophenyl)-2'-cyclopropyl-
quinolin-3'-yl]-hept-6-enoic acid, a lactone formed by the
condensation of the carboxylic acid with hydroxy at the
5-position, or a sodium salt or C₁₋₃ alkyl ester of the
carboxylic acid.
- 25 19. The compound according to Claim 1, which is
(E)-3,5-dihydroxy-7-[4'-(4''-chlorophenyl)-2'-cyclopropyl-
6'-chloro-quinolin-3'-yl]-hept-6-enoic acid, a lactone

formed by the condensation of the carboxylic acid with hydroxy at the 5-position, or a sodium salt or C₁₋₃ alkyl ester of the carboxylic acid.

20. The compound according to Claim 1, which is

5 (E)-3,5-dihydroxy-7-[4'-(4''-chlorophenyl)-2'-cyclopropyl-6'-methyl-quinolin-3'-yl]-hept-6-enoic acid, a lactone formed by the condensation of the carboxylic acid with hydroxy at the 5-position, or a sodium salt or C₁₋₃ alkyl ester of the carboxylic acid.

10 21. The compound according to Claim 1, which is

(E)-3,5-dihydroxy-7-[4'-(4''-chlorophenyl)-2'-cyclopropyl-6'7'-dimethoxy-quinolin-3'-yl]-hept-6-enoic acid, a lactone formed by the condensation of the carboxylic acid with hydroxy at the 5-position, or a sodium salt or C₁₋₃ alkyl ester of the carboxylic acid.

22. The compound according to Claim 1, which is

15 (E)-3,5-dihydroxy-7-[4'-phenyl-2'-(1''-methylethyl)-quinolin-3'-yl]-hept-6-enoic acid, a lactone formed by the condensation of the carboxylic acid with hydroxy at the 5-position, or a sodium salt or C₁₋₃ alkyl ester of the carboxylic acid.

23. The compound according to Claim 1, which is

20 (E)-3,5-dihydroxy-7-[4'-phenyl-2'-(1''-methylethyl)-6'-chloro-quinolin-3'-yl]-hept-6-enoic acid, a lactone formed by the condensation of the carboxylic acid with hydroxy at the 5-position, or a sodium salt or C₁₋₃ alkyl ester of the carboxylic acid.

24. The compound according to Claim 1, which is
(E)-3,5-dihydroxy-7-[4'-phenyl-2'-(1''-methylethyl)-6'-
methyl-quinolin-3'-yl]-hept-6-enoic acid, a lactone formed
by the condensation of the carboxylic acid with hydroxy at
5 the 5-position, or a sodium salt or C₁₋₃ alkyl ester of
the carboxylic acid.

25. The compound according to Claim 1, which is
(E)-3,5-dihydroxy-7-[4'-phenyl-2'-(1''-methylethyl)-
6',7'-dimethoxy-quinolin-3'-yl]-hept-6-enoic acid, a
10 lactone formed by the condensation of the carboxylic acid
with hydroxy at the 5-position, or a sodium salt or C₁₋₃
alkyl ester of the carboxylic acid.

26. The compound according to Claim 1, which is
(E)-3,5-dihydroxy-7-[4'-phenyl-2'-cyclopropyl-quinolin-
15 3'-yl]-hept-6-enoic acid, a lactone formed by the
condensation of the carboxylic acid with hydroxy at the
5-position, or a sodium salt or C₁₋₃ alkyl ester of the
carboxylic acid.

27. The compound according to Claim 1, which is
20 (E)-3,5-dihydroxy-7-[4'-phenyl-2'-cyclopropyl-6'-chloro-
quinolin-3'-yl]-hept-6-enoic acid, a lactone formed by the
condensation of the carboxylic acid with hydroxy at the
5-position, or a sodium salt or C₁₋₃ alkyl ester of the
carboxylic acid.

25 28. The compound according to Claim 1, which is
(E)-3,5-dihydroxy-7-[4'-phenyl-2'-cyclopropyl-6'-methyl-
quinolin-3'-yl]-hept-6-enoic acid, a lactone formed by the

condensation of the carboxylic acid with hydroxy at the 5-position, or a sodium salt or C₁₋₃ alkyl ester of the carboxylic acid.

29. The compound according to Claim 1, which is
5 (E)-3,5-dihydroxy-7-[4'-phenyl-2'-cyclopropyl-6',7'-dimethoxy-quinolin-3'-yl]-hept-6-enoic acid, a lactone formed by the condensation of the carboxylic acid with hydroxy at the 5-position, or a sodium salt or C₁₋₃ alkyl ester of the carboxylic acid.
- 10 30. The compound according to Claim 1, which is (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-(1''-methylethyl)-6'-methoxy-quinolin-3'-yl]-hept-6-enoic acid, a lactone formed by the condensation of the carboxylic acid with hydroxy at the 5-position, or a sodium salt or
15 C₁₋₃ alkyl ester of the carboxylic acid.
31. The compound according to Claim 1, which is (E)-3,5-dihydroxy-7-[4'-(4''-fluorophenyl)-2'-cyclopropyl-6'-methoxy-quinolin-3'-yl]-hept-6-enoic acid, a lactone
20 formed by the condensation of the carboxylic acid with hydroxy at the 5-position, or a sodium salt or C₁₋₃ alkyl ester of the carboxylic acid.
32. An anti-hyperlipidemia agent containing the compound of the formula I as defined in Claim 1.
33. An anti-hyperlipoproteinemia agent containing the
25 compound of the formula I as defined in Claim 1.
34. An anti-atherosclerosis agent containing the compound of the formula I as defined in Claim 1.

35. A method for reducing hyperlipidemia, hyperlipoproteinemia or atherosclerosis, which comprises administering an effective amount of the compound of the formula I as defined in Claim 1.

Claim B₁

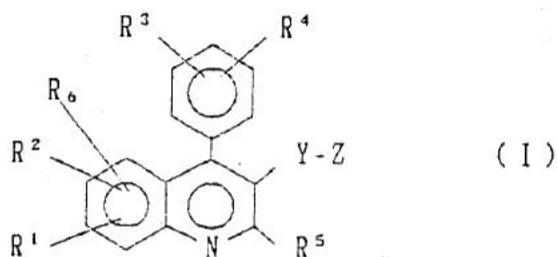


- 96 -

ABSTRACT

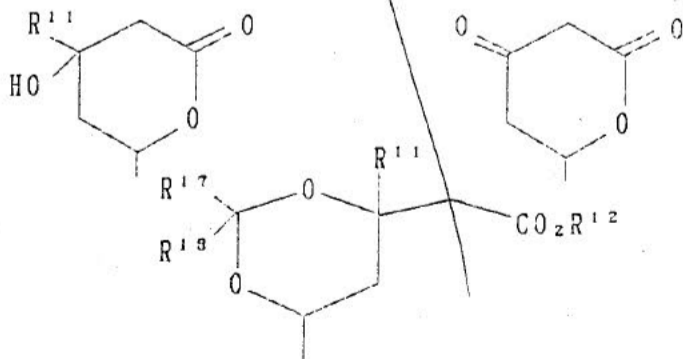
A compound of the formula:

5

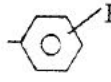


wherein R^1 , R^2 , R^3 , R^4 and R^6 are independently hydrogen, C_{1-6} alkyl, C_{1-6} cycloalkyl, C_{1-3} alkoxy, n-butoxy, i -butoxy, sec-butoxy, R^7R^8N- (wherein R^7 and R^8 are independently hydrogen or C_{1-3} alkyl), trifluoromethyl, trifluoromethoxy, difluoromethoxy, fluoro, chloro, bromo, phenyl, phenoxy, benzyloxy, hydroxy, trimethylsilyloxy, diphenyl-*t*-butylsilyloxy, hydroxymethyl or $-O(CH_2)_\ell OR^{19}$ (wherein R^{19} is hydrogen or C_{1-3} alkyl, and ℓ is 1, 2 or 3); or when located at the ortho position to each other, R^1 and R^2 , or R^3 and R^4 together form $-CH=CH-CH=CH-$; or when located at the ortho position to each other, R^1 and R^2 together form $-OC(R^{15})(R^{16})O-$ (wherein R^{15} and R^{16} are independently hydrogen or C_{1-3} alkyl); Y is $-CH_2-$, $-CH_2CH_2-$, $-CH=CH-$, $-CH_2-CH=CH-$ or $-CH=CH-CH_2-$; and Z is $-O-CH_2WCH_2-CO_2R^{12}$,

25



or

(wherein Q is $-C(O)-$, $-C(OR^{13})_2-$ or $-CH(OH)-$; W is $-C(O)-$,
5 $-C(OR^{13})_2-$ or $-C(R^{11})(OH)-$; R^{11} is hydrogen atom or C_{1-3}
alkyl; R^{12} is hydrogen or R^{14} (wherein R^{14} is
physiologically hydrolyzable alkyl or M (wherein M is NH_4 ,
sodium, potassium, 1/2 calcium or a hydrate of lower alkyl
amine, di-lower alkyl amine or tri-lower alkyl amine));
two R^{13} are independently primary or secondary C_{1-6} alkyl;
or two R^{13} together form $-(CH_2)_2-$ or $-(CH_2)_3-$; R^{17} and R^{18}
are independently hydrogen or C_{1-3} alkyl; and R^5 is
10 hydrogen, C_{1-6} alkyl, C_{2-3} alkenyl, C_{3-6} cycloalkyl,
 (wherein R^9 is a hydrogen atom, C_{1-4} alkyl, C_{1-3}
15 alkoxy, fluoro, chloro, bromo or trifluoromethyl),
phenyl- $(CH_2)_m-$ (wherein m is 1, 2 or 3),
 $-(CH_2)_nCH(CH_3)-$ phenyl or phenyl- $(CH_2)_nCH(CH_3)-$ (wherein n
is 0, 1 or 2).

COPY

110-115-22
(1593)

Declaration, Power Of Attorney and Petition

Page 1 of 3

WE (I) the undersigned inventor(s), hereby declare(s) that:

My residence, post office address and citizenship are as stated below next to my name,

We (I) believe that we are (I am) the original, first, and joint (sole) inventor(s) of the subject matter which is claimed and for which a patent is sought on the invention entitled

QUINOLINE TYPE MEVALONOLACTONES

the specification of which

is attached hereto.

was filed on August 19, 1988 as

Application Serial No. 07/233,752

and amended on _____

was filed as PCT international application

Number _____

on _____

and was amended under PCT Article 19

on _____ (if applicable).

We (I) hereby state that we (I) have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

We (I) acknowledge the duty to disclose information material to the examination of this application in accordance with Section 1.56(a) of Title 37 Code of Federal Regulations.

We (I) hereby claim foreign priority benefits under Section 119 of Title 35 United States Code, of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Application No.	Country	Day/Month/Year	Priority Claimed
<u>207224/1987</u>	<u>Japan</u>	<u>20/8/87</u>	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
<u>15585/1988</u>	<u>Japan</u>	<u>26/1/88</u>	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
<u>Not Yet Allotted</u>	<u>Japan</u>	<u>3/8/88</u>	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
_____	_____	_____	<input type="checkbox"/> Yes <input type="checkbox"/> No

We (I) hereby claim the benefit under Section 120 of Title 35 United States Code, of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Section 112 of Title 35 United States Code, We (I) acknowledge the duty to disclose material information as defined in Section 1.56(a) of Title 37 Code of Federal Regulations, which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

Application Serial No.	Filing Date	Status (pending, patented, abandoned)
_____	_____	_____
_____	_____	_____
_____	_____	_____

And we (I) hereby appoint Norman F. Oblon, Registration Number 24,618, Stanley P. Fisher, Registration Number 24,344, Marvin J. Spivak, Registration Number 24,913, C. Irvin McClelland, Registration Number 21,124, Gregory J. Maier, Registration Number 25,599, Arthur I. Neustadt, Registration Number 24,854, Robert C. Miller, Registration Number 25,357, Richard D. Kelly, Registration Number 27,757, James D. Hamilton, Registration Number 28,421, Eckhard H. Kuesters, Registration Number 28,870, Robert T. Pous, Registration Number 29,099, Charles L. Gholz, Registration Number 26,395, Vincent J. Sunderdick, Registration Number 29,004, William E. Beaumont, Registration Number 30,996 and Steven B. Kelber, Registration Number 30,073, our (my) attorneys, with full powers of substitution and revocation, to prosecute this application and to transact all business in the Patent Office connected therewith; and we (I) hereby request that all correspondence regarding this application be sent to the firm of OBLON, FISHER, SPIVAK, McCLELLAND & MAIER, P.C., whose Post Office Address is: Crystal Square Five — Suite 400, 1755 South Jefferson Davis Highway, Arlington, Virginia 22202.

We (I) declare that all statements made herein of our (my) own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

437100
Yoshihiro Fujikawa
NAME OF FIRST SOLE INVENTOR

Yoshihiro Fujikawa
Signature of Inventor

October 3, 1988
Date

Residence: Nissan Chemical Industries Ltd.
Chuo Kenkyusho, 722-1, Tsuboi-cho
Funabashi-shi, Chiba-ken, Japan JFX
Citizenship: JAPAN
Post Office Address: same as above

440002
Mikio Suzuki
NAME OF SECOND JOINT INVENTOR

Mikio Suzuki
Signature of Inventor

October 3, 1988

Date

440002
Hiroshi Iwasaki
NAME OF THIRD JOINT INVENTOR

Hiroshi Iwasaki
Signature of Inventor

October 3, 1988

Date

440002
Mitsuaki Sakashita
NAME OF FOURTH JOINT INVENTOR

Mitsuaki Sakashita
Signature of Inventor

October 3, 1988

Date

440002
Masaki Kitahara
NAME OF FIFTH JOINT INVENTOR

Masaki Kitahara
Signature of Inventor

October 3, 1988

Date

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Chuo Kenkyusho, 722-1, Tsuboi-cho
Funabashi-shi, Chiba-ken, Japan JPX

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Residence: Nissan Chemical Industries Ltd.
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Oaza-shiraoka, Shiraoka-machi
Minamisaitama-gun, Saitama-ken, Japan JPX

Citizenship: JAPAN

Post Office Address: same as above

Residence: Nissan Chemical Industries Ltd.
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Oaza-shiraoka, Shiraoka-machi
Minamisaitama-gun, Saitama-ken, Japan JPX

Citizenship: JAPAN

Post Office Address: same as above

0

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AA
2/4/91



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Docket No. 49-146-0 CONT

HONORABLE COMMISSIONER OF PATENTS & TRADEMARKS
WASHINGTON, D.C. 20231

SIR: This is a request for filing a

Continuation

application under 37 C.F.R. 1.60,

Division

of copending prior application Serial No. 07/233,752 filed on AUGUST 19, 1988 of

YOSHIHIRO FUJIKAWA ET AL

for QUINOLINE TYPE MEVALONOLACTONES

title of invention

- Enclosed is a copy of the prior application as originally filed and an affidavit or declaration verifying it as a true copy.
- Small Entity Status of this application has been established by a Verified Statement submitted in the parent application.
- The filing fee is calculated below:

CLAIMS AS FILED, LESS ANY CLAIMS CANCELLED BY AMENDMENT BELOW

For	Number filed	Number extra	Rate	Basic Fee	Fee
Total Claims	1-20	= - 0	x \$ 20	= 0	
Independent Claims	1-3	= 0	x \$ 60	= 0	
<input type="checkbox"/> Multiple Claim Fee - \$ 200 = 0					
Total Filing Fee					= \$630

- The Commissioner is hereby authorized to charge any fees which may be required for the papers being filed herewith and for which no check is enclosed herewith, or credit any overpayment to Account No. 15-0030. A duplicate copy of this sheet is enclosed.

AD
87-70-91

- A check in the amount of \$ 630.00 is enclosed.

- Cancel Claims 2-9 and 11-35

- Amend the specification by inserting before the first line the sentence:

This is a continuation, _____ division, of application Serial No. 07/233,752, filed on AUGUST 19, 1988

- New Drawings are enclosed.

- The prior application is assigned to: _____

57

10. The Power of Attorney in the prior application is to: Norman F. Oblon, Reg. No. 24,618; Marvin J. Spivak, Reg. No. 24,913; C. Irvin McClelland, Reg. No. 21,124; Gregory J. Maier, Reg. No. 25,599; Arthur I. Neustadt, Reg. No. 24,854; Robert C. Miller, Reg. No. 25,357; Richard D. Kelly, Reg. No. 27,757; James D. Hamilton, Reg. No. 28,421; Eckhard H. Kuesters, Reg. No. 28,870; Robert T. Pous, Reg. No. 29,099; Charles L. Gholz, Reg. No. 26,395; Vincent J. Sunderdick, Reg. No. 29,004; William E. Beaumont, Reg. No. 30,996; Steve B. Kelber, Reg. No. 30,073; Stuart D. Dwork, Reg. No. 31,103; Robert F. Gnuse, Reg. No. 27,295; and Jean-Paul Lavalleye, Reg. No. 31,451, all of OBLON, SPIVAK, McCLELLAND, MAIER & NEUSTADT, P.C., Fourth Floor, 1755 Jefferson Davis Highway, Arlington, Virginia 22202.

- a. The power appears in the original papers of the prior application. (copy enclosed)
- b. Since the power does not appear in the original papers, a copy of the power in the prior application is enclosed.
- c. Recognize as associate attorney and address all future communications to:

name, registration number and address

11. A Preliminary Amendment is enclosed.

12. Priority under §120 is enclosed.

Declaration of Steven B. Kelber is enclosed.

White Advance Serial Number Postal Card (postage prepaid) enclosed. *6/1* Respectfully submitted,

Card (postage prepaid) enclosed.

OBLON, SPIVAK, McCLELLAND,
MAIER & NEUSTADT, P.C.



Norman F. Oblon
Attorney of Record
Registration No. 24,618

Steven B. Kelber
Attorney of Record
Registration No. 30,073

FOURTH FLOOR
1755 JEFFERSON DAVIS HIGHWAY
ARLINGTON, VIRGINIA 22202
(703) 521-5940

4/89

07 631092



49-146-0 CONT

IN THE UNITED STATES PATENT & TRADEMARK OFFICE

IN RE APPLICATION OF: :

YOSHIHIRO FUJIKAWA ET AL : GROUP ART UNIT:

SERIAL NO: NEW RULE 60 CONTINUATION :

FILED: HEREWITH : EXAMINER:

FOR: QUINOLINE TYPE MEVALONOLACTONES :

DECLARATION

HONORABLE COMMISSIONER OF PATENTS & TRADEMARKS
WASHINGTON, D.C. 20231

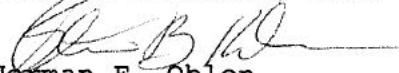
Sir:

I, STEVEN B. KELBER, declare the attached to be a true and accurate copy, as filed, of U.S. Patent Application Serial Number 07/233,752, filed on AUGUST 19, 1988.

The undersigned declares further that all statements made herein of his own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

Respectfully submitted,

OBLON, SPIVAK, McCLELLAND,
MAIER & NEUSTADT, P.C.



Norman F. Oblon
Attorney of Record
Registration No. 24,618

Fourth Floor
1755 Jefferson Davis Highway
Arlington, Virginia 22202
(703) 521-5940

Steven B. Kelber
Registration No. 30,073

IN RE APPLICATION OF YOSHIHIRO FUJIKAWA ET AL
 SERIAL NO. 8 MAIL ROOM
 FILED DEC 19 1990 PAT. & TRADEMARK OFF.
 FOR NEW RULE 60 PATENT APPLICATION (CONTINUATION)
 HEREWITH
 QUINOLINE TYPE MEVALONOLACTONES

THE COMMISSIONER OF PATENTS AND TRADEMARKS
 WASHINGTON, D.C. 20231

Sir: Transmitted herewith is an amendment in the above-identified application.


- No additional fee is required.
- Small entity status of this application under 37 CFR 1.9 and 1.27 has been established by a verified statement previously submitted.
- Small entity status of this application under 37 CFR 1.9 and 1.27 is established by a verified statement submitted herewith.
- Additional documents filed herewith:

The fee has been calculated as shown below.

	(Col. 1)		(Col. 2)		(Col. 3)	Small Entity		OR	Other Than a Small Entity		
	Claims Remaining After		Highest No. Previously Paid For		Present Extra	Rate	Addit. Fee		Rate	Addit. Fee	
Total	* 5	Minus	** 40	=	-0-	x =	\$		x =	\$ -0-	
Indep	* 1	Minus	*** 3	=	-0-	x =	\$		x =	\$ -0-	
<input type="checkbox"/> First presentation of multiple dep. claim						+	=	\$	+	=	\$ -0-
						Total	\$		OR Total	\$ -0-	

- A check in the amount of \$ -0- is attached.
- Charge \$ _____ to deposit account no. _____. A duplicate copy of this sheet is enclosed.
- Please charge any additional fees for the papers being filed herewith and for which no check is enclosed herewith, or credit any overpayment to deposit account no. 15-0030. A duplicate copy of this sheet is enclosed.
- Please charge any additional fees or credit any overpayment of fees required under 37 CFR 1.136 for any necessary extension of time to make the filing of the attached response timely to deposit account no. 15-0030. A duplicate copy of this sheet is enclosed.

OBLON, SPIVAK, McCLELLAND,
 MAIER & NEUSTADT, P.C.



Norman F. Oblon
 ATTORNEY OF RECORD
 REGISTRATION NO. 24,618

Steven B. Kelber
 Registration No. 30,073

FOURTH FLOOR
 1755 JEFFERSON DAVIS HIGHWAY
 ARLINGTON, VIRGINIA
 (703) 521-5940

* If the entry in Column 2 is less than the entry in Column 1 write "0" in Column 3.
 ** If the "Highest Number Previously paid for" IN THIS SPACE is less than 20 write "20" in this space.
 *** If the "Highest Number Previously paid for" IN THIS SPACE is less than 3 write "3" in this space.

07 631092

DUCKET NO. 49-146-0 CONT

IN RE APPLICATION OF YOSHIHIRO FUJIKAWA ET AL
SERIAL NO. 28 NEW RULE 60 PATENT APPLICATION (CONTINUATION)
FILED HEREWITH
FOR QUINOLINE TYPE MEVALONOLACTONES



THE COMMISSIONER OF PATENTS AND TRADEMARKS
WASHINGTON, D.C. 20231

Sir:
Transmitted herewith is an amendment in the above-identified application.

- No additional fee is required.
- Small entity status of this application under 37 CFR 1.9 and 1.27 has been established by a verified statement previously submitted.
- Small entity status of this application under 37 CFR 1.9 and 1.27 is established by a verified statement submitted herewith.
- Additional documents filed herewith:

The fee has been calculated as shown below.

(Col. 1)		(Col. 2)		(Col. 3)	Small Entity		OR		Other Than a Small Entity	
	Claims Remaining After		Highest No. Previously Paid For	Present Extra	Rate	Addit. Fee		Rate	Addit. Fee	
Total	* 5	Minus	** 40	= -0-	x =	\$		x =	\$ -0-	
Indep	* 1	Minus	*** 3	= -0-	x =	\$		x =	\$ -0-	
<input type="checkbox"/> First presentation of multiple dep. claim					+	=	\$	+	=	\$ -0-
					Total	\$		Total	\$ -0-	

- A check in the amount of \$ -0- is attached.
- Charge \$ _____ to deposit account no. _____. A duplicate copy of this sheet is enclosed.
- Please charge any additional fees for the papers being filed herewith and for which no check is enclosed herewith, or credit any overpayment to deposit account no. 15-0030. A duplicate copy of this sheet is enclosed.
- Please charge any additional fees or credit any overpayment of fees required under 37 CFR 1.136 for any necessary extension of time to make the filing of the attached response timely to deposit account no. 15-0030. A duplicate copy of this sheet is enclosed.

OBLON, SPIVAK, McCLELLAND,
MAIER & NEUSTADT, P.C.

Norman F. Oblon
ATTORNEY OF RECORD
REGISTRATION NO. 24,618

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* If the entry in Column 2 is less than the entry in Column 1 write "0" in Column 3.
 ** If the "Highest Number Previously paid for" IN THIS SPACE is less than 20 write "20" in this space.
 *** If the "Highest Number Previously paid for" IN THIS SPACE is less than 3 write "3" in this space.

07 631032
49-146-0 CONT

BY 3/B
2/14/91



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN RE APPLICATION OF: :
YOSHIHIRO FUJIKAWA ET AL : : GROUP ART UNIT:
SERIAL NUMBER: NEW APPLICATION : : EXAMINER:
FILED: HEREWITH : :
FOR: QUINOLINE TYPE MEVALONOLACTONES

PRELIMINARY AMENDMENT

HONORABLE COMMISSIONER OF PATENTS AND TRADEMARKS
WASHINGTON, DC 20231

SIR:

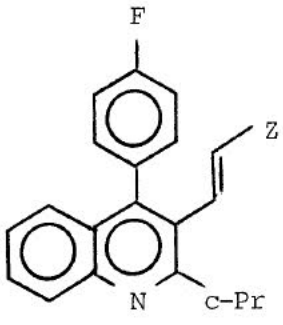
In advance of prosecution of the above-captioned patent application, entry of the following amendments is respectfully requested.

IN THE CLAIMS:

Please cancel 1 and insert therefor new Claims 41-45 as follows:

RIBL

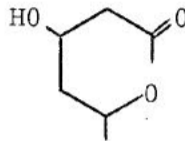
36 1
--41. A compound of the formula



B 1051X

53

wherein c-Pr is cyclopropyl, and Z is ~~-COOH, COONa, COOR~~ (wherein R is C₁₋₃ alkyl), or



B1
cont
R126

2
37
42. An anti-hyperlipidemia agent containing the compound of the formula A as defined in Claim 41.

3
38
R126 43. An anti-hyperlipoproteinemia agent containing the compound of the formula A as defined in Claim 41.

4
39
R126 44. An anti-atherosclerosis agent containing the compound of the formula A as defined in Claim 41.

5
40
R126 45. A method for reducing hyperlipidemia, hyperlipoproteinemia or atherosclerosis, which comprises administering an effective amount of the compound of formula A as defined in Claim 41.--

REMARKS:

Claims 1-40 have been cancelled in favor of New Claims 41-45

in order to more clearly define the invention.

An action on the merits of the claims is earnestly solicited.

Respectfully submitted,

OBLON, SPIVAK, McCLELLAND,
MAIER & NEUSTADT, P.C.



Norman F. Oblon
Registration No.: 24,618

Steven B. Kelber
Registration No.: 30,073

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