Title: Methods and Compositions for Administration of Iron

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## **PETITIONER'S POWER OF ATTORNEY**

Petitioner Pharmacosmos A/S ("Pharmacosmos") hereby appoints the following practitioners as its attorneys to transact all business in the United States Patent and Trademark Office associated with its Petition for *Inter Partes* Review of U.S. Patent No. 8,895,612:

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Petitioner also grants a full power of attorney to practitioners associated with the Customer Number 21003 to transact all business in the United States Patent and Trademark Office associated with the above identified *Inter Partes* Review.

The individual signing below has the authority to execute this document on behalf of

