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(54) **COPPER CHA ZEOLITE CATALYSTS**

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B01J 29/06 (2006.01)

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423/700

(58) **Field of Classification Search** 502/60,
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See application file for complete search history.

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(57) **ABSTRACT**

Zeolite catalysts and systems and methods for preparing and
using zeolite catalysts having the CHA crystal structure are
disclosed. The catalysts can be used to remove nitrogen
oxides from a gaseous medium across a broad temperature
range and exhibit hydrothermal stable at high reaction tem-
peratures. The zeolite catalysts include a zeolite carrier hav-
ing a silica to alumina ratio from about 15:1 to about 256:1
and a copper to alumina ratio from about 0.25:1 to about 1:1.

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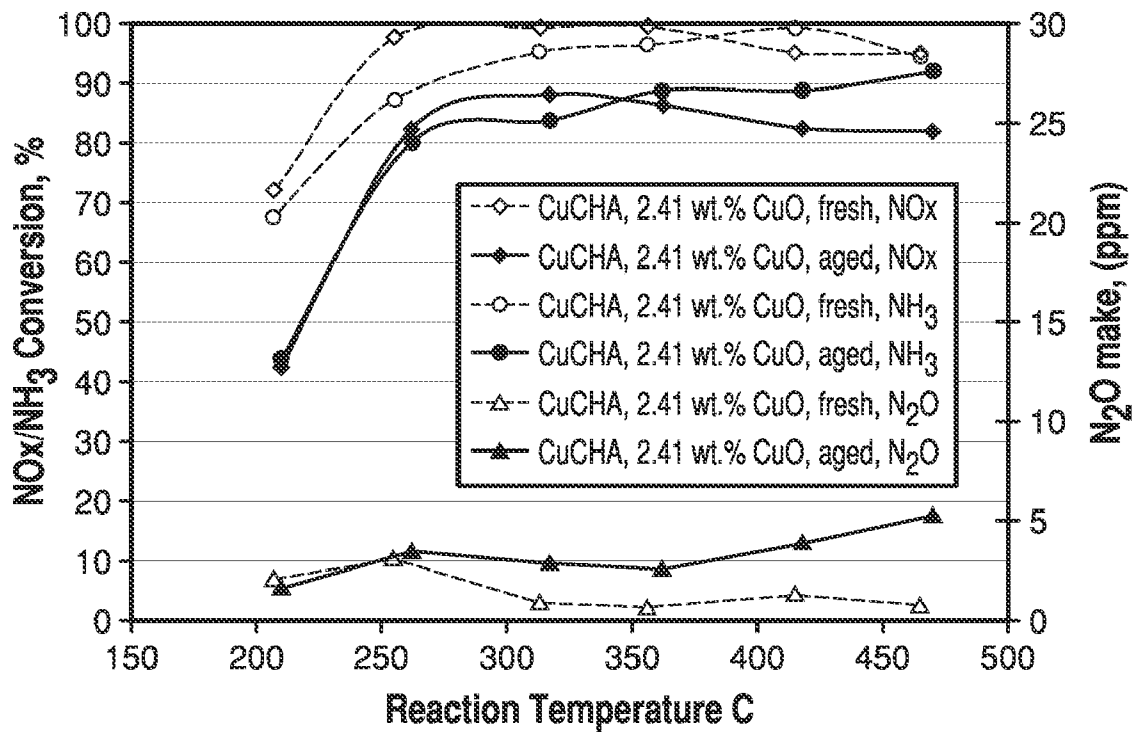


FIG. 1

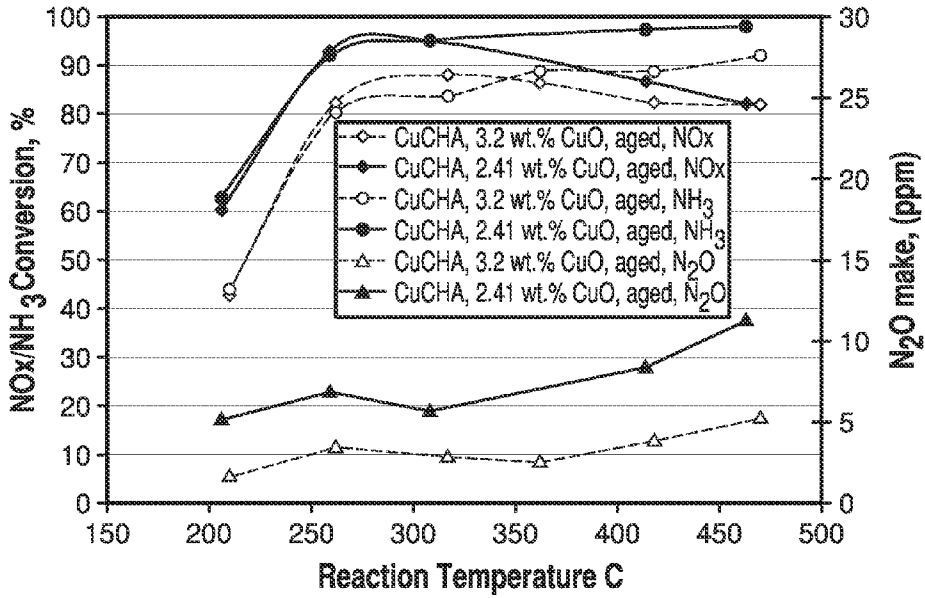


FIG. 1A

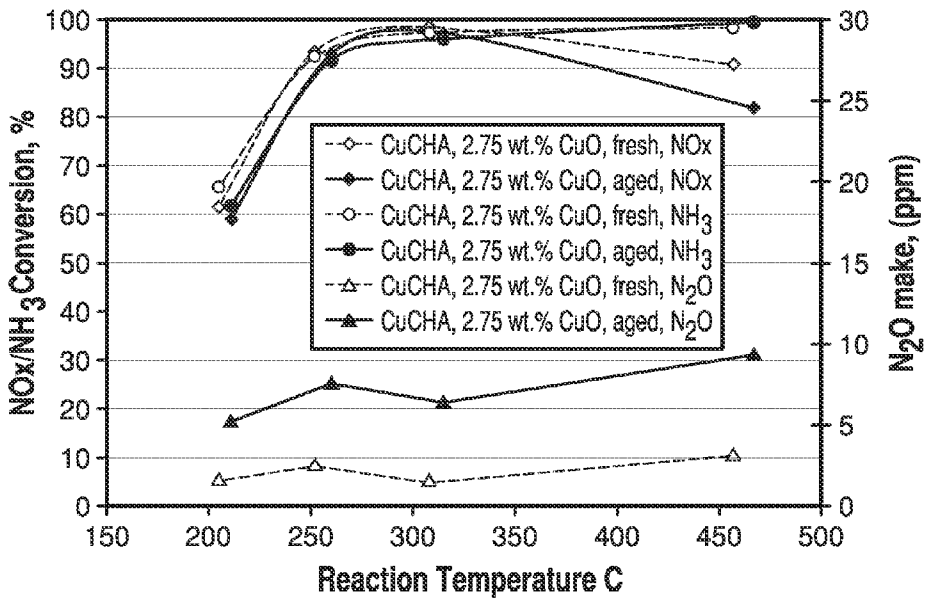


FIG. 2

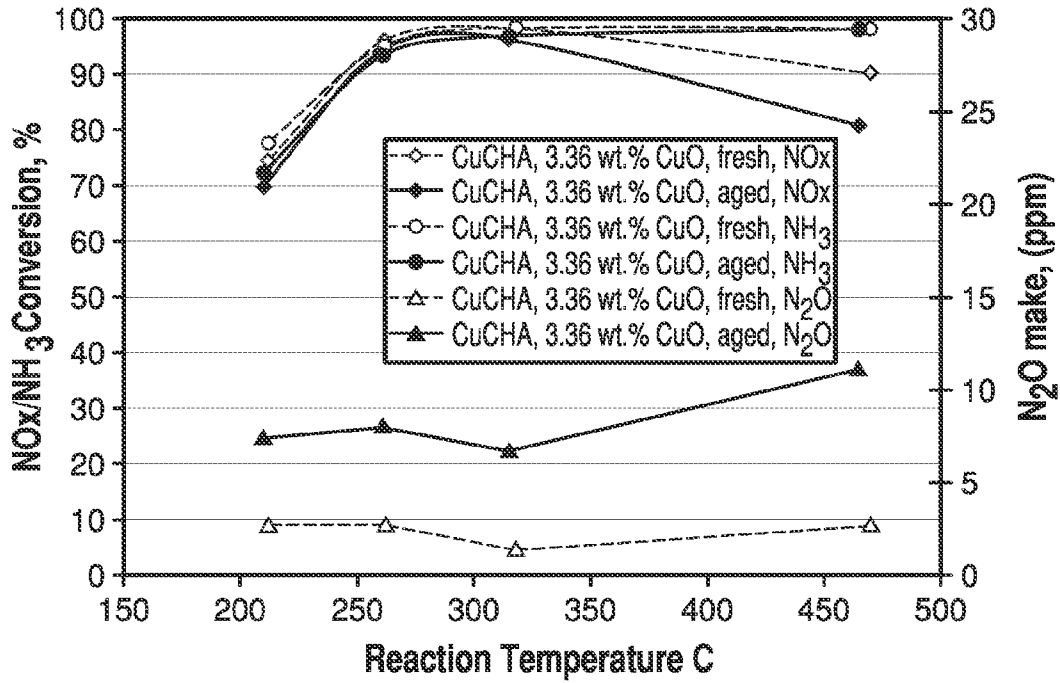


FIG. 3

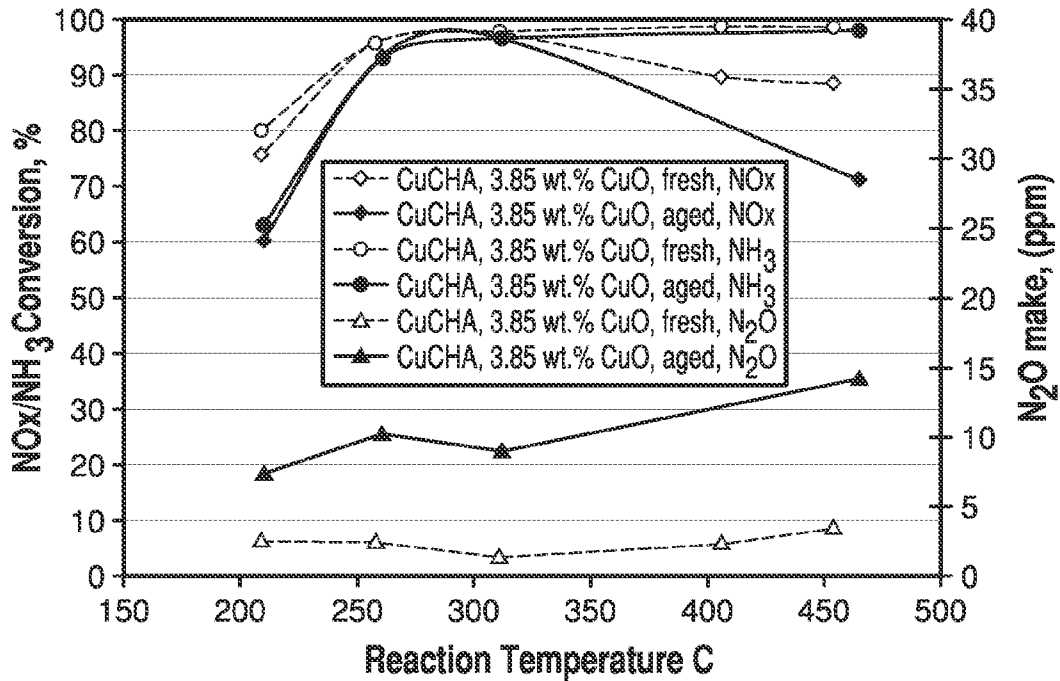


FIG. 4

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