

**Related Pergamon Titles of Interest**

*Books*

DESLONGCHAMPS

Stereochemical Effects in Organic Chemistry

EMANUEL

Kinetics of Experimental Tumour Processes

MEITES

An Introduction to Chemical Equilibrium and Kinetics

NOZAKI

Current Trends in Organic Synthesis

TROST & HUTCHINSON

Organic Synthesis Today and Tomorrow

**Journals**

Progress in Reaction Kinetics

Tetrahedron

Tetrahedron Letters

Full details of all Pergamon publications/free specimen copy of any Pergamon journal available on request from your nearest Pergamon office.

# Oxidation of Organic Compounds

## Medium Effects in Radical Reactions

by

**N. M. Emanuel, G. E. Zaikov and Z. K. Maizus**

*Academy of Sciences of the USSR, Moscow*

Translators

A. K. HENN AND I. G. EVANS

Translation Editor

M. M. HIRSCHLER



**PERGAMON PRESS**

OXFORD · NEW YORK · TORONTO · SYDNEY · PARIS · FRANKFURT

U.K.  
Pergamon Press Ltd., Headington Hill Hall,  
Oxford OX3 0BW, England

U.S.A.  
Pergamon Press Inc., Maxwell House, Fairview Park,  
Elmsford, New York 10523, U.S.A.

CANADA  
Pergamon Press Canada Ltd., Suite 104,  
150 Consumers Road, Willowdale, Ontario M2J 1P9, Canada

AUSTRALIA  
Pergamon Press (Aust.) Pty. Ltd., P.O. Box 544,  
Potts Point, N.S.W. 2011, Australia

FRANCE  
Pergamon Press SARL, 24 rue des Ecoles,  
75240 Paris, Cedex 05, France

FEDERAL REPUBLIC  
OF GERMANY  
Pergamon Press GmbH, Hammerweg 6,  
D-6242 Kronberg-Taunus, Federal Republic of Germany

Copyright © 1984 Pergamon Press Ltd.

*All Rights Reserved. No part of this publication may be reproduced, stored in a retrieval system or transmitted in any form or by any means: electronic, electrostatic, magnetic tape, mechanical, photocopying, recording or otherwise, without permission in writing from the publishers.*

First edition 1984

**British Library Cataloguing in Publication Data**

Emanuel, Nikolai Markovich

Oxidation of organic compounds.

1. Oxidation

2. Chemistry. Organic

I. Title II. Zaikov, G E

III. Maizus, Z K

547.23

QD281.09

80-40511

ISBN 0-08-022067-3



## Preface

This monograph deals with the rôle of solvents and of the composition of phase states in radical-chain processes involved in the oxidation of organic compounds. To begin with, data are gathered and collated, relating to the rôle of the medium in chain-initiation, branching, propagation and termination reactions. Problems are examined relating to the influence of the medium on a series of radical reactions, in which stable and alkyl radicals participate. On the basis of a knowledge of the influence of the medium on elementary reactions (including chain-propagation and termination), the influence of the medium on the rate and course of the oxidation process can be predicted. In this manner the reaction may be regulated, increasing the yield of valuable oxygen-containing compounds and lowering the amount of secondary products formed.

The monograph is intended for scientific research workers specialising in the field of radical reactions and in particular in the oxidation of organic compounds. It will also be of interest to engineers and engineering technologists employed in chemical works and in technical laboratories dealing with problems of oxidation processes.

TABLE 78 Dependence of  $k_{\text{sec}}^{H_2O}/k_{\text{cyclo}}^{H_2O}$  on the relative concentration of cyclohexane and heptane

T (°C)	Molar ratio of cyclohexane : heptane	
	1.4	1.097
85	$1.5 \pm 0.11$	$1.4 \pm 0.1$
55	$1.3 \pm 0.1$	$1.1 \pm 0.1$
		0.0655

#### 6.7 THE ROLE OF IONIC REACTIONS IN THE ELEMENTARY PROCESSES OF CHAIN-PROPAGATION AND CHAIN-TERMINATION

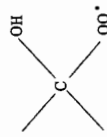
The influence of both specific solvation and unspecific solvation on the rate constants of the reactions and on the mechanism of the elementary steps of chain-propagation and chain-termination was examined in the preceding sections of this chapter and in Chapter 5. In doing this, however, a problem which was not tackled was the possible occurrence of other processes which may take place in solvents with high dielectric constants. The rôle of ionic reactions in the radical chain processes of the oxidation of organic compounds in the presence of solvents has not been very widely investigated. Until recently, it was assumed (see Chapter 5) that when organic compounds undergo oxidation in aqueous solutions of electrolyte (acids, alkalis, salts) the rôle of ions consisted in changing the rates and mode of decomposition of hydroperoxides: it had been observed as a rule that ions influence the heterolytic decomposition of ROOH and only recently was it shown that they could influence the mode of homolytic decomposition of a hydroperoxide.

It is now evident that ions can participate in chain-propagation reactions and also inhibit radical chain processes of oxidation of a number of organic compounds. In particular examples exist (67, 68) of a negative catalytic effect by the bicarbonate ion on the radical chain process involved in the oxidation of cyclohexanol.

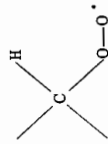
Thus, sodium bicarbonate introduced at  $4 \times 10^{-5} \text{ mol}^{-1} \text{ l}$  in the oxidation of cyclohexanol, reduces the rate of oxidation at  $75^\circ\text{C}$  by a factor of 3. The rate of inhibition of the reaction remains constant during the experiment (Fig. 102). Measurements of the electrical conductance have shown that the concentration of ions in the solution remains unchanged; hence such a

compound can be considered an ideal inhibitor because it is not consumed during inhibition as opposed to, for example, the case of amines or phenols. The constancy of the inhibition rate over a prolonged period implies that inhibition by bicarbonate ions of the oxidation of cyclohexanol is an example of negative homogeneous catalysis in a radical chain-reaction, during which the substance (negative catalyst) which terminates the chain is not itself consumed(\*).

Inhibition of oxidation by bicarbonate ions is observed only in the case of hydroxy-peroxyl radicals :



When  $\text{C}_6\text{H}_{12}$  is oxidised, a



radical is formed and no inhibition is observed when bicarbonate ions are introduced (Table 79).

The difference between the  $\alpha$ -hydroxyl peroxy radical and other peroxy radicals consists in the fact (68) that it can act both as an oxidising agent and a reducing agent and take part in reactions as follows :



(\* ) It has been shown that it is the bicarbonate ion which in fact inhibits the reaction, since the inhibitory effect is eliminated if the sodium bicarbonate solution is acidified with perchloric acid (perchloric acid itself does not affect the oxidation reaction).

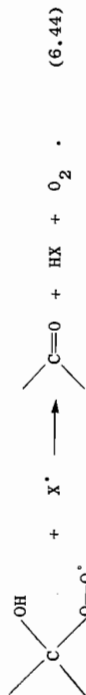


Fig. 102

Kinetic curves relating to the absorption of oxygen in the oxidation of cyclohexanol in the presence of hexanol in the presence of 9 vol. % of water.

1. without additive;
  2.  $[\text{NaHCO}_3] = 4 \times 10^{-5} \text{ mol l}^{-1}$
- Temperature  $75^\circ\text{C}$   
 $k_{\text{tr}} = 6.9 \times 10^{-7} \text{ mol l}^{-1} \text{ s}^{-1}$

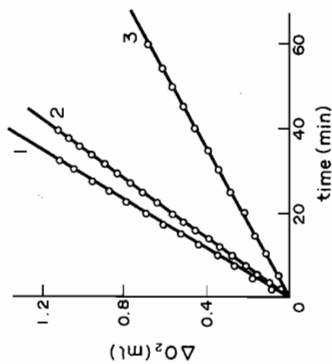


Fig. 103

The influence of water on the rate of oxidation of cyclohexanone.

1. no sodium bicarbonate present;
  2. bicarbonate concentration =  $3 \times 10^{-5} \text{ mol l}^{-1}$
- Temperature  $75^\circ\text{C}$

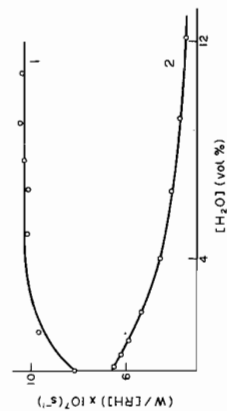


TABLE 79 The Influence of Sodium Bicarbonate on the Oxidation of Aqueous Solutions of Cyclohexanol (I) and Cyclohexanone (II), and mixture of these compounds. Temperature  $75^\circ\text{C}$   
 $[\text{NaCO}_3] = 1.4 \times 10^{-4} \text{ mol l}^{-1}$ ,  $[\text{AIBN}] = 10^{-2} \text{ mol l}^{-1}$

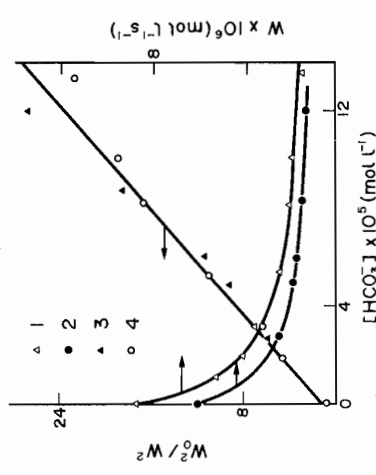
System	Structure of peroxy radicals	$W_0 \times 10^{-6}$ (mol l <sup>-1</sup> )	$W/W_0$
91% I — 9% H <sub>2</sub> O		8.52	0.21
94.3% II — 5.7% H <sub>2</sub> O		3.3	0.95
89.3% II — 5.7% H <sub>2</sub> O — 5.0% I		4.74	0.64
84.3% II — 5.7% H <sub>2</sub> O — 10.0% I		5.72	0.55
74.3% II — 5.7% H <sub>2</sub> O — 20.0% I		7.70	0.42
89.3% II — 5.7% H <sub>2</sub> O — 5.0% iso-C <sub>3</sub> H <sub>7</sub> OH		3.84	0.58
94.3% II — 5.7% H <sub>2</sub> O — 0.15 mol l <sup>-1</sup> H <sub>2</sub> O <sub>2</sub>		2.92	0.61
74.3% II — 5.7% H <sub>2</sub> O — 20.0% tert-C <sub>4</sub> H <sub>9</sub> OH		3.00	1.00

The twofold reactive capacity of the α-hydroxyperoxy radical makes it possible, in principle, to inhibit any desired number of chains from one particle of negative catalyst. The dependence of the rate of oxidation of cyclohexanol on the concentration of water in the presence and absence of sodium

bicarbonate (Fig. 103) shows that, with increasing water content, the inhibitory effect of sodium bicarbonate also increases. This is evidently due to the increased degree of dissociation of the bicarbonate into ions. The increase in bicarbonate ion concentration results in a reduction in the rate of oxidation (Fig. 104).

Fig. 104

Effect of sodium bicarbonate concentration on the rate of oxidation of cyclohexanone in the presence of 9 vol% water, and the variation of  $W_0/W^2$  with increasing sodium bicarbonate concentration, (3, 4) 1 and 4. 75°C and 2 and 3. 65°C.



$$W_{inh} = 6.9 \times 10^{-7} \text{ mol l}^{-1}$$

The rate of oxidation of cyclohexane is related to the rate of inhibition ( $W_{inh}$ ) and the concentration of bicarbonate ion by the following empirical expression :

$$W_0/W^2 = 1 + a [\text{HCO}_3^-] \tag{6.LXXI}$$

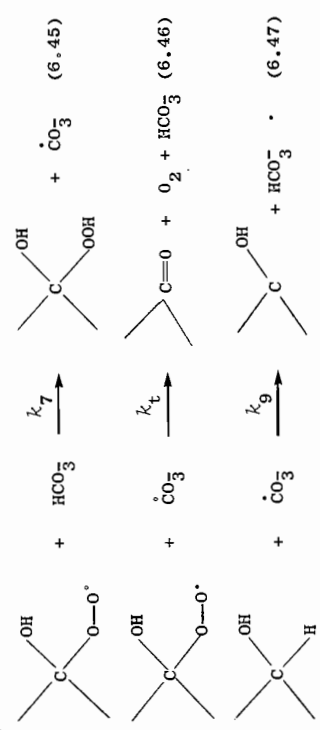
in which  $W_0$  is the rate of oxidation in the absence of sodium bicarbonate.

$$W_0 = \frac{k_p}{\sqrt{k_t}} [\text{RH}] \sqrt{W_{inh}} \tag{6.LXXII}$$

$$W = \frac{b \sqrt{W_{inh}}}{(1 + a [\text{HCO}_3^-])^2} \tag{6.LXXIII}$$

$a = 1.8 \times 10^5 \text{ l mol}^{-1}$  and  $b = \gamma_{\text{PT}} [\text{RH}] = 1.0 \times 10^{-2} \text{ mol}^{1/2} \text{ l}^{-1} \text{ s}^{-1/2}$  at 75°C (see Fig. 104).

The kinetic relations which were obtained are in good agreement with the scheme :



Assuming

$$k_7 [\text{HCO}_3^-] [\text{RO}_2] = k_9 [\text{RH}] [\overset{\ominus}{\text{C}}\text{O}_3]$$

the following expression is obtained for fairly low concentrations :

$$\frac{W_0^2}{W^2} = 1 + \frac{k_7 k_8 [\text{HCO}_3^-]}{k_9 k_t [\text{RH}]} \tag{6.LXXIV}$$

or

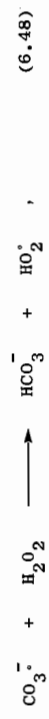
$$W = \frac{k_p [\text{RH}] W_{inh}}{(k_t + k_7 k_8 [\text{HCO}_3^-] / k_9 [\text{RH}])^{1/2}} \tag{6.LXXV}$$

From these equations

$$a = k_7 k_8 / k_9 k_t [\text{RH}] = 1.8 \times 10^5 \text{ l mol}^{-1}$$

Since  $[\text{RH}] = 8.75 \text{ mol l}^{-1}$  and  $k_t$  is  $2.1 \times 10^5 \text{ l mol}^{-1} \text{ s}^{-1}$  (69) then  $k_7 k_8 k_9 = 3.3 \times 10^{11} \text{ l mol}^{-1} \text{ s}^{-1}$ .

Addition of hydrogen peroxide weakens the inhibitory effect of sodium bicarbonate; this is most probably connected with the reaction :



# Explore Litigation Insights

Docket Alarm provides insights to develop a more informed litigation strategy and the peace of mind of knowing you're on top of things.

## Real-Time Litigation Alerts



Keep your litigation team up-to-date with **real-time alerts** and advanced team management tools built for the enterprise, all while greatly reducing PACER spend.

Our comprehensive service means we can handle Federal, State, and Administrative courts across the country.

## Advanced Docket Research



With over 230 million records, Docket Alarm's cloud-native docket research platform finds what other services can't. Coverage includes Federal, State, plus PTAB, TTAB, ITC and NLRB decisions, all in one place.

Identify arguments that have been successful in the past with full text, pinpoint searching. Link to case law cited within any court document via Fastcase.

## Analytics At Your Fingertips



Learn what happened the last time a particular judge, opposing counsel or company faced cases similar to yours.

Advanced out-of-the-box PTAB and TTAB analytics are always at your fingertips.

## API

Docket Alarm offers a powerful API (application programming interface) to developers that want to integrate case filings into their apps.

## LAW FIRMS

Build custom dashboards for your attorneys and clients with live data direct from the court.

Automate many repetitive legal tasks like conflict checks, document management, and marketing.

## FINANCIAL INSTITUTIONS

Litigation and bankruptcy checks for companies and debtors.

## E-DISCOVERY AND LEGAL VENDORS

Sync your system to PACER to automate legal marketing.