

UNITED STATES PATENT AND TRADEMARK OFFICE

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**BEFORE THE PATENT TRIAL AND APPEAL BOARD**

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SONY CORPORATION

Petitioner

v.

INNOVATIVE DISPLAY TECHNOLOGIES LLC

Patent Owner

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Case: \_\_\_\_\_

**U.S. Patent No. 7,384,177**

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**POWER OF ATTORNEY**

In the *Inter Partes* Review of U.S. Patent No. 7,384,177

I hereby appoint Practitioner(s) at Lerner, David, Littenberg, Krumholz & Mentlik LLP associated with Customer Number 00530, and Practitioner(s) at Oblon, McClelland, Maier & Neustadt associated with Customer Number 22850, as Petitioner's attorney(s) or agent(s) to transact all business in the Patent Trial & Appeal Board of the United States Patent and Trademark Office connected therewith for the petition for *Inter Partes* Review of U.S. Patent No. 7,384,177. Please recognize the correspondence address (including any electronic mail address) for the above identified *Inter Partes* Review, filed herewith, to be the address associated with appointed lead and backup counsel.

Dated: February 16, 2015

By: 

Name: Fumihiko Moriya

Title: VP, Senior General Manager  
Intellectual Property Division  
Sony Corporation