## Director Research and Integrated Technology, PIA/GATF: July 2005 to August 2006

Managed the research department and restructured areas to create predictable and reliable programs and products. Areas of focus included process controls, research, product testing and lab services.

#### Director of Integrated Technology, PIA/GATF: August 2004 to June 2005

Successfully developed and launched the CIP4 JDF certification program. This continues to be the only world-wide program available and has since certified over 55 products.

# University of Wales Swansea: Multiple positions, including Research Assistant, Research Officer and Lecturer, November 1990 to July 2004

Developed and delivered course modules for BSc and MSc in Printing and Coating Technology. Initiated, undertook and published fundamental research on lithographic, rotogravure and flexographic printing, coating and paper-ink interactions. This included experimental evaluation and numerical code development. Disseminated the research to over 200 companies and collaborated internationally.

# Academic qualifications

1992 PhD Wales, Sizing of irregularly shaped particles by laser based techniques.

1987 BSc Wales, Honors degree in Mechanical Engineering, Grade 2 (i)

#### **Professional associations**

The Colour Group (Great Britain), 1997-2004, TAGA since 1995, TAPPI since 1998.

# Positions of responsibility

- CIP4: Board of Directors, Membership Officer, since 2015, Education and Marketing Officer 2012-2014, Advisory Board since 2008, Technical Steering Committee since 2005, Chair/Vice Chair, Product Certification Working Group since 2005.
- TAGA: Managing Director since 2006, Editorial Board Member of TAGA Journal of Graphic Technology 2004-2014, Advisor TAGA student chapter, 1997-2003.
- **Printing Industries of America Committees:** Chair InterTech Technology Awards since 2006, Research Committee since 2005, Supplier Advisory Committee since 2005.
- Printing Industries of America Conferences: Planed / moderated 30 conferences since 2005.
- Clean Air Act Advisory Committee since 2012.
- **ISO TC130 committee**: US representative since 2006, UK representative 1997-2004.
- Canadian Printing Industries Sector Council: STRM Committee, 2008-2009.
- Organizing Committee: 5 international conferences, 1989-2004.
- Academic standards committee and industrial steering group: IGDS MSc, Colour Application Technology, 1997-2001.
- The Colour Group (GB): Director, 1999 -2002.

# Dr. Mark Bohan

# Career development document

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Journal publications		
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Printing Industries of America Publications		
Conference publications		
Press articles		
Invited Lectures, Presentations, Moderation and Webinars		

## Teaching record

Full-time and part-time MSc in "Printing and Coating Technology" – 80 credits Part-time BSc in "Printing and Coating" – 39 credits

# **Industrial technology transfer seminars**

## Supervision experience at University of Wales Swansea

Visiting post-doctoral research	[1, shared supervision]
PhD research	[6, shared supervision]
PhD research	[6, technical support]
TCS Program	[1, technical support]
MPhil projects	[2, shared supervision]
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Visiting students / researchers	[4, individual supervision]
Visiting students / researchers	[4, shared supervision]

## Supplemental publishing record

ISO Standards 1

# Journal publications

Where applicable the primary author/authors are indicated in *Italics*, this is not used when there was only one author. My name has been highlighted in **Bold**. Where all author/authors are highlighted then equal contributions were made to the paper from all concerned. **In no instance** was the order of the authors determined alphabetically.

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- 2 Bould, D.C., Claypole, T.C. and **Bohan, M.F.J.** "An experimental investigation into flexographic printing plates" TAGA Journal of Graphic Technology Volume 1, No. 3, 2004.
- 3 Bohan, M.F.J., Fox, I.J., Claypole, T.C. and Gethin, D.T. "Influence of non-Newtonian fluids on the performance of a soft elastohydrodynamic nip contact with surface roughness" IMechE part J, vol 217, pp 447-459, 2003.
- 4 Fox, I.J., Claypole, T.C. and Bohan, M.F.J. "Print sharpness evaluation using image analysis and a new peak area method" Imaging Science Journal, vol. 51, no. 4, pp. 199-212, 2003.
- Fox, I.J., **Bohan, M.F.J.**, Claypole, T.C. and Gethin, D.T. "Film thickness prediction in half tone screen printing", IMechE part E, Journal of Process Mechanical Engineering, vol. 217, no. 4, pp. 345-359(15), 2003.
- 6 Korochkina, T.V., Jewell, E.H., Claypole, T.C., Gethin, D.T. and **Bohan, M.F.J.** "Two-dimensional simulation of the transfer pad in pad printing", TAGA J. Graphic Technology, 2003.
- *Bohan, M.F.J.*, Fox, I.J., Claypole, T.C. and Gethin, D.T. "Numerical modelling of elastohydrodynamic lubrication in soft contacts using non-Newtonian fluids", Vol. 12, no. 4, Int. J. Numerical Methods Heat & Fluid Flow, 2002.
- 8 *Bohan, M.F.J.*, Claypole, T.C. and Gethin, D.T. "The application of roughness model to a soft EHL contact" Vol. 12, no. 4, Int. J. Numerical Methods Heat & Fluid Flow, 2002.
- 9 *Bohan, M.F.J.*, Gethin, D.T., Claypole, T.C. and Megat Ahmed, M.M.H. "A model for ink impression in printing contacts" J. of Pulp and Paper Science, vol. 26, no 11, pp 414-419, November 2000.
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- Anderson, J.T., Gethin, D.T., Claypole, T.C., Jewell, E.H., **Bohan, M.F.J.** and Korochkina, T.V. "Hydrodynamic interactions in the screen printing process", J. Prepress & Printing Technology, pp10-17, March 2000.
- Bohan, M.F.J., Claypole, T.C. and Gethin, D.T. "An investigation into the effect of process parameters on the ink supply characteristics to a roller train in a offset printing press", J. Prepress & Printing Technology, vol. 3, March 1999.
- Bohan, M.F.J., Lim, C.H., Korochkina, T.V., Claypole, T.C., Gethin, D.T. and Roylance, B.J. "An investigation of the hydrodynamic and mechanical behaviour of a soft nip in rolling contact", Proc. IMechE part J Engineering Tribology, vol. 211 no. J1, pp37-50, 1997.
- 14 Lim, C.H., Bohan, M.F.J., Claypole, T.C., Gethin, D.T. and Roylance, B.J. "A finite element investigation into a soft rolling contact supplied by a non-Newtonian ink", J. Phys. D: Appl. Phys, vol. 29, pp 1894-1903, 1996.

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- Bohan, M.F.J. and Bodnar, J. "Utilizing NFC in Graphic Communications", White Paper 05, 2015.
- Mooney, D. and **Bohan, M.F.J.** "2015 Survey of Management Information Systems: Software Available in Spanish", Technology Bulletin 16, 2015.
- Mooney, D. and **Bohan, M.F.J.** "2015 Survey of Management Information Systems", Technology Bulletin 15, 2015.
- Mooney, D. and **Bohan, M.F.J.** "2014 Survey of Management Information Systems: Software Available in Spanish", Technology Bulletin 13, 2014.
- Mooney, D. and **Bohan, M.F.J.** "2014 Survey of Management Information Systems", Technology Bulletin 12, 2014.
- Duvall, M. and **Bohan, M.F.J.** "Automated Solutions: A Closer Look at Creel Printing", White Paper 04, 2013.
- Whisler, K., Mauro, J. and **Bohan, M.F.J.** "Automated Quality Control: Vision Inspection Systems in Print", White Paper 03, 2013.
- 8 Mooney, D. and **Bohan, M.F.J.** "2013 Survey of Management Information Systems: Software Available in Spanish", Technology Bulletin 11, 2013.
- 9 Mooney, D. and **Bohan, M.F.J.** "2013 Survey of Management Information Systems", Technology Bulletin 10, 2013.
- Mooney, D. and **Bohan, M.F.J.** "2012 Survey of Management Information Systems", Technology Bulletin 09, 2012.
- Bohan, M.F.J., Dezzutti, D., and Radencic, G. "The Relationship between Color Gamut and Visual Quality for Digital Printing Devices", White paper, Printing Industries of America Catalog No. 2102, 2011.
- Mooney, D. and **Bohan, M.F.J.** "2011 Survey of Management Information Systems", Technology Bulletin 07, 2011.
- Iskey, B. and **Bohan, M.F.J.** "The use of Automation on a Cutter", RTR 50, Printing Industries of America Catalog No. 1650, 2010.
- Iskey, B., Radencic, G. and **Bohan, M.F.J.** "Increasing Productivity on a Stitcher Using Automation", RTR 49, Printing Industries of America Catalog No. 1649, 2010.

- Mooney, D. and **Bohan, M.F.J.** "2010 Survey of Management Information Systems", Technology Bulletin 05, 2010.
- Bohan, M.F.J. and Iskey, B. "The Challenges with the Purchase and Installation of a New MIS", White paper, Printing Industries of America Catalog No. 2101, 2010.
- Mooney, D. and **Bohan, M.F.J.** "2009 Survey of Management Information Systems", Technology Bulletin 04, 2009.
- Radencic, G., and **Bohan, M.F.J.** "2009 Sheetfed Benchmarking Study", RTR 48, Printing Industries of America Catalog No. 1648, 20079
- 19 Radencic, G. and **Bohan, M.F.J.** "2009 Digital Benchmarking Study", RTR 47, Printing Industries of America Catalog No. 1648, 2009.
- Radencic, G., Neumann, E. and **Bohan, M.F.J.** "Spectrophotometer Inter-Instrument Agreement on Standard Reference Materials and Printed Samples", RTR 46, PIA/GATF Catalog No. 1646, 2008.
- Mooney, D. and **Bohan, M.F.J.** "2008 Survey of Management Information Systems", Technology Bulletin 03, 2008.
- Radencic, G., Suffoletto, J., and **Bohan, M.F.J.** "An Evaluation of the G7<sup>TM</sup> Calibration Method for Proofing and Printing", RTR 45, PIA/GATF Catalog No. 1645, 2007.
- Mooney, D. and **Bohan, M.F.J.** "2007 Survey of Management Information Systems", Technology Bulletin 02, 2007.
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- Radencic, G., and **Bohan, M.F.J.** "The effects of "corrosive-resistant" fountain solutions on print quality and runnability PIA/GATF Multi-Vendor Investigation", PIA/GATF Catalog No. 1643, 2007.
- Mooney, D. and **Bohan, M.F.J.** "2006 Survey of Management Information Systems", Technology Bulletin 01, 2006.
- **Bohan, M.F.J.** "Heatset Web Offset Performance Study PIA/GATF Multi-Vendor Investigation", PIA/GATF Catalog No. 1641, 2005.

## **Peer Reviewed AERE publications**

Where applicable the primary author/authors are indicated in *Italics*, this is not used when there was only one author. My name has been highlighted in **Bold**. Where all author/authors are highlighted then equal contributions were made to the paper from all concerned. <u>In no instance was the order of the authors determined alphabetically.</u>

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- Stanton, T., Ferrari, L. and **Bohan, M.F.J.** "Color Uniformity of Electrophotographic Presses: Continuous Uniformity", 66th TAGA Tech. Conf., Ft Worth, 2014.
- Stanton, T., Ferrari, L. and **Bohan, M.F.J.** "Color Uniformity of Digital Presses", 65<sup>th</sup> TAGA Tech. Conf., Portland, 2013.
- Iskey, B., Harvey, J. and **Bohan, M.F.J.** "Annualized Workflow Optimization ROI Strategies Utilizing JDF Technology", 65<sup>th</sup> TAGA Tech. Conf., Portland, 2013.
- *Bohan, M.F.J.*, Stratton, H., and Stanton, T., "A model for the cost analysis of offset and digital printing processes", 65<sup>th</sup> TAGA Tech. Conf., Portland, 2013.
- Stanton, T., Ferrari, L. and **Bohan, M.F.J.** "Analysis of the survivability of mail in the postal stream", 64<sup>th</sup> TAGA Tech. Conf., Jacksonville, 2012.
- Stanton, T., and **Bohan, M.F.J.** "Analysis of high speed inkjet presses", 63<sup>rd</sup> TAGA Tech. Conf., Pittsburgh, 2011.
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- Iskey, B., and **Bohan, M.F.J.** "The Analysis of Workflow Changes Using JDF and Automation", 62<sup>nd</sup> TAGA Tech. Conf., San Diego, 2010.
- Stanton, T., and **Bohan, M.F.J.** "An analytical and experimental evaluation of ink optimization strategies", 61<sup>st</sup> TAGA Tech. Conf., New Orleans, 2009.
- Radencic, G., and **Bohan, M.F.J.** "Just run it! An experimental evaluation of digital printing performance", 61<sup>st</sup> TAGA Tech. Conf., New Orleans, 2009.
- Radencic, G., and **Bohan, M.F.J.** "Sheetfed productivity characteristics", 61<sup>st</sup> TAGA Tech. Conf., New Orleans, 2009.
- Radencic, G., and **Bohan, M.F.J.** "A comparison of spectrodensitometers and their agreement on common graphic arts materials", 60<sup>th</sup> TAGA Tech. Conf., San Francisco, 2008.

- Neumann, E.L., Radencic, G., and **Bohan, M.F.J.** "An Evaluation of Different Strategies for Ink Optimization on Press", 60<sup>th</sup> TAGA Tech. Conf., San Francisco, 2008.
- Radencic, G., Suffoletto, J., and **Bohan, M.F.J.** "A Theoretical and Experimental Comparison of the GRACoL and ISO Approaches to Press Characterization and the Data Sets Produced", 59<sup>th</sup> TAGA Tech. Conf., 2007.
- Radencic, G., Cathie, E., Ferrari, L., and *Bohan, M.F.J.* "The Impact of Changing Fountain Solution Chemistry and Press Consumables on the Runnability of a Web Offset Press", 59<sup>th</sup> TAGA Tech. Conf., 2007.
- 17 Bould, D.C., Hamblyn, S., Claypole, T.C. **Bohan, M.F.J.** "The effect of process characteristics on image reproduction in flexographic printing" 33<sup>rd</sup> International iarigai Research Conference, 2006.
- 18 *Bohan, M.F.J.*, Iskey, B., Wagner, R., and Radencic, G. "Automation and JDF workflows", 58<sup>th</sup> TAGA Tech. Conf., 2006.
- 19 *Bohan, M.F.J.*, Cathie, E., and Ferrari, L. "Manual and analytical assessment of piling", 58<sup>th</sup> TAGA Tech. Conf., 2006.
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- 21 Bohan, M.F.J., and Lind, J. "Quantification of piling", 57<sup>th</sup> TAGA Tech. Conf., 2005.
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- Cherry, J., Hamblyn, S., **Bohan, M.F.J.**, Claypole, T.C., and Gethin, D.T. "Measurement of the Cell Volume of Anilox Rolls", 57<sup>th</sup> TAGA Tech. Conf., 2005.
- 25 Clist, A.M., Bohan, M.F.J., and Claypole, T.C. "The Effect of Diamond Geometry and Wear on Rotogravure Engraving", 57<sup>th</sup> TAGA Tech. Conf., 2005.
- 26 **Bohan, M.F.J.**, and Claypole, T.C. "The influence of viscosity in rotogravure halftone reproduction", 12<sup>th</sup> IPGAC Int. Printing and Graphics Arts Conf., 2004.
- 27 **Bohan, M.F.J.**, and Claypole, T.C. "The influence of engraving specifications, ink viscosity and substrate on the printability of lines using rotogravure printing", 12<sup>th</sup> IPGAC Int. Printing and Graphics Arts Conf., 2004.

#### Prior to appointment at Printing Industries of America

- 28 Bould, D.C., Claypole, T.C. **Bohan, M.F.J.** and Gethin, D.T "Tone gain due to deformation of the flexographic plate" 31<sup>st</sup> International iarigai Research Conference, 2004.
- 29 *Bohan, M.F.J.*, *Clist, A.M.*, Claypole, T.C. and Gethin, D.T. "Scumming: The Influence of the Cylinder", 56<sup>th</sup> TAGA Tech. Conf., 2004.
- 30 Bould, D.C., Claypole, T.C. Bohan, M.F.J. and Gethin, D.T. "Deformation of flexographic printing plates", 56<sup>th</sup> TAGA Tech. Conf., 2004.
- 31 **Bohan, M.F.J.**, Townsend, P., Hamblyn, S.M., Claypole, T.C. and Gethin, D.T. "Evaluation of pressures in flexographic printing", 55<sup>th</sup> TAGA Tech. Conf., 2003.
- 32 *Bohan, M.F.J.*, Korochkina, T.V., Claypole, T.C. and Gethin, D.T. "Analysis of doctor blade loading and wear", 55<sup>th</sup> TAGA Tech. Conf., 2003.
- Fox, I.J., Bohan, M.F.J., Claypole, T.C. and Gethin, D.T. "Improving the speed and resolution of screen-printing for industrial applications", 55<sup>th</sup> TAGA Tech. Conf., 2003.
- 34 *Bohan, M.F.J.*, Fox, I.J., Gethin, D.T., and Claypole, T.C. "Numerical model of surface roughness and its effect on fluid transfer", 11<sup>th</sup> IPGAC Int. Printing and Graphics Arts Conf., 2002.
- 35 Bohan, M.F.J., Fox, I.J., Claypole, T.C. and Gethin, D.T. "Parametric study of the flow in printing and coating nips: The influence of non-Newtonian fluids", 54<sup>th</sup> TAGA Tech. Conf., 2002.
- 36 **Bohan**, **M.F.J.**, Claypole, T.C. and Gethin, D.T. "Roughness modelling of soft elastohydrodynamic lubrication contacts" ECCOMAS CFD 2001.
- *Bohan, M.F.J.*, Claypole, T.C. and *Gethin*, *D.T.* "Dynamic measurement of ink film thickness, pressure and temperature in rolling contacts" 53<sup>rd</sup> TAGA Tech. Conf., 2001.
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- Jewell, E.H., Claypole, T.C. **Bohan, M.F.J.** and *Von Grol, M.* "Modelling the flow in a flexographic ink chamber" 52<sup>nd</sup> TAGA Tech. Conf., 2000.
- Claypole, T.C., Bohan, M.F.J., Jewell, E.H. and Gethin, D.T. "Optimisation of the printing process using dynamic analysis" 51<sup>st</sup> TAGA Tech. Conf., 1999.

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- Claypole, T.C., Jewell, E.H., **Bohan, M.F.J.**, and Gethin, D.T. "The development of ISO standards for the graphic screen printing", 1<sup>st</sup> Int. Symp. On Printing And Coating Technology, Swansea, September 1998.
- *Bohan, M.F.J.*, Claypole, T.C. and Gethin, D.T. "Boundary element modelling of printing and coating nips in a sliding contact" 50<sup>th</sup> TAGA Tech. Conf., Chicago, May 1998.
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- 47 *Bohan, M.F.J.*, Claypole, T.C., Gethin, D.T. and Basri, S.B. "Application of boundary element modelling to soft nips in rolling contact", 49<sup>th</sup> Annual TAGA Tech. Conf., Quebec City, Canada, May 1997.
- 48 *Bohan, M.F.J.*, Claypole, T.C. and Gethin, D.T. "Thermal balance of sheet fed offset press and it's effect on ink transfer", 49<sup>th</sup> Annual TAGA Tech. Conf., Quebec City, Canada, May 1997.
- *Bohan, M.F.J.*, Claypole, T.C. and Gethin, D.T. "An evaluation of print to print variation in web offset, sheet offset and gravure printing" 14<sup>th</sup> Int. Symp. on Graphic Arts, Zagreb, Croatia, 6<sup>th</sup>-8<sup>th</sup> November 1996.
- Claypole, T.C., D.T. Gethin, Lim, C.H., Bohan, M.F.J. and Basri, S.B. "An investigation of rubber roll distortion in a web offset press", 48<sup>th</sup> Annual TAGA Tech. Conf., Dallas, Texas, April 1996.
- Bohan, M.F.J., Claypole, T.C. and Gethin, D.T. "Factors affecting the process stability of a heat set web offset press", 1st TAGA/IARIGAI Tech. Conf., Paris, France, September 1995.
- *Bohan, M.F.J.*, Claypole, T.C. and Gethin, D.T. "The application of Taguchi methods to the study of ink transfer in heat set web offset printing", 47<sup>th</sup> Annual TAGA Tech. Conf., Orlando, Florida, April 1995.
- Bohan, M.F.J. and Claypole, T.C. "Improving the accuracy of particle sizing techniques using light scattered from single particles", 7<sup>th</sup> Int. Symp. on Applications of Laser Techniques to Fluid Mechanics, Lisbon, July 1994.

- Bohan, M.F.J., Claypole, T.C., D.T. Gethin, Lim, C.H. and Roylance, B.J. "An experimental investigation of heat set web-offset printing", 1994 European Taguchi Methods and QFD Symp., May 1994.
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- 58 Bohan, M.F.J. and Claypole, T.C. "A design strategy for a miniature, robust laser anemometer", Proc. of a Colloquia, Special applications, Rotating machinery, Miniature systems, Swansea, 1988.

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- Bohan, M.F.J. "Combining Digital & Offset Workflows", The Magazine, Printing Industries Press, September 2015.
- **Bohan, M.F.J.,** Workman, J., and Mooney, D. "Press Assessments Ensure New Acquisitions Will Meet Your Needs", The Magazine, Printing Industries Press, June 2015.
- Jones, G., Gazda, J., Benek, M. and **Bohan, M.F.J.** "Production Solutions: Sustainable Printing Practices From The EHS Team", The Magazine, Printing Industries Press, June 2015.
- **Bohan, M.F.J.** "Marketing Automation: Engaging With The Customer", The Magazine, Printing Industries Press, February 2015.
- **Bohan, M.F.J.** "Time Of Transformation: The Influence Of Production Inkjet", The Magazine, Printing Industries Press, January 2015.
- **Bohan, M.F.J.** and Bodnar, J. "How Packaging Will Interact With Consumers", The Magazine, Printing Industries Press, January 2015.
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#### **Invited lectures / Presentations / Moderation / Webinars**

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- Bohan, M.F.J. ""Smart" Package Printing: Value-Add BEYOND the Graphics", Graph Expo Seminar Series, Chicago IL, September 2015.
- **Bohan, M.F.J.** "Digital Press Integration: Do's & Don'ts for Commercial Print Workflows", Graph Expo Seminar Series, Chicago IL, September 2015.
- **Bohan, M.F.J.** and Shaffer, J. "Which New Technologies will Impact Your Business?", Enfocus Virtual Safari, April 2015.
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- Bohan, M.F.J. "Interacting With the Consumer", PIM 8th Annual Print Showcase, Minneapolis, February 2015. (presented twice)
- Bohan, M.F.J. "Forum / Q & A", Moderator, Summit 2014 Global Printing Standardization & Integrated Media, Hong Kong, December 2014.
- **Bohan, M.F.J.** "What We've Learned and What the Future Holds", Color Conference, Phoenix, December 2014.
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- Bohan, M.F.J. "The Future of Digital Printing", IMI 5<sup>th</sup> Digital Printing Presses Conference, Phoenix, AZ, April 2014.
- Cousineau, P. and **Bohan, M.F.J.** "Smokin' hot doodads or killer odds and ends", Keynote, 66th TAGA Tech. Conf., Ft Worth, 2014.
- Krone, C., Grimm, J. and Bohan, M.F.J., "Short Run Expert Panel Discussion", Heidelberg Open House, March 2014.
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