

(12) United States Patent

Chistyakov

(54) HIGH-POWER PULSED MAGNETRON **SPUTTERING**

(75) Inventor: Roman Chistyakov, Andover, MA

Assignee: Zond, Inc., Mansfield, MA (US)

Subject to any disclaimer, the term of this Notice:

patent is extended or adjusted under 35

U.S.C. 154(b) by 0 days.

This patent is subject to a terminal dis-

claimer.

(21) Appl. No.: 10/065,277

Sep. 30, 2002 (22)Filed:

(65)**Prior Publication Data**

> US 2004/0060813 A1 Apr. 1, 2004

(51) Int. Cl.

C23C 14/35 (2006.01)

(52) **U.S. Cl.** **204/192.12**; 204/192.13; 204/298.03; 204/298.06; 204/298.08; 204/298.14;

204/298.19

Field of Classification Search 204/192.12, 204/192.13, 298.03, 298.06, 298.08, 298.14,

204/298.19, 298.26

See application file for complete search history.

(56)References Cited

U.S. PATENT DOCUMENTS

| 3,516,920 | Α | 6/1970 | Muly, Jr. et al. |
|-----------|--------------|---------|-----------------------|
| 4,953,174 | A | 8/1990 | Eldridge et al 372/87 |
| 4,965,248 | A | 10/1990 | Poppe et al 505/1 |
| 5,015,493 | A | 5/1991 | Gruen 427/38 |
| 5,616,224 | \mathbf{A} | 4/1997 | Boling |
| 5,875,207 | A | 2/1999 | Osmanow 372/86 |
| 5,942,089 | A | 8/1999 | Sproul et al. |
| 6,083,361 | A | 7/2000 | Kobayashi et al. |
| 6,296,742 | В1 | 10/2001 | Kouznetsov 204/192.12 |
| 6,342,132 | B1 | 1/2002 | Rossnagel |

US 7,147,759 B2 (10) Patent No.:

(45) Date of Patent: *Dec. 12, 2006

| 2005/0252763 A1* 11/2005 Chistyakov 204/192.12 | 6,398,929 6,413,382 6,436,251 6,440,280 6,456,642 2002/0033480 | B1 B1 B1 B1 | 7/2002 8/2002 8/2002 9/2002 | Chiang et al | 204/192.12 |
|--|---|----------------------|--------------------------------------|--------------|------------|
| | | | | | 204/192.12 |

FOREIGN PATENT DOCUMENTS

DE 3210351 A1 9/1983

(Continued)

OTHER PUBLICATIONS

Booth, et al., The Transition From Symmetric To Asymmetric Discharges In Pulsed 13.56 MHz Capacity Coupled Plasmas, J. Appl. Phys., Jul. 15, 1997, pp. 552-560, vol. 82 (2), American Institute of Physics.

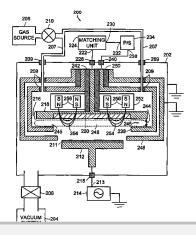
(Continued)

Primary Examiner-Rodney G. McDonald (74) Attorney, Agent, or Firm-Kurt Rauschenbach; Rauschenbach Patent Law Group, LLC

ABSTRACT

Magnetically enhanced sputtering methods and apparatus are described. A magnetically enhanced sputtering source according to the present invention includes an anode and a cathode assembly having a target that is positioned adjacent to the anode. An ionization source generates a weaklyionized plasma proximate to the anode and the cathode assembly. A magnet is positioned to generate a magnetic field proximate to the weakly-ionized plasma. The magnetic field substantially traps electrons in the weakly-ionized plasma proximate to the sputtering target. A power supply produces an electric field in a gap between the anode and the cathode assembly. The electric field generates excited atoms in the weakly ionized plasma and generates secondary electrons from the sputtering target. The secondary electrons ionize the excited atoms, thereby creating a strongly-ionized plasma having ions that impact a surface of the sputtering target to generate sputtering flux.

50 Claims, 18 Drawing Sheets





FOREIGN PATENT DOCUMENTS

| EP | 0 788 139 A1 | | 8/1997 |
|----|----------------|---|---------|
| GB | 1339910 | | 12/1973 |
| JP | 57194254 | | 11/1982 |
| JP | 10204633 | | 8/1998 |
| WO | WO9504368 | * | 2/1995 |
| WO | WO 98/40532 | | 9/1998 |
| WO | WO 01/98553 A1 | | 12/2001 |

OTHER PUBLICATIONS

Bunshah, et al., Deposition Technologies For Films And Coatings, Materials Science Series, pp. 176-183, Noyes Publications, Park Ridge, New Jersey.

Daugherty, et al., Attachment-Dominated Electron-Beam-Ionized Discharges, Applied Science Letters, May 15, 1976, vol. 28, No. 10, American Institute of Physics.

Goto, et al., Dual Excitation Reactive Ion Etcher for Low Energy Plasma Processing, J. Vac. Sci. Technol. A, Sep./Oct. 1992, pp. 3048-3054, vol. 10, No. 5, American Vacuum Society.

Kouznetsov, et al., A Novel Pulsed Magnetron Sputter Technique Utilizing Very High Target Power Densities, Surface & Coatings Technology, pp. 290-293, Elsevier Sciences S.A.

Lindquist, et al., High Selectivity Plasma Etching Of Silicon Dioxide With A Dual Frequency 27/2 MHz Capacitive RF Discharge. Macak, Reactive Sputter Deposition Process of Al203 and Characterization Of A Novel High Plasma Density Pulsed Magnetron Discharge, Linkoping Studies in Science And Technology, 1999, pp. 1-2. Sweden.

Macak, et al., Ionized Sputter Deposition Using An Extremely High Plasma Density Pulsed Magnetron Discharge, J. Vac. Sci. Technol. A., Jul./Aug. 2000, pp. 1533-1537, vol. 18, No. 4, American Vacuum Society.

Mozgrin, et al., High-Current Low-Pressure Quasi -Stationary Discharge In A Magnetic Field: Experimental Research, Plasma Physics Reports, 1995, pp. 400-409, vol. 21, No. 5, Mozgrin, Feitsov, Khodachenko.

Rossnagel, et al., Induced Drift Currents In Circular Planar Magnetrons, J. Vac. Sci. Technol. A., Jan./Feb. 1987, pp. 88-91, vol. 5, No. 1, American Vacuum Society.

Sheridan, et al., Electron Velocity Distribution Functions In A Sputtering Magnetron Discharge For The EXB Direction, J. Vac. Sci. Technol. A., Jul./Aug. 1998, pp. 2173-2176, vol. 16, No. 4, American Vacuum Society.

Steinbruchel, A Simple Formula For Low-Energy Sputtering Yields, Applied Physics A., 1985, pp. 37-42, vol. 36, Springer-Verlag.

Turenko, et al., Magnetron Discharge In The Vapor Of The Cathode Material, Soviet Technical Physics Letters, Jul. 1989, pp. 519-520; vol. 15, No. 7, New York, US.

Encyclopedia Of Low Temperature Plasma, p. 119, vol. 3.

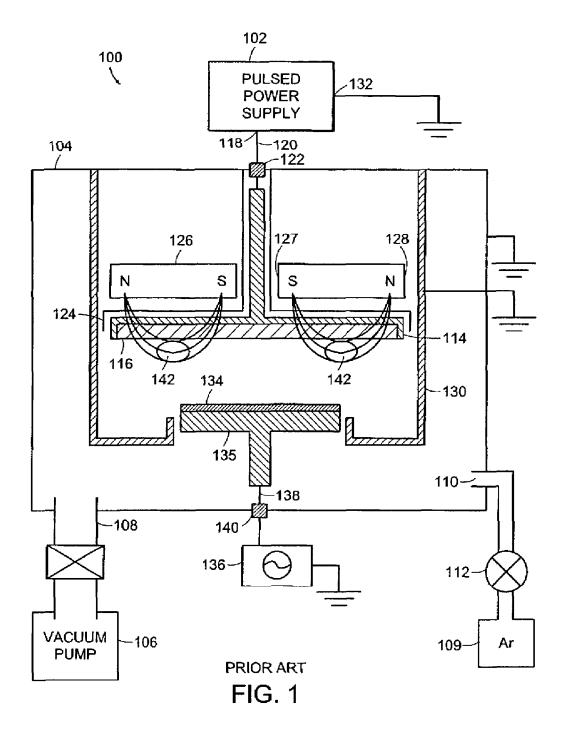
Encyclopedia Of Low Temperature Plasma, p. 123, vol. 3.

Sugimoto, et al; Magnetic Condensation Of A Photoexcited Plasma During Fluoropolymer Sputtering; J. Appl. Phys.; Feb. 15, 1990; pp. 2093-2099; vol. 67, No. 4; American Institute of Physics; New York, US.

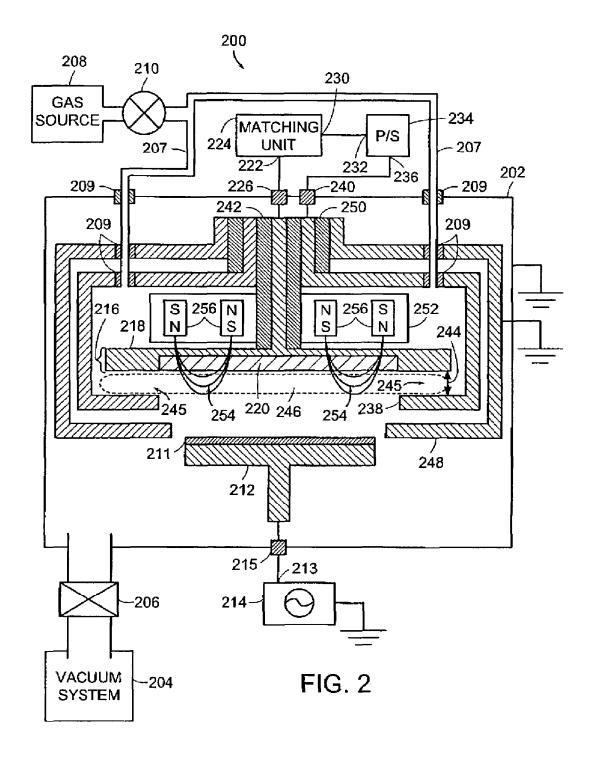
Yamaya, et al; Use Of A Helicon-Wave Excited Plasma For Aluminum-Doped ZnO Thin-Film Sputtering; Appl. Phys. Lett.; Jan. 12, 1998; pp. 235-237; vol. 72; No. 2; American Institute of Physics: New York US.

* cited by examiner

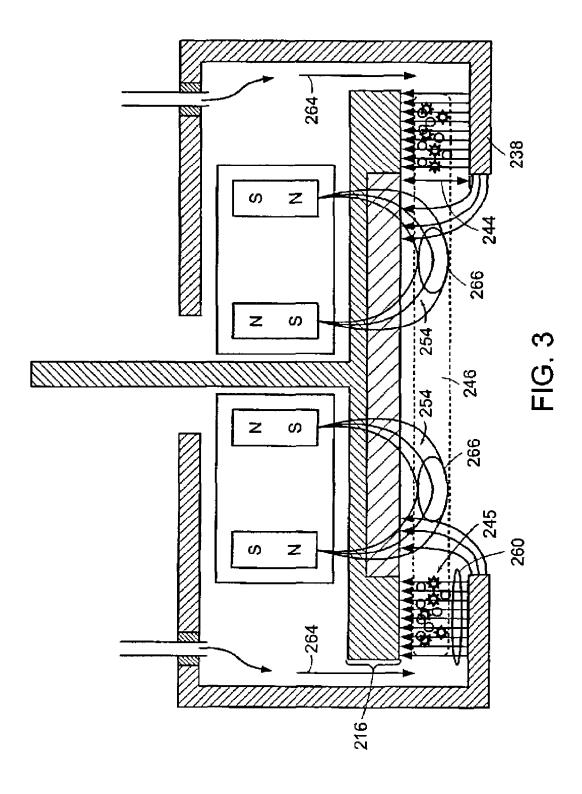














DOCKET

Explore Litigation Insights



Docket Alarm provides insights to develop a more informed litigation strategy and the peace of mind of knowing you're on top of things.

Real-Time Litigation Alerts



Keep your litigation team up-to-date with **real-time** alerts and advanced team management tools built for the enterprise, all while greatly reducing PACER spend.

Our comprehensive service means we can handle Federal, State, and Administrative courts across the country.

Advanced Docket Research



With over 230 million records, Docket Alarm's cloud-native docket research platform finds what other services can't. Coverage includes Federal, State, plus PTAB, TTAB, ITC and NLRB decisions, all in one place.

Identify arguments that have been successful in the past with full text, pinpoint searching. Link to case law cited within any court document via Fastcase.

Analytics At Your Fingertips



Learn what happened the last time a particular judge, opposing counsel or company faced cases similar to yours.

Advanced out-of-the-box PTAB and TTAB analytics are always at your fingertips.

API

Docket Alarm offers a powerful API (application programming interface) to developers that want to integrate case filings into their apps.

LAW FIRMS

Build custom dashboards for your attorneys and clients with live data direct from the court.

Automate many repetitive legal tasks like conflict checks, document management, and marketing.

FINANCIAL INSTITUTIONS

Litigation and bankruptcy checks for companies and debtors.

E-DISCOVERY AND LEGAL VENDORS

Sync your system to PACER to automate legal marketing.

