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**United States Patent [19]**

Iwamura et al.

[11] Patent Number: **5,753,886**[45] Date of Patent: **May 19, 1998**[54] **PLASMA TREATMENT APPARATUS AND METHOD**[75] Inventors: **Naoyuki Iwamura; Yasutsugu Aoki,**  
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Japan

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[21] Appl. No.: **598,082**[22] Filed: **Feb. 7, 1996**[30] **Foreign Application Priority Data**Feb. 7, 1995 [JP] Japan ..... 7-019191  
Dec. 5, 1995 [JP] Japan ..... 7-344404[51] Int. Cl.<sup>6</sup> ..... **B23K 10/00**[52] U.S. Cl. ..... **219/121.43; 219/121.44;**  
**219/121.51; 156/345; 156/646.1**[58] Field of Search ..... **219/121.43, 121.36,**  
**219/121.4, 121.59, 121.52, 121.51; 156/345,**  
**643.1; 204/298.34, 298.06, 192.1, 298.37,**  
**298.16, 298.38****FOREIGN PATENT DOCUMENTS**

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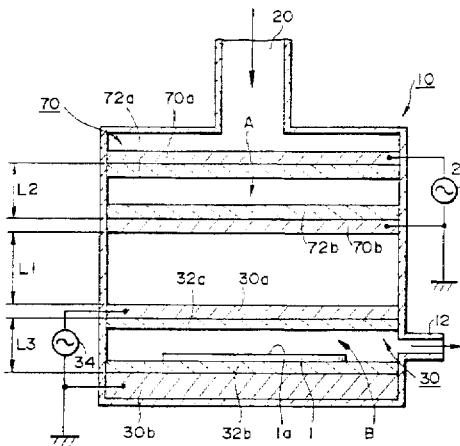
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[57]

**ABSTRACT**

A plasma treatment and apparatus which enables improved uniform plasma treatment over the entire surface of an object to be treated, improved yield, and higher treatment speed is provided. In a gas introduction passage, the gas capable of plasma discharge is preexcited to raise its level of excitation. A first pair of plasma generation electrodes downstream along the gas flow passage use the preexcited gas to generate a plasma in a first plasma generation position. Further downstream, a second pair of plasma generation electrodes positioned in a second plasma generation position, where the activated state of the gas activated in the first plasma region is maintained, activates the gas to generate a plasma containing activated gas species. The object to be treated is treated by the activated gas species in the second plasma region.

**37 Claims, 9 Drawing Sheets**

GILLETTE 1007

FIG. 1

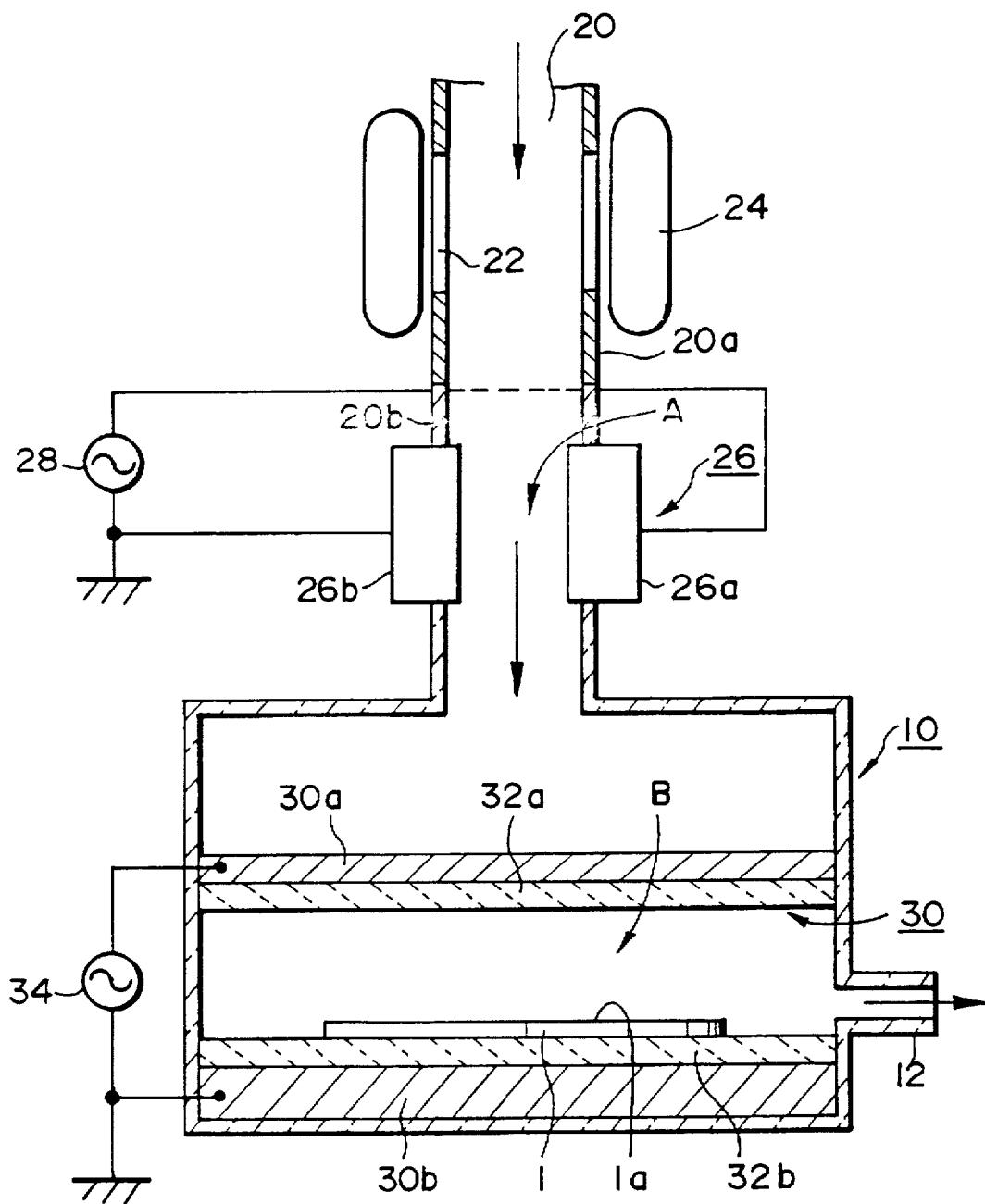


FIG. 2

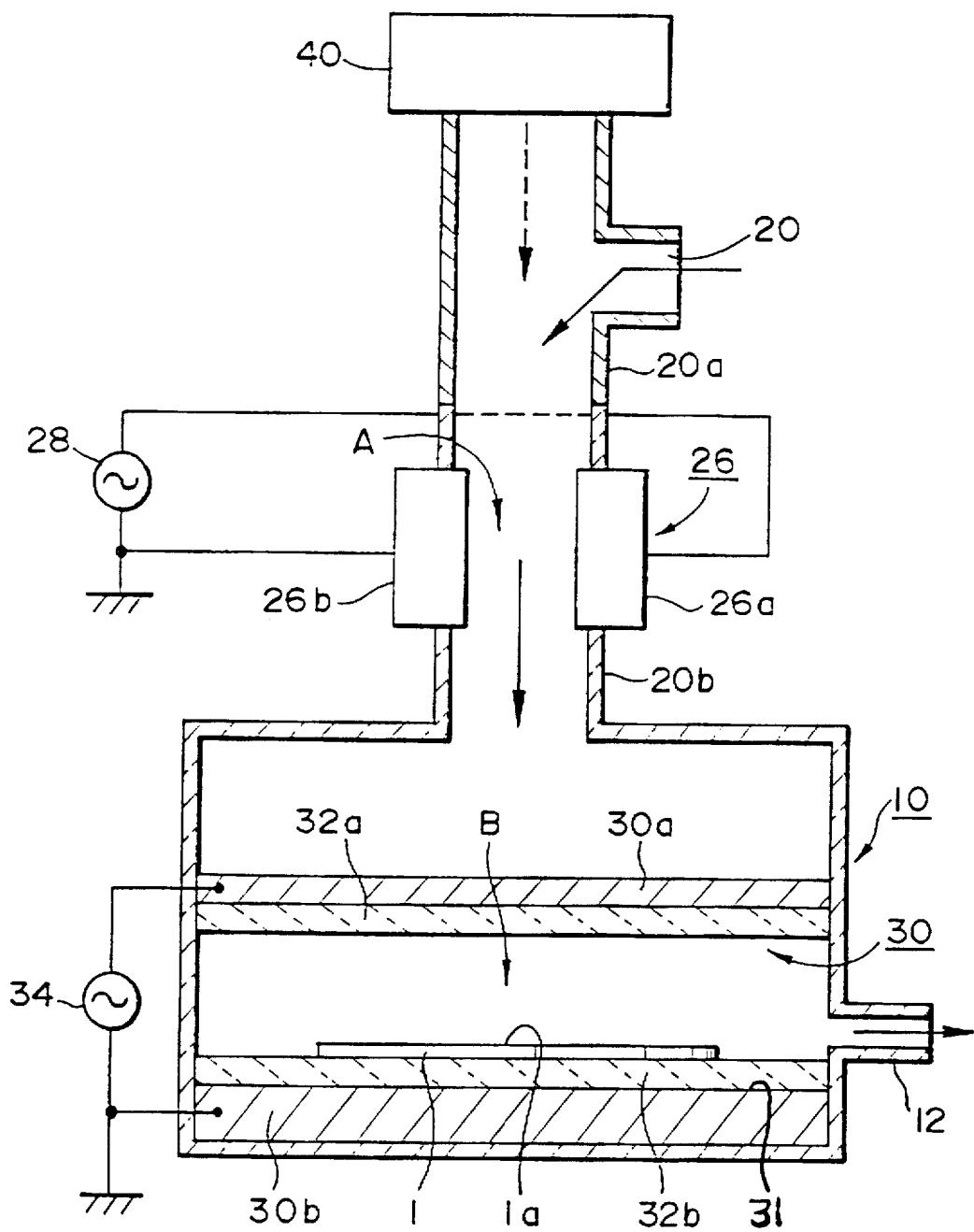


FIG. 3

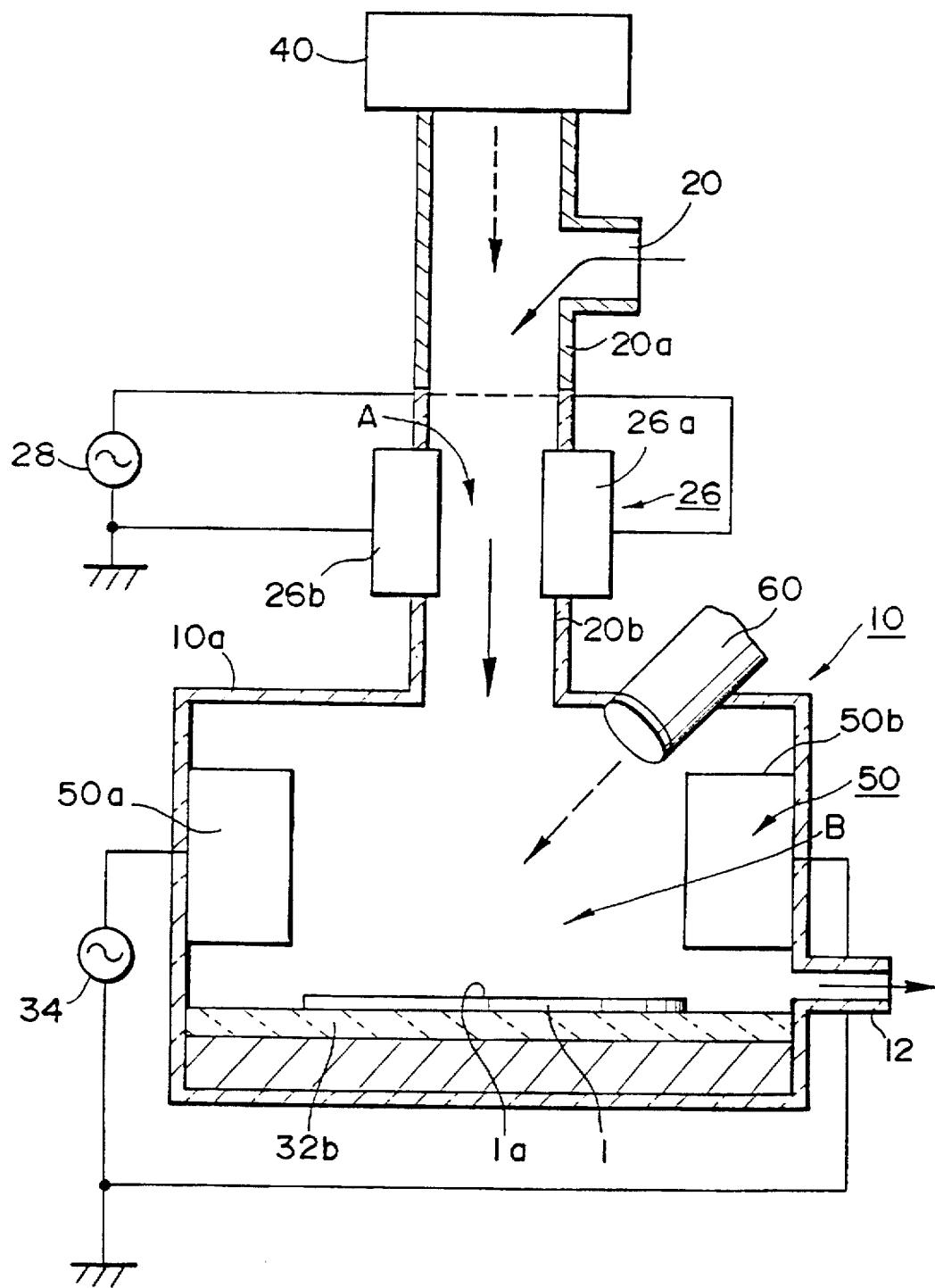
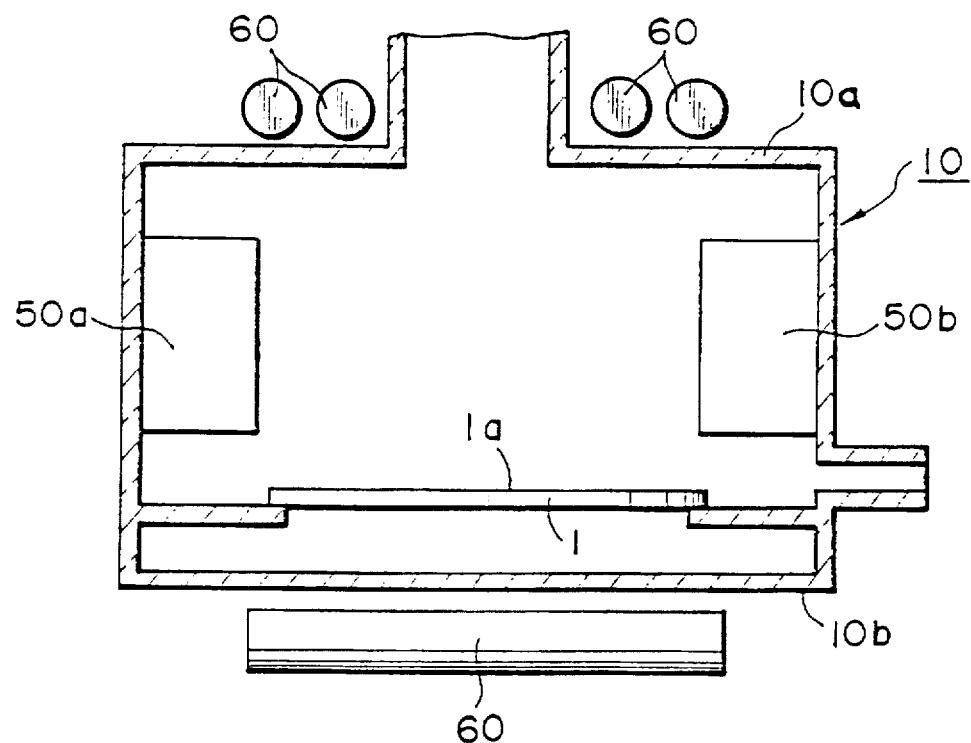


FIG. 4



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