Entered: September 25, 2015

UNITED STATES PATENT AND TRADEMARK OFFICE

BEFORE THE PATENT TRIAL AND APPEAL BOARD

GLOBALFOUNDRIES U.S., INC., GLOBALFOUNDRIES DRESDEN MODULE ONE LLC & CO. KG, GLOBALFOUNDRIES DRESDEN MODULE TWO LLC & CO. KG, and THE GILLETTE COMPANY Petitioners,

V.

ZOND, LLC, Patent Owner.

Case IPR2014-01098¹ Patent 6,853,142 B2

Before KEVIN F. TURNER, DEBRA K. STEPHENS, JONI Y. CHANG, SUSAN L.C. MITCHELL, and JENNIFER MEYER CHAGNON, *Administrative Patent Judges*.

TURNER, Administrative Patent Judge.

FINAL WRITTEN DECISION

Inter Partes Review
35 U.S.C. § 318(a) and 37 C.F.R. § 42.73

¹ Case IPR2014-01016 has been joined with the instant *inter partes* review.



I. INTRODUCTION

GLOBALFOUNDRIES U.S., Inc., GLOBALFOUNDRIES Dresden Module One LLC & Co. KG, and GLOBALFOUNDRIES Dresden Module Two LLC & Co. KG, (collectively, "GlobalFoundries") filed a Petition requesting *inter partes* review of claims 40 and 41 of U.S. Patent No. 6,853,142 B2 ("the '142 Patent"). Paper 2 ("Pet."). Patent Owner Zond, LLC ("Zond") filed a Preliminary Response. Paper 7 ("Prelim. Resp."). We instituted the instant trial on October 31, 2014, pursuant to 35 U.S.C. § 314. Paper 9 ("Dec.").

Subsequent to institution, we granted the revised Motion for Joinder filed by The Gillette Company, joining Case IPR2014-01016 with the instant trial (Paper 13).² Zond filed a Response (Paper 22 ("PO Resp.")), and GlobalFoundries filed a Reply (Paper 27 ("Reply")). Oral hearing³ was held on June 12, 2015, and a transcript of the hearing was entered into the record. Paper 34 ("Tr.").

We have jurisdiction under 35 U.S.C. § 6(c). This Final Written Decision is entered pursuant to 35 U.S.C. § 318(a) and 37 C.F.R. § 42.73. For the reasons set forth below, we determine that GlobalFoundries has shown, by a preponderance of the evidence, that claims 40 and 41 of the '142 Patent are unpatentable under 35 U.S.C. § 103(a).

³ The hearings for this review and the following *inter partes* reviews were consolidated: IPR2014-00807, IPR2014-00808, IPR2014-00818, IPR2014-00819, IPR2014-00821, IPR2014-000827, IPR2014-01099, and IPR2014-01100.



a

² Herein, we refer to all Petitioners collectively as "GlobalFoundries."

A. Related District Court Proceedings

The parties indicate that the '142 Patent was asserted in numerous proceedings in Massachusetts: 1:13-cv-11570-RGS (*Zond v. Intel*); 1:13-cv-11577-DPW (*Zond v. AMD, Inc.*); 1:13-cv-11581-DJC (*Zond v. Toshiba Am. Elec. Comp. Inc.*); 1:13-cv-11591-RGS (*Zond v. SK Hynix, Inc.*); 1:13-cv-11625-NMG (*Zond v. Renesas Elec. Corp.*); 1:13-cv-11634-WGY (*Zond v. Fujitsu*); and 1:13-cv-11567-DJC (*Zond v. The Gillette Co.*). Pet. 1; Paper 5.

B. The '142 Patent

The '142 Patent relates to methods and apparatus for generating high-density plasma. Ex. 1401, Abs. At the time of the invention, sputtering was a well-known technique for depositing films on semiconductor substrates. *Id.* at 1:16–24. The '142 Patent indicates that prior art magnetron sputtering systems deposit films having low uniformity and poor target utilization (the target material erodes in a non-uniform manner). *Id.* at 3:32–36. To address these problems, the '142 Patent discloses that increasing the power applied between the target and anode can increase the uniformity and density in the plasma. *Id.* at 3:37–44. However, increasing the power also "can increase the probability of generating an electrical breakdown condition leading to an undesirable electrical discharge (an electrical arc) in the chamber 104." *Id.*

According to the '142 Patent, forming a weakly-ionized plasma substantially eliminates the probability of establishing a breakdown condition in the chamber when high-power pulses are applied between the cathode and anode. *Id.* at 6:21–30. Once the weakly-ionized plasma is formed, high-power pulses are applied between the cathode and anode to



generate a strongly-ionized plasma from the weakly-ionized plasma. *Id.* at 7:23–36. The '142 Patent also discloses that the provision of the feed gas to the plasma allows for homogeneous diffusion of the feed gas in the weakly-ionized plasma and allows for the creation of a highly uniform strongly-ionized plasma. *Id.* at 6:31–35.

C. Challenged Claims

Both challenged claims are independent claims. Claims 40 and 41 are reproduced below:

40. An apparatus for generating a strongly-ionized plasma in a chamber, the apparatus comprising:

means for ionizing a feed gas to form a weakly-ionized plasma that reduces the probability of developing an electrical breakdown condition in the chamber;

means for supplying power to the weakly-ionized plasma by applying an electrical pulse across the weakly-ionized plasma, the electrical pulse having a magnitude and a rise-time that is sufficient to increase the density of the weakly-ionized plasma to generate a strongly-ionized plasma; and

means for diffusing the strongly-ionized plasma with additional feed gas to allow additional power to be absorbed by the strongly-ionized plasma.

41. An apparatus for generating a strongly-ionized plasma, the apparatus comprising:

means for ionizing a feed gas to generate a weakly-ionized plasma proximate to a cathode, the weakly-ionized plasma reducing the probability of developing an electrical breakdown condition proximate to the cathode; and



means for applying an electric field across the weakly-ionized plasma in order to excite atoms in the weakly-ionized plasma and to generate secondary electrons from the cathode, the secondary electrons ionizing the excited atoms, thereby creating the strongly-ionized plasma.

Ex. 1401, 23:10-24:15.

D. Prior Art Relied Upon

Based on the instituted ground, GlobalFoundries relies upon the following prior art references:

Lantsman	US 6,190,512 B1	Feb. 20, 2001	(Ex. 1406)
Wang	US 6,413,382 B1	July 2, 2002	(Ex. 1405)

A. A. Kudryavtsev and V.N. Skrebov, *Ionization Relaxation in a Plasma Produced by a Pulsed Inert-Gas Discharge*, 28(1) Sov. Phys. Tech. Phys. 30–35 (Jan. 1983) (Ex. 1404) (hereinafter, "Kudryavtsev").

E. Grounds of Unpatentability

We instituted the instant trial based on the following grounds of unpatentability (Dec. 29):

Claim	Basis	References
41	§ 103(a)	Wang and Kudryavtsev
40	§ 103(a)	Wang and Lantsman

II. ANALYSIS

A. Claim Construction

In an *inter partes* review, claim terms in an unexpired patent are given their broadest reasonable construction in light of the specification of the



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