### References cited herein:

- U.S. Patent No. 7,604,716 ("'716 Patent")
- U.S. Pat. No. 6,413,382 ("Wang")
- Dennis M. Manos & Daniel L. Flamm, Plasma Etching: An Introduction, Academic Press 1989 ("Manos")
- Milton Ohring, The Material Science of Thin Films, Academic Press, 1992 ("Ohring")
- Yu. P. Raizer, Gas Discharge Physics, Springer, 1991 ("Raizer")

<b>Claims 1-11 and 33</b>	Wang
1. An apparatus for generating a	Wang discloses an apparatus for generating a strongly-ionized plasma.
strongly-ionized plasma, the apparatus comprising:	Wang at 7:19-25 ("Preferably, the peak power $P_P$ is at least 10 times the background power $P_B$ , more preferably at least 100 times, and most preferably 1000 times to achieve the greatest effect of the invention. A background power $P_B$ of 1kW will typically be sufficient to support a plasma with the torpedo magnetron and a 200 mm wafer although with little if any actual sputter deposition.")
	Wang at 7:28-30 (" the application of the high peak power P <sub>P</sub> instead quickly causes the already existing plasma to spread and increases the density of the plasma") (emphasis added).
	Wang at 7:31-39 ("In one mode of operating the reactor, during the background period, little or no target sputtering is expected. The SIP reactor is advantageous for a low-power, low-pressure background period since the small rotating SIP magnetron can maintain a plasma at lower power and lower pressure than can a larger stationary magnetron. However, it is possible to combine highly ionized sputtering during the pulses with significant neutral sputtering during the background period.")
a. an ionization source that generates a weakly-ionized plasma from a feed	Wang discloses an ionization source that generates a weakly-ionized plasma from a feed gas contained in a chamber, the weakly-ionized plasma substantially eliminating the probability of developing an electrical breakdown condition in the chamber.
gas contained in a chamber, the weakly-ionized plasma substantially eliminating the	Wang at Fig. 7 Wang at 4:5-6 ("A sputter working gas such as argon is supplied from a gas source 32")
probability of	INITEL 1022





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developing an electrical breakdown condition in the chamber; and	Wang at 4:20-21 (" a reactive gas, for example nitrogen is supplied to the processing space 22")
	Wang at 7:17-31 ("The background power level P <sub>B</sub> is chosen to exceed the minimum power necessary to support a plasma [T]he application of the high peak power P <sub>P</sub> quickly causes the already existing plasma to spread and increases the density of the plasma.")
	Wang at 7:19-25 ("Preferably, the peak power $P_P$ is at least 10 times the background power $P_B$ and most preferably 1000 times to achieve the greatest effect of the invention. A background power $P_B$ of 1 kW [causes] little if any actual sputter deposition."
	Wang at 4:23-31 (Ex. 1005) ("thus creating a region 42 of a high-density plasma (HDP)")
	Wang at 7:3-49 ("Plasma ignition, particularly in plasma sputter reactors, has a tendency to generate particles during the initial arcing, which may dislodge large particles from the target or chamber The initial plasma ignition needs be performed only once and at much lower power levels so that particulates produced by arcing are much reduced.")
	Wang at 7:25-28 ("As a result, once the plasma has been ignited at the beginning of sputtering prior to the illustrated waveform, no more plasma ignition occurs.").
	Wang at 7:58-61 (" DC power supply 100 is connected to the target 14 and supplies an essentially constant negative voltage to the target 14 corresponding to the background power P <sub>B</sub> .")
	Wang at 7:22-23 ("A background power P <sub>B</sub> of 1 kW will typically be sufficient to support a plasma")
b. a power supply that supplies power to the weakly- ionized plasma though an electrical pulse that is applied	Wang discloses a power supply that supplies power to the weakly-ionized plasma though an electrical pulse that is applied across the weakly-ionized plasma, the electrical pulse having at least one of a magnitude and a rise-time that is sufficient to transform the weakly-ionized plasma to a strongly-ionized plasma without developing an electrical breakdown condition in the chamber.
across the weakly- ionized plasma, the electrical pulse	Wang at 7:61, 62 ("The pulsed DC power supply 80 produces a train of
having at least one of a magnitude and a	Wang at 7:61-62 ("The pulsed DC power supply 80 produces a train of



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rise-time that is sufficient to transform the weakly-ionized plasma to a strongly-ionized plasma without developing an electrical breakdown condition in the chamber.	negative voltage pulses.")
	Wang at 7:19-25 ("Preferably, the peak power level $P_P$ is at least 10 times the background power level $P_B$ , most preferably 1000 times to achieve the greatest effects of the invention. A background power $P_B$ of 1 kW will typically be sufficient")
	Wang at 7:28-30 (" the application of the high peak power P <sub>P</sub> instead quickly causes the already existing plasma to spread and increases the density of the plasma.").
	Wang at 7:36-39 ("However, it is possible to combine highly ionized sputtering during the pulses with significant neutral sputtering during the background period.")
	Wang at 5:23-27 ("[The pulse's] exact shape depends on the design of the pulsed DC power supply 80, and significant rise times and fall times are expected.")
	Wang at 7:3-49 ("Plasma ignition, particularly in plasma sputter reactors, has a tendency to generate particles during the initial arcing, which may dislodge large particles from the target or chamber The initial plasma ignition needs be performed only once and at much lower power levels so that particulates produced by arcing are much reduced.").
	See evidence cited in claim 1 preamble.
2. The apparatus of claim 1 wherein the pulsed power supply is a component in the ionization source.	Wang discloses the pulsed power supply is a component in the ionization source.
	See evidence cited in claim 1.
	Wang at Figs. 1 and 7.
	Wang at 7:57-63 ("A variable DC power supply 100 supplies an essentially constant negative voltage to the target 14 corresponding to the background power P <sub>B</sub> . The pulsed DC power supply 80 produces a train of negative voltage pulses").
3. The apparatus of claim 1 wherein the ionization source is chosen from the group comprising an electrode coupled to	Wang discloses the ionization source is chosen from the group comprising an electrode coupled to a DC power supply, an electrode coupled to an AC power supply, a UV source, an X-ray source, an electron beam source, an ion beam source, an inductively coupled plasma source, a capacitively coupled plasma source, and a microwave



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a DC power supply, an electrode coupled to an AC power supply, a UV source, an X-ray source, an electron beam source, an inductively coupled plasma source, a capacitively coupled plasma source, and a microwave plasma source.	plasma source.  See evidence cited in claim 1.  Wang at Figs. 1 and 7.  Wang at 7:58 (" DC power supply 100 is connected to the target 14.").
4. The apparatus of claim 1 wherein the power supply generates a constant power.	Wang discloses the power supply generates a constant power.  See evidence cited in claim 1.  '716 Patent at Fig. 4  Wang at Figs. 1, 6 and 7
5. The apparatus of claim 1 wherein the power supply generates a constant voltage.	<ul> <li>Wang discloses the power supply generates a constant voltage.</li> <li>See evidence cited in claim 1.</li> <li>Wang at 7:61-62. ("[P]ulsed DC power supply 80 produces a train of negative voltage pulses.")</li> <li>One of ordinary skill would have understood that Wang's voltage would be constant for at least a portion of the duration of the pulse τ<sub>w</sub> so as to produce pulse P<sub>P</sub> of constant power.</li> </ul>
6. The apparatus of claim 1 wherein the power supply supplies power to the weakly ionized plasma at a time that is between about fifty microsecond and five second after	Wang discloses the power supply supplies power to the weakly ionized plasma at a time that is between about fifty microsecond and five second after the ionization source generates the weakly-ionized plasma. See evidence cited in claim 1.  Wang at Fig. 6.  Wang at 5:43-46 ("The choice of pulse width $\tau_w$ is dictated
the ionization source generates the weakly-ionized	Typically, it should be at least 50 $\mu$ s."). Wang at 5:55-56. ("ratio of the pulse width to the repetition period $\tau_w$ /



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plasma.	$\tau_p$ is preferably less than 10% and more preferably less than 1%".). For a 10% ratio, Wang's repetition period $\tau_p$ is 500 μs and the duration of the background power, $P_B$ , (and the weakly-ionized plasma) is 450 μs (i.e., repetition period $\tau_p$ minus the peak power pulse width $\tau_w$ ). For a 1% ratio, Wang's repetition period $\tau_p$ is 5,000 μs and the duration of the background power, $P_B$ , (and the weakly-ionized plasma) is 4,950 μs. For both of Wang's suggested ratios, the power supply supplies power to the weakly ionized plasma at a time that falls within the claimed range, i.e., the peak power $P_P$ is applied between 50 microseconds and 5 seconds after generation of the weakly-ionized plasma.
7. The apparatus of claim 1 wherein the power supply supplies power to the weakly ionized plasma for a duration that is sufficient to generate a quasistatic electric field across the weakly-ionized plasma.	Wang discloses the power supply supplies power to the weakly ionized plasma for a duration that is sufficient to generate a quasi-static electric field across the weakly-ionized plasma.
	See evidence cited in claim 1.  '716 Patent, 7:9-12 ("By quasi-static electric field we mean an electric field that has a characteristic time of electric field variation that is much greater than the collision time for electrons with neutral gas particles.").
	Wang at 4:5-7 ("A sputter working gas such as argon is supplied from a gas source 32 through a mass flow controller 34 to a region in back of the grounded shield 24.").
	Wang at 7:61-62 ("pulsed DC power supply 80 produces a train of negative voltage pulses.")
	Wang at 5:45-48 ("[The pulse width $\tau_w$ ] should be at least 50 $\mu$ s.")"
	Fu at 1:46-48 ("Although the base pressure can be held to about 10 <sup>-7</sup> Torr or even lower, the pressure of the working gas is typically maintained at between about 1 and 1000 mTorr."). [Wang incorporates Fu by reference]
	$\frac{\textit{Background:}}{\text{Raizer at 11, } \S 2.1.4 \text{ ("The collision frequency } \nu_{\text{m}} \text{ is proportional topressure } p.").}$
	Raizer at Table 2.1 (" $v_m/p = 5.3 \times 10^9 \text{ s}^{-1} \text{ Torr}^{-1}$ ")
8. The apparatus of claim 1 wherein the cathode is generally	Wang discloses the cathode is generally formed in the shape of at least one circular disk.



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