

DESIGN INNOVATIONS IN

Electric

AND

Hybrid  
Electric  
Vehicles

**SAE** SP-1089  
INTERNATIONAL®

# Design Innovations in Electric and Hybrid Electric Vehicles

SP-1089



**GLOBAL MOBILITY** DATABASE

*All SAE papers, standards, and selected books are abstracted and indexed in the Global Mobility Database.*

Published by:  
Society of Automotive Engineers, Inc.  
400 Commonwealth Drive  
Warrendale, PA 15096-0001  
USA  
Phone: (412) 776-4841



Permission to photocopy for internal or personal use, or the internal or personal use of specific clients, is granted by SAE for libraries and other users registered with the Copyright Clearance Center (CCC), provided that the base fee of \$6.00 per article is paid directly to CCC, 222 Rosewood Drive, Danvers, MA 01923. Special requests should be addressed to the SAE Publications Group. 1-56091-639-7/95\$6.00.

No part of this publication may be reproduced in any form, in an electronic retrieval system or otherwise, without the prior written permission of the publisher.

ISBN 1-56091-639-7

SAE/SP-95/1089

Library of Congress Catalog Card Number: 94-74742

Copyright 1995 Society of Automotive Engineers, Inc.

Positions and opinions advanced in this paper are those of the author(s) and not necessarily those of SAE. The author is solely responsible for the content of the paper. A process is available by which discussions will be printed with the paper if it is published in SAE Transactions. For permission to publish this paper in full or in part, contact the

Persons wishing to submit papers to be considered for presentation or publication through SAE should send the manuscript or a 300 word abstract of a proposed manuscript to: Secretary, Engineering Meetings Board, SAE.

## PREFACE

The papers in this SAE special publication, Design Innovations in Electric and Hybrid Electric Vehicles (SP-1089), cover technology for both electric and hybrid electric vehicles. As is well accepted, to have a good hybrid electric vehicle requires first having a good electric vehicle. Major manufacturers have initiated the effort required to take electric vehicle technology from the laboratory through the required development steps to provide an automotive product. This work will provide a foundation for the development of hybrid electric vehicles.

Unique engines, unique operating strategies and unique packaging solutions will all be the hallmark of successful hybrid electric vehicles. Over the past several years, the hybrid-electric vehicle concept has been gaining attention as a possible way to reduce emissions and increase fuel efficiency compared to a conventional vehicle. Hybrid-electric vehicles contain a hybrid power supply system - one that incorporates a minimum of two independent power sources to supply the drivetrain. The main advantage of this concept is it permits flexibility in power system design and power distribution between sources. This versatility enables greater flexibility in designing the powertrain to meet the required performance of the vehicle. The challenge is to combine the different power sources such that the advantages outweigh the increased cost of this configuration. These papers cover some of the latest technical developments related to the engine aspect of hybrid-electric vehicle development. Topics included in this year's session are: development of hybrid-electric vehicle design code; optimization of vehicle and engine control strategies; and novel engines for hybrid-electric vehicles.

Also critical to the automotive products of the future is the engineering talent required to produce the innovative designs. One of the programs aimed at exciting students to the new automotive opportunities is the HEV Challenge. This program is well represented by papers in this book. Experience has shown that the HEV Challenge is not only motivating students, but also surfacing innovative automotive engineering solutions to difficult problems. We are pleased to be able to share some of this excitement through this publication.

All of these subjects and the design methodologies required to achieve them, are covered by papers in this collection. We hope that this year's papers will trigger your imagination and provide the foundation for innovative developments that will help electric and hybrid electric vehicles play an important role in our transportation system.

**Bradford Bates**  
Ford Motor Co.  
Chairman, Electric Vehicle Committee

**Frank Stodolsky**  
Argonne National Laboratory

Session Organizers

## TABLE OF CONTENTS

950176	<b>Technical Analysis of the 1994 HEV Challenge .....</b> 1 Nicole M. LeBlanc, Michael Duoba, Spencer Quong, Robert P. Larsen, and Marvin Stithim Argonne National Lab. William Rimkus Ford Motor Co.
950177	<b>Testing Hybrid Electric Vehicle Emission and Fuel Economy                      at the 1994 DOE/SAE Hybrid Electric Vehicle Challenge .....</b> 13 Michael Duoba, Spencer Quong, Nicole LeBlanc, and Robert Larsen Argonne National Lab.
950178	<b>Electric Vehicle Performance in 1994 DOE Competitions .....</b> 23 Spencer Quong, Michael Duoba, Robert Larsen, Nicole LeBlanc, Richard Gonzales, and Carlos Buitrago Argonne National Lab.
950179	<b>Design and Analysis of a Hybrid Electric Vehicle Chassis .....</b> 31 John G. Aerni Prince Corp. Clark J. Radcliffe and John L. Martin Michigan State Univ.
950491	<b>A Hybrid Vehicle Evaluation Code and Its Application to                      Vehicle Design .....</b> 43 Salvador M. Aceves and J. Ray Smith Lawrence Livermore National Lab.
950492	<b>Controlling a CVT-Equipped Hybrid Car .....</b> 53 Andreas Schmid, Philipp Dietrich, Simon Ginsburg, and Hans P. Geering Swiss Federal Institute of Technology (ETH)
950493	<b>The Effects of APU Characteristics on the Design of Hybrid                      Control Strategies for Hybrid Electric Vehicles .....</b> 65 Catherine Anderson and Erin Pettit AeroVironment
950495	<b>ECTAM™, A Continuous Combustion Engine for Hybrid                      Electric Vehicles .....</b> 73 W. Robert Palmer and J. Dale Allen Spread Spectrum, Inc.
950955	<b>Computerized Speed Control of Electric Vehicles .....</b> 89 Zhejun Fan, Yoram Koren, and David Wehe The University of Michigan
950957	<b>The Effect of Regenerative Braking on the Performance and                      Range of the AMPhibian II Hybrid Electric Vehicle .....</b> 95 Gregory W. Davis and Frank C. Madeka United States Naval Academy

# Explore Litigation Insights

Docket Alarm provides insights to develop a more informed litigation strategy and the peace of mind of knowing you're on top of things.

## Real-Time Litigation Alerts



Keep your litigation team up-to-date with **real-time alerts** and advanced team management tools built for the enterprise, all while greatly reducing PACER spend.

Our comprehensive service means we can handle Federal, State, and Administrative courts across the country.

## Advanced Docket Research



With over 230 million records, Docket Alarm's cloud-native docket research platform finds what other services can't. Coverage includes Federal, State, plus PTAB, TTAB, ITC and NLRB decisions, all in one place.

Identify arguments that have been successful in the past with full text, pinpoint searching. Link to case law cited within any court document via Fastcase.

## Analytics At Your Fingertips



Learn what happened the last time a particular judge, opposing counsel or company faced cases similar to yours.

Advanced out-of-the-box PTAB and TTAB analytics are always at your fingertips.

## API

Docket Alarm offers a powerful API (application programming interface) to developers that want to integrate case filings into their apps.

## LAW FIRMS

Build custom dashboards for your attorneys and clients with live data direct from the court.

Automate many repetitive legal tasks like conflict checks, document management, and marketing.

## FINANCIAL INSTITUTIONS

Litigation and bankruptcy checks for companies and debtors.

## E-DISCOVERY AND LEGAL VENDORS

Sync your system to PACER to automate legal marketing.