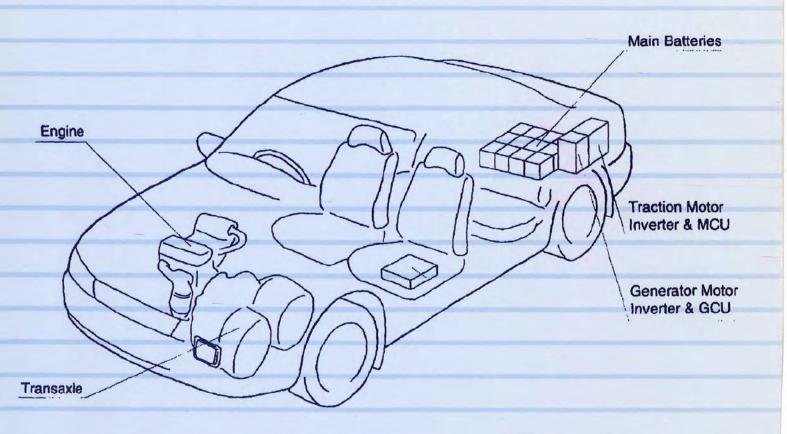
STRATEGIES IN

ELECTRIC AND HYBRID VEHICLE DESIGN



CAE QD.1156



Strategies in Electric and Hybrid Vehicle Design

SP-1156



All SAE papers, standards, and selected books are abstracted and indexed in the Global Mobility Database.

Published by: Society of Automotive Engineers, Inc. 400 Commonwealth Drive Warrendale, PA 15096-0001 USA



Permission to photocopy for internal or personal use, or the internal or personal use of specific clients, is granted by SAE for libraries and other users registered with the Copyright Clearance Center (CCC), provided that the base fee of \$7.00 per article is paid directly to CCC, 222 Rosewood Drive, Danvers, MA 01923. Special requests should be addressed to the SAE Publications Group. 1-56091-786-5/96\$7.00.

Any part of this publication authored solely by one or more U.S. Government employees in the course of their employment is considered to be in the public domain, and is not subject to this copyright.

No part of this publication may be reproduced in any form, in an electronic retrieval system or otherwise, without the prior written permission of the publisher.

ISBN 1-56091-786-5 SAE/SP-96/1156

Copyright 1996 Society of Automotive Engineers, Inc.

Positions and opinions advanced in this paper are those of the author(s) and not necessarily those of SAE. The author is solely responsible for the content of the paper. A process is available by which discussions will be printed with the paper if it is published in SAE Transactions. For permission to publish this paper in full or in part, contact the

Persons wishing to submit papers to be considered for presentation or publication through SAE should send the manuscript or a 300 word abstract of a proposed manuscript to: Secretary, Engineering Meetings Board, SAE.

Printed in USA



PREFACE

Electric and hybrid vehicle technology is rapidly progressing worldwide in an attempt to lessen the air quality impacts of personal transportation and to reduce dependence on petroleum fuels. Strategies in electric and hybrid vehicle design seek to optimize vehicle performance, fuel economy, and emissions, and keep cost and complexity within consumer-acceptable limits.

This SAE special publication, <u>Strategies in Electric and Hybrid Vehicle Design</u> (SP-1156), is a collection of papers presented for sessions at the 1996 SAE International Congress and Exposition, co-organized by the Advanced Powerplant Committee/Powerplant Activity and the Electric Vehicle Committee/Passenger Car Activity.

One session, Engine and Fuel Technology for Hybrid Vehicles, focuses on engine and fuel strategies for fuel efficient, low emission hybrid vehicles. Hybrids employing either mechanical energy storage or electrical energy sources are covered. Longer-range concepts employing novel engines and hydrogen and compressed natural gas alternative fuels are also discussed. The reader will find that hybrid strategies taken by European, Japanese, and North American developers differ. While technology is evolving rapidly, it is clear that the definitive hybrid strategy has not yet been developed.

Strategies covered in the above session can be divided into three general classifications: series, parallel, and dual system (combined series-parallel). Each strategy places different demands on the engine. Typically, parallel operation, favored by the Europeans, has the advantage that the operation of the internal combustion (IC) engine is just as efficient as the operation of a conventional vehicle. However, the IC engine in a parallel arrangement must contend with transients. Controlling a parallel hybrid is critical, because each power source can provide traction to the wheels independent of the other system. Series operation has the advantage of allowing the engine to operate at a constant speed in the vicinity of its optimum (in terms of efficiency and emissions) operating point. However, the series configuration has an efficiency penalty, as energy must be converted several times. Dual systems appear promising because they have the advantages of both the parallel and series systems. It is hoped that this session will spark interest in research and development on engine systems tailored specifically for hybrid vehicle application.

Frank Stodolsky
Argonne National Laboratory

Session Organizer and Chair

Bradford Bates Ford Motor Co.

Session Organizer



TABLE OF CONTENTS

960229	Duty Cycle Operation as a Possibility to Enhance the Fuel Economy of an SI Engine at Part Load
960230	Engine Control Strategy for a Series Hybrid Electric Vehicle Incorporating Load-Leveling and Computer Controlled Energy Management Clark G. Hochgraf, Michael J. Ryan, and Herman L. Wiegman University of Wisconsin-Madison
960231	Development of a New Hybrid System - Dual System
960232	Evaluation of the Hydrogen-Fueled Rotary Engine for Hybrid Vehicle Applications
960233	Robust Control of a Parallel Hybrid Drivetrain with a CVT47 Thomas Mayer and Dierk Schroeder Technical University of Munich
960234	Optimization of a CNG Series Hybrid Concept Vehicle
960254	Ride, Handling and Overall Chassis Development of GM Impact Electric Vehicle
960255	Efficiency Considerations in the GM Impact Electric Vehicle: Ride, Handling, and Steering Function
960256	Switched Reluctance Drives for Electric and Hybrid Vehicles91 Ajay Yelne EA Engineering, Science, and Technology, Inc.



DOCKET

Explore Litigation Insights



Docket Alarm provides insights to develop a more informed litigation strategy and the peace of mind of knowing you're on top of things.

Real-Time Litigation Alerts



Keep your litigation team up-to-date with **real-time** alerts and advanced team management tools built for the enterprise, all while greatly reducing PACER spend.

Our comprehensive service means we can handle Federal, State, and Administrative courts across the country.

Advanced Docket Research



With over 230 million records, Docket Alarm's cloud-native docket research platform finds what other services can't. Coverage includes Federal, State, plus PTAB, TTAB, ITC and NLRB decisions, all in one place.

Identify arguments that have been successful in the past with full text, pinpoint searching. Link to case law cited within any court document via Fastcase.

Analytics At Your Fingertips



Learn what happened the last time a particular judge, opposing counsel or company faced cases similar to yours.

Advanced out-of-the-box PTAB and TTAB analytics are always at your fingertips.

API

Docket Alarm offers a powerful API (application programming interface) to developers that want to integrate case filings into their apps.

LAW FIRMS

Build custom dashboards for your attorneys and clients with live data direct from the court.

Automate many repetitive legal tasks like conflict checks, document management, and marketing.

FINANCIAL INSTITUTIONS

Litigation and bankruptcy checks for companies and debtors.

E-DISCOVERY AND LEGAL VENDORS

Sync your system to PACER to automate legal marketing.

