References cited herein:

- U.S. Patent No. 7,604,716 ("'716 Patent")
- U.S. Pat. No. 6,413,382 ("Wang")
- A. A. Kudryavtsev, *et al*, <u>Ionization relaxation in a plasma produced by a pulsed inert-gas discharge</u>, Sov. Phys. Tech. Phys. 28(1), January 1983 ("Kudryavtsev")
- Milton Ohring, The Material Science of Thin Films, Academic Press, 1992 ("Ohring")
- Yu. P. Raizer, Gas Discharge Physics, Springer, 1991 ("Raizer")

Claims 14-18, 21 and 25-32	Wang in view of Kudryavtsev
14. A method for generating a strongly-ionized plasma, the method comprising:	The combination of Wang and Kudryavtsev discloses a method for generating a strongly-ionized plasma.
	Wang at 7:19-25 ("Preferably, the peak power P_P is at least 10 times the background power P_B , more preferably at least 100 times, and most preferably 1000 times to achieve the greatest effect of the invention. A background power P_B of 1kW will typically be sufficient to support a plasma with the torpedo magnetron and a 200 mm wafer although with little if any actual sputter deposition.")
	Wang at 7:28-30 (" the application of the high peak power P _P instead quickly causes the already existing plasma to spread and increases the density of the plasma") (emphasis added).
	Wang at 7:31-39 ("In one mode of operating the reactor, during the background period, little or no target sputtering is expected. The SIP reactor is advantageous for a low-power, low-pressure background period since the small rotating SIP magnetron can maintain a plasma at lower power and lower pressure than can a larger stationary magnetron. However, it is possible to combine highly ionized sputtering during the pulses with significant neutral sputtering during the background period.")
a. ionizing a feed gas in a chamber to form a weakly-ionized plasma that	The combination of Wang and Kudryavtsev discloses ionizing a feed gas in a chamber to form a weakly-ionized plasma that substantially eliminates the probability of developing an electrical breakdown condition in the chamber.
substantially eliminates the probability of	Wang at Fig. 7



Claims 14-18, 21 and 25-32	Wang in view of Kudryavtsev
developing an electrical breakdown condition in the chamber; and	Wang at 4:5-6 ("A sputter working gas such as argon is supplied from a gas source 32")
	Wang at 4:20-21 (" a reactive gas, for example nitrogen is supplied to the processing space 22")
	Wang at 7:17-31 ("The background power level P _B is chosen to exceed the minimum power necessary to support a plasma [T]he application of the high peak power P _P quickly causes the already existing plasma to spread and increases the density of the plasma.")
	Wang at 7:19-25 ("Preferably, the peak power P_P is at least 10 times the background power P_B and most preferably 1000 times to achieve the greatest effect of the invention. A background power P_B of 1 kW [causes] little if any actual sputter deposition."
	Wang at 4:23-31 (Ex. 1005) ("thus creating a region 42 of a high-density plasma (HDP)")
	Wang at 7:3-49 ("Plasma ignition, particularly in plasma sputter reactors, has a tendency to generate particles during the initial arcing, which may dislodge large particles from the target or chamber The initial plasma ignition needs be performed only once and at much lower power levels so that particulates produced by arcing are much reduced.")
	Wang at 7:25-28 ("As a result, once the plasma has been ignited at the beginning of sputtering prior to the illustrated waveform, no more plasma ignition occurs.").
	Wang at 7:58-61 (" DC power supply 100 is connected to the target 14 and supplies an essentially constant negative voltage to the target 14 corresponding to the background power P _B .")
	Wang at 7:22-23 ("A background power P _B of 1 kW will typically be sufficient to support a plasma")
b. supplying an electrical pulse across the weakly-ionized plasma that excites atoms in the weakly-	The combination of Wang and Kudryavtsev discloses supplying an electrical pulse across the weakly-ionized plasma that excites atoms in the weakly-ionized plasma, thereby generating a strongly-ionized plasma without developing an electrical breakdown condition in the



Claims 14-18, 21 and 25-32	Wang in view of Kudryavtsev
ionized plasma, thereby generating a strongly-ionized plasma without developing an electrical breakdown condition in the chamber.	chamber. Wang at Fig. 7
	Wang at 7:61-62 ("The pulsed DC power supply 80 produces a train of negative voltage pulses.")
	Wang at 7:19-25 ("Preferably, the peak power level P_P is at least 10 times the background power level P_B , most preferably 1000 times to achieve the greatest effects of the invention. A background power P_B of 1 kW will typically be sufficient")
	Wang at 7:28-30 (" the application of the high peak power P_P instead quickly causes the already existing plasma to spread and increases the density of the plasma.").
	Wang at 7:36-39 ("However, it is possible to combine highly ionized sputtering during the pulses with significant neutral sputtering during the background period.")
	Wang at 5:23-27 ("[The pulse's] exact shape depends on the design of the pulsed DC power supply 80, and significant rise times and fall times are expected.")
	Wang at 7:3-49 ("Plasma ignition, particularly in plasma sputter reactors, has a tendency to generate particles during the initial arcing, which may dislodge large particles from the target or chamber The initial plasma ignition needs be performed only once and at much lower power levels so that particulates produced by arcing are much reduced.").
	Kudryavtsev at 34, right col, ¶ 4 ("Since the effects studied in this work are characteristic of ionization whenever a field is suddenly applied to a weakly ionized gas, they must be allowed for when studying emission mechanisms in pulsed gas lasers, gas breakdown, laser sparks, etc.")
	Kudryavtsev at Fig. 1
	a V_{T_e} FIG. 1. Diagram showing the relative sizes of the electron fluxes in terms of the atomic energy levels for the slow (a) and fast (b) stages. The width of the arrows indicates the magnitude of the electron flux. The horizontal arrows give the diffusion fluxes of electrons and excited atoms reaching the walls of the discharge tube.



Claims 14-18, 21 and 25-32	Wang in view of Kudryavtsev
	Kudryavtsev at Fig. 6 Kudryavtsev at Fig. 6 Kudryavtsev at Fig. 6 **Moreover at Fig. 6** **Moreov
	with time thus enables us to arbitrarily divide the ionization process into two stages, which we will call the slow and fast growth stages. Fig. 1 illustrates the relationships between the main electron currents in terms of the atomic energy levels during the slow and fast stages."). Kudryavtsev at 31, right col, ¶ 6 ("For nearly stationary n₂ [excited atom density] values there is an explosive increase in ne [plasma density]. The subsequent increase in ne then reaches its maximum value, equal to the rate of excitation [equation omitted], which is several orders of magnitude greater than the ionization rate during the initial stage.") Kudryavtsev at Abstract ("[I]n a pulsed inert-gas discharge plasma at moderate pressures [i]t is shown that the electron density increases explosively in time due to accumulation of atoms in the lowest excited states.") One of ordinary skill would have been motivated to use Kudryavtsev's fast stage of ionization in Wang so as to increase plasma density and thereby increase the sputtering rate. Further, use of Kudryavtsev's fast stage in Wang would have been a combination of old elements that in which each element performed as expected to yield predictable results of increasing plasma density and multi-step ionization.
15. The method of claim 14 wherein the	The combination of Wang and Kudryavtsev discloses the ionizing the feed gas comprises exposing the feed gas to one of a static electric field,



Claims 14-18, 21 and 25-32	Wang in view of Kudryavtsev
ionizing the feed gas comprises exposing the feed gas to one of a static electric field, an pulsed electric field, UV radiation, X-ray radiation, electron beam radiation, and an ion beam.	an pulsed electric field, UV radiation, X-ray radiation, electron beam radiation, and an ion beam.
	See evidence cited in claim 14.
	Wang at Fig. 1 and 7.
	Wang at 4:5-6 ("A sputter working gas such as argon is supplied from a gas source 32 through a mass flow controller 34 to a region in back of the grounded shield 24.").
	Wang at 4:8-10 ("The gas flows into the processing region 22 through a gap formed between the pedestal 18, the grounded shield 24, and a clamp ring or plasma focus ring 36 surrounding the periphery of the wafer 20.").
	Wang at 7:61-63 ("The pulsed DC power supply 80 produces a train of negative voltage pulses").
16. The method of claim 14 wherein at least one of a rise time and magnitude of the	The combination of Wang and Kudryavtsev discloses at least one of a rise time and magnitude of the electrical pulse supplied across the weakly-ionized plasma is selected to increase a density of the weakly-ionized plasma.
electrical pulse supplied across the	See evidence cited in claim 14.
weakly-ionized plasma is selected to increase a density of the weakly-ionized plasma.	Wang at 7:28-30 (" the application of the high peak power P_P instead quickly causes the already existing plasma to spread and increases the density of the plasma.").
	Wang at 5:23-26 ("The illustrated pulse form is idealized. Its exact shape depends on the design of the pulsed DC power supply 80, and significant rise times and fall times are expected.").
	Kudryavtsev at 31, right col, \P 6 ("For nearly stationary n_2 [excited atom density] values there is an explosive increase in n_e [plasma density]. The subsequent increase in n_e then reaches its maximum value, equal to the rate of excitation [equation omitted], which is several orders of magnitude greater than the ionization rate during the initial stage.")
	Kudryavtsev at Abstract ("in a pulsed inert-gas discharge plasma at moderate pressures [i]t is shown that the electron density increases explosively in time due to accumulation of atoms in the lowest excited states.")



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