

JS006896775B2

## (12) United States Patent Chistyakov

(10) Patent No.: US 6,896,775 B2

9/1998

12/2001

(45) Date of Patent:

WO 98/40532

WO 01/98553 A1

WO

WO

May 24, 2005

## (54) HIGH-POWER PULSED MAGNETICALLY ENHANCED PLASMA PROCESSING

(75) Inventor: Roman Chistyakov, Andover, MA

(US)

(73) Assignee: Zond, Inc., Mansfield, MA (US)

(\*) Notice: Subject to any disclaimer, the term of this

patent is extended or adjusted under 35

U.S.C. 154(b) by 386 days.

(21) Appl. No.: 10/065,551

(22) Filed: Oct. 29, 2002

(65) Prior Publication Data

US 2004/0082187 A1 Apr. 29, 2004

(51)	Int. Cl. /	C23C 14/34; C23F 1/00
(52)	U.S. Cl	204/192.32; 204/298.31;
	204/208 33- 204/208	34. 204/208 37. 216/67.

204/298.33; 204/298.34; 204/298.37; 216/67; 216/71; 156/345.43; 156/345.44; 156/345.46

156/345.43, 345.44, 345.46

#### (56) References Cited

### U.S. PATENT DOCUMENTS

4,588,490	A	5/1986	Cuomo et al 204/298
4,983,253	Α	1/1991	Wolfe et al.
5,083,061	Α	1/1992	Koshiishi et al 315/111.81
5,728,261	A	3/1998	Wolfe et al.
5,728,278	A	3/1998	Okamura et al 204/298.11
5,795,452	A	8/1998	Kinoshita et al 204/298.37
6,057,244		5/2000	Hausmann et al 438/706
6,447,691		9/2002	Denda et al 216/61
6,451,703	B1	9/2002	Liu et al 438/710
6,471,833		10/2002	Kumar et al 204/192.37
2002/0019139		2/2002	Zhang et al 438/714
2002/0114897		8/2002	Sumiya et al 427/569
2003/0006008	Al	1/2003	Horioka et al 156/345.46

### FOREIGN PATENT DOCUMENTS

EP 0428 161 A2 5/1991

OTHER PUBLICATIONS

US 5,863,392, 1/1999, Drummond et al. (withdrawn) Encyclopedia Of Low Temperature Plasma, p. 119, vol. 3. Encyclopedia Of Low Temperature Plasma, p. 123, vol. 3. Chistyakov, High-Power Pulsed Magnetron Sputtering, U.S. Appl. No.: 10/065,277, Filed: Sep. 30, 2002.

Chistyakov, Roman, High-Power Pulsed Magnetron Sputtering, U.S. Appl. No.: 10/065,277, Filed: Sep. 30, 2002. Booth, et al., The Transition From Symmetric To Asymmetric Discharges In Pulsed 13.56 MHz Capacity Coupled Plasmas, J. Appl. Phys., Jul. 15, 1997, pp. 552–560, vol. 82 (2), American Institute of Physics.

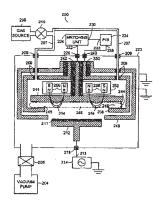
### (Continued)

Primary Examiner—Rodney G. McDonald (74) Attorney, Agent, or Firm—Kurt Rauschenbach; Rauschenbach Patent Law Group, LLC

#### (57) ABSTRACT

Magnetically enhanced plasma processing methods and apparatus are described. A magnetically enhanced plasma processing apparatus according to the present invention includes an anode and a cathode that is positioned adjacent to the anode. An ionization source generates a weaklyionized plasma proximate to the cathode. A magnet is positioned to generate a magnetic field proximate to the weakly-ionized plasma. The magnetic field substantially traps electrons in the weakly-ionized plasma proximate to the cathode. A power supply produces an electric field in a gap between the anode and the cathode. The electric field generates excited atoms in the weakly-ionized plasma and generates secondary electrons from the cathode. The secondary electrons ionize the excited atoms, thereby creating a strongly-ionized plasma. A voltage supply applies a bias voltage to a substrate that is positioned proximate to the cathode that causes ions in the plurality of ions to impact a surface of the substrate in a manner that causes etching of the surface of the substrate.

### 37 Claims, 18 Drawing Sheets





### OTHER PUBLICATIONS

Bunshah, et al., Deposition Technologies For Films And Coatings, Materials Science Series, pp. 176–183, Noyes Publications, Park Ridge, New Jersey.

Daugherty, et al., Attachment-Dominated Electron-Beam-Ionized Discharges, Applied Science Letters, May 15, 1976, vol. 28, No. 10, American Institute of Physics.

Goto, et al., Dual Excitation Reactive Ion Etcher for Low Energy Plasma Processing, J. Vac. Sci. Technol. A, Sep./Oct. 1992, pp. 3048–3054, vol. 10, No. 5, American Vacuum Society.

Kouznetsov, et al., A Novel Pulsed Magnetron Sputter Technique Utilizing Very High Target Power Densities, Surface & Coatings Technology, pp. 290–293, Elsevier Sciences S.A.

Lindquist, et al., High Selectivity Plasma Etching Of Silicon Dioxide With A Dual Frequency 27/2 MHz Capacitive RF Discharge.

Macak, Reactive Sputter Deposition Process of A12O3 and Characterization Of A Novel High Plasma Density Pulsed Magnetron Discharge, Linkoping Studies In Science And Technology, 1999, pp. 1–2, Sweden.

Macak, et al., Ionized Sputter Deposition Using An Extremely High Plasma Density Pulsed Magnetron Discharge, J. Vac Sci. Technol. A., Jul./Aug. 2000, pp. 1533–1537, vol. 18, No. 4, American Vacuum Society.

Mozgrin, et al., High-Current Low-Pressure Quasi –Stationary Discharge In A Magnetic Field: Experimental Research, Plasma Physics Reports, 1995, pp. 400–409, vol. 21, No. 5, Mozgrin, Feitsov, Khodachenko.

Rossnagel, et al., Induced Drift Currents In Circular Planar Magnetrons, J. Vac. Sci. Technol. A., Jan./Feb. 1987, pp. 88–91, vol. 5, No. 1, American Vacuum Society.

Sheridan, et al., Electron Velocity Distribution Functions In A Sputtering Magnetron Discharge For The EXB Direction, J. Vac. Sci. Technol. A., Jul./Aug. 1998, pp. 2173–2176, vol. 16, No. 4, American Vacuum Society.

Steinbruchel, A Simple Formula For Low-Energy Sputtering Yields, Applied Physics A., 1985, pp. 37-42, vol. 36, Springer-Verlag.



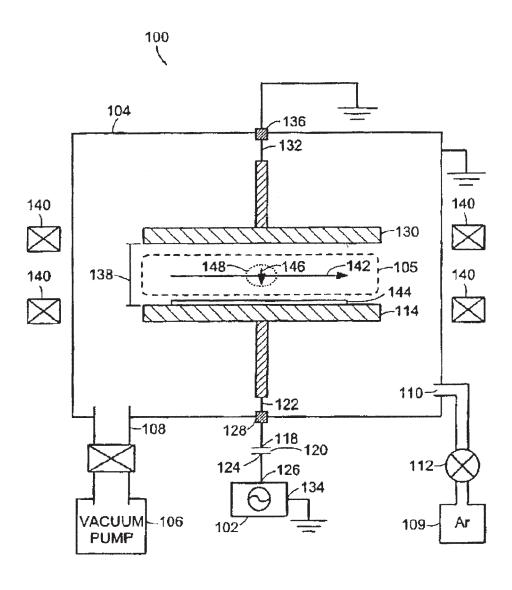
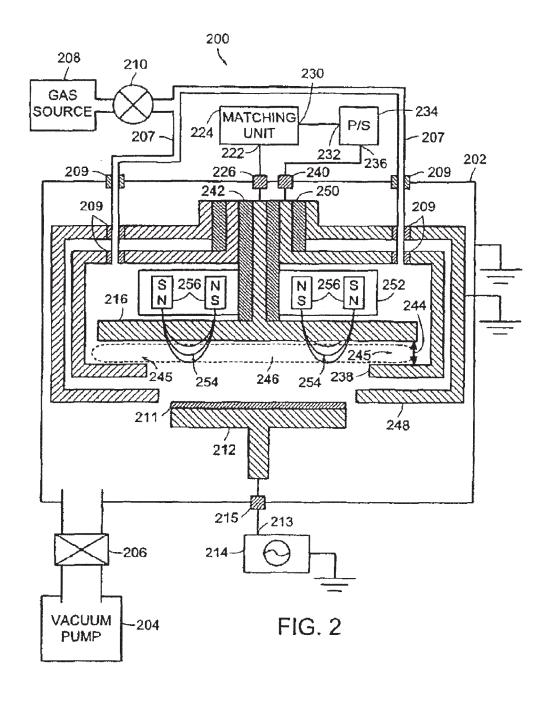
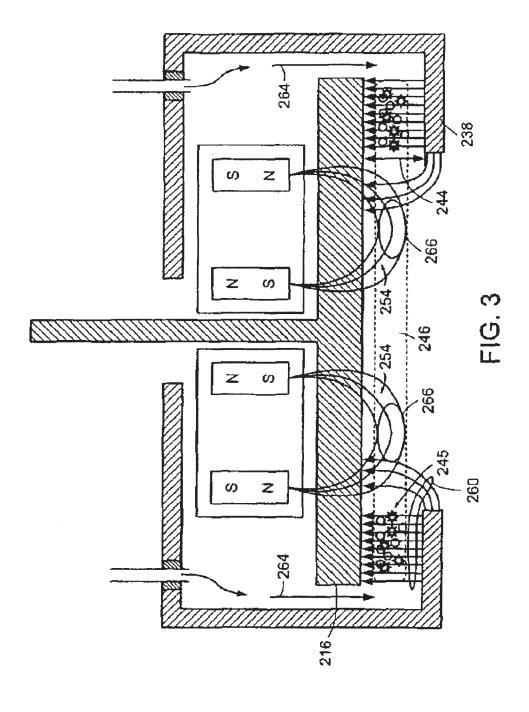


FIG. 1 PRIOR ART





# DOCKET

## Explore Litigation Insights



Docket Alarm provides insights to develop a more informed litigation strategy and the peace of mind of knowing you're on top of things.

## **Real-Time Litigation Alerts**



Keep your litigation team up-to-date with **real-time** alerts and advanced team management tools built for the enterprise, all while greatly reducing PACER spend.

Our comprehensive service means we can handle Federal, State, and Administrative courts across the country.

### **Advanced Docket Research**



With over 230 million records, Docket Alarm's cloud-native docket research platform finds what other services can't. Coverage includes Federal, State, plus PTAB, TTAB, ITC and NLRB decisions, all in one place.

Identify arguments that have been successful in the past with full text, pinpoint searching. Link to case law cited within any court document via Fastcase.

### **Analytics At Your Fingertips**



Learn what happened the last time a particular judge, opposing counsel or company faced cases similar to yours.

Advanced out-of-the-box PTAB and TTAB analytics are always at your fingertips.

### API

Docket Alarm offers a powerful API (application programming interface) to developers that want to integrate case filings into their apps.

### **LAW FIRMS**

Build custom dashboards for your attorneys and clients with live data direct from the court.

Automate many repetitive legal tasks like conflict checks, document management, and marketing.

### **FINANCIAL INSTITUTIONS**

Litigation and bankruptcy checks for companies and debtors.

### **E-DISCOVERY AND LEGAL VENDORS**

Sync your system to PACER to automate legal marketing.

