References cited herein:

- U.S. Patent No. 7,147,759 ("'759 Patent")
- U.S. Pat. No. 6,413,382 ("Wang")
- A. A. Kudryavtsev, *et al*, <u>Ionization relaxation in a plasma produced by a pulsed inert-gas discharge</u>, Sov. Phys. Tech. Phys. 28(1), January 1983 ("Kudryavtsev")
- D.V. Mozgrin, *et al*, <u>High-Current Low-Pressure Quasi-Stationary Discharge in a Magnetic Field: Experimental Research</u>, Plasma Physics Reports, Vol. 21, No. 5, 1995 ("Mozgrin")

Claims 16, 27, 32, 33, 45 and 50	Wang in view of Kudryavtsev and Mozgrin
[1pre.] A magnetically enhanced sputtering source comprising:	The combination of Wang with Kudryavtsev discloses a magnetically enhanced sputtering source. Wang at Title ("Pulsed sputtering with a small rotating magnetron.").
[1a.] an anode;	The combination of Wang with Kudryavtsev discloses an anode. '759 Patent at Fig. 1 The combination of Wang with Kudryavtsev discloses an anode. '759 Patent at Fig. 1 The combination of Wang with Kudryavtsev discloses an anode. The combination
	'759 Patent at 3:40-41 ("an anode 130 is positioned in the vacuum



Claims 16, 27, 32, 33, 45 and 50	Wang in view of Kudryavtsev and Mozgrin
	chamber 104 proximate to the cathode assembly.")
	Wang at Fig. 1
	Wang at 3:66-4:1 ("A grounded shield 24 protects the chamber walls from sputter deposition and also acts as a grounded anode for the cathode of the negatively biased target 14.")
[1b.] a cathode	The combination of Wang with Kudryavtsev discloses a cathode
assembly that is	assembly that is positioned adjacent to the anode, the cathode assembly
positioned adjacent	including a sputtering target.
to the anode, the cathode assembly	'759 Patent at Fig. 1
including a sputtering target;	100 PULSED POWER SUPPLY 126 127 128 129 124 135 136 110 110 110 110 110 110 110 110 110 11
	'759 Patent at Fig. 1 ("FIG. 1 illustrates a cross-sectional view of a known magnetron sputtering apparatus having a pulsed power source.")
	'759 Patent at 3:40-41 ("an anode 130 is positioned in the vacuum chamber 104 proximate to the cathode assembly.")
	Wang at Fig. 1
	Wang at 3:66-4:1 ("A grounded shield 24 protects the chamber walls from sputter deposition and also acts as a grounded anode for the cathode of the negatively biased target 14.")
[1c.] an ionization	The combination of Wang with Kudryavtsev discloses an ionization



Claims 16, 27, 32, 33, 45 and 50	Wang in view of Kudryavtsev and Mozgrin
source that generates a weakly-ionized plasma proximate to the anode and the cathode assembly;	source that generates a weakly-ionized plasma proximate to the anode and the cathode assembly.
	Wang at Fig. 1.
	Wang at 7:17-31 ("The background power level P _B is chosen to exceed the minimum power necessary to support a plasma [T]he application of the high peak power P _P quickly causes the already existing plasma to spread and increases the density of the plasma.")
	Wang at 7:19-25 ("Preferably, the peak power P_P is at least 10 times the background power P_B and most preferably 1000 times to achieve the greatest effect of the invention. A background power P_B of 1 kW [causes] little if any actual sputter deposition.")
	Wang at 4:23-31 ("A small rotatable magnetron 40 is thus creating a region 42 of a high-density plasma (HDP)")
	Wang at 7:47-49 ("The initial plasma ignition needs to be performed only once and at much lower power levels so that particulates produced by arcing are much reduced.").
[1d.] a magnet that is positioned to generate a magnetic field proximate to the weakly-ionized plasma, the magnetic field substantially trapping electrons in the weakly-ionized plasma proximate to the sputtering target; and	The combination of Wang with Kudryavtsev discloses a magnet that is positioned to generate a magnetic field proximate to the weakly-ionized plasma, the magnetic field substantially trapping electrons in the weakly-ionized plasma proximate to the sputtering target.
	'759 Patent at 3:10-12 ("FIG. 1 shows a cross-sectional view of a known magnetron sputtering apparatus 100" that has a magnet 126.")
	'759 Patent at 4:4-10 [describing the prior art Fig. 1] ("The electrons, which cause ionization, are generally confined by the magnetic fields produced by the magnet 126. The magnetic confinement is strongest in a confinement region 142")
	Wang at Fig. 1.
	Wang at 4:23-27 ("A small rotatable magnetron 40 is disposed in the back of the target 14 to create a magnetic field near the face of the target 14 which traps electrons from the plasma to increase the electron density.")
[1e.] a power supply	The combination of Wang with Kudryavtsev discloses a power supply



Wang in view of Kudrvavtsev and Mozgrin Claims 16, 27, 32, 33, 45 and 50 generating a voltage pulse that produces an electric field between the generating a voltage pulse that produces cathode assembly and the anode, the power supply being configured to an electric field generate the voltage pulse with an amplitude and a rise time that between the cathode increases an excitation rate of ground state atoms that are present in the assembly and the weakly-ionized plasma to create a multi-step ionization process that anode, the power generates a strongly-ionized plasma, which comprises ions that sputter target material, from the weakly-ionized plasma, the multi-step supply being configured to ionization process comprising exciting the ground state atoms to generate the voltage generate excited atoms, and then ionizing the excited atoms within the pulse with an weakly-ionized plasma without forming an arc discharge. amplitude and a rise '759 Patent at Fig. 5 time that increases an excitation rate of Wang at Figs. 6, 7. ground state atoms that are present in the weakly-ionized plasma to create a multi-step ionization process that PULSED DC generates a stronglyionized plasma, which comprises ions that sputter target material, from FIG. 7 the weakly-ionized plasma, the multistep ionization process comprising Wang at 7:61-62 ("The pulsed DC power supply 80 produces a train of exciting the ground negative voltage pulses."). state atoms to generate excited Wang at 5:23-27 ("[The pulse's] exact shape depends on the design of atoms, and then the pulsed DC power supply 80, and significant rise times and fall ionizing the excited times are expected."). atoms within the weakly-ionized Wang at 4:29-31 ("increases the sputtering rate..."). plasma without forming an arc Wang at 7:19-25 ("Preferably, the peak power level P_P is at least 10 discharge. times the background power level P_B, ... most preferably 1000 times to achieve the greatest effects of the invention. A background power P_B of 1 kW will typically be sufficient...") Wang at 7:31-39 ("The SIP reactor is advantageous for a low-power,



Claims 16, 27, 32, 33, 45 and 50	Wang in view of Kudryavtsev and Mozgrin
	low-pressure background period since the small rotating SIP magnetron can maintain a plasma at a lower power and lower pressure than can a larger stationary magnetron. However, it is possible to combine highly ionized sputtering during the pulses With significant neutral sputtering during the back ground period.").
	Wang at 7:3-6 ("Plasma ignition, particularly in plasma sputter reactors, has a tendency to generate particles during the initial arcing, which may dislodge large particles from the target or chamber.")
	Wang at 7:47-49 ("The initial plasma ignition needs be performed only once and at much lower power levels so that particulates produced by arcing are much reduced.").
	Wang at 7:13-28 ("Accordingly, it is advantageous to use a target power waveform illustrated in FIG. 6 As a result, once the plasma has been ignited at the beginning of sputtering prior to the illustrated waveform").
	Kudryavtsev at 34, right col, ¶ 4 ("Since the effects studied in this work are characteristic of ionization whenever a field is suddenly applied to a weakly ionized gas, they must be allowed for when studying emission mechanisms in pulsed gas lasers, gas breakdown, laser sparks, etc.")
	Kudryavtsev at Fig. 1
	a $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$
	Kudryavtsev at Fig. 6

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