# Exhibit 1246



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Page 1
          UNITED STATES PATENT AND TRADEMARK OFFICE
 2
          BEFORE THE PATENT TRIAL AND APPEAL BOARD
3
      THE GILLETTE COMPANY,
 4
               Petitioner,
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                                       Patent No. 8,125,155
                                           IPR 2014-00477
6
                                           IPR 2014-00479
      vs.
      ZOND, LLC, INC.,
8
               Patent Owner.
10
11
12
13
      VIDEOTAPED DEPOSITION OF LARRY D. HARTSOUGH, Ph.D.
14
                      Berkeley, California
                  Thursday, February 12, 2015
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24
     REPORTED BY:
     TAVIA MANNING, CSR No. 13294, CLR, CCRR, RPR
25
     JOB NO. 90257
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	Page 2	Page 3
1	February 12, 2015	<sup>1</sup> APPEARANCES:
2	9:00 A.M.	2
3		<sup>3</sup> FOR TAIWAN SEMICONDUCTOR MANUFACTURING COMPAN
4		4 LIMITED and TSMC NORTH AMERICA and FUJITSU:
5		5 HAYNES AND BOONE
6	Deposition of LARRY D. HARTSOUGH, Ph.D.,	6 BY: DAVID McCOMBS, ESQ.
7	taken on behalf of Petitioners at 200	7 2323 Victory Avenue
8	Marina Boulevard, Berkeley, California,	8 Dallas, TX 75219
9	before Tavia Manning, Certified Shorthand	9
10 11	Reporter No. 13294, Certified LiveNote	10
12	Reporter, California Certified Realtime	12
13	Reporter, Registered Professional Reporter.	13
14		14 FOR THE GILLETTE COMPANY:
15		15 WILMERHALE
16		16 BY: COSMIN MAIER, ESQ.
17		17 7 World Trade Center
18		<sup>18</sup> 250 Greenwich Street
19		19 New York, NY 10007
20		20
21		21
22		22
23		23
24		24
25		25
	Page 4	
	rage 4	Page 5
1		
1 2	APPEARANCES (CONTINUED):	
		<sup>1</sup> BERKELEY, CALIFORNIA;
2		BERKELEY, CALIFORNIA; THURSDAY, FEBRUARY 12, 2015; 9:00 A.M.
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	Page 6		Page 7
1	THE VIDEOGRAPHER: Will the court reporter	1	with that yesterday, but happens in all all
2	please swear in the witness and then we can proceed.	2	depositions.
3	rr	3	But is that fair that we try to do that?
4	LARRY D. HARTSOUGH, Ph.D.,	4	A. I'll try to do that.
5	having been first duly sworn by the reporter,	5	Q. And then, is there any reason that you
6	testified as follows:	6	can't give your best testimony today?
7	testified as follows.	7	A. No.
8	EXAMINATION	8	Q. You're you're ready to give truthful and
9	BY MR. MAIER:	9	accurate testimony?
10	Q. Good morning, sir.	10	A. Yes.
11	A. Good morning.	11	Q. Okay.
12	Q. Now, you were deposed yesterday in	12	Now, did you do anything to prepare for
13	connection the '184 patent; is that right?	13	today's deposition in connection with the '155
14	A. That's correct.	14	patent?
15	Q. And you went over some ground rules at the	15	MR. VARDANIAN: Objection; form.
16	beginning about how to do a deposition?	16	Caution the witness not to reveal
17	A. Correct.	17	privileged information. To the extent you can
18	Q. Would you like me to repeat those or do you	18	answer without revealing such information, you can
19	remember them from yesterday?	19	go ahead and do so.
20	A. You can help remind me.	20	THE WITNESS: I I spent some time
21	Q. So I think the main, most important thing	21	reviewing the patent and my declaration
22	is that we don't talk over each other so the court	22	BY MR. MAIER:
23	reporter could could, you know, write everything	23	Q. Okay.
24	down that we say and your attorney can have a chance	24	A and I met briefly with Mr. Vardanian
25	to object. I think that we had a bit of a problem	25	this morning for about an hour.
	3		
	Page 8		
	5		Page 9
1		1	
1 2	Q. And you you testified yesterday that you	1 2	preparation for this deposition as well.
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2	Q. And you you testified yesterday that you prepared, in in preparation for yesterday's deposition, you had met with Zond's attorneys as	2	preparation for this deposition as well. BY MR. MAIER: Q. So I'm going to hand you your declaration
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	Page 10		Page 11
1	MR. MAIER: Do you want to mark his	1	Q. And you refer to two sputter deposition
2	declaration?	2	systems about the middle of the paragraph?
3	MR. VARDANIAN: Huh?	3	A. Right.
4	MR. MAIER: You want to mark his	4	MR. VARDANIAN: Which paragraph are we
5	declaration?	5	talking about?
6	MR. VARDANIAN: So there is a court	6	MR. MAIER: Seven.
7	reporter that typically that you know, marks	7	BY MR. MAIER:
8	well, what's what's the point of having	8	Q. Do you see where you refer to two sputter
9	MR. MAIER: To make it easier when there's	9	deposition systems?
10	a bunch of papers.	10	A. Yes.
11	BY MR. MAIER:	11	Q. Which systems are you referring to there?
12	Q. All right. Let's leave it at this. Let's	12	A. When we the system that that was
13	leave it at this: You have your declaration;	13	developed by Griffin Products, when I was the
14	correct?	14	engineering manager for them. That was our start-up
15	A. This you can refer to as my declaration.	15	company.
16	Q. And you'll you'll know what I'm talking	16	And the system for General Signal ThinFilm,
17	about?	17	we they shut the I did that for two years, and
18	A. Yeah.	18	it was not released to manufacturing because they
19	Q. Okay. So turn to Paragraph 7 of your	19	shut the whole they had shut the whole division
20	declaration.	20	down.
21	A. Yes.	21	Q. So the system that you worked on for
22	Q. Now, you're talking about some of the work	22	General Signal ThinFilm did not eventually become a
23	that you've done in your career in, you know, plasma	23	commercial product; correct?
24	processes and equipment here; is that correct?	24	MR. VARDANIAN: So I just just want to
25	A. That's correct.	25	caution the witness not to reveal any confidential
	Page 12		Page 13
1	information that's owed to third parties.	1	Q. Do you recall the type of power supply used
2	information that's owed to third parties.  To the to the extent you can answer	2	Q. Do you recall the type of power supply used with the General Signal ThinFilm sputtering unit?
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