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(54) Hybrid vehicle power output apparatus and method of controlling the same at engine idle

(57) A power output apparatus (20) of the invention includes an engine (50), a clutch motor (30), an assist motor (40), and a controller (80) for controlling the clutch motor (30) and the assist motor (40). In response to an engine stop signal to stop operation of the engine (50), the controller (80) successively lowers a torque command value of the clutch motor (30) and a target engine torque and a target engine speed of the engine (50) to make the engine (50) kept at an idle. The assist motor (40) is controlled to use power stored in a battery (94) and make up for a decrease in torque output to a drive shaft (22) accompanied by the decrease in torque command value of the clutch motor (30). When the engine (50) falls in the idling state, supply of fuel into the engine (50) is stopped to terminate operation of the engine (50). In this state, the drive shaft (22) is driven and operated only by the torque of the assist motor (40), which is generated by the power stored in the battery (94). This control procedure can stop the engine (50) without varying the torque output to the drive shaft (22).

Fig. I



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Description

BACKGROUND OF THE INVENTION

5 Field of the Invention

The present invention generally relates to a power output apparatus and a method of controlling the same. More specifically, the invention pertains to a power output apparatus for efficiently transmitting or outputting a power from an engine to a drive shaft and a method of controlling such a power output apparatus.

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Description of the Related Art

In proposed power output apparatuses mounted on a vehicle, an output shaft of an engine is electromagnetically connected to a drive shaft linked with a rotor of a motor via an electromagnetic coupling, so that power of the engine is transmitted to the drive shaft (as disclosed in, for example, JAPANESE PATENT LAYING-OPEN GAZETTE No. 53-133814). When the revolving speed of the motor, which starts driving the vehicle, reaches a predetermined level, the proposed power output apparatus supplies an exciting current to the electromagnetic coupling in order to crank the engine, and subsequently carries out fuel injection into the engine as well as spark ignition, thereby starting the engine and enabling the engine to supply power. When the vehicle speed is lowered and the revolving speed of the motor

20 decreases to or below the predetermined level, on the other hand, the power output apparatus stops the supply of exciting current to the electromagnetic coupling as well as fuel injection into the engine and spark ignition, thereby terminating operation of the engine.

In the known power output apparatus described above, the torque output to the drive shaft is significantly varied at the time of starting and stopping the engine. This results in a rough ride. At the time of starting the engine, the torque

- 25 output from the motor is used to crank the engine, and the torque output to the drive shaft is decreased by the amount required for cranking. At the time of stopping the engine, the supply of exciting current is stopped while the power from the engine is transmitted to the drive shaft via the electromagnetic coupling, and the torque output to the drive shaft is decreased by the amount of power transmitted from the engine. Such a fall in output torque occurs unexpectedly since the driver does not determine the time of starting or stopping the engine. Compared with the expected variation, the
- 30 unexpected variation in output torque to the drive shaft gives a greater shock to the driver, thereby resulting in a rough drive.

SUMMARY OF THE INVENTION

The object of the invention is thus to provide a power output apparatus which can transmit or output a power from an engine to a drive shaft at a high efficiency.

Another object of the invention is to stop the engine without varying the torque output to the drive shaft, and a method of controlling such a power output apparatus.

- The above and other related objected are realized at least partly by a first power output apparatus for outputting a power to a drive shaft. The first power output apparatus comprises: an engine having an output shaft; engine driving means for driving the engine; a first motor comprising a first rotor connected with the output shaft of the engine and a second rotor connected with the drive shaft, the second rotor being coaxial to and rotatable relative to the first rotor, whereby power is transmitted between the output shaft of the engine and the drive shaft via an electromagnetic connection of the first rotor and the second rotor; a first motor-driving circuit for controlling degree of electromagnetic con-
- 45 nection of the first rotor and the second rotor in the first motor and regulating rotation of the second rotor relative to the first rotor; a second motor connected with the drive shaft; a second motor-driving circuit for driving and controlling the second motor; a storage battery being charged with power regenerated by the first motor via the first motor-driving circuit, being charged with power regenerated by the second motor-driving circuit, discharging power required to drive the first motor via the first motor-driving circuit, and discharging power required to drive the second motor via the second motor via the second motor driving circuit.
- 50 motor via the second motor-driving circuit; power decrease signal detection means for detecting power decrease signal to decrease power output from the engine; driving circuit control means for, when the power decrease signal detection means detects the power decrease signal, controlling the first motor-driving circuit in response to the signal to gradually decrease the degree of electromagnetic connection of the first rotor with the second rotor in the first motor and controlling the second motor-driving circuit to enable the second motor to use power stored in the storage battery and make
- 55 up for a decrease in power transmitted by the first motor accompanied by the decrease in degree of electromagnetic connection; and engine power decreasing means for controlling the engine driving means to decrease the power output from the engine with the decrease in the degree of electromagnetic connection of the first rotor with the second rotor accomplished by the driving circuit control means.

The first power output apparatus of the invention can efficiently transmit or output the power from the engine to the drive shaft by the functions of the first and the second motors. In response to the power decrease signal, the degree of electromagnetic coupling of the first rotor with the second rotor in the first motor is gradually decreased. The second motor is then controlled to make up for the decrease in transmitted power, which is accompanied by the decrease in degree of electromagnetic coupling, with the power stored in the secondary cell. This structure effectively decreases the power output from the engine without varying the power output to the drive shaft.

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In accordance with one aspect of the first power output apparatus, the power decrease signal detection means comprises means for detecting an engine stop signal to stop operation of the engine, and the engine power decreasing means comprises means for controlling the engine driving means to stop supply of fuel into the engine and terminate operation of the engine when the driving circuit control means releases the electromagnetic connection of the first rotor

with the second rotor in the first motor.

In accordance with one aspect, the present invention is directed to a second power output apparatus for outputting a power to a drive shaft. The second power output apparatus comprises: an engine having an output shaft; engine driving means for driving the engine; a complex motor comprising a first rotor connected with the output shaft of the engine,

- 15 a second rotor connected with the drive shaft being coaxial to and rotatable relative to the first rotor, and a stator for rotating the second rotor, the first rotor and the second rotor constituting a first motor, the second rotor and the stator constituting a second motor; a first motor-driving circuit for driving and controlling the first motor in the complex motor; a second motor-driving circuit for driving and controlling the second motor in the complex motor; a storage battery being charged with power regenerated by the first motor via the first motor-driving circuit, being charged with power regener-
- 20 ated by the second motor via the second motor-driving circuit, discharging power required to drive the first motor via the first motor-driving circuit, and discharging power required to drive the second motor via the second motor-driving circuit; power decrease signal detection means for detecting power decrease signal to decrease power output from the engine; driving circuit control means for, when the power decrease signal detection means detects the power decrease signal, controlling the first motor-driving circuit in response to the signal to gradually decrease the degree of electromagnetic
- connection of the first rotor with the second rotor in the first motor and controlling the second motor-driving circuit to enable the second motor to use power stored in the storage battery and make up for a decrease in power transmitted by the first motor accompanied by the decrease in degree of electromagnetic connection; and engine power decreasing means for controlling the engine driving means to decrease the power output from the engine with the decrease in the degree of electromagnetic connection of the first rotor with the second rotor accomplished by the driving circuit control means
 - The second power output apparatus of the invention can efficiently transmit or output the power from the engine to the drive shaft by the functions of the first motor, which consists of the first rotor and the second rotor of the complex motor, and the second motor, which consists of the second rotor and the stator. In response to the power decrease signal, the degree of electromagnetic coupling of the first rotor with the second rotor in the first motor is gradually
- 35 decreased. The second motor is then controlled to make up for the decrease in transmitted power, which is accompanied by the decrease in degree of electromagnetic coupling, with the power stored in the secondary cell. This structure effectively decreases the power output from the engine without varying the power output to the drive shaft. The structure including the first motor and the second motor integrally joined with each other realizes a compact power output apparatus.
- In accordance with one aspect of the second power output apparatus, the power decrease signal detection means comprises means for detecting an engine stop signal to stop operation of the engine, and the engine power decreasing means comprises means for controlling the engine driving means to stop supply of fuel into the engine and terminate operation of the engine when the driving circuit control means releases the electromagnetic connection of the first rotor with the second rotor in the first motor.
- In accordance with another aspect, the invention is also directed to a third power output apparatus for outputting a power to a drive shaft. The third power output apparatus comprises: an engine having an output shaft; engine driving means for driving the engine; a first motor comprising a first rotor connected with the output shaft of the engine and a second rotor connected with the drive shaft, the first motor being coaxial to and rotatable relative to the first rotor, whereby power is transmitted between the output shaft of the engine and the drive shaft via an electromagnetic con-
- 50 nection of the first rotor and the second rotor; a first motor-driving circuit for controlling degree of electromagnetic connection of the first rotor and the second rotor in the first motor and regulating rotation of the second rotor relative to the first rotor; a second motor connectied with the output shaft of the engine; a second motor-driving circuit for driving and controlling the second motor; a storage battery being charged with power regenerated by the first motor via the first motor-driving circuit, being charged with power regenerated by the second motor-driving circuit,
- 55 discharging power required to drive the first motor via the first motor-driving circuit, and discharging power required to drive the second motor via the second motor-driving circuit; power decrease signal detection means for detecting power decrease signal to decrease power output from the engine; engine power decreasing means for, when the power decrease signal detection means detects the power decrease signal, controlling the engine driving means in response to the signal to gradually decrease the power output from the engine; and driving circuit control means for controlling

the first motor-driving circuit and the second motor-driving circuit to enable the first motor and the second motor to use power stored in the storage battery and make up for the decrease in power output from the engine accomplished by the engine power decreasing means.

The third power output apparatus of the invention can efficiently transmit or output the power from the engine to the drive shaft by the functions of the first and the second motors. In response to the power decrease signal, the power output from the engine is gradually decreased. The first motor and the second motor are then controlled to make up for the decrease in power output from the engine with the power stored in the secondary cell. This structure effectively decreases the power output from the engine without varying the power output to the drive shaft.

In accordance with one aspect of the third power output apparatus, the driving circuit control means comprises meane for controlling the first motor-driving circuit to enable the first motor to make up for a decrease in revolving speed of the output shaft of the engine among the decrease in power output from the engine, and controlling the second motor-driving circuit to enable the second motor to make up for a decrease in torque among the decrease in power output from the engine. In this structure, the power decrease signal detection means comprises meane for detecting an engine stop signal to stop operation of the engine, and the engine power decreasing means comprises meane for con-

15 trolling the engine driving means to stop supply of fuel into the engine and terminate operation of the engine when the power output from the engine becomes equal to zero.

In accordance with still another aspect, the invention also provides a fourth power output apparatus for outputting a power to a drive shaft. The fourth power output apparatus comprises: an engine having an output shaft; engine driving means for driving the engine; a complex motor comprising a first rotor connected with the output shaft of the engine, a

- 20 second rotor connected with the drive shaft being coaxial to and rotatable relative to the first rotor, and a stator for rotating the first rotor, the first rotor and the second rotor constituting a first motor, the first rotor and the stator constituting a second motor; a first motor-driving circuit for driving and controlling the first motor in the complex motor; a second motor-driving circuit for driving and controlling the second motor in the complex motor;
- a storage battery being charged with power regenerated by the first motor via the first motor-driving circuit, being charged with power regenerated by the second motor via the second motor-driving circuit, discharging power required to drive the first motor via the first motor-driving circuit, and discharging power required to drive the second motor via the second motor-driving circuit; power decrease signal detection means for detecting power decrease signal to decrease power output from the engine; engine power decreasing means for, when the power decrease signal detection means detects the power decrease signal, controlling the engine driving means in response to the signal to detection means detects the power decrease signal detection means in response to the signal to detection means detects the power decrease signal detection means in response to the signal to detection decrease power decrease signal detection means in response to the signal to detection means detects the power decrease signal detection means in response to the signal to detection means detection means in response to the signal to detection means in response to the signal to detection means detection means in response to the signal to detection means in response to the signal to detection means detection means in response to the signal to detection means detection means in response to the signal to detection means detection means in response to the signal to detection means detection means in response to the signal to detection means in response to the signal to detection means detection means in response to the signal to detection means detect
- 30 ually decrease the power output from the engine; and driving circuit control means for controlling the first motor-driving circuit and the second motor-driving circuit to enable the first motor and the second motor to use power stored in the storage battery and make up for the decrease in power output from the engine accomplished by the engine power decreasing means.

The fourth power output apparatus of the invention can efficiently transmit or output the power from the engine to the drive shaft by the functions of the first motor, which consists of the first rotor and the second rotor of the complex motor, and the second motor, which consists of the first rotor and the stator. In response to the power decrease signal, the power output from the engine is gradually decreased. The first motor and the second motor are then controlled to make up for the decrease in power output from the engine with the power stored in the secondary cell. This structure effectively decreases the power output from the engine without varying the power output to the drive shaft. The structure including the first motor and the second motor integrally joined with each other realizes a compact power output

apparatus.

In accordance with one aspect of the fourth power output apparatus, the driving circuit control means comprises means for controlling the first motor-driving circuit to enable the first motor to make up for a decrease in revolving speed of the output shaft of the engine among the decrease in power output from the engine, and controlling the second

- 45 motor-driving circuit to enable the second motor to make up for a decrease in torque among the decrease in power output from the engine. In this structure, the power decrease signal detection means comprises means for detecting an engine stop signal to stop operation of the engine, and the engine power decreasing means comprises means for controlling the engine driving means to stop supply of fuel into the engine and terminate operation of the engine when the power output from the engine becomes equal to zero.
- 50 The above objects are also realized at least partly by a first method of controlling a power output apparatus for outputting a power to a drive shaft. The first method comprises the steps of: (a) providing an engine having an output shaft; engine driving means for driving the engine; a first motor comprising a first rotor connected with the output shaft of the engine and a second rotor connected with the drive shaft, the first motor being coaxial to and rotatable relative to the first rotor, whereby power is transmitted between the output shaft of the engine and the drive shaft via an electromag-
- 55 netic connection of the first rotor and the second rotor; a second motor connected with the drive shaft; and a storage battery being charged with power regenerated by the first motor, being charged with power regenerated by the second motor, discharging power required to drive the first motor, and discharging power required to drive the second motor; (b) detecting power decrease signal to decrease power output from the engine; (c) controlling the first motor in response to the power decrease signal, to gradually decrease the degree of electromagnetic connection of the first rotor

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with the second rotor in the first motor; (d) controlling the second motor to enable the second motor to use power stored in the storage battery and make up for a decrease in power transmitted by the first motor accompanied by the decrease in degree of electromagnetic connection; and (e) controlling the engine driving means to decrease the power output from the engine with the decrease in degree of electromagnetic connection of the first rotor with the second rotor accomplication in the step (c)

5 accomplished in the step (c).

In accordance with one aspect of the first method, the power decrease signal detected represents an engine stop signal to stop operation of the engine, and the step (e) further comprises the step of controlling the engine driving means to stop supply of fuel into the engine and terminate operation of the engine when the electromagnetic connection of the first rotor with the second rotor in the first motor has been decreased to a release position in response to the engine stop signal.

In accordance with one aspect, the invention is also directed to a second method of controlling a power output apparatus for outputting a power to a drive shaft. The second method comprises the steps of: (a) providing an engine having an output shaft; engine driving means for driving the engine; a first motor comprising a first rotor connected with the output shaft of the engine and a second rotor connected with the drive shaft, the second rotor being coaxial to and

- 15 rotatable relative to the first rotor, whereby power is transmitted between the output shaft of the engine and the drive shaft via an electromagnetic connection of the first rotor and the second rotor; a second motor connected with the output shaft of the engine; and a storage battery being charged with power regenerated by the first motor, being charged with power regenerated by the second motor, discharging power required to drive the first motor, and discharging power required to drive the second motor; (b) detecting power decrease signal to decrease power output from the engine; (c)
- 20 controlling the engine driving means in response to the power decrease signal, to gradually decrease the power output from the engine; and (d) controlling the first motor and the second motor to enable the first motor and the second motor to use power stored in the storage battery and make up for the decrease in power output from the engine accomplished in the step (c).

In accordance with one aspect of the second method, the step (d) further comprises the steps of: (e) controlling the first motor to enable the first motor to make up for a decrease in revolving speed of the output shaft of the engine among the decrease in power output from the engine; and (f) controlling the second motor to enable the second motor to make

up for a decrease in torque among the decrease in power output from the engine.

These and other objects, features, aspects, and advantages of the present invention will become more apparent from the following detailed description of the preferred embodiments with the accompanying drawings.

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BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a schematic view illustrating structure of a power output apparatus 20 as a first embodiment according to the present invention;

Fig: 2 is a cross sectional view illustrating detailed structures of a clutch motor 30 and an assist motor 40 included in the power output apparatus 20 of Fig. 1;

Fig. 3 is a schematic view illustrating general structure of a vehicle with the power output apparatus 20 of Fig. 1 incorporated therein;

Fig. 4 is a graph showing the operation principle of the power output apparatus 20;

- Fig. 5 is a flowchart showing a torque control routine executed by the controller 80;
 - Fig. 6 is a flowchart showing essential steps of controlling the clutch motor 30 executed by the controller 80;
- Figs. 7 and 8 are flowcharts showing essential steps of controlling the assist motor 40 executed by the controller 80;
- Fig. 9 is a flowchart showing an engine stop-time torque control routine executed by the controller 80;

© Fig. 10 is a flowchart showing essential steps of controlling the assist motor 40 executed by the controller 80 when the engine 50 stops operation;

Fig. 11 schematically illustrates a power output apparatus 20A as a modification of the first embodiment;

Fig. 12 schematically illustrates structure of another power output apparatus 20B as a second embodiment according to the present invention;

- Fig. 13 is a flowchart showing a torque control routine executed by the controller 80 in the second embodiment;
- Fig. 14 is a flowchart showing an engine stop-time torque control routine executed by the controller 80 in the second embodiment:
 - Fig. 15 schematically illustrates a power output apparatus 20C as a modification of the second embodiment; and Fig. 16 schematically illustrates a power output apparatus 20D as another modification of the second embodiment.

55 DESCRIPTION OF THE PREFERRED EMBODIMENTS

Fig. 1 is a schematic view illustrating structure of a power output apparatus 20 as a first embodiment according to the present invention; Fig. 2 is a cross sectional view illustrating detailed structures of a clutch motor 30 and an assist motor 40 included in the power output apparatus 20 of Fig. 1; and Fig. 3 is a schematic view illustrating a general struc-

ture of a vehicle with the power output apparatus 20 of Fig. 1 incorporated therein. The general structure of the vehicle is described first as a matter of convenience.

Referring to Fig. 3, the vehicle is provided with an engine 50 driven by gasoline as a power source. The air ingested from an air supply system via a throttle valve 66 is mixed with fuel, that is, gasoline in this embodiment, injected from a

- fuel injection valve 51. The air/fuel mixture is supplied into a combustion chamber 52 to be explosively ignited and 5 burned. Linear motion of a piston 54 pressed down by the explosion of the air/fuel mixture is converted to rotational motion of a crankshaft 56. The throttle valve 66 is driven to open and close by an actuator 68. An ignition plug 62 converts a high voltage applied from an igniter 58 via a distributor 60 to a spark, which explosively ignites and combusts the air/fuel mixture.
- Operation of the engine 50 is controlled by an electronic control unit (hereinafter referred to as EFIECU) 70. The 10 EFIECU 70 receives information from various sensors, which detect operating conditions of the engine 50. These sensors include a throttle valve position sensor 67 for detecting the position of the throttle valve 66, a manifold vacuum sensor 72 for measuring a load applied to the engine 50, a water temperature sensor 74 for measuring the temperature of cooling water in the engine 50, and a speed sensor 76 and an angle sensor 78 mounted on the distributor 60 for meas-
- uring the revolving speed and rotational angle of the crankshaft 56. A starter switch 79 for detecting a starting condition 15 ST of an ignition key (not shown) is also connected to the EFIECU 70. Other sensors and switches connecting with the EFIECU 70 are omitted from the drawings.

The crankshaft 56 of the engine 50 is linked with a drive shaft 22 via a clutch motor 30 and an assist motor 40 (described later in detail). The drive shaft 22 further connects with a differential gear 24, which eventually transmits the

torque output from the drive shaft 22 of the power output apparatus 20 to left and right driving wheels 26 and 28. The 20 clutch motor 30 and the assist motor 40 are driven and controlled by a controller 80. The controller 80 includes an internal control CPU and receives inputs from a gearshift position sensor 84 attached to a gearshift 82 and an accelerator position sensor 65 attached to an accelerator pedal 64, as described later in detail. The controller 80 sends and receives a variety of data and information to and from the EFIECU 70 through communication. Details of the control procedure including a communication protocol will be described later. 25

Referring to Fig. 1, the power output apparatus 20 essentially includes the engine 50, the clutch motor 30 with an outer rotor 32 and an inner rotor 34, the assist motor 40 with a rotor 42, and the controller 80 for driving and controlling the clutch motor 30 and the assist motor 40. The outer rotor 32 of the clutch motor 30 is mechanically connected to the crankshaft 56 of the engine 50, whereas the inner rotor 34 thereof is mechanically linked with the rotor 42 of the assist motor 40.

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As shown in Fig. 1, the clutch motor 30 is constructed as a synchronous motor having permanent magnets 35 attached to an inner surface of the outer rotor 32 and three-phase coils 36 wound on slots formed in the inner rotor 34. Power is supplied to the three-phase coils 36 via a rotary transformer 38. A thin laminated sheet of non-directional electromagnetic steel is used to form teeth and slots for the three-phase coils 36 in the inner rotor 34. A resolver 39 for measuring a rotational angle 0e of the crankshaft 56 is attached to the crankshaft 56. The resolver 39 may also serve

35 as the angle sensor 78 mounted on the distributor 60.

The assist motor 40 is also constructed as a synchronous motor having three-phase coils 44, which are wound on a stator 43 fixed to a casing 45 to generate a rotating magnetic field. The stator 43 is also made of a thin laminated sheet of non-directional electromagnetic steel. A plurality of permanent magnets 46 are attached to an outer surface of

- the rotor 42. In the assist motor 40, interaction between a magnetic field formed by the permanent magnets 46 and a 40 rotating magnetic field formed by the three-phase coils 44 leads to rotation of the rotor 42. The rotor 42 is mechanically linked with the drive shaft 22 working as the torque output shaft of the power output apparatus 20. A resolver 48 for measuring a rotational angle 6d of the drive shaft 22 is attached to the drive shaft 22, which is further supported by a bearing 49 held in the casing 45.
- The inner rotor 34 of the clutch motor 30 is mechanically linked with the rotor 42 of the assist motor 40 and further 45 with the drive shaft 22. When the rotation and axial torque of the crankshaft 56 of the engine 50 are transmitted via the outer rotor 32 to the inner rotor 34 of the dutch motor 30, the rotation and torque by the assist motor 40 are added to or subtracted from the transmitted rotation and torque.
- While the assist motor 40 is constructed as a conventional permanent magnet-type three-phase synchronous motor, the clutch motor 30 includes two rotating elements or rotors, that is, the outer rotor 32 with the permanent mag-50 nets 35 and the inner rotor 34 with the three-phase coils 36. The detailed structure of the clutch motor 30 is described with the cross sectional view of Fig. 2. The outer rotor 32 of the clutch motor 30 is attached to a circumferential end of a wheel 57 set around the crankshaft 56, by means of a pressure pin 59a and a screw 59b. A central portion of the wheel 57 is protruded to form a shaft-like element, to which the inner rotor 34 is rotatably attached by means of bearings 55 37A and 37B. One end of the drive shaft 22 is fixed to the inner rotor 34.

A plurality of permanent magnets 35, four in this embodiment, are attached to the inner surface of the outer rotor 32 as mentioned previously. The permanent magnets 35 are magnetized in the direction towards the axial center of the clutch motor 30, and have magnetic poles of alternately inverted directions. The three-phase coils 36 of the inner rotor 34 facing to the permanent magnets 35 across a little gap are wound on a total of 24 slots (not shown) formed in the

inner rotor 34. Supply of electricity to the respective coils forms magnetic fluxes running through the teeth (not shown), which separate the slots from one another. Supply of a three-phase alternating current to the respective coils rotates this magnetic field. The three-phase coils 36 are connected to receive electric power supplied from the rotary transformer 38. The rotary transformer 38 includes primary windings 38a fixed to the casing 45 and secondary windings 38b attached to the drive shaft 22 coupled with the inner rotor 34. Electromagnetic induction allows electric power to be

transmitted from the primary windings 38a to the secondary windings 38b or vice versa. The rotary transformer 38 has windings for three phases, that is, U, V, and W phases, to enable the transmission of three-phase electric currents.

Interaction between a magnetic field formed by one adjacent pair of permanent magnets 35 and a rotating magnetic field formed by the three-phase coils 36 of the inner rotor 34 leads to a variety of behaviors of the outer rotor 32 and the inner rotor 34. The frequency of the three-phase alternating current supplied to the three-phase coils 36 is generally equal to a difference between the revolving speed (revolutions per second) of the outer rotor 32 directly connected to the crankshaft 56 and the revolving speed of the inner rotor 34. This results in a slip between the rotations of the outer rotor 32 and the inner rotor 34. Details of the control procedures of the dutch motor 30 and the assist motor

- 40 will be described later based on the flowcharts.
 15 As mentioned above, the clutch motor 30 and the assist motor 40 are driven and controlled by the controller 80.
 Referring back to Fig. 1, the controller 80 includes a first driving circuit 91 for driving the clutch motor 30, a second driving circuit 92 for driving the assist motor 40, a control CPU 90 for controlling both the first and second driving circuits 91 and 92, and a battery 94 including a number of secondary cells. The control CPU 90 is a one-chip microprocessor including a RAM 90a used as a working memory, a ROM 90b in which various control programs are stored, an input/out-
- 20 put port (not shown), and a serial communication port (not shown) through which data are sent to and received from the EFIECU 70. The control CPU 90 receives a variety of data through the input/output port. The input data include a rotational angle 0e of the crankshaft 56 of the engine 50 from the resolver 39, a rotational angle 0d of the drive shaft 22 from the resolver 48, an accelerator pedal position AP (pressing amount of the accelerator pedal 64) from the accelerator position sensor 65, a gearshift position SP from the gearshift position sensor 84, clutch motor currents luc and lvc
- 25 from two ammeters 95 and 96 in the first driving circuit 91, assist motor currents lua and lva from two ammeters 97 and 98 in the second driving circuit 92, and a residual capacity BRM of the battery 94 from a residual capacity meter 99. The residual capacity meter 99 may determine the residual capacity BRM of the battery 94 by any known method; for example, by measuring the specific gravity of an electrolytic solution in the battery 94 or the whole weight of the battery 94, by computing the currents and time of charge and discharge, or by causing an instantaneous short-circuit between the discharge against the electrolytic solution in the lattery for a solution.
- 30 terminals of the battery 94 and measuring an internal resistance against the electric current. The control CPU 90 outputs a first control signal SW1 for driving six transistors Tr1 through Tr6 working as switching elements of the first driving circuit 91 and a second control signal SW2 for driving six transistors Tr11 through Tr16 working as switching elements of the second driving circuit 92. The six transistors Tr1 through Tr6 in the first driving circuit 91 constitute a transistor inverter and are arranged in pairs to work as a source and a drain with respect to a pair of
- 35 power lines P1 and P2. The three-phase coils (U,V,W) 36 of the clutch motor 30 are connected via the rotary transformer 38 to the respective contacts of the paired transistors. The power lines P1 and P2 are respectively connected to plus and minus terminals of the battery 94. The first control signal SW1 output from the control CPU 90 successively controls the power-on time of the paired transistors Tr1 through Tr6. The electric current flowing through each coil 36 undergoes PWM (pulse width modulation) to give a quasi-sine wave, which enables the three-phase coils 36 to form a rotating magnetic field.

The six transistors Tr11 through Tr16 in the second driving circuit 92 also constitute a transistor inverter and are arranged in the same manner as the transistors Tr1 through Tr6 in the first driving circuit 91. The three-phase coils (U,V,W) 44 of the assist motor 40 are connected to the respective contacts of the paired transistors. The second control signal SW2 output from the control CPU 90 successively controls the power-on time of the paired transistors Tr11 through Tr16. The electric current flowing through each coil 44 undergoes PWM to give a quasi-sine wave, which ena-

bles the three-phase coils 44 to form a rotating magnetic field.

The power output apparatus 20 thus constructed works in accordance with the operation principles described below, especially with the principle of torque conversion. By way of example, it is assumed that the engine 50 driven by the EFIECU 70 rotates at a revolving speed Ne equal to a predetermined value N1. While the transistors Tr1 through

- ⁵⁰ Tr6 in the first driving circuit 91 are in OFF position, the controller 80 does not supply any current to the three-phase coils 36 of the dutch motor 30 via the rotary transformer 38. No supply of electric current causes the outer rotor 32 of the clutch motor 30 to be electromagnetically disconnected from the inner rotor 34. This results in racing the crankshaft 56 of the engine 50. Under the condition that all the transistors Tr1 through Tr6 are in OFF position, there is no regeneration of energy from the three-phase coils 36, and the engine 50 is kept at an idle.
- As the control CPU 90 of the controller 80 outputs the first control signal SW1 to control on and off the transistors Tr1 through Tr6 in the first driving circuit 91, a constant electric current is flown through the three-phase coils 36 of the clutch motor 30, based on the difference between the revolving speed Ne of the crankshaft 56 of the engine 50 and a revolving speed Nd of the drive shaft 22 (that is, difference Nc (≈Ne-Nd) between the revolving speed of the outer rotor 32 and that of the inner rotor 34 in the clutch motor 30). A certain slip accordingly exists between the outer rotor 32 and

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- the inner rotor 34 connected with each other in the clutch motor 30. At this moment, the inner rotor 34 rotates at the revolving speed Nd, which is lower than the revolving speed Ne of the crankshaft 56 of the engine 50. In this state, the clutch motor 30 functions as a generator and carries out the regenerative operation to regenerate an electric current via the first driving circuit 91. In order to allow the assist motor 40 to consume energy identical with the electrical energy the first driving T11 through T16 in the consume regiment.
- regenerated by the clutch motor 30, the control CPU 90 controls on and off the transistors Tr11 through Tr16 in the second driving circuit 92. The on-off control of the transistors Tr11 through Tr16 enables an electric current to flow through the three-phase coils 44 of the assist motor 40, and the assist motor 40 consequently carries out the power operation to produce a torque.

Referring to Fig. 4, while the crankshaft 56 of the engine 50 is driven at a revolving speed N1 and a torque T1, energy in a region G1 is regenerated as electric power by the dutch motor 30. The regenerated power is supplied to the assist motor 40 and converted to energy in a region G2, which enables the drive shaft 22 to rotate at a revolving speed N2 and a torque T2. The torque conversion is carried out in the manner discussed above, and the energy corresponding to the slip in the clutch motor 30 or the revolving speed difference Nc (=Ne-Nd) is consequently given as a torque to the drive shaft 22.

- In another example, it is assumed that the engine 50 is driven at a revolving speed Ne=N2 and a torque Te=T2, whereas the drive shaft 22 is rotated at the revolving speed N1, which is greater than the revolving speed N2. In this state, the inner rotor 34 of the clutch motor 30 rotates relative to the outer rotor 32 in the direction of rotation of the drive shaft 22 at a revolving speed defined by the absolute value of the revolving speed difference Nc (=Ne-Nd). While functioning as a normal motor, the clutch motor 30 consumes electric power to apply the energy of rotational motion to the
- 20 drive shaft 22. When the control CPU 90 of the controller 80 controls the second driving circuit 92 to enable the assist motor 40 to regenerate electrical energy, a slip between the rotor 42 and the stator 43 of the assist motor 40 makes the regenerative current flow through the three-phase coils 44. In order to allow the clutch motor 30 to consume the energy regenerated by the assist motor 40, the control CPU 90 controls both the first driving circuit 91 and the second driving circuit 92. This enables the clutch motor 30 to be driven without using any electric power stored in the battery 94.
- 25 Referring back to Fig. 4, when the crankshaft 56 of the engine 50 is driven at the revolving speed N2 and the torque T2, energy in the sum of regions G2 and G3 is regenerated as electric power by the assist motor 40 and supplied to the clutch motor 30. Supply of the regenerated power enables the drive shaft 22 to rotate at the revolving speed N1 and the torque T1.

Other than the torque conversion and revolving speed conversion discussed above, the power output apparatus 20

- 30 of the embodiment can charge the battery 94 with an excess of electrical energy or discharge the battery 94 to supplement the electrical energy. This is implemented by controlling the mechanical energy output from the engine 50 (that is, the product of the torque Te and the revolving speed Ne), the electrical energy regenerated or consumed by the clutch motor 30, and the electrical energy regenerated or consumed by the assist motor 40. The output energy from the engine 50 can thus be transmitted as power to the drive shaft 22 at a higher efficiency.
- 35 The torque conversion discussed above is implemented by a torque control process illustrated in the flowchart of Fig. 5. The torque control routine of Fig. 5 is executed to control the torque while the battery 94 is not charged or discharged.

When the program enters the torque control routine, the control CPU 90 of the controller 80 first receives data of revolving speed Nd of the drive shaft 22 at step S100. The revolving speed Nd of the drive shaft 22 can be computed

- 40 from the rotational angle 6d of the drive shaft 22 read from the resolver 48. The control CPU 90 then reads the accelerator pedal position AP from the accelerator position sensor 65 at step S101. The driver steps in the accelerator pedal 64 when feeling insufficiency of output torque. The value of the accelerator pedal position AP accordingly corresponds to the desired output torque (that is, torque of the drive shaft 22) which the driver requires. At subsequent step S102, the control CPU 90 computes a target output torque (torque of drive shaft 22) Td* corresponding to the input accelerator
- 45 pedal position AP. The target output torque Td* is also referred to as the output torque command value. Output torque command values Td* have previously been set for the respective accelerator pedal positions AP. In response to an input of the accelerator pedal position AP, the output torque command value Td* corresponding to the input accelerator pedal position AP is extracted from the preset output torque command values Td*.

At step S103, an energy Pd to be output to the drive shaft 22 is calculated according to the expression Pd=Td*xNd, that is, multiplying the extracted output torque command value Td* (of the drive shaft 22) by the input revolving speed Nd of the drive shaft 22. The program then proceeds to step S104 at which the control CPU 90 sets a target engine torque Te* and a target engine speed Ne* of the engine 50 based on the output energy Pd thus obtained. Here it is assumed that all the energy Pd to be output to the drive shaft 22 is supplied from the engine 50. Since the energy supplied by the engine 50 is equal to the product of the torque Te and the revolving speed Ne of the engine 50, the rela-

tionship between the output energy Pd and the target engine torque Te* and the target engine speed Ne* can be expressed as Pd=Te*xNe*. There are, however, numerous combinations of the target engine torque Te* and the target engine speed Ne* satisfying the above relationship. In this embodiment, an optimal combination of the target engine torque Te* and the target engine speed Ne* is selected in order to realize operation of the engine 50 at the possible highest efficiency. u

At subsequent step S106, the control CPU 90 sets a torque command value Tc* of the clutch motor 30, based on the target engine torque Te* set at step S104. In order to keep the revolving speed Ne of the engine 50 at a substantially constant level, it is required to make the torque of the clutch motor 30 balance the torque of the engine 50. The processing at step S106 accordingly sets the torque command value Tc* of the clutch motor 30 equal to the target engine torque Te* of the engine 50.

After setting the torque command value Tc* of the clutch motor 30 at step S106, the program proceeds to steps S108, S110, and S111 to control the clutch motor 30, the assist motor 40, and the engine 50, respectively. As a matter of convenience, the control operations of the clutch motor 30, the assist motor 40, and the engine 50 are shown as separate steps. In the actual procedure, however, these control operations are carried out comprehensively. For example, the control CPU 90 simultaneously controls the clutch motor 30 and the assist motor 40 by interrupt process, while transmitting an instruction to the EFIECU 70 through communication to control the engine 50 concurrently.

The control of the clutch motor 30 (step S108 of Fig. 5) is implemented according to a clutch motor control routine illustrated in the flowchart of Fig. 6. When the program enters the clutch motor control routine, the control CPU 90 of the controller 80 first reads a rotational angle θd of the drive shaft 22 from the resolver 48 at step S112 and a rotational angle θe of the crankshaft 56 of the engine 50 from the resolver 39 at step S114. The control CPU 90 then computes a relative angle θc of the drive shaft 22 and the crankshaft 56 by the equation of $\theta c= \theta e$ - θd at step S116.

The program proceeds to step S118, at which the control CPU 90 receives inputs of clutch motor currents luc and lvc, which respectively flow through the U phase and V phase of the three-phase coils 36 in the clutch motor 30, from the ammeters 95 and 96. Although the currents naturally flow through all the three phases U, V, and W, measurement is required only for the currents passing through the two phases since the sum of the currents is equal to zero. At sub-sequent step S120, the control CPU 90 executes transformation of coordinates (three-phase to two-phase transformation) using the values of currents flowing through the three phases obtained at step S118. The transformation of coordinates maps the values of currents flowing through the three phases to the values of currents passing through d and q axes of the permanent magnet-type synchronous motor and is executed according to Equation (1) given below:

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$$\begin{bmatrix} ldc\\ lqc \end{bmatrix} = \sqrt{2} \begin{bmatrix} -\sin(\theta c - 120) \sin \theta c \\ -\cos(\theta c - 120) \cos \theta c \end{bmatrix} \begin{bmatrix} luc\\ lvc \end{bmatrix}$$
(1)

30 The transformation of coordinates is carried out because the currents flowing through the d and q axes are essential for the torque control in the permanent magnet-type synchronous motor. Alternatively, the torque control may be executed directly with the currents flowing through the three phases. After the transformation to the currents of two axes, the control CPU 90 computes deviations of currents Idc and Iqc actually flowing through the d and q axes from current command values Idc* and Iqc* of the respective axes, which are calculated from the torque command value Tc*

of the clutch motor 30, and determines voltage command values Vdc and Vqc for the d and q axes at step S122. In accordance with a concrete procedure, the control CPU 90 executes operations following Equations (2) and Equations (3) given below:

	∆ldc = ldc* - ldc	
· 2•	∆lqc = lqc* - lqc	
	$Vdc = Kp1 \cdot \Delta ldc + \Sigma Ki1 \cdot \Delta ldc$	(3)
u	Vqc = Kp2 • Δlqc + ΣKi2 • Δlqc	

wherein Kp1, Kp2, Ki1, and Ki2 represent coefficients, which are adjusted to be suited to the characteristics of the motor applied.

The voltage command value Vdc (Vqc) includes a part in proportion to the deviation △I from the current command value I* (first term in right side of Equation (3)) and a summation of historical data of the deviations △I for 'i' times (second term in right side). The control CPU 90 then re-transforms the coordinates of the voltage command values thus obtained (two-phase to three-phase transformation) at step S124. This corresponds to an inverse of the transformation executed at step S120. The inverse transformation determines voltages Vuc, Vvc, and Vwc actually applied to the threephase coils 36 as given below:

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$$\begin{bmatrix} Vuc \\ Vvc \end{bmatrix} = \sqrt{\frac{2}{3}} \begin{bmatrix} \cos \theta c & -\sin \theta c \\ \cos (\theta c - 120) & -\sin (\theta c - 120) \end{bmatrix} \begin{bmatrix} Vdc \\ Vqc \end{bmatrix}$$
(4)

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The actual voltage control is executed through on-off operation of the transistors Tr1 through Tr6 in the first driving circuit 91. At step S126, the on- and off-time of the transistors Tr1 through Tr6 in the first driving circuit 91 is PWM (pulse width modulation) controlled in order to attain the voltage command values determined by Equation (4) above.

- width modulation) controlled in order to attain the voltage command values determined by Equation (4) above. The torque command value Tc* is positive when a positive torque is applied to the drive shaft 22 in the direction of rotation of the crankshaft 56. By way of example, it is assumed that a positive value is set to the torque command value Tc*. When the revolving speed Ne of the engine 50 is greater than the revolving speed Nd of the drive shaft 22 on this assumption, that is, when the revolving speed difference Nc (=Ne-Nd) is positive, the clutch motor 30 is controlled to
- 10 carry out the regenerative operation and produce a regenerative current corresponding to the revolving speed difference Nc. When the revolving speed Ne of the engine 50 is less than the revolving speed Nd of the drive shaft 22, that is, when the revolving speed difference Nc (=Ne-Nd) is negative, on the contrary, the clutch motor 30 is controlled to carry out the power operation and rotate relative to the crankshaft 56 in the direction of rotation of the drive shaft 22 at a revolving speed defined by the absolute value of the revolving speed difference Nc. For the positive torque command
- 15 value Tc*, both the regenerative operation and the power operation of the clutch motor 30 implement the identical switching control. In accordance with a concrete procedure, the transistors Tr1 through Tr6 of the first driving circuit 91 are controlled to enable a positive torque to be applied to the drive shaft 22 by the combination of the magnetic field generated by the permanent magnets 35 set on the outer rotor 32 with the rotating magnetic field generated by the currents flowing through the three-phase coils 36 on the inner rotor 34 in the clutch motor 30. The identical switching con-
- trol is executed for both the regenerative operation and the power operation of the clutch motor 30 as long as the sign of the torque command value Tc* is not changed. The clutch motor control routine of Fig. 6 is thus applicable to both the regenerative operation and the power operation. Under the condition of braking the drive shaft 22 or moving the vehicle in reverse, the torque command value Tc* has the negative sign. The clutch motor control routine of Fig. 6 is also applicable to the control procedure under such conditions, when the relative angle & is varied in the reverse directive operation.
- 25 tion at step S126.

Figs. 7 and 8 are flowcharts showing details of the control process of the assist motor 40 executed at step S110 in the flowchart of Fig. 5. Referring to the flowchart of Fig. 7, when the program enters the assist motor control routine, the control CPU 90 first receives data of revolving speed Nd of the drive shaft 22 at step S131. The revolving speed Nd of the drive shaft 22 is computed from the rotational angle 6d of the drive shaft 22 read from the resolver 48. The control

- 30 CPU 90 then receives data of revolving speed Ne of the engine 50 at step S132. The revolving speed Ne of the engine 50 may be computed from the rotational angle 6e of the crankshaft 56 read from the resolver 39 or directly measured by the speed sensor 76 mounted on the distributor 60. In the latter case, the control CPU 90 receives data of revolving speed Ne of the engine 50 through communication with the EFIECU 70, which connects with the speed sensor 76. A revolving speed difference Nc between the input revolving speed Nd of the drive shaft 22 and the input revolving
- 35 speed Ne of the engine 50 is calculated according to the equation Nc=Ne-Nd at step S133. At subsequent step S134, electric power (energy) Pc regenerated or consumed by the clutch motor 30 is calculated according to Equation (5) given as:

$$Pc = Ksc \times Nc \times Tc$$
 (5)

wherein Ksc represents the efficiency of regenerative operation or power operation in the clutch motor 30. The product NcxTc defines the energy corresponding to the region G1 in the graph of Fig. 4, wherein Nc and Tc respectively denote the revolving speed difference and the actual torque produced by the clutch motor 30.

At step S135, a torque command value Ta* of the assist motor 40 is determined by Equation (6) given as:

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$$Ta^* = ksa \times Pc/Nd$$
(6)

wherein ksa represents the efficiency of regenerative operation or power operation in the assist motor 40. The torque command value Ta* of the assist motor 40 thus obtained is compared with a maximum torque Tamax, which the assist motor 40 can potentially apply, at step S136. When the torque command value Ta* exceeds the maximum torque

50 motor 40 can potentially apply, at step \$136. When the torque command value Ta "exceeds the maximum torque Tamax, the program proceeds to step \$138 at which the torque command value Ta" is restricted to the maximum torque Tamax.

After the torque command value Ta* is set equal to the maximum torque Tamax at step S138 or after the torque command value Ta* is determined not to exceed the maximum torque Tamax at step S136, the program proceeds to

55 step S140 in the flowchart of Fig. 8. The control CPU 90 reads the rotational angle 6d of the drive shaft 22 from the resolver 48 at step S140, and receives data of assist motor currents lua and lva, which respectively flow through the U phase and V phase of the three-phase coils 44 in the assist motor 40, from the ammeters 97 and 98 at step S142. The control CPU 90 then executes transformation of coordinates for the currents of the three phases at step S144, computes voltage command values Vda and Vqa at step S146, and executes inverse transformation of coordinates for the

Σ.

voltage command values at step S148. At subsequent step S150, the control CPU 90 determines the on-and off-time of the transistors Tr11 through Tr16 in the second driving circuit 92 for PWM (pulse width modulation) control. The processing executed at steps S144 through S150 is similar to that executed at steps S120 through S126 of the clutch motor control routine shown in the flowchart of Fig. 6.

The assist motor 40 is subject to the power operation for the positive torque command value Ta* and the regenerative operation for the negative torque command value Ta*. Like the power operation and the regenerative operation of the clutch motor 30, the assist motor control routine of Figs. 7 and 8 is applicable to both the power operation and the regenerative operation of the assist motor 40. This is also true when the drive shaft 22 rotates in reverse of the rotation of the crankshaft 56, that is, when the vehicle moves back. The torque command value Ta* of the assist motor 40 is positive when a positive torque is applied to the drive shaft 22 in the direction of rotation of the crankshaft 56. 10

The control of the engine 50 (step S111 in Fig. 5) is executed in the following manner. In order to attain stationary driving at the target engine torque Te* and the target engine speed Ne* (set at step S104 in Fig. 5), the control CPU 90 regulates the torque Te and the revolving speed Ne of the engine 50 to make them approach the target engine torque Te* and the target engine speed Ne*, respectively. In accordance with a concrete procedure, the control CPU 90 sends

an instruction to the EFIECU 70 through communication to regulate the amount of fuel injection or the throttle valve 15 position. Such regulation makes the torque Te and the revolving speed Ne of the engine 50 eventually approach the target engine torque Te* and the target engine speed Ne*.

This procedure enables the output (TexNe) of the engine 50 to undergo go the free torque conversion and be eventually transmitted to the drive shaft 22.

- -Charging control of the battery 94 starts when the residual capacity BRM of the battery 94 becomes equal to or 20 less'ihan a charge-initiating value BL, which has previously been set as a value requiring the charging process. Charging energy Pbi required for charging the battery 94 is added to the output energy Pd calculated at step S103 in the torgue control routine of Fig. 5. The processing at step S104 and subsequent steps is executed with the newly set output energy Pd. On the other hand, the charging energy Pbi is subtracted from the power Pc of the clutch motor 30 cal-
- culated at step S134 in the assist motor control routine of Fig. 7. The processing at step S135 and subsequent steps is executed with the newly set clutch motor power Pc. This procedure enables the battery 94 to be charged with the charging energy Pbi.

On the other hand, discharge control of the battery 94 starts when the residual capacity BRM of the battery 94 becomes equal to or more than a discharge-initiating value BH; which has been set as a value requiring the discharging

- process. A discharging energy Pbo required for discharging the battery 94 is subtracted from the output energy Pd cal-30 culated at step S103 in the torque control routine of Fig. 5. The processing at step S104 and subsequent steps is executed with the newly set output energy Pd. On the other hand, the discharging energy Pbo is added to the power Pc of the clutch motor 30 calculated at step S134 in the assist motor control routine of Fig. 7. The processing at step S135 and subsequent steps is executed with the newly set dutch motor power Pc. This procedure enables the battery 94 to
- be discharged with the discharging energy Pbo. 35

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Discharge control of the battery 94 is implemented, for example, by terminating the operation of the engine 50 and allowing the vehicle to be driven only by the power from the battery 94. Driving the vehicle with the power discharged from the battery 94 under the non-driving condition of the engine 50 starts when the residual capacity BRM of the battery 94 becomes equal to or greater than the discharge-initiating value BH, which has been set as a value requiring the

- discharging process, or when the driver gives a clear instruction to start the discharging process. An engine stop-time 40 torque control routine illustrated in the flowchart of Fig. 9 is executed to terminate operation of the engine 50 and drive the vehicle with the power stored in the battery 94. In place of the torque control routine of Fig. 5, the engine stop-time torque control routine of Fig. 9 is executed repeatedly at predetermined time intervals when the controller 80 receives a battery discharge signal representing that the residual capacity BRM of the battery 94 becomes equal to or greater
- than the discharge-initiating value BH or a clear instruction from the driver as a stop signal to stop operation of the 45 engine 50.

When the program enters the engine stop-time torque control routine, the control CPU 90 first receives data of accelerator pedal position AP from the accelerator position sensor 65 at step S160 and computes an output torque command value Td* corresponding to the input accelerator pedal position AP at step S162. The torque command value

- Tc* of the clutch motor 30 is compared with a subtraction amount ∆Tc at step S164. In order to gradually decrease the 50 output energy Pd of the engine 50 to the non-loading state, the torque command value Tc* of the clutch motor 30 acting as the torque Te of the engine 50 is gradually decreased by subtraction amounts ΔTc . The subtraction amount ΔTc is determined depending upon the interval of executing this routine and the performance of the clutch motor 30 and the engine 50. When this routine is activated for the first time in response to the stop signal to stop operation of the engine
- 50, the torque command value Tc* of the clutch motor 30 is generally greater than the subtraction amount ∆Tc since 55 the clutch motor 30 transmits the torque Te of the engine 50 to the drive shaft 22.

When the torque command value Tc* of the clutch motor 30 is greater than the subtraction amount ∆Tc, the program proceeds to step S166 at which the control CPU 90 subtracts the subtraction amount ∆Tc from the torque command value Tc* set in the previous cycle of this routine to determine a new torque command value Tc* of the clutch motor 30 as expressed by Equation (7) given below:

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New Tc^{*} = Previous Tc^{*} -
$$\Delta$$
Tc (7)

At subsequent step S168, the control CPU 90 further calculates the torque command value Ta* of the assist motor 40 by subtracting the new torque command value Tc* from the output torque command value Td* as expressed by Equation (8) given below:

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 $Ta^* = Td^* - Tc^*$ (8)

The control CPU 90 computes a new output energy Pd of the engine 50 by subtracting a subtraction amount Δ Pd from the output energy Pd set in the previous cycle of this routine at step S170. The output energy Pd of the engine 50 is decreased by the subtraction amount Δ Pd every time when this routine is executed. The output energy Pd thus gradually decreases to the non-loading state. In this embodiment, in order to allow the target engine torque Te* and the target engine speed Ne* of the engine 50 to gradually approach the idling state, the subtraction amount Δ Pd is set to be

a little greater than the value calculated according to Equation (9) given below:

 $\Delta Pd = \Delta Tc \times Ne \tag{9}$

At step S172, the control CPU 90 sets the target engine torque Te* and the target engine speed Ne* of the engine 50, based on the torque command value Tc* of the clutch motor 30 and the output energy Pd of the engine 50 respectively set at steps S166 and S170. The target engine torque Te* is set equal to the torque command value Tc* of the clutch motor 30 in order to effect stable rotation of the engine 50. The target engine speed Ne* is calculated according to Equation (10) given below:

$$Pd = Te^* \times Ne^*$$
 (10)

As described previously, the subtraction amount △Pd is set to be a little greater than the product of the subtraction amount △Tc and the revolving speed Ne of the engine 50 in this embodiment. This means that the target engine speed Ne* is set to be a little smaller than the actual revolving speed Ne of the engine 50. Provided that the subtraction amount △Tc is set equal to the value calculated by Equation (9), the target engine speed Ne* is equal to the actual revolving speed Ne of the engine 50. In this case, the revolving speed Ne of the engine 50 is unchanged while the target engine torgue Te* is decreased.

After setting the torque command values Tc* and Ta* and the target engine torque Te* and the target engine speed Ne*, the control CPU 90 controls the clutch motor 30 (step S174), the assist motor 40 (step S176), and the engine 50 (step S178) to attain these values. The control of the clutch motor 30 executed at step S174 follows the clutch motor control routine shown in the flowchart of Fig. 6. The repeated execution of the engine stop-time torque control routine makes the target engine speed Ne* of the engine 50 equal to or less than the revolving speed Nd of the drive shaft 22. Under such conditions, the clutch motor 30 is controlled with the power stored in the battery 94 to attain the revolving

40 U

speed (Nd-Ne) at the torque command value Tc*. The control of the assist motor 40 executed at step S176 follows an assist motor control routine shown in the flowchart of Fig. 10, instead of the assist motor control routine of Figs. 7 and 8. The processing executed at steps S190 through S197 in the assist motor control routine of Fig. 10 is identical with the processing executed at steps S136

- 45 through S150 in the assist motor control routine of Figs. 7 and 8. Since the torque command value Ta* of the assist motor 40 has been set in the engine stop-time torque control routine of Fig. 9, the processing for determining the torque command value Ta* in the assist motor control routine of Figs. 7 and 8 is not required. Power regenerated by the clutch motor 30 is not sufficient for PWM (pulse width modulation) control of the assist motor 40 to give voltages corresponding to the preset torque command value Ta*. The deficiency is supplied by the power stored in the battery 94.
- 50 Irrespective of the output energy Pd of the engine 50, the torque output to the drive shaft 22 as a result of the torque control becomes equal to the output torque command value Td*, which is the sum of the torque command value Tc* of the clutch motor 30 and the torque command value Ta* of the assist motor 40. The output torque depends upon the accelerator pedal position AP. As long as the accelerator pedal position AP is kept unchanged, the repeated execution of this routine does not vary the torque output to the drive shaft 22.
- 55 As the engine stop-time torque control routine is repeatedly executed, the torque command value Tc* of the clutch motor 30 becomes equal to or less than the subtraction amount ΔTc at step S164. Under such conditions, the engine 50 is kept substantially at an idle and the vehicle is driven substantially only by the torque Ta of the assist motor 40. When the program recognizes this state, the control CPU 90 sets the torque command value Tc* of the clutch motor 30 equal to zero at step S180. The control CPU 90 further sets the torque command value Ta* of the assist motor 40 equal

to the output torque command value Td* at step S182 and allocates the value '0' to both the target engine torque Te* and the target engine speed Ne* of the engine 50 at step S184. After the processing at steps S180 through S184, the program goes to steps S174 through S178 to control the clutch motor 30, the assist motor 40, and the engine 50 as described previously. The procedure of engine stop-time torque control completely releases the electromagnetic coupling of the drive shaft 22 with the crankshaft 56 via the clutch motor 30, stops operation of the engine 50, and enables the vehicle to be driven only by the torque Ta of the assist motor 40, which is generated by the power stored in the bat-

As discussed above, the power output apparatus 20 of the first embodiment can stop operation of the engine 50 without varying the output torque to the drive shaft 22. Namely the structure of the embodiment prevents the unexpected variation in torque output to the drive shaft 22 and ensures a good ride. The fixed output torque to the drive shaft 22 effectively prevents undesirable vibrations of the vehicle. The energy output from the engine 50 is used as the power in the process of stopping operation of the engine 50. This further enhances the energy efficiency.

In the power output apparatus 20 of the first embodiment, the engine stop-time torque control routine of Fig. 9 is repeatedly executed when the controller 80 receives a battery discharge signal representing that the residual capacity

- BRM of the battery 94 becomes equal to or greater than the discharge-initiating value BH or a clear instruction on from the driver as a stop signal to stop operation of the engine 50. Alternatively, the same routine may be executed repeatedly when the battery discharge signal or the clear instruction from the driver is input as an energy decrease signal representing that the output energy Pd of the engine 50 has decreased. In the latter case, at step S164 in the flowchart of Fig. 9, the torque command value Tc* of the clutch motor 30 is compared with the decreased target engine torque Te*
- 20 of the engine 50, which is calculated from the decreased output energy Pd of the engine 50, instead of with the subtraction amount ∆Tc. When the torque command value Tc* is greater than the decreased target engine torque Te*, the program executes the processing at steps S166 through S178. When the torque command value Tc* becomes equal to the decreased target engine torque Te*, on the other hand, the program executes only step S168 prior to the processing at steps S174 through S178. This structure can decrease the output energy Pd of the engine 50 without varying the output torque to the drive shaft 22.

In the structure of the power output apparatus 20 shown in Fig. 1, the clutch motor 30 and the assist motor 40 are separately attached to the different positions of the drive shaft 22. Like a modified power output apparatus 20A illustrated in Fig. 11, however, the clutch motor and the assist motor may integrally be joined with each other. A clutch motor 30A of the power output apparatus 20A includes an inner rotor 34A connecting with the crankshaft 56 and an outer rotor

- 30 32A linked with the drive shaft 22. Three-phase coils 36A are attached to the inner rotor 34A, and permanent magnets 35A are set on the outer rotor 32A in such a manner that the outer surface and the inner surface thereof have different magnetic poles. An assist motor 40A includes the outer rotor 32A of the clutch motor 30A and a stator 43 with three-phase coils 44 mounted thereon. In this structure, the outer rotor 32A of the clutch motor 30A also works as a rotor of the assist motor 40A. Since the three-phase coils 36A are mounted on the inner rotor 34A connecting with the crank-shaft 56, a rotary transformer 38A for supplying electric power to the three-phase coils 36A of the clutch motor 30A is
- 35 shaft 56, a rotary transformer 3 attached to the crankshaft 56.

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terv 94.

In the power output apparatus 20A, the voltage applied to the three-phase coils 36A on the inner rotor 34A is controlled against the inner-surface magnetic pole of the permanent magnets 35A set on the outer rotor 32A. This allows the clutch motor 30A to work in the same manner as the clutch motor 30 of the power output apparatus 20 shown in

- Fig. 1. The voltage applied to the three-phase coils 44 on the stator 43 is controlled against the outer surface magnetic pole of the permanent magnets 35A set on the outer rotor 32A. This allows the assist motor 40A to work in the same manner as the assist motor 40 of the power output apparatus 20. The torque control routine of Fig. 5 and the engine stop-time torque control routine of Fig. 9 are also applicable to the power output apparatus 20A shown in Fig. 11, which accordingly implements the same operations and exerts the same effects as those of the power output apparatus 20 shown in Fig. 1.
 - As discussed above, the outer rotor 32A functions concurrently as one of the rotors in the clutch motor 30A and as the rotor of the assist motor 40A, thereby effectively reducing the size and weight of the whole power output apparatus 20A.

Fig. 12 schematically illustrates an essential part of another power output apparatus 20B as a second embodiment of the present invention. The power output apparatus 20B of Fig. 11 has a similar structure to that of the power output apparatus 20 of Fig. 1, except that the assist motor 40 is attached to the crankshaft 56 placed between the engine 50 and the clutch motor 30. In the power output apparatus 20B of the second embodiment, like numerals and symbols denote like elements as those of the power output apparatus 20 of Fig. 1. The symbols used in the description have like meanings unless otherwise specified.

55 The following describes the essential operation of the power output apparatus 20B shown in Fig. 12. By way of example, it is assumed that the engine 50 is driven with a torque Te and at a revolving speed Ne. When a torque Ta is added to the crankshaft 56 by the assist motor 40 linked with the crankshaft 56, the sum of the torques (Te+Ta) consequently acts on the crankshaft 56. When the clutch motor 30 is controlled to produce the torque Tc equal to the sum of the torques (Te+Ta), the torque Tc (=Te+Ta) is transmitted to the drive shaft 22.

When the revolving speed Ne of the engine 50 is greater than the revolving speed Nd of the drive shaft 22, the clutch motor 30 regenerates electric power based on the revolving speed difference Nc between the revolving speed Ne of the engine 50 and the revolving speed Nd of the drive shaft 22. The regenerated power is supplied to the assist motor 40 via the power lines P1 and P2 and the second driving circuit 92 to activate the assist motor 40. Provided that the torque Ta of the assist motor 40 is substantially equivalent to the electric power regenerated by the clutch motor 30,

5 the torque fall of the assist motor 40 is substantially equivalent to the electric power regenerated by the data motor of free torque conversion is allowed for the energy output from the engine 50 within a range holding the relationship of Equation (11) given below. Since the relationship of Equation (11) represents the ideal state with an efficiency of 100%, (TcxNd) is a little smaller than (TexNe) in the actual state.

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Te x Ne = Tc x Nd(11)

Referring to Fig. 4, under the condition that the crankshaft 56 rotates with the torque T1 and at the revolving speed N1, the energy corresponding to the sum of the regions G1+G3 is regenerated by the clutch motor 30 and supplied to the assist motor 40. The assist motor 40 converts the received energy in the sum of the regions G1+G3 to the energy corresponding to the sum of the regions G2+G3 and transmits the converted energy to the crankshaft 56.

- 15 corresponding to the sum of the regions G2+G3 and transmits the converted energy to the Gamstan 30. When the revolving speed Ne of the engine 50 is smaller than the revolving speed Nd of the drive shaft 22, the clutch motor 30 works as a normal motor. In the clutch motor 30, the inner rotor 34 rotates relative to the outer rotor 32 in the direction of rotation of the drive shaft 22 at a revolving speed defined by the absolute value of the revolving speed difference Nc (=Ne-Nd). Provided that the torque Ta of the assist motor 40 is set to a negative value, which enables the clutch the clutch the clutch the clutch the clutch the clutch will be absolute to the outer rotor 30 will be absolute value.
- 20 assist motor 40 to regenerate electric power substantially equivalent to the electrical energy consumed by the clutch motor 30, free torque conversion is also allowed for the energy output from the engine 50 within the range holding the relationship of Equation (11) given above.

Referring to Fig. 4, under the condition that the crankshaft 56 rotates with the torque T2 and at the revolving speed N2, the energy corresponding to the region G2 is regenerated by the assist motor 40 and consumed by the clutch motor

- 30 as the energy corresponding to the region G1. The control procedure of the second embodiment discussed above follows the torque control routine shown in the flowchart of Fig. 13. When the program enters the torque control routine, the control CPU 90 of the controller 80 first executes the processing of steps S200 through S208, which is identical with that of steps S100 through S104 in the flowchart of Fig. 5. The control CPU 90 reads the revolving speed Nd of the drive shaft 22 at step S200 and the accel-
- 30 erator pedal position AP at step S202, and calculates the output torque command value Td* from the input accelerator pedal position AP at step S204. The control CPU 90 then computes the energy Pd to be output from the drive shaft 22 based on the calculated output torque command value Td* and the input revolving speed Nd of the drive shaft 22 at step S206, and sets the target engine torque Te* and the target engine speed Ne* of the engine 50 at step S208.
- At subsequent step S210, the control CPU 90 computes the torque command value Ta* of the assist motor 40 according to Equation (12) given as:

$$Ta^* = Ksc x (Td^*-Te^*)$$
 (12)

At step S212, the torque command value Tc* of the clutch motor 30 is calculated from the torque command value Ta* of the assist motor 40 thus obtained according to Equation (13) expressed as:

$$Tc^* = Te^* + Ta^*$$
 (13)

The control CPU 90 controls the clutch motor 30 at step S214, the assist motor 40 at step S216, and the engine 50 at step S217 based on the torque command values Ta* and Tc*, the target engine torque Te*, and the target engine speed Ne* thus obtained. The concrete procedure of the clutch motor control (step S214) is identical with that described above according to the flowchart of Fig. 6, whereas the concrete procedure of the engine control (step S217) is identical with that of the first embodiment discussed above. The assist motor control executed at step S216 essentially follows the processing of steps S192 through S196 in the assist motor control routine of Fig. 10, except that the rotational angle 60

50 Ge of the crankshaft 56 of the engine 50 measured with the resolver 39 is processed in place of the total shaft and of the drive shaft 22. This modification is ascribed to the position of the assist motor 40, which is attached to the crankshaft 56.

The power output apparatus 20B of the second embodiment can effectively control charge and discharge of the battery 94. The vehicle may be driven only by the power stored in the battery 94 while operation of the engine 50 stops.

⁵⁵ The following describes the procedure of terminating operation of the engine 50 and driving the vehicle with the power discharged from the battery 94, based on an engine-stop time torque control routine of the second embodiment shown in the flowchart of Fig. 14. Like the similar routine of the first embodiment, the engine stop-time torque control routine of Fig. 14 is executed repeatedly at predetermined time intervals, in place of the torque control routine of Fig. 13, when the controller 80 receives a battery discharge signal representing that the residual capacity BRM of the battery 94

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becomes equal to or greater than the discharge-initiating value BH or a clear instruction from the driver as a stop signal to stop operation of the engine 50.

When the program enters the engine stop-time torque control routine, the control CPU 90 first receives data of accelerator pedal position AP from the accelerator position sensor 65 at step S220 and computes the output torque command value Td* corresponding to the input accelerator pedal position AP at step S222. The output energy Pd of the engine 50 is compared with a threshold value Pdref at step S224. The threshold value Pdref is set to be a little greater than the output energy Pd of the engine 50 at an idle. When this routine is activated for the first time in response to the stop signal to stop operation of the engine 50, the output energy Pd is generally greater than the threshold value Pdref since the vehicle is driven by the power output from the engine 50.

When the output energy Pd is greater than the threshold value Pdrefat step S224, the program proceeds to step 10 S226 at which the control CPU 90 subtracts the subtraction amount ∆Pd from the output energy Pd set in the previous cycle of this routine to determine a new output energy Pd. At subsequent step S228, the control CPU 90 sets a target engine torque Te* and a target engine speed Ne* of the engine 50 by considering the efficiency of the engine 50 and other conditions according to Equation (14) given below:

$$Pd = Te^* \times Ne^*$$
(14)

It is preferable that the target engine torque Te* and the target engine speed Ne* are set to gradually attain the idling state of the engine 50. The torque command value Ta* of the assist motor 40 is computed at step S230 according to Equation (15) given below:

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whereas the torque command value Tc* of the clutch motor 30 is set equal to the output torque command value Td* at step S232.

The control CPU 90 executes control of the clutch motor 30 (step S234), control of the assist motor 40 (step S236). and control of the engine 50 (at step S238), which are identical with the processing executed at step S214 through S217 in the torque control routine of Fig. 13.

The repeated execution of this routine makes the target engine speed Ne* of the engine 50 equal to or less than the revolving speed Nd of the drive shaft 22. Under such conditions, the clutch motor 30 is controlled with the power 30 stored in the battery 94 to attain the revolving speed (Nd-Ne) at the torque command value Tc*. Power regenerated by the clutch motor 30 is not sufficient for PWM control of the assist motor 40 to give voltages corresponding to the preset torgue command value Ta*. The deficiency is supplied by the power stored in the battery 94.

Irrespective of the decrease in output energy Pd of the engine 50, the torque output to the drive shaft 22 as a result of the torque control becomes equal to the output torque command value Td*, which depends upon the accelerator 35 pedal position AP. As long as the accelerator pedal position AP is kept unchanged, the repeated execution of this routine does not vary the torque output to the drive shaft 22.

As the engine stop-time torque control routine is repeatedly executed, the output energy Pd of the engine 50 becomes equal to or less than the threshold value Pdref at step S224. Under such conditions, the engine 50 is kept sub-

- stantially at an idle. When the program recognizes this state, the control CPU 90 sets the target engine torque Te* and 40 the target engine speed Ne* of the engine 50 equal to zero at step S240, sets the torque command value Ta* of the assist motor 40 equal to the output torque command value Td* at step S242, and sets the torque command value Tc* of the clutch motor 30 equal to the output torque command value Td* at step S244. This is followed by the control of the clutch motor 30 (step S234), the assist motor 40 (step S236), and the engine 50 (step S238). The procedure of engine
- stop-time torque control terminates operation of the engine 50 and enables the vehicle to be driven by the torque Tc of 45 the clutch motor 30, which is generated by the power discharged from the battery 94. The assist motor 40 receives the reaction force of the torque command value Tc* output from the clutch motor 30 to the drive shaft 22. When the engine 50 stops operation, the revolving speed Ne of the engine 50 becomes equal to zero and a constant current, which can generate a torque against the torque command value Tc*, flows through the three-phase coils of the assist motor 40. The crankshaft 56 is accordingly electromagnetically-locked by the assist motor 40. 50

As discussed above, the power output apparatus 20B of the second embodiment can stop operation of the engine 50 without varying the output torque to the drive shaft 22. Namely the structure of the second embodiment prevents the unexpected variation in torque output to the drive shaft 22 and ensures a good ride. The fixed output torque to the drive shaft 22 effectively prevents undesirable vibrations of the vehicle.

In the power output apparatus 20B of the second embodiment, the engine stop-time torque control routine of Fig. 55 14 is repeatedly executed when the controller 80 receives a battery discharge signal representing that the residual capacity BRM of the battery 94 becomes equal to or greater than the discharge-initiating value BH or a clear instruction on from the driver as a stop signal to stop operation of the engine 50. Alternatively, the same routine may be executed repeatedly when the battery discharge signal or the clear instruction from the driver is input as an energy decrease signal representing that the output energy Pd of the engine 50 has decreased. In the latter case, at step S224 in the flowchart of Fig. 14, the output energy Pd of the engine 50 is compared with a target output energy Pd* of the engine 50, instead of with the threshold value Pdref. When the output energy Pd is greater than the target output energy Pd*, the program executes the processing at steps S226 through S238. When the output energy Pd becomes equal to the target output energy Pd*, on the other hand, the program executes steps S230 through S238. This structure can decrease the

output energy Pd , on the other hand, the program executes steps 3230 through 3238. This attucture can decrease output energy Pd of the engine 50 without varying the output torque to the drive shaft 22.

In the power output apparatus 20B of Fig. 12 given as the second embodiment discussed above, the assist motor 40 is attached to the crankshaft 56 placed between the engine 50 and the clutch motor 30. Like another power output apparatus 20C illustrated in Fig. 15, however, the engine 50 may be interposed between the clutch motor 30 and the assist motor 40, both of which are linked with the crankshaft 56.

In the power output apparatus 20B of Fig. 12, the clutch motor 30 and the assist motor 40 are separately attached to the different positions of the crankshaft 56. Like a power output apparatus 20D shown in Fig. 16, however, the clutch motor and the assist motor may integrally be joined with each other. A clutch motor 30D of the power output apparatus 20D includes an outer rotor 32D connecting with the crankshaft 56 and an inner rotor 34 linked with the drive shaft 22.

- 15 Three-phase coils 36 are attached to the inner rotor 34, and permanent magnets 35D are set on the outer rotor 32D in such a manner that the outer surface and the inner surface thereof have different magnetic poles. An assist motor 40D includes the outer rotor 32D of the clutch motor 30D and a stator 43 with three-phase coils 44 mounted thereon. In this structure, the outer rotor 32D of the clutch motor 30D also works as a rotor of the assist motor 40D.
- In the power output apparatus 20D, the voltage applied to the three-phase coils 36 on the inner rotor 34 is controlled against the inner-surface magnetic pole of the permanent magnets 35D set on the outer rotor 32D. This allows the clutch motor 30D to work in the same manner as the clutch motor 30 of the power output apparatus 20B shown in Fig. 12. The voltage applied to the three-phase coils 44 on the stator 43 is controlled against the outer-surface magnetic pole of the permanent magnets 35D set on the outer rotor 32D. This allows the assist motor 40D to work in the same manner as the assist motor 40 of the power output apparatus 20B. The torque control routine of Fig. 13 and the engine
- 25 stop-time torque control routine of Fig. 14 are also applicable to the power output apparatus 20D shown in Fig. 16, which accordingly implements the same operations and exerts the same effects as those of the power output apparatus 20B shown in Fig. 12.

Like the power output apparatus 20A shown in Fig. 11, in the power output apparatus 20D of Fig. 16, the outer rotor 32D functions concurrently as one of the rotors in the clutch motor 30D and as the rotor of the assist motor 40D, thereby effectively reducing the size and weight of the whole power output apparatus 20D.

There may be many other modifications, alternations, and changes without departing from the scope or spirit of essential characteristics of the invention. It is thus clearly understood that the above embodiments are only illustrative and not restrictive in any sense.

The gasoline engine driven by means of gasoline is used as the engine 50 in the above power output apparatuses. The principle of the invention is, however, applicable to other internal combustion engines and external combustion

engines, such as Diesel engines, turbine engines, and jet engines. Permanent magnet (PM)-type synchronous motors are used for the clutch motor 30 and the assist motor 40 in the power output apparatuses described above. Other motors such as variable reluctance (VR)-type synchronous motors, vernier motors, d.c. motors, induction motors, superconducting motors, and stepping motors may be used for the regen-

- 40 erative operation and the power operation.
 - The rotary transformer 38 used as means for transmitting electric power to the clutch motor 30 may be replaced by a slip ring-brush contact, a slip ring-mercury contact, a semiconductor coupling of magnetic energy, or the like.

In the above power output apparatuses, transistor inverters are used for the first and the second driving circuits 91 and 92. Other examples applicable to the driving circuits 91 and 92 include IGBT (insulated gate bipolar mode transistor) inverters, thyristor inverters, voltage PWM (pulse width modulation) inverters, square-wave inverters (voltage invert-

45 tor) inverters, thyristor inverters, voltage PWM (pulse width modulation) inverters, square-wave inverters (voltage inverters) ers and current inverters), and resonance inverters.

The battery 94 may include Pb cells, NiMH cells, Li cells, or the like cells. A capacitor may be used in place of the battery 94.

Although the power output apparatus is mounted on the vehicle in the above embodiments, it may be mounted on other transportation means like ships and airplanes as well as a variety of industrial machines.

The scope and spirit of the present invention are limited only by the terms of the appended claims.

Claims

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55 1. A power output apparatus for outputting power to a drive shaft, said power output apparatus comprising:

an engine having an output shaft; engine driving means for driving said engine;

a first motor comprising a first rotor connected with said output shaft of said engine and a second rotor connected with said drive shaft, said second rotor being coaxial to and rotatable relative to said first rotor, whereby power is transmitted between said output shaft of said engine and said drive shaft via an electromagnetic connection of said first rotor and said second rotor;

a first motor-driving circuit for controlling degree of electromagnetic connection of said first rotor and said second rotor in said first motor and regulating rotation of said second rotor relative to said first rotor; a second motor connected with said drive shaft;

a second motor-driving circuit for driving and controlling said second motor;

a storage battery being charged with power regenerated by said first motor via said first motor driving circuit, being charged with power regenerated by said second motor via said second motor-driving circuit, discharging power required to drive said first motor via said first motor-driving circuit, and discharging power required to drive said second motor-driving circuit;

power decrease signal detection means for detecting power decrease signal to decrease power output from said engine;

- driving circuit control means for, when said power decrease signal detection means detects the power decrease signal, controlling said first motor-driving circuit in response to said signal to gradually decrease the degree of electromagnetic connection of said first rotor with said second rotor in said first motor and controlling said second motor-driving circuit to enable said second motor to use power stored in said storage battery and make up for a decrease in power transmitted by said first motor accompanied by the decrease in degree of electromagnetic connection; and
 - engine power decreasing means for controlling said engine driving means to decrease the power output from said engine with the decrease in the degree of electromagnetic connection of said first rotor with said second rotor accomplished by said driving circuit control means.
- 25 2. A power output apparatus in accordance with claim 1, wherein said power decrease signal detection means comprises means for detecting an engine stop signal to stop operation of said engine; and

wherein said engine power decreasing means comprises means for controlling said engine driving means to stop supply of fuel into said engine and terminate operation of said engine when said driving circuit control means releases the electromagnetic connection of said first rotor with said second rotor in said first motor.

3. A power output apparatus for outputting power to a drive shaft, said power output apparatus comprising:

an engine having an output shaft;

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engine driving means for driving said engine;

a complex motor comprising a first rotor connected with said output shaft of said engine, a second rotor connected with said drive shaft being coaxial to and rotatable relative to said first rotor, and a stator for rotating said second rotor, said first rotor and said second rotor constituting a first motor, said second rotor and said stator constituting a second motor;

a first motor-driving circuit for driving and controlling said first motor in said complex motor;

a second motor-driving circuit for driving and controlling said second motor in said complex motor; a storage battery being charged with power regenerated by said first motor via said first motor-driving circuit, being charged with power regenerated by said second motor via said second motor-driving circuit, discharging power required to drive said first motor via said first motor-driving circuit, and discharging power required to drive said second motor via said second motor-driving circuit;

power decrease signal detection means for detecting power decrease signal to decrease power output from said engine;

driving circuit control means for, when said power decrease signal detection means detects the power decrease signal, controlling said first motor-driving circuit in response to said signal to gradually decrease the degree of electromagnetic connection of said first rotor with said second rotor in said first motor and controlling

- 50 degree of electromagnetic connection of said first rotor with said second rotor in said first motor and controlling said second motor-driving circuit to enable said second motor to use power stored in said storage battery and make up for a decrease in power transmitted by said first motor accompanied by the decrease in degree of electromagnetic connection; and
- engine power decreasing means for controlling said engine driving means to decrease the power output from
 said engine with the decrease in the degree of electromagnetic connection of said first rotor with said second
 rotor accomplished by said driving circuit control means.

4. A power output apparatus in accordance with daim 3, wherein said power decrease signal detection means comprises means for detecting an engine stop signal to stop operation of said engine; and

wherein said engine power decreasing means comprises means for controlling said engine driving means to stop supply of fuel into said engine and terminate operation of said engine when said driving circuit control means releases the electromagnetic connection of said first rotor with said second rotor in said first motor.

5. A power output apparatus for outputting power to a drive shaft, said power output apparatus comprising: 5

an engine having an output shaft;

engine driving means for driving said engine;

a first motor comprising a first rotor connected with said output shaft of said engine and a second rotor connected with said drive shaft, said first motor being coaxial to and rotatable relative to said first rotor, whereby 10 power is transmitted between said output shaft of said engine and said drive shaft via an electromagnetic connection of said first rotor and said second rotor;

a first motor-driving circuit for controlling degree of electromagnetic connection of said first rotor and said second rotor in said first motor and regulating rotation of said second rotor relative to said first rotor;

a second motor connectied with the output shaft of said engine;

a second motor-driving circuit for driving and controlling said second motor; a storage battery being charged with power regenerated by said first motor via said first motor-driving circuit, being charged with power regenerated by said second motor via said second motor-driving circuit, discharging power required to drive said first motor via said first motor-driving circuit, and discharging power required to drive said second motor via said second motor-driving circuit;

power decrease signal detection means for detecting power decrease signal to decrease power output from said engine;

engine power decreasing means for, when said power decrease signal detection means detects the power decrease signal, controlling said engine driving means in response to said signal to gradually decrease the power output from said engine; and

driving circuit control means for controlling said first motor-driving circuit and said second motor-driving circuit to enable said first motor and said second motor to use power stored in said storage battery and make up for the decrease in power output from said engine accomplished by said engine power decreasing means.

- 6. A power output apparatus in accordance with claim 5; wherein said driving circuit control means comprises meane 30 for controlling said first motor-driving circuit to enable said first motor to make up for a decrease in revolving speed of the output shaft of said engine among the decrease in power output from said engine, and controlling said second motor-driving circuit to enable said second motor to make up for a decrease in torque among the decrease in power output from said engine.
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7. A power output apparatus in accordance with claim 6, wherein said power decrease signal detection means comprises meane for detecting an engine stop signal to stop operation of said engine; and

wherein said engine power decreasing means comprises meane for controlling said engine driving means to stop supply of fuel into said engine and terminate operation of said engine when the power output from said engine becomes equal to zero.

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 - 8. A power output apparatus for outputting power to a drive shaft, said power output apparatus comprising:

an engine having an output shaft;

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engine driving means for driving said engine;

a complex motor comprising a first rotor connected with said output shaft of said engine, a second rotor connected with said drive shaft being coaxial to and rotatable relative to said first rotor, and a stator for rotating said first rotor, said first rotor and said second rotor constituting a first motor, said first rotor and said stator constituting a second motor;

a first motor-driving circuit for driving and controlling said first motor in said complex motor; 50

- a second motor-driving circuit for driving and controlling said second motor in said complex motor;
- a storage battery being charged with power regenerated by said first motor via said first motor-driving circuit, being charged with power regenerated by said second motor via said second motor-driving circuit, discharging power required to drive said first motor via said first motor-driving circuit, and discharging power required to drive said second motor via said second motor-driving circuit;
- 55 power decrease signal detection means for detecting power decrease signal to decrease power output from said engine;

engine power decreasing means for, when said power decrease signal detection means detects the power decrease signal, controlling said engine driving means in response to said signal to gradually decrease the power output from said engine; and

driving circuit control means for controlling said first motor-driving circuit and said second motor-driving circuit to enable said first motor and said second motor to use power stored in said storage battery and make up for the decrease in power output from said engine accomplished by said engine power decreasing means.

9. A power output apparatus in accordance with claim 8, wherein said driving circuit control means comprises means for controlling said first motor-driving circuit to enable said first motor to make up for a decrease in revolving speed of the output shaft of said engine among the decrease in power output from said engine, and controlling said second motor-driving circuit to enable said second motor to make up for a decrease in torque among the decrease in power output from said engine.

10. A power output apparatus in accordance with claim 9, wherein said power decrease signal detection means comprises means for detecting an engine stop signal to stop operation of said engine; and

wherein said engine power decreasing means comprises means for controlling said engine driving means to stop supply of fuel into said engine and terminate operation of said engine when the power output from said engine becomes equal to zero.

20 11. A method of controlling a power output apparatus for outputting power to a drive shaft, said method comprising the steps of:

(a) providing an engine having an output shaft; engine driving means for driving said engine; a first motor comprising a first rotor connected with said output shaft of said engine and a second rotor connected with said drive shaft, said first motor being coaxial to and rotatable relative to said first rotor, whereby power is transmitted between said output shaft of said engine and said drive shaft via an electromagnetic connection of said first rotor and said second rotor; a second motor connected with said drive shaft via an electromagnetic connection of said first rotor and said second rotor; a second motor connected with said drive shaft; and a storage battery being charged with power regenerated by said first motor, being charged with power regenerated by said second motor; discharging power required to drive said first motor, and discharging power required to drive said second motor;

(b) detecting power decrease signal to decrease power output from said engine;

(c) controlling said first motor in response to the power decrease signal, to gradually decrease the degree of electromagnetic connection of said first rotor with said second rotor in said first motor;

(d) controlling said second motor to enable said second motor to use power stored in said storage battery and make up for a decrease in power transmitted by said first motor accompanied by the decrease in degree of electromagnetic connection; and

(e) controlling said engine driving means to decrease the power output from said engine with the decrease in degree of electromagnetic connection of said first rotor with said second rotor accomplished in said step (c).

40 12. A method in accordance with claim 11, wherein the power decrease signal detected represents an engine stop signal to stop operation of said engine,

said step (e) further comprising the step of controlling said engine driving means to stop supply of fuel into said engine and terminate operation of said engine when the electromagnetic connection of said first rotor with said second rotor in said first motor has been decreased to a release position in response to the engine stop signal.

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- 13. A method of controlling a power output apparatus for outputting power to a drive shaft, said method comprising the steps of:
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(a) providing an engine having an output shaft; engine driving means for driving said engine; a first motor comprising a first rotor connected with said output shaft of said engine and a second rotor connected with said drive shaft, said second rotor being coaxial to and rotatable relative to said first rotor, whereby power is transmitted between said output shaft of said engine and said drive shaft via an electromagnetic connection of said first rotor and said second rotor; a second motor connected with the output shaft of said engine; and a storage battery being charged with power regenerated by said first motor, being charged with power regenerated by said first motor, and discharging power required to drive said first motor, and discharging power required to drive said first motor.

(b) detecting power decrease signal to decrease power output from said engine;

(c) controlling said engine driving means in response to the power decrease signal, to gradually decrease the power output from said engine; and

(d) controlling said first motor and said second motor to enable said first motor and said second motor to use power stored in said storage battery and make up for the decrease in power output from said engine accomplished in said step (c).

5 14. A method in accordance with claim 13, wherein said step (d) further comprises the steps of:

(e) controlling said first motor to enable said first motor to make up for a decrease in revolving speed of the output shaft of said engine among the decrease in power output from said engine; and (f) controlling said second motor to enable said second motor to make up for a decrease in torque among the decrease in power output from said engine.

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Fig.1



Fig. 2



Fig. 3

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REVOLVING SPEED N --->

Fig. 5

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Fig. 6

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Fig. 7

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Fig. 10



Fig. 13

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Fig. 11



Fig. 12



Fig. 14



Fig. 15



Fig. 16





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European Patent Office

EUROPEAN SEARCH REPORT

Application Number EP 96 10 8009 •

1	DOCUMENTS CONSID	ERED TO BE RELEVANT			
Category	Citation of document with in of relevant passa	dication, where appropriate, iges	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.CI.6)	
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Place of search Date of completion of the search				Examiner	
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C X:par Y:par doc A:tec O:nor	ATEGORY OF CITED DOCUMENTS ticularly relevant if taken alone ticularly relevant if combined with and unrent of the same category hnological background n-written disclosure	T : theory or princip E : earlier patent do after the filing da D : document cited L : document offer & member of the s	T : theory or principle underlying the Invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document		



(54) Power output apparatus, engine controller, and methods of controlling power output apparatus and engine

A power output apparatus 110 includes a plan-(57) etary gear 120 having a planetary carrier, a sun gear, and a ring gear, an engine 150 having a crankshaft 156 linked with the planetary carrier, a first motor MG1 attached to the sun gear, and a second motor MG2 attached to the ring gear. In response to an engine operation stop instruction, the power output apparatus 110 stops a fuel injection into the engine 150 and controls the first motor MG1, in order to enable a torque acting in reverse of the rotation of the grankshaft 156 to be output to the crankshaft 156 via the planetary gear 120 and a carrier shaft 127 until the revolving speed of the engine 150 becomes close to zero. This structure allows the revolving speed of the engine 150 to quickly approach to zero.

MO2 / 1201 29 / MG1 / F6 / 150

Fig. 1

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Description

1.Field of the Invention

- 5 The present invention relates to an engine controller, a power output apparatus, and methods of controlling an engine and the power output apparatus. More specifically the present invention pertains to a technique of stopping the operation of an engine in a system including the engine for outputting power through combustion of a fuel and a motor connected to an output shaft of the engine via a damper as well as to a technique of stopping the operation of an engine in a power output apparatus for outputting power to a drive shaft.
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2. Description of the Related Art

Known power output apparatuses for carrying out torque conversion of power output from an engine and outputting the converted power to a drive shaft include a combination of a fluid-based torque converter with a transmission. In such a power output apparatus, the torque converter is disposed between an output shaft of the engine and a rotating shaft linked with the transmission, and transmits the power between the rotating shaft and the output shaft through a flow of the sealed fluid. Since the torque converter transmits the power through a flow of the fluid, there is a slip between the output shaft and the rotating shaft, which leads to an energy loss corresponding to the slip. The energy loss is expressed as the product of the revolving speed difference between the rotating shaft and the output shaft and the torque transmitted to the output shaft, and is consumed as heat.

In a vehicle with such a power output apparatus mounted thereon as its power source, at the time when there is a large slip between the rotating shaft and the output shaft, that is, when a significantly large power is required, for example, at the time of starting the vehicle or running the vehicle on an upward slope at a low speed, a large energy loss in the torque converter undesirably lowers the energy efficiency. Even in a stationary driving state, the efficiency of power transmission by the torque converter is not 100%, and the fuel consumption rate in the conventional power output appa-

ratus is thereby lower than that in a manual transmission.

In order to solve such problems, the applicants have proposed a system that does not include the fluid-based torque converter but has an engine, a planetary gear unit as three shaft-type power input/output means, a generator, a motor, and a battery and outputs the power from the motor to the drive shaft by utilizing the power output from the engine or electric power stored in the battery (JAPANESE PATENT LAYING-OPEN GAZETTE No. 50-30223). In this

- 30 engine or electric power stored in the battery (JAPANESE PATENT LAYING-OPEN GAZETTE No. 50-30223). In this reference, however, there is no description of the control procedure when the operation of the engine is stopped. In this power output apparatus, the output shaft of the engine and the rotating shaft of the motor are mechanically linked with each other by the three shaft-type power input/output means, and thus mechanically constitute one vibrating system. When the engine is an internal combustion engine, for example, a torque variation due to a gas explosion or or other by the three shaft-type power input/output means.
- reciprocating motions of the piston in the internal combustion engine causes torsional vibrations on the output shaft of the internal combustion engine and the rotating shaft of the motor. When the natural frequency of the shaft coincides with the forcible frequency, a resonance occurs. This may result in a foreign noise from the three shaft-type power input/output means and even in a fatigue destruction of the shaft in some cases. Such a resonance occurs in many cases at a revolving speed lower than the minimum of an operable revolving speed range of the engine, although it depends upon the type of the engine and the structure of the three shaft-type power input/output means.
- depends upon the type of the engine and the structure of the three shart-type power input/output means. The resonance of the torsional vibrations that may occur in the system at the time of stopping the operation of the engine is observed not only in the power output apparatus but in any driving system, wherein the output shaft of the engine and the rotating shaft of the motor are mechanically linked with each other. The primary countermeasure against these troubles is that the output shaft of the engine and the rotating shaft of the motor are mechanically linked with each
- 45 other via a damper. The dampers having a significant effect on reduction of the amplitude of the torsional vibrations, however, require a special damping mechanism. This increases the required number of parts and makes the damper undesirably bulky. The small-sized simply-structured dampers, on the other hand, have little effects.

The motor is generally under the PI control. In the procedure of outputting a torque from the motor to the output shaft of the engine and thereby positively stopping the operation of the engine, the I term (integral term) may result in undershooting the output shaft of the engine, which causes a vibration of the whole driving system. When the driving system is mounted, for example, on a vehicle, the vibration due to undershooting is transmitted to the vehicle body and makes the driver uncomfortable.

SUMMARY OF THE INVENTION

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One object of the present invention is to provide a power output apparatus for outputting power from an engine to a drive shaft with a high efficiency, as well as a method of controlling such a power output apparatus.

Another object of the present invention is to provide a control technique of stopping the operation of an engine in a

power output apparatus, which includes the engine, three shaft-type power input/output means, and two motors.

Still another object of the invention is to provide a power output apparatus which can prevent a resonance of torsional vibrations that may occur in the system when the operation of the engine is stopped, as well as to provide a method of controlling such a power output apparatus.

- In the process of applying a torque from the motor to the output shaft of the engine to stop the operation of the engine, the control procedure of the motor may cause the revolving speed of the output shaft of the engine to undershoot and become smaller than zero. This may result in undesirable vibrations of the whole power output apparatus. In case that the power output apparatus is mounted on a vehicle, for example, the vibrations due to the undershoot are transmitted to the vehicle body and makes the driver uncomfortable.
- 10 This problem, that is, the resonance of torsional vibrations that may occur in the system in the course of stopping the operation of the engine, is not restricted to the power output apparatus, but arises in any driving system wherein the output shaft of the engine and the rotating shaft of the motor are mechanically connected to each other. The primary countermeasure against this problem is that the output shaft of the engine and the rotating shaft of the amplitude mechanically linked with each other via a damper. The dampers having a significant effect on reduction of the amplitude
- 15 of the torsional vibrations, however, require a special damping mechanism. This increases the required number of parts and makes the damper undesirably bulky. The small-sized simply-structured dampers, on the other hand, have little effects.

This problem is found not only in the structure that directly outputs power but in the structure of series hybrid that has a motor and a generator directly connected to each other and obtains a torque by the motor driven by means of the electric power generated by the generator while the vehicle is on a run.

SUMMARY OF THE INVENTION

One object of the present invention is thus to provide a power output apparatus that prevents resonance of torsional vibrations which may occur in a system in the course of stopping the operation of an engine, as well as a method of controlling such a power output apparatus.

Another object of the present invention is accordingly to reduce vibrations that may occur in the course of stopping the operation of an engine.

Still another object of the present invention is thus to provide an engine controller that prevents resonance of torsional vibrations which may occur in a system in the course of stopping the operation of an engine, irrespective of the type of a damper, as well as a method of controlling the engine.

At least part of the above and the other related objects is realized by a power output apparatus for outputting power to a drive shaft, which includes: an engine having an output shaft; a first motor having a rotating shaft and inputting and outputting power to and from the rotating shaft; a second motor inputting and outputting power to and from the drive

- 35 shaft; three shaft-type power input/output means having three shafts respectively linked with the drive shaft, the output shaft, and the rotating shaft, the three shaft-type power input/output means inputting and outputting power to and from a residual one shaft, based on predetermined powers input to and output from any two shafts among the three shafts; fuel stop instruction means for giving an instruction to stop fuel supply to the engine when a condition of stopping operation of the engine is fulfilled; and stop-time control means for causing a torque to be applied to the output shaft of the
- 40 engine and thereby restricting a deceleration of revolving speed of the output shaft to a predetermined range in response to the instruction to stop the fuel supply to the engine, so as to implement a stop-time control for stopping the operation of the engine.

The present invention is also directed to a method of controlling such a power output apparatus. The method controls the power output apparatus, which includes: an engine having an output shaft; a first motor having a rotating shaft

- 45 and inputting and outputting power to and from the rotating shaft; a second motor inputting and outputting power to and from the drive shaft; and three shaft-type power input/output means having three shafts respectively linked with the drive shaft, the output shaft, and the rotating shaft, the three shaft-type power input/output means inputting and outputting power to and from a residual one shaft, based on predetermined powers input to and output from any two shafts among the three shafts. The method includes the steps of:
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giving an instruction to stop fuel supply to the engine when a condition of stopping operation of the engine is fulfilled; and

causing a torque to be applied to the output shaft of the engine and thereby restricting a deceleration of revolving speed of the output shaft to a predetermined range in response to the instruction to stop the fuel supply to the engine, so as to implement a stop-time control for stopping the operation of the engine.

When the condition to stop the operation of the engine is fulfilled, the power output apparatus of the present invention gives an instruction to stop fuel supply to the engine and carries out the stop-time control. The stop-time control

applies a torque to the output shaft of the engine and thereby restricts the deceleration of the revolving speed of the output shaft to a predetermined range, so as to stop the operation of the engine. The torque may be applied from either the first motor or the second motor to the output shaft of the engine.

This procedure restricts the deceleration of the revolving speed of the output shaft to a predetermined range and enables the revolving speed of the output shaft to quickly pass through a range of torsional vibrations. This structure also saves the consumption of electric power by the motor.

A variety of structures may be applied to the stop-time control. One available structure carries out open-loop control of the torque applied to the output shaft. In this case, the power output apparatus further includes target torque storage means for determining a time-based variation in target value of the torque applied to the output shaft of the engine, based on a behavior at the time of stopping the operation of the engine. The stop-time control means has means for

10 based on a behavior at the time of stopping the operation of the engine. The stop-time control means has means for driving the first motor, as the stop-time control, to apply a torque corresponding to the target value to the output shaft of the engine along a time course after the stop of the engine via the three shaft-type power input/output means. This structure does not carry out the feedback control based on the revolving speed of the output shaft and accord-

ingly reduces the variation in torque on the drive shaft without causing a variation in torque due to the state of the power output apparatus or an external disturbance. Even when the revolving speed of the output shaft is significantly different from a target revolving speed (generally equal to zero under the condition of the vehicle at a stop), this structure does

not execute the feedback control based on the revolving speed difference to output a large torque and thus effectively saves the consumption of electric power.

In order to optimize such open-loop control, the power output apparatus may further include: deceleration computing means for computing the deceleration of revolving speed of the output shaft during the course of the stop-time control; learning means for varying a learnt value according to the deceleration computed by the deceleration computing means and storing the learnt value; and deceleration range determination means for determining the predetermined range in the stop-time control carried out by the stop-time control means, based on the learnt value stored by the learning means. This structure learns the range of deceleration and thereby realizes the preferable control.

In accordance with another possible application, the power output apparatus further includes revolving speed detection means for measuring the revolving speed of the output shaft, and the stop-time control means has means for driving the first motor, as the stop-time control, in order to enable the revolving speed of the output shaft measured by the revolving speed detection means to approach a predetermined value via a predetermined pathway. The predetermined pathway represents a time course of revolving speed of the output shaft of the engine after the stop of fuel supply to the engine.

In response to the instruction to stop the operation of the engine, the power output apparatus of this structure enables the revolving speed of the output shaft of the engine to approach a predetermined value via a predetermined pathway. The revolving speed of the output shaft of the engine can be made to reach the predetermined value within a short time or within a relatively long time by regulating the predetermined pathway. In case that the predetermined value is equal to zero, the rotation of the output shaft of the engine can be stopped quickly or gently.

- 35 equal to zero, the rotation of the output shaft of the engine can be stopped quickly or gently. In the power output apparatus of this structure, the stop-time control may drive the first motor to apply a torque in reverse of the rotation of the output shaft via the three shaft-type power input/output means to the output shaft, until the revolving speed of the output shaft measured by the revolving speed detection means becomes coincident with the predetermined value. This structure enables the revolving speed of the output shaft of the prede-
- 40 termined value more quickly. When a specific revolving speed range that causes a resonance of a torsional vibration exists between the predetermined value and the revolving speed of the output shaft of the engine at the time when the instruction to stop the operation of the engine is given, the structure allows the revolving speed of the output shaft of the engine to swiftly pass through this specific range and thereby effectively prevents a resonance.
- In the power output apparatus of this structure, as part of the stop-time control, the first motor may be driven to apply a predetermined torque in the direction of rotation of the output shaft via the three shaft-type power input/output means to the output shaft, when the revolving speed of the output shaft measured by the revolving speed detection means decreases to a reference value, which is not greater than the predetermined value. This structure prevents the revolving speed of the engine from undershooting and reduces the possible vibration in the course of stopping the rotation of the output shaft.
- 50 A variety of techniques may be applied to determine the reference value. One possible structure computes the deceleration of revolving speed of the output shaft during the course of the stop-time control, and sets a larger value to the reference value against a greater absolute value of the deceleration. The larger reference value for the greater deceleration effectively prevents the revolving speed of the output shaft from undershooting. Another possible structure determines the magnitude of a braking force applied to the drive shaft during the course of the stop-time control, and
- 55 sets a larger value to the reference value when the braking force detection means determines that the braking force has a large magnitude. During application of the braking force, it can be assumed that a large force is applied to stop the engine. The larger reference value accordingly prevents the revolving speed of the output shaft from undershooting.

In the power output apparatus of the present invention, the stop-time control means may drive the first motor to

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make the power input to and output from the rotating shaft equal to zero. The first motor does not consume any electric power, so that this structure improves the energy efficiency of the whole power output apparatus. Since the first motor does not forcibly change the driving state of the output shaft of the engine, the torque shock due to an operation stop of the engine can be effectively reduced. The engine and the first motor are stably kept in the driving state having the least sum of the energies consumed thereby (for example, the frictional work).

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In the power output apparatus of the present invention, the predetermined value may be a revolving speed that is lower than a resonance range of torsional vibrations in a system including the output shaft and the three shaft-type power input/output means. This structure effectively prevents torsional vibrations.

In accordance with another preferable structure, the second motor is driven to continue power input and output to and from the drive shaft, when the instruction to stop the operation of the engine is given in the course of continuous power input and output to and from the drive shaft. This structure enables the operation of the engine to be stopped while the power is continuously input to and output from the drive shaft. The input and output of the power to and from the drive shaft is implemented by the second motor.

The present invention is also directed to an engine controller having an engine for outputting power through combustion of a fuel and a motor connected to an output shaft of the engine via a damper. The engine controller controls operation and stop of the engine and includes: fuel stop means for stopping fuel supply to the engine when a condition to stop the operation of the engine is fulfilled; and stop-time control means for causing a torque to be applied to the output shaft of the engine and thereby restricting a deceleration of revolving speed of the output shaft to a predetermined range in response to the stop of fuel supply to the engine, so as to implement a stop-time control for stopping the operation of the engine.

The present invention is further directed to a method of controlling stop of an engine, which outputs power through combustion of a fuel and has an output shaft connected to a motor via a damper. The method includes the steps of:

stopping fuel supply to the engine when a condition to stop operation of the engine is fulfilled; and causing a torque to be applied to the output shaft of the engine and thereby restricting a deceleration of revolving speed of the output shaft to a predetermined range in response to the stop of fuel supply to the engine, so as to implement a stop-time control for stopping the operation of the engine.

The engine controller and the corresponding method of the present invention controls stop of the engine that has an output shaft connected to a motor via a damper, and reduces the torsional vibrations that may occur on the output shaft of the engine connected to the motor via the damper. When the condition to stop the operation of the engine is fulfilled, the engine controller stops the fuel supply to the engine and applies a torque to the output shaft of the engine, thereby restricting the deceleration of the revolving speed of the output shaft to a predetermined range and stopping the operation of the engine. The torsional vibrations on the output shaft to the predetermined range thus effectively

reduces the torsional vibrations.

A variety of structures may be applied to the stop-time control that restricts the deceleration of the revolving speed of the output shaft to a predetermined range. One available structure carries out open-loop control that specifies a variation in target value of the torque applied to the output shaft along the time axis. In this case, the engine controller fur-

- 40 ther includes target torque storage means for determining a time-based variation in target value of the torque applied to the output shaft of the engine, based on a behavior at the time of stopping the operation of the engine. The stop-time control means has means for driving the motor, as the stop-time control, to apply a torque corresponding to the target value to the output shaft of the engine along a time course after the stop of the engine.
- This structure does not carry out the feedback control based on the revolving speed of the output shaft and accordingly does not vary the torque applied to the output shaft by an external disturbance. Even when the revolving speed of the output shaft is significantly different from a target revolving speed (generally equal to zero under the condition of the vehicle at a stop), this structure does not execute the feedback control based on the revolving speed difference to output a large torque and thus effectively saves the consumption of electric power.
- In order to optimize such open-loop control, the engine controller may further include: deceleration computing means for computing the deceleration of revolving speed of the output shaft during the course of the stop-time control; learning means for varying a learnt value according to the deceleration computed by the deceleration computing means and storing the learnt value; and deceleration range determination means for determining the predetermined range in the stop-time control carried out by the stop-time control means, based on the learnt value stored by the learning means. This structure learns the range of deceleration and thereby realizes the preferable control.
- In accordance with another possible application, the engine controller further includes revolving speed detection means for measuring the revolving speed of the output shaft, and the stop-time control means has means for driving the motor, as the stop-time control, in order to enable the revolving speed of the output shaft measured by the revolving speed detection means to approach a predetermined value via a predetermined pathway. The predetermined pathway

represents a time course of revolving speed of the output shaft of the engine after the stop of fuel supply to the engine.

In response to the instruction to stop the operation of the engine, the engine controller of this structure enables the revolving speed of the output shaft of the engine to approach a predetermined value via a predetermined pathway. The revolving speed of the output shaft of the engine can be made to reach the predetermined value within a short time or within a relatively long time by regulating the predetermined pathway. In any case, the deceleration is restricted to a pre-

within a relatively long time by regulating the predetermined pathway. In any case, the deceretation is resulted to a predetermined range that is out of a specific range causing torsional vibrations on the output shaft. In the engine controller of this structure, the stop-time control may drive the motor to apply a torque in reverse of

the rotation of the output shaft to the output shaft, until the revolving speed of the output shaft measured by the revolving speed detection means becomes coincident with the predetermined value. This structure enables the revolving speed

- 10 of the output shaft of the engine to approach the predetermined value more quickly. When a specific revolving speed range that causes a resonance of a torsional vibration exists between the predetermined value and the revolving speed of the output shaft of the engine at the time when the instruction to stop the operation of the engine is given, the structure allows the revolving speed of the output shaft of the engine to swiftly pass through this specific range and thereby effectively prevents a resonance.
- In the engine controller of this structure, as part of the stop-time control, the motor may be driven to apply a predetermined torque in the direction of rotation of the output shaft to the output shaft, when the revolving speed of the output shaft measured by the revolving speed detection means decreases to a reference value, which is not greater than the predetermined value. This structure prevents the revolving speed of the engine from undershooting and reduces the possible vibration in the course of stopping the rotation of the output shaft.
- A variety of techniques may be applied to determine the reference value. One possible structure computes the deceleration of revolving speed of the output shaft during the course of the stop-time control, and sets a larger value to the reference value against a greater absolute value of the deceleration. The larger reference value for the greater deceleration effectively prevents the revolving speed of the output shaft from undershooting.
- In the engine controller of the present invention, the predetermined value may be a revolving speed that is lower than a resonance range of torsional vibrations in a system including the output shaft and a rotor of the motor. This structure effectively prevents torsional vibrations.

BRIEF DESCRIPTION OF THE DRAWINGS

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- Fig. 1 schematically illustrates structure of a power output apparatus 110 embodying the present invention;
 Fig. 2 is an enlarged view illustrating an essential part of the power output apparatus 110 of the embodiment;
 Fig. 3 schematically illustrates general structure of a vehicle with the power output apparatus 110 of the embodiment;
 ment incorporated therein;
 Fig. 4 is a graph showing the operation principle of the power output apparatus 110 of the embodiment;
 - Fig. 5 is a nomogram showing the relationship between the revolving speed and the torque on the three shafts
 - linked with the planetary gear 120 in the power output apparatus 110 of the embodiment;

Fig. 6 is a nomogram showing the relationship between the revolving speed and the torque on the three shafts tinked with the planetary gear 120 in the power output apparatus 110 of the embodiment;

Fig. 7 is a flowchart showing an engine stop control routine executed by the control CPU 190 of the controller 180;
Fig. 8 is a map showing the relationship between the time counter TC and the target revolving speed Ne* of the engine 150;

Fig. 9 is a flowchart showing a required torque setting routine executed by the control CPU 190 of the controller 180;

Fig. 10 shows the relationship between the revolving speed Nr of the ring gear shaft 126, the accelerator pedal position AP, and the torque command value Tr*;

Fig. 11 is a flowchart showing a control routine of the first motor MG1 executed by the control CPU 190 of the controller 180;

Fig. 12 is a flowchart showing a control routine of the second motor MG2 executed by the control CPU 190 of the controller 180;

Fig. 13 is a nomogram showing the state when the engine stop control routine of Fig. 7 is carried out for the first time:

Fig. 14 is a nomogram showing the state when the processing of steps S106 through S116 in the engine stop control routine has repeatedly been executed;

Fig. 15 is a nomogram showing the state when the revolving speed Ne of the engine 150 becomes equal to or less than the threshold value Nref;

Fig. 16 shows variations in revolving speed Ne of the engine 150 and torque Tm1 of the first motor MG1;

Fig. 17 is a flowchart showing a modified engine stop control routine;

Fig. 18 schematically illustrates another power output apparatus 110A as a modified example;

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Fig. 19 schematically illustrates still another power output apparatus 110B as another modified example;

Fig. 20 schematically illustrates structure of another power output apparatus 110' as a second embodiment according to the present invention;

Fig. 21 illustrates an exemplified structure of an open-close timing changing mechanism 153;

Fig. 22 is a flowchart showing an engine stop control routine carried out in the second embodiment;

Fig. 23 is a graph showing the reduction torque STGmn plotted against the vehicle speed;

Fig. 24 is a graph showing the processing time mntg of slower speed reduction plotted against the vehicle speed;

Fig. 25 is a flowchart showing an open-loop control routine;

Fig. 26 is a flowchart showing a processing routine to prevent undershoot;

Fig. 27 is a graph showing an example of the control process carried out in the second embodiment;

Fig. 28 schematically illustrates structure of a four-wheel-drive vehicle with a power output apparatus 110C incorporated therein; and

Fig. 29 schematically illustrates another power output apparatus 310 as another modified example.

15 DESCRIPTION OF THE PREFERRED EMBODIMENTS

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One mode of carrying out the present invention is described as a preferred embodiment. Fig. 1 schematically illustrates structure of a power output apparatus 110 embodying the present invention; Fig. 2 is an enlarged view illustrating an essential part of the power output apparatus 110 of the embodiment; and Fig. 3 schematically illustrates general structure of a vehicle with the power output apparatus 110 of the embodiment incorporated therein. The general struc-

ture of the vehicle is described first for the convenience of explanation.

Referring to Fig. 3, the vehicle is provided with an engine 150 which consumes gasoline as a fuel and outputs power. The air ingested from an air supply system via a throttle valve 166 is mixed with a fuel, that is, gasoline in this embodiment, injected from a fuel injection valve 151. The air/fuel mixture is supplied into a combustion chamber 152 to

25 be explosively ignited and burned. Linear motion of a piston 154 pressed down by the explosion of the air/fuel mixture is converted to rotational motion of a crankshaft 156. The throttle valve 166 is driven to open and close by an actuator 168. An ignition plug 162 converts a high voltage applied from an igniter 158 via a distributor 160 to a spark, which explosively ignites and combusts the air/fuel mixture.

Operation of the engine 150 is controlled by an electronic control unit (hereinafter referred to as EFIECU) 170. The EFIECU 170 receives information from various sensors, which detect operating conditions of the engine 150. These

- sensors include a throttle valve position sensor 167 for detecting a valve travel or position of the throttle valve 166, a manifold vacuum sensor 172 for measuring a load applied to the engine 150, a water temperature sensor 174 for measuring the temperature of cooling water in the engine 150, and a speed sensor 176 and an angle sensor 178 mounted on the distributor 160 for measuring the revolving speed (the number of revolutions per a predetermined time period) and it is a starting condition ST of an ignition.
- 35 and the rotational angle of the crankshaft 156. A starter switch 179 for detecting a starting condition ST of an ignition key (not shown) is also connected to the EFIECU 170. Other sensors and switches connecting with the EFIECU 170 are omitted from the illustration.

The crankshaft 156 of the engine 150 is linked with a planetary gear 120, a first motor MG1, and a second motor MG2 (described later) via a damper 157 that reduces the amplitude of torsional vibrations occurring on the crankshaft

- 40 156. The crankshaft 156 is further connected to a differential gear 114 via a power transmission gear 111, which is linked with a drive shaft 112 working as the rotating shaft of the power transmission gear 111. The power output from the power output apparatus 110 is thus eventually transmitted to left and right driving wheels 116 and 118. The first motor MG1 and the second motor MG2 are electrically connected to and controlled by a controller 180. The controller 180 includes an internal control CPU and receives inputs from a gearshift position sensor 184 attached to a gearshift
- 45 182, an accelerator position sensor 164a attached to an accelerator pedal 164, and a brake pedal position sensor 165a attached to a brake pedal 165, as described later in detail. The controller 180 sends and receives a variety of data and information to and from the EFIECU 170 through communication. Details of the control procedure including a communication protocol will be described later.

Referring to Fig. 1, the power output apparatus 110 of the embodiment primarily includes the engine 150, the damper 157 for connecting the crankshaft 156 of the engine 150 to a carrier shaft 127 so as to reduce the amplitude of the torsional vibrations of the crankshaft 156, the planetary gear 120 having a planetary carrier 124 linked with the carrier shaft 127, the first motor MG1 linked with a sun gear 121 of the planetary gear 120, the second motor MG2 linked with a ring gear 122 of the planetary gear 120, and the controller 180 for driving and controlling the first and the second motors MG1 and MG2.

The following describes structure of the planetary gear 120 and the first and the second motors MG1 and MG2 based on the drawing of Fig. 2. The planetary gear 120 includes the sun gear 121 linked with a hollow sun gear shaft 125 which the carrier shaft 127 passes through, the ring gear 122 linked with a ring gear shaft 126 coaxial with the carrier shaft 127, a plurality of planetary pinion gears 123 arranged between the sun gear 121 and the ring gear 122 to

revolve around the sun gear 121 while rotating on its axis, and the planetary carrier 124 connecting with one end of the carrier shaft 127 to support the rotating shafts of the planetary pinion gears 123. In the planetary gear 120, three shafts, that is, the sun gear shaft 125, the ring gear shaft 126, and the carrier shaft 127 respectively connecting with the sun gear 121, the ring gear 122, and the planetary carrier 124, work as input and output shafts of the power. Determination of the power input to or output from any two shafts among the three shafts automatically determines the power input to

- of the power input to or output from any two sharts among the three sharts automatcally determines the power input to or output from the residual one shaft. The details of the input and output operations of the power into and from the three shafts of the planetary gear 120 will be discussed later. Resolvers 139, 149, and 159 for measuring rotational angles 0s, 0r, and 0c of the sun gear shaft 125, the ring gear shaft 126, and the carrier shaft 127 are respectively attached to the sun gear shaft 125, the ring gear shaft 126, and the carrier shaft 127.
- A power feed gear 128 for taking out the power is linked with the ring gear 122 and arranged on the side of the first motor MG1. The power feed gear 128 is further connected to the power transmission gear 111 via a chain belt 129, so that the power is transmitted between the power feed gear 128 and the power transmission gear 111.

The first motor MG1 is constructed as a synchronous motor-generator and includes a rotor 132 having a plurality of permanent magnets 135 on its outer surface and a stator 133 having three-phase coils 134 wound thereon to form a

15 revolving magnetic field. The rotor 132 is linked with the sun gear shaft 125 connecting with the sun gear 121 of the planetary gear 120. The stator 133 is prepared by laying thin plates of non-directional electromagnetic steel one upon another and is fixed to a casing 119. The first motor MG1 works as a motor for rotating the rotor 132 through the inter-action between a magnetic field produced by the permanent magnets 135 and a magnetic field produced by the three-phase coils 134, or as a generator for generating an electromotive force on either ends of the three-phase coils 134

20 through the interaction between the magnetic field produced by the permanent magnets 135 and the rotation of the rotor 132.

Like the first motor MG1, the second motor MG2 is also constructed as a synchronous motor-generator and includes a rotor 142 having a plurality of permanent magnets 145 on its outer surface and a stator 143 having three-phase coils 144 wound thereon to form a revolving magnetic field. The rotor 142 is linked with the ring gear shaft 126

25 connecting with the ring gear 122 of the planetary gear 120, whereas the stator 14 is fixed to the casing 119. The stator 143 of the motor MG2 is also produced by laying thin plates of non-directional electromagnetic steel one upon another. Like the first motor MG1, the second motor MG2 also works as a motor or a generator.

The controller 180 for driving and controlling the first and the second motor MG1 and MG2 has the following configuration. Referring back to Fig. 1, the controller 180 includes a first driving circuit 191 for driving the first motor MG1,

30 a second driving circuit 192 for driving the second motor MG2, a control CPU 190 for controlling both the first and the second driving circuits 191 and 192, and a battery 194 including a number of secondary cells. The control CPU 190 is a one-chip microprocessor including a RAM 190a used as a working memory, a ROM 190b in which various control programs are stored, an input/output port (not shown), and a serial communication port (not shown) through which data are sent to and received from the EFIECU 170. The control CPU 190 receives a variety of data via the input port. The

- 35 input data include a rotational angle 0s of the sun gear shaft 125 measured with the resolver 139, a rotational angle 0r of the ring gear shaft 126 measured with the resolver 149, a rotational angle 0c of the carrier shaft 127 measured with the resolver 159, an accelerator pedal position AP (step-on amount of the accelerator pedal 164) output from the accelerator position sensor 164a, a brake pedal position BP (step-on amount of the brake pedal 165) output from the brake pedal position SP output from the gearshift position sensor 165a, a gearshift position SP output from the gearshift position sensor 184, values of currents lu1
- 40 and lv1 from two ammeters 195 and 196 disposed in the first driving circuit 191, values of currents lu2 and lv2 from two ammeters 197 and 198 disposed in the second driving circuit 192, and a remaining charge BRM of the battery 194 measured with a remaining charge meter 199. The remaining charge meter 199 may determine the remaining charge BRM of the battery 194 by any known method; for example, by measuring the specific gravity of an electrolytic solution in the battery 194 or the whole weight of the battery 194, by computing the currents and time of charge and discharge, 45 or by causing an instantaneous short circuit between terminals of the battery 194 and measuring an internal resistance
- against the electric current.

The control CPU 190 outputs a first control signal SW1 for driving six transistors Tr1 through Tr6 working as switching elements of the first driving circuit 191 and a second control signal SW2 for driving six transistors Tr11 through Tr16 working as switching elements of the second driving circuit 192. The six transistors Tr1 through Tr6 in the first driving

50 circuit 191 constitute a transistor inverter and are arranged in pairs to work as a source and a drain with respect to a pair of power lines L1 and L2. The three-phase coils (U,V,W) 134 of the first motor MG1 are connected to the respective contacts of the paired transistors in the first driving circuit 191. The power lines L1 and L2 are respectively connected to plus and minus terminals of the battery 194. The control signal SW1 output from the control CPU 190 thus successively controls the power-on time of the paired transistors Tr1 through Tr6. The electric currents flowing through the three-phase coils 134 undergo PWM (pulse width modulation) control to give quasi-sine waves, which enable the three-phase coils 134 undergo PWM (pulse width modulation) control to give quasi-sine waves, which enable the three-phase coils 134 undergo PWM (pulse width modulation) control to give quasi-sine waves, which enable the three-phase coils 134 undergo PWM (pulse width modulation) control to give quasi-sine waves, which enable the three-phase coils 134 undergo PWM (pulse width modulation) control to give quasi-sine waves, which enable the three-phase coils 134 undergo PWM (pulse width modulation) control to give quasi-sine waves, which enable the three-phase coils 134 undergo PWM (pulse width modulation) control to give quasi-sine waves, which enable the three-phase coils 134 undergo PWM (pulse width modulation) control to give quasi-sine waves, which enable the three-phase coils 134 undergo PWM (pulse width modulation) control to give quasi-sine waves, which enable the three-phase coils (pulse width modulation) control to give quasi-sine waves, which enable the three-phase coils 134 undergo PWM (pulse width modulation) control to give quasi-sine waves, which enable the three-phase coils 134 undergo PWM (pulse width modulation) control to give quasi-sine waves, which enable the three-phase coils (pulse width modulation) control to give quasi-sine waves (pulse width modulation) control to give quasi-sine waves (pulse

phase coils 134 to form a revolving magnetic field.

The six transistors Tr11 through Tr16 in the second driving circuit 192 also constitute a transistor inverter and are arranged in the same manner as the transistors Tr1 through Tr6 in the first driving circuit 191. The three-phase coils

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(U,V,W) 144 of the second motor MG2 are connected to the respective contacts of the paired transistors in the second driving circuit 191. The second control signal SW2 output from the control CPU 190 thus successively controls the power-on time of the paired transistors Tr11 through Tr16. The electric currents flowing through the three-phase coils 144 undergo PWM control to give quasi-sine waves, which enable the three-phase coils 144 to form a revolving magnetic field.

The following describes the operation of the power output apparatus 110 of the first embodiment having the above construction. In the following discussion, the term 'power' is expressed by the product of the torque acting on a shaft and the revolving speed of the shaft and represents the magnitude of energy output per unit time. The term 'power state' denotes a driving point defined by a combination of the torque and the revolving speed that gives a certain power. There

- are, however, numerous combinations of the torque and the revolving speed to define a driving point that gives a certain power. The power output apparatus is controlled based on the energy flow at each moment, in other words, based on the energy balance per unit time. The term 'energy' herein is thus used as the synonym of 'power' and represents energy per unit time. In the same manner, both the terms 'electric power' and 'electrical energy' represent electrical energy per unit time.
- The power output apparatus 110 of the embodiment thus constructed works in accordance with the operation principles discussed below, especially with the principle of torque conversion. By way of example, it is assumed that the engine 150 is driven at a driving point P1 of the revolving speed Ne and the torque Te and that the ring gear shaft 126 is driven at another driving point P2, which is defined by another revolving speed Nr and another torque Tr but gives an amount of energy identical with an energy Pe output from the engine 150. This means that the power output from the
- 20 engine 150 is subjected to torque conversion and applied to the ring gear shaft 126. The relationship between the torque and the revolving speed of the engine 150 and the ring gear shaft 126 under such conditions is shown in the graph of Fig. 4.

According to the mechanics, the relationship between the revolving speed and the torque of the three shafts in the planetary gear 120 (that is, the sun gear shaft 125, the ring gear shaft 126, and the carrier shaft 127) can be expressed

25 as nomograms illustrated in Figs. 5 and 6 and solved geometrically. The relationship between the revolving speed and the torque of the three shafts in the planetary gear 120 may be analyzed numerically through calculation of energies of the respective shafts, without using the nomograms. For the clarity of explanation, the nomograms are used in this embodiment.

In the nomogram of Fig. 5, the revolving speed of the three shafts is plotted as ordinate and the positional ratio of the coordinate axes of the three shafts as abscissa. When a coordinate axis S of the sun gear shaft 125 and a coordinate axis R of the ring gear shaft 126 are positioned on either ends of a line segment, a coordinate axis C of the carrier shaft 127 is given as an interior division of the axes S and R at the ratio of 1 to p, where p represents a ratio of the number of teeth of the sun gear 121 to the number of teeth of the ring gear 122 and expressed as Equation (1) given below:

35

• •

5

$$\rho = \frac{\text{the humber of teeth of the sun gear}}{\text{the humber of teeth of the ring gear}}$$
(1)

As mentioned above, the engine 150 is driven at the revolving speed Ne, while the ring gear shaft 126 is driven at the revolving speed Nr. The revolving speed Ne of the engine 150 can thus be plotted on the coordinate axis C of the carrier shaft 127 linked with the crankshaft 156 of the engine 150, and the revolving speed Nr of the ring gear shaft 126 on the coordinate axis R of the ring gear shaft 126. A straight line passing through both the points is drawn, and a revolving speed Ns of the sun gear shaft 125 is then given as the intersection of this straight line and the coordinate axis S. This straight line is hereinafter referred to as a dynamic collinear line. The revolving speed Ns of the sun gear shaft 125 can be calculated from the revolving speed Ne of the engine 150 and the revolving speed Nr of the ring gear shaft 126 according to a proportional expression given as Equation (2) below. In the planetary gear 120, the determination of the rotations of the two gears among the sun gear.

50

$$Ns = Nr - (Nr - Ne) \frac{1+\rho}{\rho}$$
⁽²⁾

⁵⁵ The torque Te of the engine 150 is then applied (upward in the drawing) to the dynamic collinear line on the coordinate axis C of the carrier shaft 127 functioning as a line of action. The dynamic collinear line against the torque can be regarded as a rigid body to which a force is applied as a vector. Based on the technique of dividing the force into two different parallel lines of action, the torque Te acting on the coordinate axis C is divided into a torque Tes on the coordinate axis S and a torque Ter on the coordinate axis R. The magnitudes of the torques Tes and Ter are given by Equations (3) and (4) below:

 $Ter = Te \times \frac{1}{1+o}$

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$$Tes = Te \times \frac{\rho}{1+\rho}$$
(3)

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The equilibrium of forces on the dynamic collinear line is essential for the stable state of the dynamic collinear line. In accordance with a concrete procedure, a torque Tm1 having the same magnitude as but the opposite direction to the torque Tes is applied to the coordinate axis S, whereas a torque Tm2 having the same magnitude as but the opposite direction to a resultant force of the torque Ter and the torque that has the same magnitude as but the opposite direction to the torque Tr output to the ring gear shaft 126 is applied to the coordinate axis R. The torque Tm1 is given by the first

15 motor MG1, and the torque Tm2 by the second motor MG2. The first motor MG1 applies the torque Tm1 in reverse of its rotation and thereby works as a generator to regenerate an electrical energy Pm1, which is given as the product of the torque Tm1 and the revolving speed Ns, from the sun gear shaft 125. The second motor MG2 applies the torque Tm2 in the direction of its rotation and thereby works as a motor to output an electrical energy Pm2, which is given as the product of the torque Tm2 and the revolving speed Nr, as a power to the ring gear shaft 126. 20

In case that the electrical energy Pm1 is identical with the electrical energy Pm2, all the electric power consumed by the second motor MG2 can be regenerated and supplied by the first motor MG1. In order to attain such a state, all the input energy should be output; that is, the energy Pe output from the engine 150 should be equal to an energy Pr output to the ring gear shaft 126. Namely the energy Pe expressed as the product of the torque Te and the revolving

- speed Ne is made equal to the energy Pr expressed as the product of the torque Tr and the revolving speed Nr. Refer-25 ring to Fig. 4, the power that is expressed as the product of the torque Te and the revolving speed Ne and output from the engine 150 driven at the driving point P1 is subjected to torque conversion and output to the ring gear shaft 126 as the power of the same energy but expressed as the product of the torque Tr and the revolving speed Nr. As discussed previously, the power output to the ring gear shaft 126 is transmitted to a drive shaft 112 via the power feed gear 128
- and the power transmission gear 111, and further transmitted to the driving wheels 116 and 118 via the differential gear 30 114. A linear relationship is accordingly held between the power output to the ring gear shaft 126 and the power transmitted to the driving wheels 116 and 118. The power transmitted to the driving wheels 116 and 118 can thus be controlled by adjusting the power output to the ring gear shaft 126.
- Although the revolving speed Ns of the sun gear shaft 125 is positive in the nomogram of Fig. 5, it may be negative according to the revolving speed Ne of the engine 150 and the revolving speed Nr of the ring gear shaft 126 as shown 35 in the nomogram of Fig. 6. In the latter case, the first motor MG1 applies the torque in the direction of its rotation and thereby works as a motor to consume the electrical energy Pm1 given as the product of the torque Tm1 and the revolving speed Ns. The second motor MG2, on the other hand, applies the torque in reverse of its rotation and thereby works as a generator to regenerate the electrical energy Pm2, which is given as the product of the torque Tm2 and the revolv-
- ing speed Nr, from the ring gear shaft 126. In case that the electrical energy Pm1 consumed by the first motor MG1 is 40 made equal to the electrical energy Pm2 regenerated by the second motor MG2 under such conditions, all the electric power consumed by the first motor MG1 can be supplied by the second motor MG2.

The above description refers to the fundamental torque conversion in the power output apparatus 110 of the embodiment. The power output apparatus 110 can, however, perform other operations as well as the above fundamental operation that carries out the torque conversion for all the power output from the engine 150 and outputs the con-45 verted torque to the ring gear shaft 126. The possible operations include an operation of charging the battery 194 with the surplus electrical energy and an operation of supplementing an insufficient electrical energy with the electric power

stored in the battery 194. These operations are implemented by regulating the power output from the engine 150 (that is, the product of the torque Te and the revolving speed Ne), the electrical energy Pm1 regenerated or consumed by the first motor MG1, and the electrical energy Pm2 regenerated or consumed by the second motor MG2. 50

The operation principle discussed above is on the assumption that the efficiency of power conversion by the planetary gear 120, the motors MG1 and MG2, and the transistors Tr1 through Tr16 is equal to the value '1', which represents 100%. In the actual state, however, the conversion efficiency is less than the value '1', and it is required to make the energy Pe output from the engine 150 a little greater than the energy Pr output to the ring gear shaft 126 or alternatively to make the energy Pr output to the ring gear shaft 126 a little smaller than the energy Pe output from the

55 engine 150. By way of example, the energy Pe output from the engine 150 may be calculated by multiplying the energy Pr output to the ring gear shaft 126 by the reciprocal of the conversion efficiency. In the state of the nomogram of Fig. 5, the torque Tm2 of the second motor MG2 may be calculated by multiplying the electric power regenerated by the first

3)

(4)

motor MG1 by the efficiencies of both the motors MG1 and MG2. In the state of the nomogram of Fig. 6, on the other hand, the torque Tm2 of the second motor MG2 may be calculated by dividing the electric power consumed by the first motor MG1 by the efficiencies of both the motors MG1 and MG2. In the planetary gear 120, there is an energy loss or heat loss due to a mechanical friction or the like, though the amount of energy loss is significantly small, compared with

- the whole amount of energy concerned. The efficiency of the synchronous motors used as the first and the second motors MG1 and MG2 is very close to the value '1'. Known devices such as GTOs applicable to the transistors Tr1 through Tr16 have extremely small ON-resistance. The efficiency of power conversion is thus practically equal to the value '1'. For the matter of convenience, in the following discussion of the embodiment, the efficiency is considered equal to the value '1' (=100%), unless otherwise specified.
- The following describes a control procedure of stopping the operation of the engine 150 while the vehicle is at a run through the above torque control, based on an engine stop control routine shown in the flowchart of Fig. 7. The engine stop control routine of Fig. 7 is executed when the driver gives a switching instruction to the motor driving mode only with the second motor MG2 or when the control CPU 190 of the controller 180 carries out an operation mode determination routine (not shown) and selects the motor driving mode only with the second motor MG2.
- ¹⁵ When the program enters the engine stop control routine, the control CPU 190 of the controller 180 first outputs an engine operation stop signal to the EFIECU 170 through communication to stop the operation of the engine 150 at step S100. In response to the engine operation stop signal, the EFIECU 170 stops fuel injection from the fuel injection valve 151 and application of a voltage to the ignition plug 162 and fully closes the throttle valve 166. These processes stop the operation of the engine 150.
- The control CPU 190 then reads the revolving speed Ne of the engine 150 at step S102. The revolving speed Ne of the engine 150 may be calculated from the rotational angle 6c of the carrier shaft 127 read from the resolver 159, which is attached to the carrier shaft 127 connecting with the crankshaft 156 via the damper 157. Alternatively the revolving speed Ne of the engine 150 may be measured directly with the speed sensor 176 attached to the distributor 160. In the latter case, the control CPU 190 receives data of the revolving speed Ne from the EFIECU 170 connected to the speed sensor 176 through communication.
 - After receiving the revolving speed Ne of the engine 150, the control CPU 190 sets an initial value on a time counter TC based on the input revolving speed Ne at step S104. The time counter TC is an argument used to set a target revolving speed Ne* of the engine 150 at step S108 (described later) and is incremented at step S106 every time when the processing of steps S106 through S116 is repeated. The initial value on the time counter TC is set based on a map
- 30 showing the relationship between the time counter TC as the argument and the target revolving speed Ne* of the engine 150, for example, a map shown in Fig. 8. In accordance with a concrete procedure, the value of the time counter TC corresponding to the input revolving speed Ne (target revolving speed Ne*) plotted on the ordinate is read from the map of Fig. 8.
- The control CPU 190 increments the preset time counter TC at step S106, and sets the target revolving speed Ne* of the engine 150 corresponding to the incremented time counter TC using the map shown in Fig. 8 at step S108. In accordance with a concrete procedure, the target revolving speed Ne* corresponding to the time counter TC plotted on the abscissa is read from the map of Fig. 8. A process of determining the target revolving speed Ne* corresponding to the value 'TC+1', which is the initial value on the time counter TC plus one, is shown in the map of Fig. 8. The control CPU 190 subsequently receives the revolving speed Ne of the engine 150 at step S110, and sets a torque command
- 40 value Tm1* of the first motor MG1 based on the input revolving speed Ne and the preset target revolving speed Ne* according to Equation (5) given below at step S112. The first term on the right side of Equation (5) is a proportional term to cancel the deviation of the actual revolving speed Ne from the target revolving speed Ne*, and the second term on the right side is an integral term to cancel the stationary deviation. K1 and K2 denote proportional constants.

The control CPU 190 then sets a torque command value Tm2* of the second motor MG2 based on a torque command value Tr* to be output to the ring gear shaft 126 and the preset torque command value Tm1* of the first motor MG1 according to Equation (6) given below at step S114. The second term on the right side of Equation (6) represents

- 50 a torque applied to the ring gear shaft 126 via the planetary gear 120 when the torque defined by the torque command value Tm1* is output from the first motor MG1 while the engine 150 is at a stop. K3 denotes a proportional constant. The proportional constant K3 is equal to one in the state of equilibrium on the dynamic collinear line in the nomogram. In a transient state in the course of stopping the operation of the engine 150, part of the torque output from the first motor MG1 is used to change the motion of the inertial system consisting of the engine 150 and the first motor MG1.
- 55 The proportional constant K3 is accordingly smaller than one. A concrete procedure for accurately determining this torque calculates a torque (inertial torque) used to change the motion of the inertial system by multiplying a moment of inertia seen from the first motor MG1 of the inertial system by an angular acceleration of the sun gear shaft 125, sub-tracts the inertial torque from the torque command value Tm1*, and divides the difference by the gear ratio ρ. Since the

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(5)

torque command value Tm1* set by this routine is a relatively small value, the procedure of this embodiment utilizes the proportional constant K3 to simplify the calculation. The torque command value Tr* to be output to the ring gear shaft . 126 is set based on the step-on amount of the accelerator pedal 164 by the driver according to a required torque setting routine shown in the flowchart of Fig. 9. The following discusses the procedure of setting the torque command value Tr*.

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$$Tm2^* \leftarrow Tr^* - K3 \times \frac{Tm1^*}{\rho}$$
 (6)

- The required torque setting routine of Fig. 9 is repeatedly executed at predetermined time intervals (for example, at every 8 msec). When the program enters the routine of Fig. 9, the control CPU 190 of the controller 180 first reads the revolving speed Nr of the ring gear shaft 126 at step S130. The revolving speed Nr of the ring gear shaft 126 may be calculated from the rotational angle 0r of the ring gear shaft 126 read from the resolver 149. The control CPU 190 then reads the accelerator pedal position AP detected by the accelerator pedal position sensor 164a at step S132. The
- 15 driver steps on the accelerator pedal 164 when feeling insufficiency of the output torque. The value of the accelerator pedal position AP accordingly represents the desired torque to be output to the ring gear shaft 126 and eventually to the driving wheels 116 and 118. The control CPU 190 subsequently determines the torque command value Tr*, that is, the target torque to be output to the ring gear shaft 126, based on the input revolving speed Nr of the ring gear shaft 126 and the input accelerator pedal position AP at step S134. Not the torque to be output to the driving wheels 116 and 100 and 118.
- 118 but the torque to be output to the ring gear shaft 126 is calculated here from the accelerator pedal position AP and the revolving speed Nr. This is because the ring gear shaft 126 is mechanically linked with the driving wheels 116 and 118 via the power feed gear 128, the power transmission gear 111, and the differential gear 114 and the determination of the torque to be output to the ring gear shaft 126 thus results in determining the torque to be output to the driving wheels 116 and 118. In this embodiment, a map representing the relationship between the torque command value Tr*,
- 25 the revolving speed Nr of the ring gear shaft 126, and the accelerator pedal position AP is prepared in advance and stored in the ROM 190b. In accordance with a concrete procedure, at step S134, the torque command value Tr* corresponding to the input accelerator pedal position AP and the input revolving speed Nr of the ring gear shaft 126 is read from the map stored in the ROM 190b. An example of available maps is shown in Fig. 10.
- Referring back to the flowchart of Fig. 7, after setting the torque command value Tm1* of the first motor MG1 at step S112 and the torque command value Tm2* of the second motor MG2 at step S114, the program repeatedly executes a control routine of the first motor MG1 shown in the flowchart of Fig. 11 and a control routine of the second motor MG2 shown in the flowchart of Fig. 12 at predetermined time intervals (for example, at every 4 msec) through an interruption process, thereby controlling the first motor MG1 and the second motor MG2 to output the torques defined by the preset torque command values. The control procedures of the first motor MG1 and the second motor MG2 will be

35 described later.

The control CPU 190 of the controller 180 then compares the revolving speed Ne of the engine 150 with a threshold value Nref at step S116. The threshold value Nref is set to be close to the target revolving speed Ne* of the engine 150 determined by the processing in the motor driving mode with only the second motor MG2. In this embodiment, the target revolving speed Ne* of the engine 150 determined by the processing in the engine 150 determined by the processing in the motor driving mode with only the second motor driving motor drivin

- 40 motor MG2 is equal to zero, and the threshold value Nref is set to be close to zero. The threshold value Nref is smaller than the lower limit of a specific revolving speed range, in which the system connecting to the crankshaft 156 and the carrier shaft 127 linked with each other via the damper 157 causes a resonance. In case that the revolving speed Ne of the engine 150 is greater than the threshold value Nref, the program determines a transient state in the course of stopping the operation of the engine 150 and that the revolving speed Ne of the engine 150 is still not less than the lower
- 45 limit of the specific revolving speed range that causes a resonance. The program accordingly returns to step S106 and repeats the processing of steps S106 through S116. Every time when the processing of steps S106 through S116 is repeated, the time counter TC is incremented and a smaller value is read from the map shown in Fig. 8 and set to the target revolving speed Ne* of the engine 150. The revolving speed Ne of the engine 150 thus decreases by a similar slope to that of the target revolving speed Ne* shown in the map of Fig. 8. In case that the slope of the target revolving
- 50 speed Ne* is set to be not less than the slope of a natural variation in revolving speed Ne at the time of stopping the fuel injection to the engine 150, the revolving speed Ne of the engine 150 can be decreased abruptly. In case that the slope of the target revolving speed Ne* is set to be less than the slope of the natural variation in revolving speed Ne, on the contrary, the revolving speed Ne of the engine 150 can be decreased gently. In this embodiment, the slope of the target revolving speed Ne* is set to be not less than the slope of the natural variation in revolving speed Ne, on the slope of the natural variation in revolving speed Ne, on the slope of the target revolving speed Ne* is set to be not less than the slope of the natural variation in revolving speed Ne, on the assumption that the revolving speed Ne passes through the specific revolving speed range that causes a resonance.
- In case that the revolving speed Ne of the engine 150 becomes equal to or less than the threshold value Nref at step S116, on the other hand, the program sets a cancel torque Tc to the torque command value Tm1* of the first motor MG1 at step S118, sets the torque command value Tm2* of the second motor MG2 according to Equation (6) given

above at step S120, and waits for a predetermined time period at step S122. The cancel torque Tc prevents the revolving speed Ne of the engine 150 from taking a negative value, that is, undershooting. The reason why the revolving speed Ne of the engine 150 undershoots when the operation of the engine 150 is positively stopped by the first motor MG1 under the PI control, has been described previously.

- After the predetermined time period has elapsed while the first motor MG1 outputs the cancel torque Tc, the program sets the torque command value Tm1* of the first motor MG1 equal to zero at step S124 and the torque command value Tm2* of the second motor MG2 equal to the torque command value Tr* at step S126. The program then exits from this routine and executes the processing in the motor driving mode with only the second motor MG2 (not shown).
- The control operation of the first motor MG1 follows the control routine of the first motor MG1 shown in the flowchart of Fig. 11. When the program enters the routine of Fig. 11, the control CPU 190 of the controller 180 first receives the rotational angle 6s of the sun gear shaft 125 from the revolver 139 at step S180, and calculates an electrical angle 61 of the first motor MG1 from the rotational angle 6s of the sun gear shaft 125 at step S181. In this embodiment, since a synchronous motor of four-pole pair (that is, four N poles and four S poles) is used as the first motor MG1, the rotational angle 6s of the sun gear shaft 125 is quadrupled to yield the electrical angle 61 (61=46s). The CPU190 then detects
- values of currents lu1 and lv1 flowing through the U phase and V phase of the three-phase coils 134 in the first motor MG1 with the ammeters 195 and 196 at step S182. Although the currents naturally flow through all the three phases U, V, and W, measurement is required only for the currents passing through the two phases since the sum of the currents is equal to zero. At subsequent step S184, the control CPU 190 executes transformation of coordinates (three-phase to two-phase transformation) using the values of currents flowing through the three phases obtained at step S182. The
- transformation of coordinates maps the values of currents flowing through the three phases to the values of currents passing through d and q axes of the permanent magnet-type synchronous motor and is executed according to Equation (7) given below. The transformation of coordinates is carried out because the currents flowing through the d and q axes are essential for the torque control in the permanent magnet-type synchronous motor. Alternatively, the torque control may be executed directly with the currents flowing through the three phases.

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$$\begin{bmatrix} ld1\\ lg1 \end{bmatrix} = \sqrt{2} \begin{bmatrix} -\sin(\theta 1 - 120) & \sin\theta 1\\ -\cos(\theta 1 - 120) & \cos\theta 1 \end{bmatrix} \begin{bmatrix} lu1\\ lv1 \end{bmatrix}$$
(7)

- ³⁰ After the transformation to the currents of two axes, the control CPU 190 computes deviations of currents ld1 and lq1 actually flowing through the d and q axes from current command values ld1* and lq1* of the respective axes, which are calculated from the torque command value Tm1* of the first motor MG1, and subsequently determines voltage command values Vd1 and Vq1 with respect to the d and q axes at step S186. In accordance with a concrete procedure, the control CPU 190 executes arithmetic operations of Equations (8) and Equations (9) given below. In Equations (9), Kp1,
- Kp2, Ki1, and Ki2 represent coefficients, which are adjusted to be suited to the characteristics of the motor applied. Each voltage command value Vd1 (Vq1) includes a part in proportion to the deviation ∆I from the current command value I* (the first term on the right side of Equation (9)) and a summation of historical data of the deviations ∆I for 'i' times (the second term on the right side).

$$\Delta ld1 = ld1^* - ld1$$
(8)
$$\Delta lq1 = lq1^* - lq1$$
$$Vd1 = Kp1 \cdot \Delta ld1 + \Sigma Ki1 \cdot \Delta ld1$$
(9)
$$Vq1 = Kp2 \cdot \Delta lq1 + \Sigma Ki2 \cdot \Delta lq1$$

The control CPU 190 then re-transforms the coordinates of the voltage command values thus obtained (two-phase to three-phase transformation) at step S188. This corresponds to an inverse of the transformation executed at step S184. The inverse transformation determines voltages Vu1, Vv1, and Vw1 actually applied to the three-phase coils 134 as expressed by Equations (10) given below:

$$\begin{bmatrix} V_{U1} \\ V_{V1} \end{bmatrix} = \sqrt{\frac{2}{3}} \begin{bmatrix} \cos\theta 1 & -\sin\theta 1 \\ \cos(\theta 1 - 120) & -\sin(\theta 1 - 120) \end{bmatrix} \begin{bmatrix} V_{d1} \\ V_{q1} \end{bmatrix}$$
(10)

$$Vw1 = -Vu1 - Vv1$$

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The actual voltage control is accomplished by on-off operation of the transistors Tr1 through Tr6 in the first driving circuit 191. At step S189, the on- and off-time of the transistors Tr1 through Tr6 in the first driving circuit 191 is PWM (pulse width modulation) controlled, in order to attain the voltage command values Vu1, Vv1, and Vw1 determined by Equations (10) given above.

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It is assumed that the torque command value Tm1* of the first motor MG1 is positive when the torque Tm1 is applied in the direction shown in the nomograms of Figs. 5 and 6. For an identical positive torque command value Tm1*, the first motor MG1 is controlled to carry out the regenerative operation when the torque command value Tm1* acts in reverse of the rotation of the sun gear shaft 125 as in the state of the nomogram of Fig. 5, and controlled to carry out the power operation when the torque command value Tm1* acts in the power operation when the torque command value Tm1* acts in the power operation when the torque command value Tm1* acts in the direction of rotation of the sun gear shaft 125 as

- 10 the power operation when the torque command value Tm1* acts in the direction of rotation of the sun gear shaft 125 as in the state of the nomogram of Fig. 6. For the positive torque command value Tm1*, both the regenerative operation and the power operation of the first motor MG1 implement the identical switching control. In accordance with a concrete procedure, the transistors Tr1 through Tr6 in the first driving circuit 191 are controlled to enable a positive torque to be applied to the sun gear shaft 125 by the combination of the magnetic field generated by the permanent magnets 135
- . 15 set on the outer surface of the rotor 132 with the revolving magnetic field generated by the currents flowing through the three-phase coils 134. The identical switching control is executed for both the regenerative operation and the power operation of the first motor MG1 as long as the sign of the torque command value Tm1* is not changed. The control routine of the first motor MG1 shown in the flowchart of Fig. 11 is thus applicable to both the regenerative operation and the power operation. When the torque command value Tm1* is not changed by the surface of the surface of the surface operation and the power operation. When the torque command value Tm1* is negative, the rotational angle 6s of the surface operation and the power operation.
- 20 125 read at step S180 is varied in a reverse direction. The control routine of the first motor MG1 shown in Fig. 11 is thus also applicable to this case.

The control operation of the second motor MG2 follows the control routine of the second motor MG2 shown in the flowchart of Fig. 12. The control procedure of the second motor MG2 is identical with that of the first motor MG1, except that the torque command value Tm2* and the rotational angle θ r of the ring gear shaft 126 are used in place of the

- 25 torque command value Tm1* and the rotational angle 0s of the sun gear shaft 125. When the program enters the routine of Fig. 12, the control CPU 190 of the controller 180 first receives the rotational angle 0r of the ring gear shaft 126 from the revolver 149 at step S190, and calculates an electrical angle 02 of the second motor MG2 from the observed rotational angle 0r of the ring gear shaft 126 at step S191. At subsequent step S192, phase currents lu2 and lv2 of the second motor MG2 are measured with the ammeters 197 and 198. The control CPU 190 then executes transformation of
- 30 coordinates for the phase currents at step S194, computes voltage command values Vd2 and Vq2 at step S196, and executes inverse transformation of coordinates for the voltage command values at step S198. The control CPU 190 subsequently determines the on- and off-time of the transistors Tr11 through Tr16 in the second driving circuit 192 for the second motor MG2 and carries out the PWM control at step S199.
- The second motor MG2 is also controlled to carry out either the regenerative operation or the power operation, based on the relationship between the direction of the torque command value Tm2* and the direction of the rotation of the ring gear shaft 126. Like the first motor MG1, the control process of the second motor MG2 shown in the flowchart of Fig. 12 is applicable to both the regenerative operation and the power operation. In this embodiment, it is assumed that the torque command value Tm2* of the second motor MG2 is positive when the torque Tm2 is applied in the direction shown in the nomogram of Fig. 5.
- The following describes variations in revolving speed Ne of the engine 150 and torque Tm1 of the first motor MG1 during the control process to stop the engine 150, with the nomograms of Figs. 13 through 15 and the graph of Fig. 16. Fig. 13 is a nomogram showing the state when the engine stop control routine of Fig. 7 is carried out for the first time; Fig. 14 is a nomogram showing the state when the processing of steps S106 through S116 in the engine stop control routine has repeatedly been executed; and Fig. 15 is a nomogram showing the state when the revolving speed Ne of
- 45 the engine 150 becomes equal to or less than the threshold value Nref. As discussed above, in this embodiment, the slope of the target revolving speed Ne* in the map of Fig. 8 is set to be not less than the slope of the natural variation in revolving speed Ne. As shown in Figs. 13 and 14, the torque Tm1 output from the first motor MG1 thus acts to forcibly decrease the revolving speed Ne of the engine 150. When the engine stop control routine is carried out for the first time, the torque Tm1 is applied in reverse of the rotation of the sun gear shaft 125, and the first motor MG1 accordingly func-
- 50 tions as a generator. The revolving speed Ns of the sun gear shaft 125 then takes a negative value as shown in Fig. 14, and the first motor MG1 functions as a motor. At this moment, the first motor MG1 is under the PI control based on the revolving speed Ne of the engine 150 and the target revolving speed Ne*. The revolving speed Ne of the engine 150 thus varies with a little delay from the target revolving speed Ne* as shown in Fig. 16. As discussed previously with the nomogram of Fig. 6, the revolving speed Ns of the sun gear shaft 125 may take a negative value according to the revolving.
- 55 ing speed Ne of the engine 150 and the revolving speed Nr of the ring gear shaft 126 in the state prior to the output of an engine operation stop instruction. The nomogram of Fig. 14 may accordingly represent the state when the engine stop control routine is carried out for the first time. In this case, the first motor MG1 functions as a motor from the beginning.

In the state of the nomograms of Figs. 13 and 14, the fuel supply to the engine 150 is stopped, and no torque is accordingly output from the engine 150. The first motor MG1 outputs the torque Tm1 that forcibly reduces the revolving speed Ne of the engine 150, and a torque Tsc is then applied to the carrier shaft 127 as a reaction of the torque Tm1. The ring gear shaft 126, on the other hand, receives the torque Tm2 output from the second motor MG2 and a torque Tm2.

- 5 Tsr output via the planetary gear 120 accompanied by the torque Tm1 output from the first motor MG1. The torque Tsr applied to the ring gear shaft 126 can be calculated by taking into account the equilibrium on the dynamic collinear line and the variation in motion of the inertial system consisting of the engine 150 and the first motor MG1. The torque Tsr is atmost equivalent to the second term on the right side of Equation (6). Namely the torque approximate to the torque command value Tr* is thus output to the ring gear shaft 126.
- When the revolving speed Ne of the engine 150 becomes equal to or less than the threshold value Nref at step S116 in the engine stop control routine of Fig. 7, the first motor MG1 outputs the cancel torque Tc. The engine 150 accordingly stops without undershooting the revolving speed Ne of the engine 150 as shown by the broken lines in Fig. 16, and the operation mode is smoothly shifted to the motor driving mode with only the second motor MG2. In this embodiment, the torque command value Tm1* of the first motor MG1 is set equal to zero in the motor driving mode with
- only the second motor MG2. The dynamic collinear line is thus stably kept in the state having the least sum of the energy required for racing the engine 150 and the energy required for racing the first motor MG1. Since the engine 150 is a gasoline engine in the embodiment, the energy required for racing the engine 150, that is, the energy required for friction and compression of the piston in the engine 150, is greater than the energy required for racing the rotor 132 of the first motor MG1. The dynamic collinear line is accordingly in the state of stopping the engine 150 and racing the first motor MG1 as shown in the nomogram of Fig. 15. The cancel torque Tc output from the first motor MG1 is also shown
- 20 motor MG1 as shown in the nomin the nomogram of Fig. 15.

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As discussed above, the power output apparatus 110 of the embodiment quickly reduces the revolving speed Ne of the engine 150 to zero in response to an instruction for stopping the operation of the engine 150. This allows the revolving speed Ne of the engine 150 to swiftly pass through the specific revolving speed range that causes a resonance of the torsional vibrations on the engine 150 and the first motor MG1 as the inertial mass. This results in enabling

the simplified structure of the damper 157 for reducing the amplitude of the torsional vibrations. In the power output apparatus 110 of the embodiment, the first motor MG1 outputs the cancel torque Tc in the direction of increasing the revolving speed Ne of the engine 150, immediately before the revolving speed Ne of the engine 150 becomes equal to zero. This structure effectively prevents the revolving speed Ne of the engine 150 from

- 30 undershooting, thereby preventing occurrence of a vibration and a foreign noise due to undershooting. The power output apparatus 110 of the embodiment uses the map wherein the slope of the target revolving speed Ne* is greater than the slope of the natural variation in revolving speed Ne of the engine 150 (for example, the map of Fig. 8), and accordingly enables the first motor MG1 to output the torque Tm1 that forcibly reduces the revolving speed Ne of the engine 150. In accordance with an alternative application, another map wherein the slope of the target revolv-
- 35 ing speed Ne* is less than the slope of the natural variation in revolving speed Ne of the engine 150 is used in place of the map of Fig. 8, so as to enable a gentle variation in revolving speed Ne of the engine 150. This alternative structure allows the revolving speed Ne of the engine 150 to be gently varied.

In accordance with still another possible application, another map wherein the slope of the target revolving speed Ne* is identical with the slope of the natural variation in revolving speed Ne of the engine 150 is used in place of the

- 40 map of Fig. 8, so as to enable a natural variation in revolving speed Ne of the engine 150. In this case, the torque command value Tm1* of the first motor MG1 is set equal to zero when the operation of the engine 150 is stopped. The flow-chart of Fig. 17 shows an engine stop control routine in this modified application. In this routine, the program sets the torque command value Tm1* of the first motor MG1 equal to zero at step S202 and sets the torque command value Tm2* of the second motor MG2 equal to the torque command value Tr* at step S210. No torque is accordingly output
- 45 from the first motor MG1. While the kinetic energy of the engine 150 and the first motor MG1 is consumed by the friction and compression of the piston in the engine 150, the dynamic collinear line is shifted toward the state having the least sum of the energy required for racing the engine 150 and the energy required for racing the first motor MG1 (that is, the state in the nomogram of Fig. 15). When no torque is output from the first motor MG1, the first MG1 does not consume any electric power. This structure accordingly improves the energy efficiency of the whole power output apparatus. The
- 50 engine stop control routine of Fig. 17 can be regarded as the processing routine in the motor driving mode with only the second motor MG2.

In the power output apparatus 110 of the embodiment, the target revolving speed Ne* of the engine 150 is set equal to zero in the motor driving mode with only the second motor MG2 and the threshold value Nref is then set approximate to or equal to zero. In accordance with another possible application, the target revolving speed Ne* of the engine 150

55 may be set equal to a specific value other than zero in the motor driving mode with only the second motor MG2. In this case, the threshold value Nref is set approximate to or equal to the specific value. By way of example, the idle revolving speed is set to the target revolving speed Ne* of the engine 150, and the threshold value Nref is set approximate to or equal to the idle revolving speed.

In the power output apparatus 110 of the embodiment discussed above, the control procedure is applied to regulate the revolving speed Ne of the engine 150 at the time of stopping the operation of the engine 150 while the vehicle is at a run, that is, while the ring gear shaft 126 rotates. The control procedure is also applicable to regulate the revolving speed Ne of the engine 150 at the time of stopping the operation of the engine 150 while the vehicle is at a stop, that is, while the ring approximate the time of stopping the operation of the engine 150 while the vehicle is at a stop, that

5 is, while the ring gear shaft 126 does not rotate.

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In the power output apparatus 110 of the embodiment, the torque command value Tm1* of the first motor MG1 and the torque command value Tm2* of the second motor MG2 are set in the engine stop control routine. In accordance with an alternative application, the torque command value Tm1* of the first motor MG1 is set in the control routine of the first motor MG1 and the torque command value Tm2* of the second motor MG2 in the control routine of the second motor MG2.

In the power output apparatus 110 of the embodiment, the power output to the ring gear shaft 126 is taken out of the arrangement between the first motor MG1 and the second motor MG2 via the power feed gear 128 linked with the ring gear 122. Like another power output apparatus 110A shown in Fig. 18 as a modified example, however, the power may be taken out of the casing 119, from which the ring gear shaft 126 is extended. Fig. 19 shows still another power

- 15 output apparatus 110B as another modified example, wherein the engine 150, the planetary gear 120, the second motor MG2, and the first motor MG1 are arranged in this sequence. In this case, a sun gear shaft 125B may not have a hollow structure, whereas a hollow ring gear shaft 126B is required. This modified structure enables the power output to the ring gear shaft 126B to be taken out of the arrangement between the engine 150 and the second motor MG2. The following describes another power output apparatus 110' as a second embodiment according to the present
- 20 invention. The power output apparatus 110' of the second embodiment shown in Fig. 20 has a similar hardware structure to that of the power output apparatus 110 of the first embodiment, except that the engine 150 has an open-close timing changing mechanism 153 in the second embodiment. The difference in hardware structure, which is discussed below, leads to the different processing routines carried out by the controller 180.

Referring to Fig. 20, the open-close timing changing mechanism 153 adjusts the open-close timing of an intake valve 150a of the engine 150. Fig. 21 shows the detailed structure of the open-close timing changing mechanism 153. The intake valve 150a is generally opened and closed by a cam attached to an intake cam shaft 240, whereas an exhaust valve 150b is opened and closed by a cam attached to an exhaust cam shaft 244. An intake cam shaft timing gear 242 linked with the intake cam shaft 240 and an exhaust cam shaft timing gear 246 linked with the exhaust cam shaft 244 are connected with the crankshaft 156 via a timing belt 248, in order to open and close the intake valve 150a

- 30 and the exhaust valve 150b at a timing corresponding to the revolving speed of the engine 150. In addition to these conventional elements, the open-close timing changing mechanism 153 further includes an OCV 254 that is connected with the intake cam shaft timing gear 242 and the intake cam shaft 240 via an oil pressure-driven VVT pulley 250 and functions as a control valve of input oil pressure of the VVT pulley 250. The VVT pulley 250 includes a set of movable pistons 252 that reciprocate in an axial direction by means of the oil pressure. The oil pressure input to the VVT pulley 250 is
- 35 fed by an engine oil pump 256.

The open-close timing changing mechanism 153 works based on the following operation principle. The EFIECU 170 determines the open-close timing of the valve according to the driving conditions of the engine 150 and outputs a control signal to control the on-off state of the OCV 254. The output control signal varies the oil pressure input to the VVT pulley 250 and thereby shifts the movable pistons 252 in the axial direction. The movable pistons 252 have threads

running in an oblique direction with respect to the axis. The movement in the axial direction accordingly causes rotation of the movable pistons 252 and changes the orientation of the intake cam shaft 240 and the intake cam shaft timing gear 242 connecting with the movable pistons 252. This results in varying the open-close timing of the intake valve 150a and changing the valve overlap. In the example of Fig. 21, the VVT pulley 250 is disposed only on the side of the intake cam shaft 240 and does not exist on the side of the exhaust cam shaft 244, so that the valve overlap is controlled by regulating the open-close timing of the intake valve 150a.

The controller 180 carries out the following control operation in the second embodiment. Fig. 22 is a flowchart showing an engine stop control routine carried out in the second embodiment. The engine stop control routine is executed at every 8 msec by the interrupting operation after the controller 180 determines that the engine 150 is to be stopped, based on the driving state of the vehicle and the remaining charge SOC of the battery 194, and sends a stop

- 50 instruction to the EFIECU 170 so as to cease the fuel injection into the engine 150. When the program enters the routine of Fig. 22, the control CPU 190 of the controller 180 (see Fig. 1) sets a current target torque STG of the first motor MG1 to a variable STGold at step S300, sets a reduction torque STGmn at step S305, and sets a processing time mntg of slower speed reduction at step S310. The reduction torque STGmn is set in advance against the revolving speed Nr of the ring gear shaft 126, that is, the vehicle speed, as shown in the graph of Fig. 23. In accordance with a concrete pro-
- 55 cedure of this embodiment, at step S305, the reduction torque STGmn corresponding to the revolving speed Nr of the ring gear shaft 126 is read from a map that represents the relationship of Fig. 23 and is stored in advance in the ROM 190b. The reduction torque STGmn denotes a torque applied by the first motor MG1 to the carrier shaft 127 and thereby to the crankshaft 156, in order to reduce the revolving speed of the engine 150 under the ceasing condition of fuel injec-

tion. The processing time mntg of slower speed reduction represents a time period specified as a degree of relieving the reduction rate of the revolving speed in the speed reduction process of an open-loop control discussed later, in order to prevent a torque shock. The processing time mntg of slower speed reduction is set to a small value according to the revolving speed Nr of the ring gear shaft 126 as shown in the graph of Fig. 24. The revolving speed Nr of the ring gear shaft 126 corresponds to the vehicle speed, so that the longer processing time mntg of slower speed reduction is desir-

ably set for the lower vehicle speed to relieve the reduction rate of the torque command value. This effectively prevents a torque shock. The processing time mntg will be discussed more in the open-loop control carried out at step \$350.

After setting these variables, the control CPU 190 determines whether or not Condition 1 is fulfilled at step S320. Condition 1 represents a preset condition to allow a start of the engine stop control and is, in this embodiment, that 300

- 10 msec has elapsed since an instruction was given to cease the fuel injection to the engine 150. The instruction to cease the fuel injection may not cause an immediate decrease in output torque of the engine 150. The waiting time of 300 msec is thus to ensure that the output torque of the engine 150 has certainly been decreased. In response to an instruction of the EFIECU 170, after the fuel cutting operation, the engine 150 controls the open-close timing changing mechanism 153 to set the open-close timing of the valve to the greatest lag angle. Such setting decreases the load applied at the time of a restart of the engine 150 and reduces the shock in the process of motoring the engine 150. In case that
- 15 at the time of a restart of the engine 150 and reduces the shock in the process of motoring the engine 150. In case that Condition 1 is not fulfilled, the program proceeds to step S330 to continue the PID control based on the difference between the actual revolving speed and the target revolving speed of the engine 150 and keep the revolving speed of the engine 150.

In case that Condition 1 is fulfilled and a start of the engine stop control is allowed, on the other hand, the program proceeds to step S340 to compare the revolving speed Ne of the engine 150 with a predetermined value Nkn. The predetermined value Nkn used herein is a condition to stop the open-loop control when the execution of the engine stop control has lowered the revolving speed Ne of the engine 150. In this embodiment, the predetermined value Nkn is set equal to 200 rpm under the condition of the vehicle at a stop, 250 rpm under the condition of the vehicle on a run with the brake off, and 350 rpm under the condition of the vehicle on a run with the brake on. These values were experimentally determined to prevent the revolving speed of the engine 150 from undershooting.

- In case that the engine speed Ne is not smaller than the predetermined value Nkn at step S340, the program proceeds to step S350 to carry out the open-loop control and reduce the engine speed. The open-loop control will be discussed later with the flowchart of Fig. 25. Execution of the open-loop control gradually decreases the revolving speed Ne of the engine 150. When the revolving speed Ne of the engine 150 has decreased to be lower than the predeter-
- 30 mined value Nkn, it is determined whether or not the current target torque STG is substantially equal to zero at step S360. In case that the current target torque STG is not substantially equal to zero, the program proceeds to step S370 to carry out the processing to prevent the revolving speed of the engine 150 from undershooting.

After the processing at any one of steps S330, S350, S360, and S370, the program goes to step S380 to restrict the torque range and to step S390 to set a calculated target torque ttg subjected to the processing of torque range restriction to the target torque STG. The program then exits from this routine. The processing of torque range restriction limits the calculated target torque ttg to the rated torque range of the first motor MG1 or to an available torque range

based on the remaining charge of the battery 194.

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The above procedure is repeatedly executed to regulate the revolving speed of the engine 150. Until 300 msec has elapsed since a stop of fuel supply to the engine 150, the PID control is carried on to keep the engine speed at the tar-

- 40 get revolving speed (steps S320 and S330). After 300 msec has elapsed, the PID control is replaced by the open-loop control to apply a torque from the first motor MG1 to the output shaft of the engine 150 or the crankshaft 156 in reverse of the rotation of the crankshaft 156 and thereby reduce the revolving speed of the engine 150 in a predetermined range of deceleration (steps S320, S340, and S350). This process is shown by Section A of Fig. 27. When the revolving speed Ne of the engine 150 becomes lower than the predetermined value Nkn, the open-loop control is concluded and the processing is carried out to prevent undershoot (steps S320, S340, S360, and S370). This process causes the target
- 45 processing is carried out to prevent undershoot (steps \$320, \$340, \$360, and \$370). This process causes the target torque to gradually decrease and approach zero as shown by Section B of Fig. 27. The flowchart of Fig. 25 shows the details of the open-loop control executed at step \$350. When the program enters the open-loop control routine, it is first determined whether the vehicle is at a stop or on a run at step \$351. In

case that the vehicle is on a run, the program proceeds to step S352 to carry out the processing of slower speed reduction using the target torque STGold and the reduction torque STGmn set at the start of the engine stop control and cal-

- 50 tion using the target torque STGold and the reduction torque STGmn set at the start of the engine stop control and carculate a tentative target torque ttg. The processing of slower speed reduction is carried on for the processing time nmtg previously set according to the vehicle speed (see step S310 in the flowchart of Fig. 22 and Fig. 24). The processing of slower speed reduction mathematically represents an integration process, but may be realized by calculating the weighting average of the currently observed value and the target value in case that the processing is repeatedly exe-
- 55 cuted at predetermined intervals like this embodiment. In this embodiment, the calculation of weighting average is carried out at every processing time nmtg and the weight added to the currently observed value is approximately one sixteenth the weight added to the target value. Immediately after the program enters the processing to stop the engine 150, the target torque STG is set up a specified value by the PIP control described above (see Fig. 22 step S330). The

processing of slower speed reduction thus does not abruptly set the reduction torque STGmn to the target torque immediately after the start of the engine stop control but gradually makes the value of the tentative target torque ttg approach the reduction torque STGmn set based on the map of Fig. 23. The longer processing time nmtg of slower speed reduction is set for the lower vehicle speed. The tentative target torque ttg accordingly approaches the reduction torque STGmn at the gentler rate against the lower vehicle speed.

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When it is determined that the vehicle is at a stop at step S351, on the other hand, there is no need of varying the processing time of slower speed reduction according to the vehicle speed. The program thus proceeds to step S353 to carry out the processing of slower speed reduction for a fixed processing time (128 msec in this embodiment). The difference of the processing at step S353 under the condition of the vehicle at a stop from the processing at step S352

- under the condition of the vehicle on a run is that the reduction torque STGmn set according to the vehicle speed is 10 replaced by the sum of the fixed reduction torque and a learnt value stgkg of the target torque. In accordance with a concrete procedure, at step S353, the processing of slower speed reduction is carried out using the current target torque STGold and the torque (-14+stgkg)-STGold. While the vehicle is on a run, the driver hardly feels the torque shock due to a stop of the engine 150. While the vehicle is at a stop, on the contrary, the driver readily feels the torque
- shock due to a stop of the engine 150. The program accordingly learns the behavior of reduction of the target torque 15 under the condition of the vehicle at a stop, and thus enables the engine 150 to be stopped with substantially no undershoot. The concrete procedure of obtaining the learnt value stgkg will be discussed later.

The above processing is executed at predetermined intervals, so that the tentative target torque gradually approaches the reduction torque STGmn at the rate depending upon the processing time nmtg of slower speed reduction. After the tentative target torque ttg becomes coincident with the reduction torque STGmn, the first motor MG1 outputs a substantially fixed torque.

After the processing of slower speed reduction either under the condition of the vehicle on a run or under the condition of the vehicle at a stop, it is determined whether or not Condition 2 is fulfilled at step S354. Condition 2 includes the following three conditions:

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(1) The revolving speed Ne of the engine 150 is not greater than 400 rpm;

(2) The vehicle is at a stop; and

(3) The learnt value stgkg has not yet been updated (that is, a flag Xstg representing execution of the learning process is not equal to one).

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In case that any one of these three conditions is not fulfilled, the program immediately goes to NEXT and exits from this routine. In case that all the three conditions are fulfilled, on the other hand, the program halts the torque reduction and starts the processing to gradually decrease the target torque to zero. At step S355, a deceleration ΔN of the revolving speed is computed.

- The deceleration ΔN of the revolving speed is defined as the difference between the previous revolving speed 35 detected at a previous cycle and the current revolving speed detected at a current cycle. In this embodiment, detection of the revolving speed Ne is carried out at every 16 msec. The program then goes to step S356 to determine whether or not the deceleration ΔN of the revolving speed is within a range of -54 to -44. In case that the deceleration ΔN of the revolving speed is within this range, the program goes to NEXT and exits from this routine. In case that the deceleration
- ∆N of the revolving speed is greater than the value -44, a tentative learnt value tstg is decremented by one at step S357. 40 In case that the deceleration ΔN of the revolving speed is smaller than the value -54, on the other hand, the tentative learnt value tstg is incremented by one at step S358. The procedure checks the reduction rate of the engine speed Ne in Section A of Fig. 27 and varies the tentative learnt value tstg in order to affect the learnt value stgkg in the process of determining the reduction torque under the condition of the vehicle at a stop in a next cycle of the open-loop control.
- In the case of the smaller reduction rate, such variation in tentative learnt value tstg increases the absolute value of the 45 target reduction torque, which is a negative value and is expressed as (-14+stgkg)-STGold) calculated at step S353. In the case of the greater reduction rate, on the contrary, the variation decreases the absolute value. The reduction rate of the revolving speed Ne of the engine 150 at the time of stopping the engine 150 is accordingly adjusted to the appropriate range of -54 Nm/16 msec to -44 Nm/16 msec through the learning control.
- The program then goes to step S359 to restrict the tentative learnt value tstg to a predetermined range and set the 50 flag Xstg representing execution of the learning process equal to one. The procedure does not directly set the learnt value stgkg but sets the tentative learnt value tstg, in order to prevent the learnt value used for the processing of slower speed reduction (step S353) from being changed at every cycle of this open-loop control routine. The learnt value stgkg is used in a next cycle of the engine stop control.
- The open-loop control routine discussed above is carried out after 300 msec has elapsed since a stop of fuel supply 55 to the engine 150, and gradually increases the magnitude of the negative torque applied from the first motor MG1 to the output shaft of the engine 150 (that is, the torque applied in reverse of the rotation of the output shaft) toward the final torque determined according to the state of the vehicle, that is, at a stop or on a run. When the revolving speed Ne of

the engine 150 gradually decreases as shown by Section A of Fig. 27 to or below 400 rpm, in case that the vehicle is at a stop, the learnt value tstg depends upon the deceleration ΔN of the revolving speed.

In case that the revolving speed Ne of the engine 150 gradually decreases and eventually becomes smaller than the predetermined value Nkn, the open-loop control is replaced by the processing to prevent undershoot (executed at step S370 in the flowchart of Fig. 22). The flowchart of Fig. 26 shows the details of the processing to prevent undershoot. When the program enters the routine of Fig. 26, the tentative target torque ttg is computed at step S371 according to the equation of:

$$ttg = STGold + 2 [Nm]$$

It is then determined whether or not the calculated tentative target torque ttg is not greater than -2 at step S372. In case that ttg is greater than -2, the tentative target torque ttg is set equal to -2 at step S373. The processing of steps S372 and S373 accordingly sets the upper limit (=-2) of the tentative target torque ttg.

This procedure gradually decreases the magnitude of the torque, which has been applied to reduce the revolving speed Ne of the output shaft of the engine 150, within a range that does not exceed -2 [Nm]. The variation in tentative target torque ttg according to the above equation decrements the magnitude of the torque, which has acted in the direction of decelerating the output shaft of the engine 150, by 2.[Nm] at every 8 msec that is the interval of the interrupting process. The torque thus gradually approaches zero (see Section B of Fig. 27).

After the processing of either step S372 or step S373, it is determined whether or not the revolving speed Ne of the engine 150 is less than 40 rpm at step S374. In case that the revolving speed Ne of the engine 150 is less than 40 rpm, the program determines no further necessity of applying the braking torque to the output shaft of the engine 150, and

sets the tentative target torque tig equal to zero at step S375.

The program then goes to step S376 to determine whether or not Condition 3 is fulfilled. Condition 3 includes the following two conditions:

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(1) The vehicle is at a stop; and

(2) The learnt value stgkg has been updated (that is, the flag Xstg representing execution of the learning process is equal to one).

In case that either one of these two conditions is not fulfilled, the program goes to NEXT and exist from this routine. In case that both the conditions are fulfilled, on the other hand, the program proceeds to step S377 to set the tentative learned value tstg to a learned value STGkg and to step S378 to reset the flag Xstg to zero. After the processing, the program exits from this routine.

The processing to prevent undershoot decreases the magnitude of the torque applied to the output shaft of the engine 150 toward -2 as shown by Section B of Fig. 27. When the revolving speed Ne of the engine 150 becomes less than 40 rpm, the braking torque is set equal to zero. This procedure effectively prevents the revolving speed Ne of the

engine 150 from being lower than zero, that is, prevents undershoot. The primary effects of the second embodiment are given below:

40 (1) While there is a requirement of continuous operation of the engine 150, the PID control is carried on to keep the revolving speed Ne of the engine 150 at a target revolving speed.

(2) when there is no requirement of continuous operation of the engine 150, the EFIECU 170 stops fuel supply to the engine 150. After 300 msec has elapsed since the stop of fuel supply, the open-loop control is carried out to cause the first motor MG1 to apply the torque in reverse of the rotation of the output shaft of the engine 150 to the

- 45 carrier shaft 127, which is connected to the crankshaft 156 or the output shaft of the engine 150. The open-loop control does not execute the feed back control of the target torque of the first motor MG1 based on the deviation of the revolving speed Ne of the engine 150 from the target revolving speed (=0), but determines the target torque based on a predetermined algorithm. In the above embodiment, as shown in Fig. 27, the algorithm gradually increases the magnitude of the target torque at a predetermined rate. Such control effectively prevents a large
- 50 torque from being abruptly applied in reverse of the rotation of the engine 150 at the time of stopping the engine 150 to cause a torque shock and worsen the drivability. As shown in Fig. 27, after the processing of slower speed reduction, the torque of a fixed magnitude is applied in reverse of the rotation of the output shaft of the engine 150. This makes the reaction torque constant and further improves the drivability.
- (3) The first motor MG1 applies the torque in reverse of the rotation of the output shaft of the engine 150, so that the revolving speed Ne of the output shaft of the engine 150 is lowered at a predetermined deceleration (approximately -50 rpm/16 msec in this embodiment). The deceleration is limited to the range that does not cause torsional vibrations of the output shaft, and no torsional vibrations accordingly occur on the crankshaft 156 and the carrier shaft 127 connected to each other via the damper 157.

(4) When the revolving speed Ne of the engine 150 becomes lower than a predetermined level (400 rpm in this embodiment), in case that the vehicle is at a stop, the learning process is carried out to make the deceleration within a predetermined range in a next cycle of the engine stop control.

- (5) When the revolving speed Ne of the engine 150 further decreases to or below the predetermined value Nkm (200 rpm through 350 rpm in this embodiment), the magnitude of the torque applied by the first motor MG1 is gradually decreased at a predetermined rate toward zero. This process effectively prevents the revolving speed Ne of the output shaft of the engine 150 from being lower than zero, that is, prevents the reverse rotation of the crankshaft 156. The crankshaft 156 is generally designed on the assumption of no reverse rotation. The reverse rotation of the crankshaft 156 may, for example, cause a lock of the lead angle in the open-close timing changing mechanism 153.
- In the structure of this embodiment, the magnitude of the torque applied to the output shaft of the engine 150 is decreased with a decrease in revolving speed Ne of the engine 150. When the revolving speed Ne of the engine 150 becomes lower than 40 rpm, the braking torque is set equal to zero. This structure effectively prevents the reverse rotation of the crankshaft 156.

(6) The predetermined value Nkn used as the criterion of the control procedure is set equal to 200 rpm under the condition of the vehicle at a stop, 250 rpm under the condition of the vehicle on a run with the brake off, and 350 rpm under the condition of the condition of the vehicle on a run with the brake on. This enables the torque applied to the output shaft of the engine 150 in the direction of reducing the revolving speed to be substantially constant irrespective of the driving state of the vehicle. The revolving speed of the engine 150 subjected to the open-loop control can thus been decreased gently to zero.

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The power output apparatuses 110 and 110 of the first and the second embodiments and their modified examples discussed above are applied to the FR-type or FF-type two-wheel-drive vehicle. As shown in Fig. 28, however, a power output apparatus 110C given as another modified example is applied to a four-wheel-drive vehicle. In this structure, the second motor MG2 is separated from the ring gear shaft 126 and independently arranged in the rear-wheel portion of

25 the vehicle, so as to drive the rear driving wheels 117 and 119. The ring gear shaft 126 is, on the other hand, connected to the differential gear 114 via the power feed gear 128 and the power transmission gear 111, in order to drive the front driving wheels 116 and 118. Either one of the engine stop control routines shown in Figs. 7 and 22 is also applicable to this structure.

The power output apparatus 110 of the embodiment and their modified examples discussed above are applied to

the FR-type or FF-type two-wheel-drive vehicle. In another modified example of Fig. 28, however, a power output apparatus 110C is applied to a four-wheel-drive vehicle. In this structure, the second motor MG2 is separated from the ring gear shaft 126 and independently arranged in the rear-wheel portion of the vehicle, so as to drive the rear driving wheels 117 and 119. The ring gear shaft 126 is, on the other hand, connected to the differential gear 114 via the power feed gear 128 and the power transmission gear 111, in order to drive the front driving wheels 116 and 118. The engine stop control routine of Fig. 7 is also applicable to this structure.

Permanent magnet (PM)-type synchronous motors are used as the first motor MG1 and the second motor MG2 in the power output apparatus 110 of the embodiment. Any other motors which can implement both the regenerative operation and the power operation, such as variable reluctance (VR)-type synchronous motors, vernier motors, d.c. motors, induction motors, superconducting motors, and stepping motors, may, however, be used according to the requirements.

40 Transistor inverters are used as the fist and the second driving circuits 191 and 192 in the power output apparatus 110 of the embodiment. Other available examples include IGBT (insulated gate bipolar mode transistor) inverters, thyristor inverters, voltage PWM (pulse width modulation) inverters, square-wave inverters (voltage inverters and current inverters), and resonance inverters.

The battery 194 in the above embodiment may include Pb cells, NiMH cells, Li cells, or the like cells. A capacitor may be used in place of the battery 194.

In the power output apparatus 110 of the embodiment, the crankshaft 156 of the engine 150 is connected to the first motor MG1 via the damper 157 and the planetary gear 120. When the operation of the engine 150 is stopped, the variation in revolving speed Ne of the engine 150 is regulated by the output torque from the first motor MG1 via the planetary gear 120. Like another power output apparatus 310 shown in Fig. 29 as still another modified example, a crank-

50 shaft CS of an engine EG is directly connected to a rotating shaft RS of a motor MG via a damper DNP. The variation in revolving speed Ne of the engine EG is regulated by the motor MG when the operation of the engine EG is stopped. This structure exerts the same effects as those of the power output apparatus 110 of the above embodiment. In the above embodiments, the first motor MG1 and the second motor MG2 are arranged to be coaxial with the shaft of power transmission. The arrangement of these motors with respect to the shaft of power transmission may, however, be determined arbitrarily based on the design requirements.

The present invention is not restricted to the above embodiment or its modified examples, but there may be many modifications, changes, and alterations without departing from the scope or spirit of the main characteristics of the present invention. For example, although the power output apparatus is mounted on the vehicle in the above embodi-

ment, it may be mounted on other transportation means like ships and airplanes as well as a variety of industrial machines.

It should be clearly understood that the above embodiment is only illustrative and not restrictive in any sense. The scope and spirit of the present invention are limited only by the terms of the appended claims.

Claims

1. A power output apparatus for outputting power to a drive shaft, said power output apparatus comprising:

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an engine having an output shaft; a first motor having a rotating shaft and inputting and outputting power to and from said rotating shaft; a second motor inputting and outputting power to and from said drive shaft;

three shaft-type power input/output means having three shafts respectively linked with said drive shaft, said output shaft, and said rotating shaft, said three shaft-type power input/output means inputting and outputting power to and from a residual one shaft, based on predetermined powers input to and output from any two

shafts among said three shafts; fuel stop instruction means for giving an instruction to stop fuel supply to said engine when a condition of stopping operation of said engine is fulfilled; and

 stop-time control means for causing a torque to be applied to said output shaft of said engine and thereby
 restricting a deceleration of revolving speed of said output shaft to a predetermined range in response to said
 instruction to stop the fuel supply to said engine, so as to implement a stop-time control for stopping the operation of said engine.

- 2. A power output apparatus in accordance with claim 1, said power output apparatus further comprising:
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target torque storage means for determining a time-based variation in target value of the torque applied to said output shaft of said engine, based on a behavior at the time of stopping the operation of said engine, wherein said stop-time control means comprises:

30 means for driving said first motor, as said stop-time control, to apply a torque corresponding to said target value to said output shaft of said engine along a time course after the stop of fuel supply to said engine via said three shaft-type power input/output means.

- 3. A power output apparatus in accordance with claim 2, said power output apparatus further comprising:
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deceleration computing means for computing the deceleration of revolving speed of said output shaft during the course of said stop-time control;

learning means for varying a learnt value according to the deceleration computed by said deceleration computing means and storing said learnt value; and

- deceleration range determination means for determining said predetermined range in said stop-time control carried out by said stop-time control means, based on said learnt value stored by said learning means.
 - 4. A power output apparatus in accordance with claim 1, said power output apparatus further comprising:

revolving speed detection means for measuring the revolving speed of said output shaft, wherein said stop-time control means further comprises:

means for driving said first motor, as said stop-time control, in order to enable the revolving speed of said output shaft measured by said revolving speed detection means to approach a predetermined value via a predetermined pathway.

- 5. A power output apparatus in accordance with claim 1, said power output apparatus further comprising:

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revolving speed detection means for measuring the revolving speed of said output shaft, wherein said stop-time control means further comprises:

means for driving said first motor, as said stop-time control, to apply a torque in reverse of the rotation of said output shaft via said three shaft-type power input/output means to said output shaft, until the revolving

speed of said output shaft measured by said revolving speed detection means becomes coincident with said predetermined value.

- 6. A power output apparatus in accordance with claim 5, wherein said stop-time control means further comprises means for driving said first motor, as part of said stop-time control, to apply a predetermined torque in the direction of rotation of said output shaft via said three shaft-type power input output means to said output shaft, when the revolving speed of said output shaft measured by said revolving speed detection means decreases to a reference value, which is not greater than said predetermined value.
- 10 7. A power output apparatus in accordance with claim 5, said power output apparatus further comprising:

deceleration computing means for computing the deceleration of revolving speed of said output shaft during the course of said stop-time control; and

reference value setting means for setting a larger value to said reference value against a greater absolute value of the deceleration.

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8. A power output apparatus in accordance with claim 5, said power output apparatus further comprising:

braking force detection means for determining magnitude of a braking force applied to said drive shaft during the course of said stop-time control; and

- reference value setting means for setting a larger value to said reference value when said braking force detection means determines that the braking force has a large magnitude.
- 9. A power output apparatus in accordance with claim 5, wherein said predetermined value is a revolving speed that is lower than a resonance range of torsional vibrations in a system including said output shaft and said three shaft-
- is lower than a resonance range of torsional vibrations in a system including said output shart and said till ee shart
 type power input/output means.
 - 10. A power output apparatus in accordance with claim 1, said power output apparatus further comprising:
- 30 second motor control means for driving said second motor to continue power input and output to and from said drive shaft, when said instruction to stop the operation of said engine is given in the course of continuous power input and output to and from said drive shaft.
- 11. An engine controller comprising an engine for outputting power through combustion of a fuel and a motor connected to an output shaft of said engine via a damper, said engine controller controlling operation and stop of said engine and comprising:

fuel stop means for stopping fuel supply to said engine when a condition to stop the operation of said engine is fulfilled; and

- 40 stop-time control means for causing a torque to be applied to said output shaft of said engine and thereby restricting a deceleration of revolving speed of said output shaft to a predetermined range in response to the stop of fuel supply to said engine, so as to implement a stop-time control for stopping the operation of said engine.
- 45 12. An engine controller in accordance with claim 11, said engine controller further comprising:

target torque storage means for determining a time-based variation in target value of the torque applied by said motor to said output shaft of said engine, based on a behavior at the time of stopping the operation of said engine,

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wherein said stop-time control means comprises:

means for driving said motor, as said stop-time control, to apply a torque corresponding to said target value to said output shaft of said engine along a time course after the stop of fuel supply to said engine.

55 13. An engine controller in accordance with claim 12, said engine controller further comprising:

deceleration computing means for computing the deceleration of revolving speed of said output shaft during the course of said stop-time control;

learning means for varying a learnt value according to the deceleration computed by said deceleration computing means and storing said learnt value; and

deceleration range determination means for determining said predetermined range in said stop-time control carried out by said stop-time control means, based on said learnt value stored by said learning means.

14. An engine controller in accordance with claim 11, said engine controller further comprising:

revolving speed detection means for measuring the revolving speed of said output shaft, wherein said stop-time control means further comprises:

- means for driving said motor, as said stop-time control, in order to enable the revolving speed of said output shaft measured by said revolving speed detection means to approach a predetermined value via a predetermined pathway.
- 15 15. An engine controller in accordance with claim 11, said engine controller further comprising:

revolving speed detection means for measuring the revolving speed of said output shaft, wherein said stop-time control means comprises:

- 20 means for driving said motor, as said stop-time control, to apply a torque in reverse of the rotation of said output shaft to said output shaft, until the revolving speed of said output shaft measured by said revolving speed detection means becomes coincident with said predetermined value.
 - 16. An engine controller in accordance with claim 11, said engine controller further comprising:
 - revolving speed detection means for measuring the revolving speed of said output shaft,

wherein said stop-time control means further comprises means for driving said motor, as part of said stop-time control, to apply a predetermined torque in the direction of rotation of said output shaft to said output shaft, when the revolving speed of said output shaft measured by said revolving speed detection means decreases to a reference value, which is not greater than said predetermined value.

- 17. An engine controller in accordance with claim 15, said engine controller further comprising:
 - deceleration computing means for computing the deceleration of revolving speed of said output shaft during the course of said stop-time control; and
- reference value setting means for setting a larger value to said reference value against a greater absolute value of the deceleration.
- 18. An engine controller in accordance with claim 15, wherein said predetermined value is a revolving speed that is
 lower than a resonance range of torsional vibrations in a system including said output shaft and a rotor of said motor.
 - 19. A method of controlling a power output apparatus, which comprises: an engine having an output shaft; a first motor having a rotating shaft and inputting and outputting power to and from said rotating shaft; a second motor inputting

45 and outputting power to and from said drive shaft; and three shaft-type power input/output means having three shafts respectively linked with said drive shaft, said output shaft, and said rotating shaft, said three shaft-type power input/output means inputting and outputting power to and from a residual one shaft, based on predetermined powers input to and output from any two shafts among said three shafts, said method comprising the steps of:

50 giving an instruction to stop fuel supply to said engine when a condition of stopping operation of said engine is fulfilled; and

causing a torque to be applied to said output shaft of said engine and thereby restricting a deceleration of revolving speed of said output shaft to a predetermined range in response to said instruction to stop the fuel supply to said engine, so as to implement a stop-time control for stopping the operation of said engine.

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20. A method of controlling stop of an engine, said engine outputting power through combustion of a fuel and having an output shaft connected to a motor via a damper, said method comprising the steps of:

stopping fuel supply to said engine when a condition to stop operation of said engine is fulfilled; and causing a torque to be applied to said output shaft of said engine and thereby restricting a deceleration of revolving speed of said output shaft to a predetermined range in response to the stop of fuel supply to said engine, so as to implement a stop-time control for stopping the operation of said engine.

FORD EXHIBIT 1102

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Fig.1

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Fig.2



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Fig. 3



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Fig.4





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1. **.**

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Fig. 9

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Fig. 10

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Fig. 11



Fig. 12



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Fig. 16



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Fig. 17

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Fig. 18



Fig. 19

110B



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Fig. 20



Fig. 21



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Fig. 22

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Fig. 23





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Fig. 25

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Fig. 26

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Fig. 28

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European Patent Office

EUROPEAN SEARCH REPORT

Application Number EP 97 11 8748

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છે.	Moyens pour diminuer la consomm augmenter temporairement leus	stion et la pollution des vél puissance motrice.	liculas à moteur et pour	
9	Classification Internationals (Int. Cl. ²).	B 60 K 1/00, 6/00; 17/	00.	
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Ø	Déposant : BOCQUET Lucien Ferni France,	and François et DUPEYRO	. Alice Marle, résidant en	
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On cherche à diminuer la consommation et la pollution des véhicules à moteur et les constructeurs souhaiteraient pouvoir réduire la puissance et l'importance des moteurs tout en conservant suffisamment de puissance pour les accélérations et la conduite.

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La présente invention a pour objet de donner une solution à ce problème. Elle consiste à utiliser le moteur du véhicule pendant le maximum de de temps dans les meilleures conditions de rendement et de puissance par l'ensemble des moyens suivants et de leurs diverses limisons mécaniques et électriques : le moteur du véhicule est accouplé à un générateur électrique

10 branché sur une batterie d'accumulateurs ; cette batterie et ce générateur sont connectés à des moteurs électriques qui assurent la propulsion, le freinage à récupération d'énergie et la marche arrière, par l'intermédiaire d'une boîte de vitesse et d'un pont ; un embrayage ou un dispositif équivalent permet d'accompler mécaniquement ou autrement le groupe moteur-géné-

15 rateur à la transmission de propulsion ; tons ces organes étant commandés par un appareillage approprié, manuel, automatique ou mixte, permettant d'effectuer les liaisons, mécaniques, électriques ou autres, de ces organes entre eux et aux transmissions de propulsion afin de réaliser dans les conditions optima exposées précédemment les modes de fonctionnements suivants:

20 1 - exclusivement électrique, le groupe générateur étant arrêté.

2 - électrique normal, avec le groupe en marche non embrayé sur la transmission.

- 3 électrique à surpuissance temporaire, approximativement doublée en embrayant sur la transmission de propulsion le groupe, générateur débranché; ou, susceptible d'être triplée, moyennement des aménagements appropriés, générateur branché.
- 4 mixte de oroisière, réalisé de préférence lorsque le véhicule roule régulièrement à une vitesse correspondant sensiblement au régime optime, par embrayage du groupe sur la transmission, moteurs de propul-

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sion débranchés, générateur branché; ce dernier travaillant alors, suivant la vitesse de marche, en moteur ou en générateur pour régulariser la marche au régime optima.

- 5 mixte accéléré, comme 4, mais en changeant le rapport de vitesse pour passer au rapport supérieur losque le régime optime est atteint. Dans ce mode de fonctionnement la surpuissance est automatiquement réali-
- sée par le générateur au moment du changement de rapport.
- 6 ~ classique, avec le groupe embrayé, générateur et moteurs débranchés.
- 7 marche arrière et freinage électrique à récupération d'énergie, par inversion du sens de marche des Noteurs.
- 40 · En faisant l'examen comparatif des bilans de fonctionnement d'un tel

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véhicule et d'un véhicule classique on constate que les pertes de rendement dues à la transformation électrique sont très inférieures aux gaine de l'invention. Plus particulièrement dans le cas d'une circulation très difficile, avec marche exclusivement électrique sans pollution, dans la-

5 quelle il est possible, avec une batterie de capacité peu élevée, d'obtenir une autonomie de parcours de 5 à 10 Em pendant 5 à 10 minutes. Les meilleures conditions de marche sont celles du fonctionnement mirte da ns le-.. quel les pertes électriques sont réduites au minimum losque le débit du générateur est nul, sa tension à vide étant égale à la tension maxima de

10 de la batterie. Le véhicule est alors propulsé avec la preque totalité de l'énergie mécanique du moteur et quand, par Buite d'une augmentation des résistances à l'avancement, la vitesse de marche diminue, la puissance motrice s'accroît de la puissance fournie par le générateur.

Sur la planche unique annexécont été représentées schématiquement deux 15 réalisations non exclusives, des dispositions de l'invention 3 la Fig. 1 dans laquelle le moteur du véhicule, le générateur et les moteurs de propulsion ont des vitesse égales; la Fig. 2 dans laquelle, en vue d'un abaissements du poids et du prix, les organes électriques ont des vitesses plus élevées. Le moteur 1 du véhicule est accouplé au générateur électrique 2.

- 20 Les moteurs électriques 3 assurent la propulsion par l'intermédiaire, de l'arbre 4, la boîte de vitesse 5, le pont 6 et les transmissions 7. Les batteries sont figurées en 8, l'embrayage du moteur sur la propulsion en 9 et la capacité contenant l'appareillage de commande et de contrôle en 10. Sur la Fig. 2, le générateur 2 comporte deux enroulements égaux indépen-
- 25 dants, chacun d'eux étant connecté à une demi-batterie 8; La propulsion est faite par deux noteurs 3, disposés sur un même axe. On pourra ainsi, sans interruption de charge, coupler en série ou en parallèle ces divers élémente au moyen d'un appareillage approprié et obtenir plusieure vitesses électriques. Par exemple avec des demi-batteries de 12 volts et des moteurs
- 30 de 24 volts il sera possible d'alimenter ceux-ci sous 6, 12 ou 24 volts et obtenir 3 vitesses électriques qui, combinées à une boîte à 3 rapports donneront 9 allures de marche différentes.

Ces dispositions permettront de réaliser des véhicules économiques, de conduite agréable, ayant des couples de démarrage importants, de bonnes

- 35 accélérations, une aptitude convenable en côte, des plafonds de vitesse plus élevés, capables de recharger leurs batteries pendant l'arrêt ou le stationnement et susceptibles de recevoir un équipement de marche semiautomatique peu coûteux. On peut, par exemple, concevoir 3 gammes: la première, de circulation urbaine ou encombrée à 11, 22 et 44 Kmh; la seconde
- 40 pour circulation banlieue ou promenade à 18, 36 et 72 Kmh; la troisième

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pour les parcours routiers à 30, 60 et 120 Kmh.

En principe seront utilisés, d'une part, des noteurs série et des génératrices shunt comportant éventuellement des dispositifs complémentaires d'excitation ou autres, couramment employés en commande électrique,

5 et, d'autre part, les appareillages auxiliaires classiques nécessaires à leur fonctionnement.

Ces dispositions penvent être appliquées à tous genres de véhicules à moteur , mais plus particulièrement à ceux de faible puissance ou de très petite cylindrée sans permis de conduire, auxquels elles apportent

10 des suéliorations modifiant totalement leurs performances en leur procurant ainsi des débouchés beaucomp plus importants.

Elles conviennent parfaitement aux véhicules de toutes puissances soumis à des arrêts fréquents de plus ou moins longue durée, comme les voitures de ramassage ou de livraison, de voyageurs de commerce, etc...

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Elles s'appliquent également aux matériels, machines, appareils, dans lesquels on utilise diversement l'énergie d'un moteur et qui sont susceptibles d'exiger temporairement une puissance supérieure.

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REVENDICATIONS

1 - Invention ayant pour objet de réduire la consommation et la pollution des véhicules à moteur et d'augmenter temporairement leur puissance motrice, caractérisée par l'utilisation, pendant le maximum de temps, du moteur du véhicule fonctionnant dans les meilleures conditions de rendement

- 5 et de puissance, en employant l'ensemble des moyens suivants et leurs diverses limisons électriques et mécaniques : le moteur du véhicule est mocouplé à un générateur électrique branché sur une batterie d'accumulateurs; cette batterie et ce générateur sont connectés à des moteurs électriques qui assurent la propulsion, le freinage à récupération d'énergie et la mar-
- 10 che arrière, par l'intermédiaire d'une boîte de vitesse et d'un pont; un embrayage ou un dispositif équivalent permet d'accoupler, mécaniquement ou autrement, le groupe moteur-générateur à la transmission de propulsion ; tous ces organes étant commandés par un appareillage approprié, manuel, autematique ou mixte, permettant d'effectuer les liaisons électriques, méca-
- 15 niques ou autres, de ces organes entre eux et aux transmissions de propulsion, afin de réaliser dans les conditions optime exposées précédemment les modes de fonctionnement suivants :
 - 1 exclusivement électrique, le groupe acteur-générateur étant arrêté.
 - 2 électrique normal, le groupe en garche, non enbrayé sur la transmission.
- 20 3 électrique à surpuissance temporaire, approximativement doublée, en embrayant le groupe, générateur débranché, sur la transmission; ou susceptible d'être triplée, en embrayant le groupe, générateur branché.

4 - mixte de croisidre, par embrayage du groupe sur la transmissiony moteurs de propulsion débranchés, générateur branché; se dernier travail-

- 25
- lant alors,suivant la vitesse de marche,en moteur ou en générateur, pour régulariser la marche au régîme optimui
- 5 mixte accéléré, réalisé comme 4, mais en changeant le rapport de vitesse pour passer au rapport supérieur lorsque le régime optime est atteint.Dans ce mode de fonctionnement la surpuissance est automatiquement réalisée par le générateur lors du changement de rapport.
- 30

6 - classique, avec le groupe embrayé, générateur et noteurs débranchés.

- 7 freinage électrique à récupération et marche arrière par inversion du sens de marche des motemrs.
- . 35

2 - Ensemble suivent la rev. 1 caractérisé par 2 générateurs, 2 moteurs et 2 demi-batteries, pour obtenir, sans interrespre la charge, par des connexions appropriées et le montage série-parallèle de ces éléments, plusieurs vitesses de marche des moteurs électriques.

3 - Ensemble suivant les rev. 1 et 2 caractérisé, en vue d'une ...

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anélioration du rendement et de l'encombrement, par le genre et la dispoaition des engrenages qu'il comporte, à savoir: pour la boîte de vitesse, senls tournent les engrenages du rapport utilisé, les autres étant à l'arrêt; pour le pont, couple réducteur dont le pignon-est un engrenage droit,
5 hélicoîdal ou à chevrons et la roue un engrenage intérieur.

5

4 - Ensemble suivant les rev. 1 et 2 , caractérisé par un appareillage automatique de mise en marche et d'arrêt du moteur-générateur pour la charge de la batterie en fonction de la charge de celle-ci,susceptible de fonctionner pendant l'arrêt, la marche ou le stationnement du véhicule.

10 5 - Ensemble suivant les rov. 1 et 2, caractérisé, pour réduire: l'encombrement, par des générateurs et des moteurs comportant deux enroulements distincts sur un même rotop et dans une nême carcasse.

 6 - Ensemble suivant les rev. 1 et 2, caractérisé, en vue d'une diminuation de poids, d'encombrement et de pertes de rendement, par des mo-15 teurs électriques et des générateurs à grande vitesse, et l'accouplement

de ces derniers au moteur du véhicule au moyen d'un multiplicateur de vitesse.

7 - Ensemble suivant les rev. 1 et 2 dans lequel les rapports de la boîte de vitesse mécanique sont commandés manuellement, tandis que ceux
 20 de la combinaison électrique sont à commande automatique.

8 - Ensemble suivant la rev. 2 , caractérisé, en vue d'une siplification, par un emploi partiel des dispositions de cette revendication, comme par exemple le montage série-parallèle de seulement les 2 moteurs de propulsion, ce qui réduit à 2 le nombre des régimes de marche obtenus.

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PARI	<u>S</u>			
Al		APPLICATION FOR A PATENT	5	
21		No. 78 08080	· · · · ·	
54 Me	ans of reducing the fuel their engine power.	consumption and pollution in mot	or vehicles and of temporarily increasing	
51	International classification (Int. Cl. ²). B 60 K 1/100, 5/00, 17/00			
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71	Applicant: Louis Fernand François BOCQUET and Alice Marie DUPEYROL, residing in France.			
72	Invention by: Louis Fernand François Bocquet and Alice Marie Dupeyrol.			
73	Holder: idem 71.			

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A search is underway to reduce fuel consumption and pollution by motor vehicles and manufacturers would like to be able to reduce the power and importance of engines, while retaining enough power for acceleration and driving.

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The purpose of this invention is to provide a solution to this problem.

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It consists of using the motor vehicle during the maximum time in the best conditions of fuel consumption and power by all of the following means and their various mechanical and electrical links: the vehicle's engine is directly connected to an electrical generator connected to a storage battery; this battery and the generator are connected to electric motors that provide the power, regenerative breaking, and moving in reverse gear, by means of a transmission and a bridge circuit; a clutch or an equivalent device to connect the motor-generator assembly

10 to the power transmission, mechanically or otherwise; all of these units, being controlled by appropriate manual, automatic, or mixed equipment, allowing the manual, automatic, or other connections of these units to be carried out among themselves and to the transmission of power in order to carry out the following methods of operation in the optimum conditions as described above:

1 - exclusively electrical, the generator group being suppressed.

15 2 - normal electrical, with the group in operation, not engaged to the transmission.

3 -- electrical with temporary emergency power, approximately doubled, by engaging the system on the transmission of power, with the generator disconnected; or, capable of being tripled by means of appropriate design with the generator connected.

4 - mixed at cruising speed, preferably done when the vehicle is moving steadily at a speed that corresponds closely

20 to the optimal rate, by engaging the system on the transmission with the propulsion motors disconnected and the generator connected; the generator then operates according to the operating velocity, with the motor or the generator to stabilize the speed at the optimal level.

5 – mixed acceleration, like 4, but changing the velocity ratio in order to go to the higher ratio when the optimum rate is reached. In this method of operation, the emergency power is automatically achieved by the generator at the

- 25 time when the ratio is changed.
 - 6 classic, with the system engaged and the generator and motors disconnected.
 - 7 reverse gear and regenerative electrical braking by reverse running of the motors.
 - In making a comparative examination in appraisal of the operation of such a vehicle and a classic vehicle, it

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is observed that the losses in efficiency due to the electrical transformation are much less than are the gains of the invention. In particular in the case of very difficult traffic, with exclusively electrical operation without pollution, in which it is possible with a low-capacity battery to make an autonomous trip of 5 to 10 kilometers in from 5 to 10 minutes. The best operating conditions are those with mixed functioning in which the electrical losses are reduced to

- 5 a minimum when the output of the generator is nil, its empty voltage being equal to the maximum voltage of the battery. The vehicle is then powered with almost all of the mechanical energy of the engine and when, after an increase in resistance to the forward motion, the velocity decreases, the power of the engine increases from the energy provided by the generator.
- In the only drawing attached, there is shown schematically two non-exclusive representations of the features of the invention: Fig. 1, in which the engine of the vehicle, the generator, and the propulsion motors have equal velocities; Fig. 2 in which, in view of a reduction in weight and in price, the electrical units have higher velocities. The engine 1 of the vehicle is connected to an electrical generator 2. The electrical motors 3 provide the power by means of the shaft 4, the gearbox 5, the bridge circuit 6, and the transmissions 7. The batteries are shown in 8, the clutch of the propulsion motor in 9 and the box containing the command and control instruments in 10. In
- 15 Fig. 2, the generator 2 includes two equal and independent units, each of them connected to a half-battery 8; the power is achieved by two motors 3, arranged on the same axis. In this way, without interrupting the charge, these different units can be connected in series or in parallel, by means of appropriate instrumentation and achieve several electrical velocities. For example with 12 volt half-batteries and 24 volt motors it will be possible to supply them with 6, 12, or 24 volts and obtain 3 electrical velocities which, combined with 3-speed gearboxes velocities will give

20 9 different levels of performance.

These arrangements will allow the development of economical vehicles, easy to drive, with significant starting torque, a suitable response on inclines, higher velocity ceilings, able to recharge their batteries while stopped or parked, and able to receive inexpensive semi-automatic operating equipment. For example, three series appear possible: the first, in city or congested traffic at 11, 22, or 44 Kmh; the second for suburban or sightseeing traffic at

25 18, 36, and 72 Kmh; the third

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for highway trips at 30, 60, and 120 Kmh.

In principle, on the one hand, motors in series and generating shunts will be used possibly including excitation devices or other devices, currently used in electrical commands, and, on the other hand, the classic auxiliary instrumentation necessary for their operation.

These arrangements may be applied to all kinds of vehicles, but in particular to low-power vehicles or very few cylinders without a driver's license required, to which they will bring improvements that will completely change their performance, thereby providing them with much larger markets.

They are perfectly adapted to vehicles of any power that are subject to frequent long or short stops, such as pickup and delivery vehicles, traveling salespeople, etc.

They also apply to equipment, machines, and devices in which the energy of a motor is used in different ways and that are subject to a temporary need for greater power.

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CLAIMS

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1 – An invention whose purpose is to reduce fuel consumption and pollution of motor vehicles and to increase their engine power temporarily, characterized by the use, during the maximum period of time, of the engine of the vehicle operating in the best conditions of fuel consumption and power, using all of the following methods

- 5 and their various electrical and mechanical links: the vehicle's engine is directly connected to an electrical generator connected to a storage battery; this battery and the generator are connected to electric motors that provide the power, regenerative breaking, and moving in reverse gear, by means of a transmission and a bridge circuit; a clutch or an equivalent device to connect the motor-generator assembly to the power transmission, mechanically or otherwise; all of these units, being controlled by appropriate manual, automatic, or mixed equipment, allowing the manual,
- 10 automatic, or other connections of these units to be carried out among themselves and to the transmission of power in order to carry out the following methods of operation in the optimum conditions as described above:

1 - exclusively electrical, the engine-generator group being suppressed.

2 - normal electrical, with the group in operation, not engaged to the transmission.

3 – electrical with temporary emergency power, approximately doubled, by engaging the system on the transmission of power, with the generator disconnected; or, capable of being tripled by engaging the system with the generator connected.

4 - mixed at cruising speed, by engaging the system on transmission, with the propulsion motors disconnected and the generator connected; the generator then operates according to the operating velocity, with the motor or the generator to stabilize the speed at the optimal level.

20 5 - mixed acceleration, like 4, but changing the velocity ratio in order to go to the higher ratio when the optimum rate is reached. In this method of operation, the emergency power is automatically achieved by the generator at the time when the ratio is changed.

6 - classic, with the system engaged and the generator and motors disconnected.

7 - reverse gear and regenerative electrical braking by reverse running of the motors.

2 - A system according to claim 1, characterized by 2 generators, 2 motors, and 2 half-batteries in order to obtain by appropriate connections and the series-parallel assembly of these units several operating speeds from the electric motors, without interrupting the charge.

3 - A system according to claims 1 and 2, characterized in view

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of an increase in fuel efficiency and the size, by the kind and layout of the gears that are included, namely: for the gearbox, only gears of the ratio that are turning are used, the others are stopped; for the bridge circuit, a reduction torque whose cog is a straight, helicoidal, or double helicoidal gear and the wheel an interior gear.

4 – A system according to claims 1 and 2, characterized by an automatic device for starting and stopping the motor-generator for charging the battery according to its charge level, capable of operating during stops, running, or parking of the vehicle.

5 - A system according to claims 1 and 2, characterized, in order to reduce the size, by generators and motors including two different units on the same rotor and in the same casing.

6 - A system according to claims 1 and 2, characterized, in order to reduce weight, size, and loss of fuel economy,

10 by electric motors and very high-speed generators, and their connection to the vehicle's engine by means of a velocity multiplier.

7 - A system according to claims 1 and 2 in which the ratios of the mechanical gearbox are commanded manually, while those of the electrical system are commanded automatically.

8 – A system according to claims 1 and 2, by simplification through a partial use of the provisions of this claim, as for example by the series-parallel assembly of the 2 propulsion motors only, which reduces the number of operating systems used to 2.

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Sole drawing

[see source for figures 1 and 2]

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電気自動車用補機電池充電装置 の発明の名称 顧 平1-261588 创特 願 平1(1989)10月6日 ❷出 愛知県豊田市トヨタ町1番地 トヨタ自動車株式会社内 @ 発明者 浮 田 進 _ @ 発明者 良 愛知県豊田市トヨタ町1番地 トヨタ自動車株式会社内 种 ①出願人 トヨタ自動車株式会社 愛知県豊田市トヨタ町1番地 00代理人 弁理士 吉田 研二 外2名

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明 钿 書

1.発明の名称

電気自動車用補機電池充電装置

2. 特許請求の範囲

キースイッチがオンされたときのみモータを駆 動する主電池から、所定の値の直流電圧を取込ん で異なる値の直流電圧に変換し、この変換により 得られた直流電圧で精機電池を充電し、かつキー スイッチを介して負荷を駆動するDCーDCコン バータと、

補機電池の電圧値を検知する電圧検知部と、

キースイッチがオンされているときに、前記電 圧検知部が検知した電圧値に基づき、前記DC-DCコンバータによる補機電池の充電動作を制御 し、補機電池により駆動される充電制御部と、

を有する電気自動車用線機電池充電装置におい て、

前記電圧検知部により検知される袖機電池の電 圧値が、所定の基準電圧値以下に低下しており、 かつキースイッチがオフされている所定の期間に

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おいて、所定時間だけ、前記DC-DCコンパー タによる補償電池の充電を行わしめるように、前 記充電制御部を動作させる充電指令部を含み、

補設電池の電圧値を検知し、この電圧値が所定 の基準電圧値以下に低下している場合には、所定 時間だけ、補設電池の完成を行うことを特徴とす る電気自動車用補調電池充電装置。

3.発明の詳細な説明

[虚囊上の利用分野]

本発明は、主電池から取込んだ直流電圧を異な る値の直流電圧に変換し、新線電池を充電する電 気自動車用機機電池充電装置に関する。

[従来の技術]

-1-

一般に電気自動車においては、電気自動車の走 行に係るモータを駆動するために、所定の直流電 圧を出力する主電池が搭載されている。また、こ の電気自動車においては、車載の電気視器を駆動 するために、前記主電池とは異なる値の直流電圧 を出力する補機電池が搭載されている。

また、主電池及び補機電池が搭載された電気自

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特闘平 3-124201(2)

動庫には、該補設電池を充電するために、意気自 動車用精振電池充電装置が搭載される。

第3回には、従来における電気自動車用結構電 池充電装置の一構成例が示されている。

この図においては、主理池10にはメインコン タクタ12を介してモータ制御回路14が抜続さ れ、該モータ制御回路14には、電気目動車の走 行駆動に係るモータ16が接続されている。また、 前記モータ制御回路14には、該モータ制御回路 14を制御するインバータ回路、チェッパ回路等 のモータ制御郎18が接続されている。

すなわち、頃記主電池10からメインコンタク タ12を介して前記モータ制御回路14に所定の 値の直流電圧が供給されると、該モータ制御回路 14は、前記モータ制御部18によりPWM制御 時の制御に基づき、主電池10から供給された直 流電圧を所定の電力に変換してモータ16に供給 する。このことにより、前記モータ16が駆動さ れ、電気自動車が走行可能な状態となる。

前記主知池10と補援電池20との間には、従

- 3 ~

部28に入力され、頤次、トランス部30及び整 液部32に供給され、前紀袖機電池20を充電可 能な異なる値の直流電圧に変換される。そして、 補機電池20は、このようにしてDC-DCコン パータ24から出力される直流電圧により充電さ れる。

一方、前記部機電池20は、直接にあるいはキ ースイッチ34を介して車載の負荷に連続されて おり、また、キースイッチ34を介してモータ料 御邸18に接続されている。

すなわち、前述のようにしてDC-DCコンパ ータ24から出力された直流電圧は、箱機電池 20を充電すると共に、直接あるいはキースイッ チ34を介して単載の負荷及びモータ制御部18 に供給される。ここで、メインコンタクタ12は、 前記キースイッチ34と逆動してオン/オフする ように構成されており、キースイッチ34がオン されている場合、DC-DCコンパータ24又は 結構電池20から出力される直流電圧により、モ ータ制御部18が取動され、主電池10からモー

- 5 -

-2-

央例に係る電気自動車用積機電池充電装置22が 設けられている。この補機電池充電装置22は、 主電池10から出力される直流電圧を精機電池 20を充電可能な度辺電圧に変換するDC~DC コンパータ24と、結機電池20の出力電圧を検 知し、この検知結果に基づきDC-DCコンパー タ24を制御するDC-DCコンパータ制毎回路 26と、から構成されている。

前記DC-DCコンバータ24は、例えば実開 昭48-111827号公報に開示されたものと 両様の構成を有しており、主電池10から出力さ れる直流電圧を交流化するインバータ部28、値 インバータ部28から出力される電圧を変圧する トランス部30、及び版トランス部30から出力 される電圧を整流して補機電池20を充電可能な 電圧を出力する整流部32から構成されている。

すなわち、前記主電池10から出力される直流 電圧は、前述のようにメインコンタクタ12を介 してモータ制御回路14に供給されると共に、D C-DCコンパータ24に内蔵されるインパータ

- 4 -

タ封御回路]4に所定の直流電圧が供給されるた め、モータ16が駆動されることとなる。

一方、前述のように、この従来例に係る袖観電 泡充電装置22は、前記DC-DCコンパータ 24に加えDC-DCコンパータ制御部26を含 んでおり、このDC-DCコンパータ制御部26 は、袖観電池20の電圧及び電流をそれぞれ検知 する電圧検出アンプ36及び電流検出アンプ38 と、該電圧検出アンプ36及び電流検出アンプ 38の出力に基づき、パルスのデューティを決め るフィードパック部40と、該フィードパック 42において決められたデューティにより、訪記 インパータ部28に制御パルスを供給するパルス 化回路42と、から構成されている。

すなわち、前記結機電池20の電圧は、前記電 圧検出アンプ36により検出され、増幅されてフ ィードバック部40に供給される。同様に、前記 結構電池20の直流電流は、前記電流検出アンプ 38により検出され、増幅される。

次に、前記フィードバック部40において、前

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に電圧検出アンプ36及び電流検出アンプ38に よりそれぞれ検出された防機電池20の電圧及び 電波に基づき、パルスのデューティが決定される。 例えば、前記電圧検出アンプ36の検出結果に基 づき、積機電池20の過電圧充電が防止されるよ うにデューティが算定され、同時に、電流検出ア ンプ38の検出結果に基づき、DC-DCコンパ ータ24の最大出力電流を越えないようにデュー ティが算定される。そして、これらの2種類のデ ューティ、すなわち電圧検出アンプ36及び電流 検出アンプ38のそれぞれの検出結果に基づいて 算定されたデューティのうち、小さい方、すなわ ち結機電池20の充電における電圧的及び電流的 契請を両方共満たすデューティが選択され、前記 パルス化回路42に出力される。

前記パルス化回路42においては、前記フィードパック部40から供給されたデューティに基づきパルスが発生し、このパルスにより前記インパータ部28の動作がPWM創舞される。

従って、この従来例においては、補償電池20

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例えば、特開昭64-85502号公報には、 「電気自動車の制御装置」として、キースイッチ ON後に被機電池の電圧を検出し、まずDC-D Cコンパータを起動させ旋縮機電池を充電し、所 定の電圧以上を確保してから車両駆動を指合する モータ制御部の電源を立ち上げる構成が示されて いる。

(発明が解決しようとする課題)

前述の特別昭64~85502号公戦に開示さ れた装置においては、DC-DCコンパータは植 複電池により作動に必要な電圧を供給されている ため、狭袖観電池の電圧が停車中の電力消費など 何らかの理由により考しく低下し、モータ制御部 作動可能電圧はおろかDC-DCコンパータの起 動に必要な電圧さえも確保されていない状態にな ったときに、目的とする車両記動を違成できない ことがある。

本発明は超機電池電圧が常にDC-DCコンパ ータ及びモータ制御部の起動に必要な電圧を保て るように得成され、放抽機電池電圧低下によるモ

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の電圧及び電流に基づいて、DC-DCコンパー 夕制御部26によってDC-DCコンパータ24 が制御され、補證電池20が充電されると共に、 車載の負荷に所定の電圧が供給される。

この従来例においては、車銀の負荷において消 費される電波量がDC-DCコンパータ24の出 力能力以上である場合等において、施銀電池20 が放電され、この放電により車載の負荷に電波が 供給される。このとき、前にキースイッチ34を オフすると、前に袖観電池20は、放電された状 顔で保持されることとなる。

このような動作が設置され、精緻電池20がい わゆる過放電状態となると、放袖機電池20の電 狂は、例えばモータ制御部18を感動するために 必要な電圧以下に低下する可能性がある。このよ うな電圧低下が生じた場合には、キースイッチ 34をオンし、モータ16を感動しようとしても、 袖機電池20によるモータ制御部18の駆動が行 われないため、モータ16の感動、従って電気自 動車の走行が不能となってしまう。

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ータの駆動再開不能状態を防止する電気自動車用 補機電池充電装置を提供することを目的とする。 【課題を解決するための手段】

前記目的を達成するために本発明は、電圧換知 部により検知される補機電池の電圧値が、所定の 基準電圧値以下に低下しており、かつキースイッ チがオフされている所定の期間において、所定時 間だけDC-DCコンバータによる補機電池の充 電を行わしめるように、DC-DCコンバータを 納肉する充電制御部を動作させる充電指令部を含 み、補機電池の電圧値を検知し、この電圧が所定 の基準電圧値以下に低下している場合には、所定 時間だけ補機電池の充電を行うことを特徴とする。 「作用】

本免明の電気自動車用補機電池充電装置におい ては、電圧検出部により補機電池の電圧が検知さ れる。さらに、電圧検知部により検知された補機 電池の電圧値が、所定の基準電圧値以下に低下し ている期間であって、かつキースイッチがオブさ れている所定の期間において、所定時間だけ充電

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指令部が光電制御部に所定の動作を行わせる。こ の所定の動作とは、結成電池の充電を行わしめる よう、DC-DCコンバータを制御する動作であ る。従って、キースイッチを再びオンした時確实 にモータの駆動を再開することが可能となる。 【変換例】

以下、本発明の実施例を、図面に基づいて説明 する。なお、第3図に示される従来例と同様の構 成には同一の符号を付し、説明を省略する。

第1回には、本発明の第1実指例に係る電気自動車用結構電池充電装置の根成が示されている。

この変施例の電気自動車用補機電池充電装置 44は、第3図に示される従来例と同様のDC-DCコンバータ24と、本発明の特徴的構成を含 むDC-DCコンバータ刮餌部46と、とから構 成されている。

また、前記DC-DCコンバータ制御部46は、 電圧検出アンプ36の出力と所定の基準電圧とが 入力されるヒステリシス特性を有するコンパレー タ48と、該コンパレータ48の耳/L2値の出

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タ48の出力が例えば日値となり、トランジスタ 50がオンされる。前応トランジスタ50がオン されると、前応フィードバック回路40が駆動さ れ、従って、DC-DCコンバータ24による縮 機電池20の光電が行われる。

この後に、摘機電池20が充電され、従って電 E 検出アンプ36の検出値が増加していく。この とき、顔にコンパレータ48においては、電圧検 出アンプ36の検出値が所定のしきい値V_Hと比 校される。このしきい値V_Hは、 顔配しきい値 V_Lよりも大である。すなわち、コンパレータ4 8は、ヒステリシス特性を有している。電圧検出 アンプ36の検出値の方が大であるとされた場合 には、コンパレータ48の出力が例えばし値とな り、腕にトランジスタ50がオフされ、フィード パック回路40の動作が停止する。従って、腕に DC-DCコンパータ24による抽機電池20の 完電が停止される。

この実施例においては、キースイッチ34がオ フされ、従って電気自動車が停止している際に補

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カによりオンノオフされるトランジスタ50と、 を含んでいる。更に、前紀トランジスタ50のコ レクタは前記フィードバック回路40に接続され ており、DC-DCコンバータ制御部46には、 補機電池20から道使に駆動電力が供給されてい る。

次に、この実施例の動作を説明する。

まず、キースイッチ34がオンされている場合 には、第3図に示される従来例と同様に、モータ 16の区動、DC-DCコンパータ20による抽 線電池20及び車線の負荷への電圧出力が行われ る。

また、キースイッチ34がオフされ、従ってモ ータ16が記動されていないときには、結構電池 20の電圧が電圧検出アンプ36により検出され、 さらにコンパレータ48に入力される。前記コン パレータ48においては、電圧検出アンプ36の 検出値が所定のしきい値V_しと比較され、この比 較の結果しきい値V_しよりも電圧検出アンプ36 の検出値が低いとされた場合には、波コンパレー

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彼徳池20の充電が行われるが、該荷濃電池20
の電圧を検知する電圧検出アンプ36を含む構成
に、モータ16の停止中も電圧が供給され続けな
ければならない。第2図には、このような問題点
について改良した、本免明の第2実施例に係る電
気自動車用補機電池充電装置の構成が示されてい
る。

この鉄施例においては、第1図の実施例と同様 のトランジスタ50には、箱橋電池20にキース イッチ52を介して接続されたリレー54が接続 されており、さらにこのリレー54の一時は、彼 キースイッチ52及びこれと連動するキースイッ チ56をパイパスするように、箱橋電池20に接 続されている。

まず、キースイッチ52及びこれと速動するキ ースイッチ56がオンされ、キースイッチ52と 達動するメインコンタクタ12がオンされた場合 には、主電池10からモータ制御回路14に所定 の直流電圧が供給され、モータ制御部18による 制御に基づき、モータ16が駆動される。

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一方で、キースイッチ52がオフされる場合に は、それ以前に結構電池20の電圧が電圧検出ア ンプ36により検出され、放電圧が低下している ときは第1図に示される実施例と同様に、トラン ジスタ50がオンされている。このとき、トラン ジスタ50のコレクタは、リレー54の駆動コイ ルに接続されており、取リレー54の回じが相機 電池20と接続されているため、放りレー54の 駆動コイルに電流が流れ、リレー54がオンされ る。

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さらに、これに伴い、キースイッチ52がオフ となっても箱観電池20の電圧がリレー54を介 してDC-DCコンバータ制御部46に鉄給され 続けるため、該DC-DCコンバータ46による DC-DCコンバータ24の制御が行われ、箱観 電池20が充電される。

また、前記コンパレータ48は、ヒステリシス 、特性を有しているため、電圧換出アンプ36の換 出電圧値が所定のしきい値V_用以上になったとき に、トランジスタ50がオフされる。リレー54

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第1図は、本発明の第1実施例に係る電気自動 車用結構電池充電装置の構成を示す構成図、 第2図は、本発明の第2実施例に係る電気自動

車用初級電池光電装置の構成を示す構成図、

第3図は、従来の電気自動車用補機電池充電装 置の一樹成例を示す構成図である。

 10 … 主或池
 16 … モータ
 20 … 袖級梵池
 24 … DC-DCコンバータ
 34,52.56 … キースイッチ
 36 … 虹圧校出アンプ
 40 … フィードバック回路
 42 … パルス化回路
 46 … DC-DCコンパータ料御部
 48 … コンパレータ
 50 … トランジスタ
 出顧人 トヨタ自動車株式会社 代理人 弁理士 吉 田 研 二 (外2名)[D-35]

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がオフされ、従って、結び電池20からDC-D Cコンパータ46への電圧供給が伊止され、同記 DC-DCコンパータ24による結礎電池20の 充電が停止される。

この実施例によれば、第1図に示される実施例 に比べ、DC-DCコンパータ制製部46の少な くとも一部が駆動される時間が限定される。すな わち、この時間は、キースイッチ52のオフ後の 所定時間、すなわちコンパレータ48のヒステリ シス特性によって決定される時間に限定されるた め無駄な電力消費が制御できる。

【発明の効果】

以上説明したように、本免明の電気自動車用精 機構池充電装置によれば、補機電池の著しい電圧 低下を未然に防ぐことが可能でタイムリーで効率 的な、補機電池の充電が行われるため、補機電池 の過数電によるモータの再取動不能状態が回避さ れ、かつ回路効率の良い電気自動車用補機電池充 電装置を得ることができる。 4. 図面の額単な説明

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従来例の構成

第3図

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CERTIFICATION OF TRANSLATION

I, Christopher Field, a professional Japanese translator accredited by the American Translators Association, hereby attest that the attached translations from Japanese have been faithfully prepared to the best of my ability.

1. JP03-124201 2. JP51-103220 3. JP05-64531

Date: May 13, 2004

5/13/07

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Japanese Laid-Open Patent Application 3-124201

Laid-Open: May 27, 1991

Filing Date: October 6, 1989

Applicant: Toyota Motor Corporation

Specification

1. Title of the Invention

AUXILIARY BATTERY CHARGING DEVICE FOR ELECTRIC AUTOMOBILE

2. Scope of the Claim

An auxiliary battery charging device for an electric automobile, comprising:

a DC-DC converter which intakes a direct current voltage of a predetermined value from a main battery driving a motor only when a keyswitch is turned on, converts it to a direct current voltage of a different value, charges an auxiliary battery by a direct current voltage which has been obtained by this conversion, and drives a load via the keyswitch;

a voltage detector which detects a voltage value of the auxiliary battery; and

a charging controller which, when the keyswitch is turned on, based on the voltage value detected by the voltage detector, controls a charging operation of the auxiliary battery by the DC-DC converter and is driven by the auxiliary battery; wherein there is included:

a charging instruction portion which operates the charging controller so as to, in a predetermined period in which the voltage value of the auxiliary battery to be detected by the voltage detector drops to a predetermined reference voltage value or less and the keyswitch is turned off, charge the auxiliary battery by the DC-DC converter for a predetermined time only;

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wherein when the voltage value of the auxiliary battery is detected and this voltage value has deteriorated to a predetermined reference voltage value or less, charging of the auxiliary battery is performed for a predetermined time only.

3. Detailed Description of the Invention

[Industrial Use of the Invention]

This invention relates to an auxiliary battery charging device for an electric automobile which converts a direct current voltage taken from a main battery to a direct current voltage of a different value and charges an auxiliary battery.

[Prior Art]

In general, in order to drive a motor related to travel of an electric automobile, a main battery which outputs a predetermined direct current voltage is mounted on the electric automobile. Furthermore, in this electric automobile, in order to drive electric devices mounted on the automobile, an auxiliary battery is mounted, which outputs a direct current voltage of a value different from that of the main battery.

Additionally, in the electric automobile on which the main battery and the auxiliary battery are mounted, in order to charge the auxiliary battery, an electric automobile auxiliary battery charging device is mounted.

Fig. 3 shows a structural example of a conventional electric automobile auxiliary battery charging device.

In this diagram, a motor control circuit 14 is connected to a main battery 10 via a main contactor 12, and a motor 16 for driving the travel of an electric automobile is connected to the motor control circuit 14. Additionally, a motor controller 18 such as an inverter circuit, a

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chopper circuit or the like that controls the motor control circuit 14 is connected to the motor control circuit 14.

That is, when, based on control such as PWM control by the motor controller 18, a direct current voltage of a predetermined value is supplied to the motor control circuit 14 via the main contactor 12 from the main battery 10, the motor control circuit 14 converts the direct current voltage supplied from the main battery 10 to a predetermined voltage and supplies it to the motor 16. By so doing, the motor 16 is driven, and the electric automobile becomes mobile.

An auxiliary battery charging device 22 for an electric automobile related to a conventional example is disposed between the main battery 10 and the auxiliary battery 20. The auxiliary battery charging device 22 is constituted by a DC-DC converter 24, which converts a direct current voltage output from the main battery 10 to a direct current voltage which can charge the auxiliary battery 20, and a DC-DC converter control circuit 26, which detects an output voltage of the auxiliary voltage 20 and controls the DC-DC converter 24 based on this detection result.

The DC-DC converter 24 has the same structure as one disclosed in, for example, Japanese Laid-Open Utility Model Application 48-111827, and is constituted by an inverter 28 which converts a direct current voltage output from the main battery 10 into an alternating current voltage, a transformer 30 which changes a voltage that is output from the inverter 28, and a rectifier 32 which rectifies a voltage output from the transformer 30 and outputs a voltage which can charge the auxiliary battery 20.

That is, the direct current voltage output from the main battery 10 is supplied to the motor control circuit 14 via the main contactor 12 as mentioned above, and is input to the inverter 28 which is built into the DC-DC converter 24, is sequentially supplied to the transformer 30 and

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the rectifier 32, and is converted to a direct current voltage of a different value which can charge the auxiliary battery 20. The auxiliary battery 20 is then charged by a direct current voltage output from the DC-DC converter 24.

Meanwhile, the auxiliary battery 20 is connected to a load mounted on the automobile, directly or via a keyswitch 34, and is connected to the motor controller 18 via the keyswitch 34.

That is, as mentioned earlier, the direct current voltage output from the DC-DC converter 24 charges the auxiliary battery 20, and is supplied to a load mounted on the automobile and to the motor controller 18 directly or via the keyswitch. Here, the main contactor 12 is constituted so as to be turned on and off with the keyswitch 34. When the keyswitch 34 is turned on, the motor controller 18 is driven by direct current voltage output from the DC-DC converter 24 or the auxiliary battery 20, and a predetermined direct current voltage is supplied to the motor control circuit 14 from the main battery 10, so the motor 16 is driven.

Meanwhile, as mentioned above, the auxiliary battery charging device 22 of this conventional example includes the DC-DC converter controller 26 in addition to the DC-DC converter 24. The DC-DC converter controller 26 is constituted by a voltage detection amplifier 36 and an electric current detection amplifier 38 which detect a voltage and an electric current of the auxiliary battery 20, respectively, a feedback portion 40 which determines a pulse duty based on the output of the voltage detection amplifier 36 and the electric current detection amplifier 38, and a pulse circuit 42 which supplies a control pulse to the inverter 28 by a duty determined by the feedback 42 [sic. "feedback portion 40"].

That is, the voltage of the auxiliary battery 20 is detected by the voltage detection amplifier 36, is amplified, and is supplied to the feedback portion 40. In the same manner, the

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direct current of the auxiliary battery 20 is detected by the electric current detection amplifier 38 and is amplified.

Next, in the feedback portion 40, based on the voltage and the electric current of the auxiliary battery 20 detected by the voltage detection amplifier 36 and the electric current detection amplifier 38, respectively, a pulse duty is determined. For example, based on the detection result of the voltage detection amplifier 36, a duty is calculated and determined so as to prevent excess voltage charging of the auxiliary battery 20. At the same time, based on the detection result of the electric current detection amplifier 38, a duty is calculated and determined so as to not exceed the maximum output electric current of the DC-DC converter 24. Additionally, the smaller duty, i.e., the duty which satisfies both the voltage and the electric current requirements for the charging of the auxiliary battery 20, is selected and output to the pulse circuit 42 from among the two types of duties, i.e., the duties calculated and determined based on the detection results of the voltage detection amplifier 36 and the electric current detection amplifier 36, a duty is selected and output to the pulse circuit 42 from among the two types of duties, i.e., the duties calculated and determined based on the detection results of the voltage detection amplifier 36 and the electric current detection amplifier 36, and the electric current detection amplifier 36, and the electric current detection amplifier 36, and the electric current detection amplifier 36 and the electric current detection amplifier 36, respectively.

In this pulse circuit 42, a pulse is generated based on the duty supplied from the feedback portion 40, and the operation of the inverter 28 is PWM controlled by this pulse.

Therefore, in this conventional example, based on the voltage and the current of the auxiliary battery 20, the DC-DC converter 24 is controlled by the DC-DC converter controller 26, the auxiliary battery 20 is charged, and a predetermined voltage is supplied to a load mounted on the automobile.

In this conventional example, when an electric current amount to be consumed by the load mounted on the automobile is more than the output capability of the DC-DC converter 24, the auxiliary battery 20 is discharged, and electric current is supplied to a load mounted on the

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automobile by this discharging. At this time, when the keyswitch 34 is turned off, the auxiliary battery 20 is held in a discharged state.

When this operation is repeated, and the auxiliary battery 20 is in a so-called excess discharging state, the voltage of the auxiliary battery 20 can drop, e.g., to a voltage less than what is needed for driving the motor controller 18. When this type of voltage drop occurs, even if [a user] tries to turn on the keyswitch 34 and drive the motor 16, the driving of the motor controller 18 is not performed by the auxiliary battery 20, so driving of the motor 16, and hence, travel of the electric automobile, cannot be performed.

Japanese Laid-Open Patent Application 64-85502, for example, discloses a structure of a "electric automobile control device" which detects a voltage of an auxiliary battery after a keyswitch is turned on, and first activates a DC-DC converter, charges the auxiliary battery, ensures a predetermined voltage or more, and then turns on power of a motor controller which commands the driving of the automobile.

[Problems to be Resolved by the Invention]

In the device disclosed in the above-mentioned Japanese Laid-Open Patent Application 64-85502, the DC-DC converter is supplied with a voltage needed for an operation by an auxiliary battery, so when a voltage for the auxiliary battery significantly drops for some reason such as electricity consumption while the automobile is stopped such that not even a voltage needed for activation of the DC-DC converter or a voltage which can activate the motor controller are ensured, there are times that the goal of automobile activation cannot be accomplished.

An object of this invention is to provide an auxiliary battery charging device for an electric automobile in which an auxiliary battery voltage constantly maintains a voltage needed

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for activation of a DC-DC converter and a motor controller, and which prevents a state in which motor driving is impossible to restart due to the auxiliary battery voltage deterioration. [Means of Solving the Problem]

In order to accomplish the above-mentioned objective, the present invention includes a charge command portion which operates a charging controller controlling the DC-DC converter so that, in a predetermined period in which a voltage value of an auxiliary battery to be detected by a voltage detector drops to a predetermined reference voltage value or less and a keyswitch is turned off, charging of an auxiliary battery by a DC-DC converter is performed for a predetermined time only, a voltage value of the auxiliary battery is detected, and when the voltage drops to a predetermined reference voltage value or less, charging of the auxiliary battery is performed for a predetermined reference voltage value or less, charging of the auxiliary battery is performed for a predetermined time only.

[Operation]

In an auxiliary battery charging device for an electric automobile of this invention, a voltage of an auxiliary battery is detected by a voltage detector. Furthermore, in a predetermined period in which a voltage value of an auxiliary battery detected by a voltage detector drops to a predetermined reference voltage value or less, and in which a keyswitch is turned off, a charge command portion causes a charging controller to perform a predetermined operation for a predetermined time only. This predetermined operation is an operation which controls the DC-DC converter so as to charge the auxiliary battery. Therefore, it is possible to restart driving of the motor when the keyswitch is turned on again.

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[Embodiments]

The following explains embodiments of this invention based on the drawings. Furthermore, the structure which is the same as in the conventional example shown in Fig. 3 uses the same symbols, so the explanation thereof is omitted.

Fig. 1 shows a structure of an auxiliary battery charging device for an electric automobile according to a first embodiment of this invention.

The auxiliary battery charging device for an electric automobile 44 of this embodiment is constituted by a DC-DC converter 24, which is the same as in the conventional example shown in Fig. 3, and a DC-DC converter controller 46, which includes the characteristic structure of this invention.

Additionally, the above-mentioned DC-DC converter controller 46 includes a comparator 48, having a hysteresis characteristic, into which the output of a voltage detection amplifier 36 and a predetermined reference voltage are input, and a transistor 50 which is turned on and off by the output of an H/L2 value of the comparator 48. In addition, the collector of the transistor 50 is connected to the feedback circuit 40, and a driving electric power is directly supplied from the auxiliary battery 20 to the DC-DC converter controller 46.

The following explains the operation of this embodiment.

First, when the keyswitch 34 is turned on, the driving of the motor 16 and a voltage output to a load mounted on a vehicle and the auxiliary battery 20 by the DC-DC converter 20 [sic. 24] are performed in the same manner as in the conventional example shown in Fig. 3.

Additionally, when the keyswitch 34 is turned off, and hence the motor 16 is not driven, a voltage of the auxiliary battery 20 is detected by the voltage detection amplifier 36, and is input to the comparator 48. In the comparator 48, a detection value of the voltage detection

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amplifier 36 is compared with a predetermined threshold value V_L , and if the detection value of the voltage detection amplifier 36 is deemed to be lower than the threshold value V_L , the output of the comparator 48 becomes, for example, an H value, and the transistor 50 is turned on. When the transistor 50 is turned on, the feedback circuit 40 is driven, and charging of the auxiliary battery 20 is performed by the DC-DC converter 24.

After that, the auxiliary battery 20 is charged, and the detection value of the voltage detection amplifier 36 thus increases. At this time, in the comparator 48, a detection value of the voltage detection amplifier 36 is compared with a predetermined threshold value V_H . This threshold value V_H is larger than the threshold value V_L . That is, the comparator 48 has a hysteresis characteristic. If the detection value of the voltage detection amplifier 36 is deemed to be larger, the output of the comparator 48 becomes, for example, an L value, the transistor 50 is turned off, and the operation of the feedback circuit 40 stops. Charging of the auxiliary battery 20 by the DC-DC converter 24 is thus stopped.

In this embodiment, when the keyswitch 34 is turned off and the electric automobile thus stops, charging of the auxiliary battery 20 is performed. However, even during the stop of the motor 16, a voltage needs to be continuously supplied to the structure which includes the voltage detection amplifier 36 that detects a voltage of the auxiliary battery 20. Fig. 2 shows a structure of an auxiliary battery charging device for an electric automobile according to a second embodiment of this invention, which represents an improvement with respect to this type of problem.

In this embodiment, a relay 54 connected to the auxiliary battery 20 via the keyswitch 52 is connected to the transistor 50, which is the same as in the embodiment of Fig. 1, and one end

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of this relay 54 is connected to the auxiliary battery 20 so as to bypass the keyswitch 52 and a keyswitch 56 that operates in conjunction with the keyswitch 52.

First, when the keyswitch 52 and the keyswitch 56 that operates in conjunction with the keyswitch 52 are turned on, and the main contactor 12 that operates in conjunction with the keyswitch 52 is turned on, a predetermined direct current voltage is supplied to the motor control circuit 14 from the main battery 10 and the motor 16 is driven based on the control of the motor controller 18.

Meanwhile, when the keyswitch 52 is turned off, the voltage of the auxiliary battery 20 is detected by the voltage detection amplifier 36 in advance, and when the voltage drops the transistor 50 is turned on, in the same manner as in the embodiment shown in Fig. 1. At this time, the collector of the transistor 50 is connected to a driving coil of the relay 54, and one end of the relay 54 is connected to the auxiliary battery 20; therefore, an electric current flows to the driving coil of the relay 54, and the relay 54 is turned on.

Furthermore, along with this operation, even if the keyswitch 52 is turned off, the voltage of the auxiliary battery 20 continues to be supplied to the DC-DC converter controller 46 via the relay 54, so the DC-DC converter 24 is controlled by the DC-DC converter controller 46, and the auxiliary battery 20 is charged.

Furthermore, the comparator 48 has a hysteresis characteristic, so when a detection voltage value of the voltage detection amplifier 36 reaches a predetermined threshold value V_H or higher, the transistor 50 is turned off. The relay 54 is turned off; thus, a voltage supply to the DC-DC converter 46 from the auxiliary battery 20 stops, and charging of the auxiliary battery 20 by the DC-DC converter 24 stops.

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According to this embodiment, compared to the embodiment shown in Fig. 1, the time in which at least part of the DC-DC converter controller 46 is driven is limited. That is, this time is limited to a predetermined time after the keyswitch 52 is turned off, i.e., the time which is determined by a hysteresis characteristic of the comparator 48, so wasteful electricity consumption can be controlled.

[Effects of the Invention]

As explained above, according to the auxiliary battery charging device of an electric automobile of this invention, it is possible to prevent significant voltage deterioration of the auxiliary battery in advance, and charging of the auxiliary battery is effectively performed in a timely manner; thus, a state in which it is impossible re-drive a motor due to excessive discharging of the auxiliary battery can be avoided, and an electric automobile auxiliary battery charging device with good circuit efficiency can be obtained.

4. Brief Description of the Drawings

Fig. 1 is a structural diagram showing the structure of an auxiliary battery charging device for an electric automobile according to a first embodiment of this invention.

Fig. 2 is a structural diagram showing the structure of an auxiliary battery charging device for an electric automobile according to a second embodiment of this invention.

Fig. 3 is a structural diagram showing a structural example of a conventional auxiliary battery charging device for an electric automobile.

10 Main battery

16 Motor

20 Auxiliary battery

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24 DC-DC converter

•- --•

34, 52, 56 Keyswitches

- 36 Voltage detection amplifier
- 40 Feedback circuit
- 42 Pulse circuit
- 46 DC-DC converter controller
- 48 Comparator
- 50 Transistor

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⑩日本国特許庁(JP) **0 特許出顧公告**

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19時許公報(B2) $\overline{\Psi}5-64531$

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◎発明の名称 電気自動車の補機パツテリー充電装置 创特 顧昭59-197704 國公 開 昭61-76034 **@出** 顧昭59(1984)9月20日 @昭61(1986)4月18日 Ξ @ 免 明 者 良 愛知県豊田市トヨタ町1番地 トヨタ自動車株式会社内 冲 の 出願人 トヨタ自動車株式会社 愛知県豊田市トヨタ町1番地 例代 理 人 弁理士 足 立 勉 審査官 吉 村 博之

回特許請求の範囲

1 車両の補機系に接続される相互に並列な補機 パッテリーおよびDC-DCコンパータと、

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該DC-DCコンバータの上記補機パツテリー接 統端とは反対端に接続される主パツテリーとを備 5 自動車の補優パツテリーがオルタネータを介して える電気自動車の補機パツテリー充電装置におい τ,

前記主バッテリーに充電が実行されていること を検出する充電時検出手段と、

該充電時検出手段が充電時であることを検出し 10 を有する電気自動車の補機パツテリー充電装置 たとき、前記DC-DCコンパータの前記車両の補 极系および補機パッテリーに接続される出力の電 圧値を降下させる電圧降下手段と、

を備えたことを特徴とする電気自動車の補機バツ テリー充電装置。

発明の詳細な説明

【庭棄上の利用分野】

本発明は、電力を利用して走行する電気自動車 において、その動力顔である電動機に電力を供給 する主パツテリーから、該電気自動車のワイパ 20 るときにはこの状態で補機パツテリーの充・放電 ー、前照燈やコントロール装置等の補機系へ電力 を供給する補機パツテリーへの充電を行う電気自 動車の補機パッテリー充電装置に関する。 【従来技術】

動車同様に、ワイパー、前照燈や各種のコントロ ール装置等の電源となる補機パツテリーを搭載し ており、駆動力源となる電動機の電源である主バ 2

ツテリーの高電圧直流源からDC-DCコンパータ を介して充電されるように構成されている。これ により補機パツテリーは、自動車の補機系へ常に 配力を供給するとともに、従来の内燃機を備えた

充電されると同様の電力供給を受けることができ るのである。

[発明が解決しようとする問題点]

しかしながら上記のごときDC-DCコンパータ

は、下記する点で未だに充分なものとはいえなか った。

即ち、低電圧の補機パツテリーにう電力を供給 するために、高電圧の主パツテリーはDC-DCコ

15 ンパータを介することで補償パツテリーの婦子電 圧よりも値かに高い電圧に変圧されてその電力を 補機パツテリーに伝送するのである。これにより 補機パツテリーは常に充電を受けることができ、 補根パツテリーが同時に負荷へ電力を供給してい

は平衡して所期目的が達成できる。

しかし、車両が停車中であるときなど補機バッ テリーの負荷が軽い状態では、補機パツテリーへ と充電電圧がその端子電圧よりも高いため過充電 従来、電気自動車も通常の内燃機関を備えた自 25 の可能性があつた。車両が一時的に停車するとき など補機パツテリーの軽負荷状態が短い時間であ れば補機パツテリーが過充電にまで至ることはな いのであるが、主パツテリーの充電時には通常数

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時間以上の長い時間を要し、この状態が持続され ると補機パツテリーは過充電によるエネルギー損 失を生じ、またガス発生による液滅り等補優パツ テリーの性能の劣化を招来するのである。 [問題点を解決するための手段]

本発明は、上記問題を解決するためになされた ものであり、主パツテリー充電中であつても補機 パツテリーに過充電を発生することなく、エネル ギーの有効利用を図り、かつ補機パツテリーの性 能劣下の生じることのない優れた電気自動車の捕 10 ロツク図である。 ペンテリー充電装置を提供することをその目的 としている。

この目的達成のための本発明の構成は、第1図 の基本的構成図に示すごとく、

ッテリーⅡおよびDC-DCコンパータⅢと、

該DC-DCコンパータIIの上記補機パツテリー 接続端とは反対端に接続される主バツテリーⅣと を備える電気自動車の補機パツテリー充電装置に おいて、

前記主パツテリーⅣに充電が実行されているこ とを検出する充電時検出手段Vと、

該充電時検出手段Vが充電時であることを検出 したとき、前記DC-DCコンパータIIの前記車両 の補機系Ⅰおよび補機パツテリーⅡに接続される 25 点aを閉成して接点bを閉放するように操作され 出力の電圧値を降下させる電圧降下手段Ⅳとを備 えたことを特徴とする電気自動車の補機パツテリ ー充電装置をその要旨としている。

[作用]

充電が施されていることを検出するものである。 従つて、車両の充電用のコンセントに外部の電源 からの接続端子が接続されたとき、機械的スイツ チが開閉するようにして検出するもの、あるいは に検出するもの、どのような構成であつてもよ 61-

また、電圧降下手段とは、上記充電時検出手段 の主パッテリーが充電中であるとの検出結果に基 づき、補機パッテリーの両端子間へ印加される主 40 成されるものである。 パッテリーの電力変換手段であるDC-DCコンパ ータ出力の電圧を、補機パツテリーの開放端子電 圧近くまで降下させるものである。電圧の降下方 法としては、DC-DCコンパータとして使用され

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る電気回路に応じて最適の方法とすればよく、例 えばパルス幅덞貨(以下PWMという)インパー タ式コンパータであれば電力を伝える期間のパル ス幅を短くする等の方法で簡単に達成できる。

以下、本発明をより具体的に説明するため実施 例を挙げて詳述する。

[実施例]

第2図は本発明の電気自動車の補機パツテリー 充電装置を搭載した電気自動車の一実施例回路ブ

図において10が補機パツテリー充電装置を、 20が主パツテリー充電装置を表わしている。

補機パツテリー充電装置10は、図示のごとく 主パツテリー11と、その主パツテリー11の電 車両の補機系に接続される相互に並列な補機パ 15 力を補機パッテリー12および補機系負荷13へ 変圧整流して供給するDC-DCコンパータ14と を備えている。また、15は充電コンセントで、 後述する充電装置20の充電ブラグ21が差し込 まれると充電装置20と主バツテリー11とを電

> 20 気的に接続するとともに内蔵する2接点型のスイ ッチ18を切換える。このスイツチ16とは、充 **電ブラグ21が充電コンセント15に挿着された** 状態で
> b
> 接点が
> 閉成すると
> 同時に
> 他方の
> 接点
> a
> を 開放し、逆に充電プラグ21が引き抜かれると接

る。17はダイオード、18はオペレーショナ ル・アンプ(以下、OPアンプという)をそれぞ れ表わしており、スイツチ16との組み合わせに より前述のDC-DCコンパータ14の出力をフイ 本発明の充電時検出手段とは、主バッテリーに 30 ードパックしてその出力電圧VOを制御してい る。DC-DCコンパータ14のPWM制御部14

Aは、このOPアンプ18の出力電圧VPとその内 部に有する基準電圧VBとを比較して、DCーDC コンパータ主回路14日を制御することにより 主バッテリーの電流の流出、流入の方向を電気的 35 DC-DCコンパータ14の出力電圧VOを制御す

> 充電装置20は、商用電源22の電力を主バッ テリー充電に適した電圧に変圧し、整流したもの を充電プラグ21へ出力する充電器23とから構

> 以上のごとく構成される本実施例の補器パツテ リー充電装置10は以下のように作動する。

> まず、通常の作動状態にあり、充電装置20と 補機パツテリー充電装置10とが分離されている

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るのである。

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ときについて説明する。このとき、スイッチ16 はa接点が閉成しており、OPアンプ18の非反 転入力過子には実際のDC-DCコンパータ14の 出力電圧VOよりもダイオード17の順方向電圧 降下VD分だけ小さな電圧が入力されることにな 5 り、OPアンブ1Bの出力VPは電圧VD分だけ減 少する。即ち、PWM制御郎14Aの基準電圧 VBと比較されるOPアンプ18の出力VPが減少 するため、PWM制御部14AはDC-DCコンパ べく作動させ、内部の基準電圧VBとDCーDCコ ンパータ14の出力電圧VOからダイオード17 の電圧降下分VDを差し引いた値(VO-VD)と が一致するようにする。このときのDC-DCコン パータ14の出力電圧VO(=VB+VD)は補機 15 んど全てが補機パツテリー12へ供給される状態 パツテリー12の開放蝎子電圧より高く、通常状 5. 2000日、1000日 もに補機パツテリー12を充電できる程度の電位 である。

10とが充電プラグ21、充電コンセント15に よつて接続されるとき、即ち車両が停車中で補機 系負荷13が軽いときには、スイツチ1Bのa接 点が開放され、換つてb接点が開成されるため補 機パツテリー充電装置10は次のように作動す 25 ъ.

それまで、a接点を介して電圧VDだけ電圧降 下したDCーDCコンパータ14の出力電圧VOを 入力していたOPアンプ18の非反転入力磁子は、 ー転してダイオード17を介さずして直接DC- 30 加することだけでその目的を達成できる経済性、 DCコンパータ14の出力電圧VOを入力するこ ととなる。従つて、OPアンプ18の出力も同様 に電圧がVDだけ上昇するのである。これにより PWM制御部14Aはその内部の基準電圧VBよ りもDC-DCコンパーター4の出力電圧VOが電 35 圧VDだけ上昇したかのごとく作動し、DCーDC コンパータ14の出力電圧VOを電圧VDだけ降 下させ、基準電圧VBと出力電圧VOとが等しく なるように、即ちVB=VOとなるようにDC-DCコンパータ主回路14を胡御する。

このときのDCーDCコンパーター4出力電圧 VO(=VB) が、主バツテリー11の充電中であ り軽い状態の補機系負荷13に電力を供給すると ともに、捕機パツテリー12の端子電圧より僅か 6

に高い電圧で補機パツテリー12を過充電にまで 至らせることのない程度の電圧となるように予め PWM制御部の基準電圧VBが設定されるのであ 3.

即ち、本実施例の補機パツテリー充電装置10 は、補機系負荷13が重い状態である通常時には 従来と同様に主バツテリー11からの電力を充分 に補機系負荷13および補機パツテリー12へ供 給するために補機パツテリー12の開放婦子電圧 ータ主回路14Bをその出力電圧VOが上昇する 10 よりも高い電圧に変圧している。これにより、補 機パツテリー12は補機系負荷13が大電力を滑 費しているにも拘らず充電されることになる。

> 一方、車両が充電中になるとき、即ち補趨系負 荷13が軽くなり主パツテリー11の電力のほと

- になるときにはスイッチ1日の切換えにより自動 的にDC-DCコンパータ14の出力電圧VOはダ イオードの順方向電圧降下分VDだけ降下され る。その電圧VOは補機パツテリー12の開放端 一方、充電装置20と補機パツテリー充電装置20 子電圧より僅かに高い状態にまで降下されること になり、補機パツテリー12は過充電されること
 - なく、主パツテリー11の電力を有効利用すると ともに補機パッテリー12の液滅りや劣化を防止 することができるのである。
 - また、第2図の回路ブロツク図に示すごとく、 本実施例の補拠パツテリー充電装置10は、従来 のDC-DCコンパータ14の出力電圧のフィード パツク系にスイツチ16、ダイオード17および OPアンブ18を中心とする簡単な比較回路を付

作業性に優れた装置となる。 [発明の効果]

以上実施例を挙げて詳述したごとく、本発明の 電気自動車の補機パツテリー充電装置は、

車両の補機系に接続される相互に並列な補機パ ツテリーおよびDCーDCコンパータと、

該DC--DCコンパータの上記補機パツテリー接 統論とは反対端に接続される主バツテリーとを備 える電気自動車の補機パツテリー充電装置におい 40 て、

前記主パツテリーに充電が実行されていること を検出する充電時検出手段と、

該充電時検出手段が充電時であることを検出し たとき、前記DCーDCコンパータの前記車両の補

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提系および補機パツテリーに接続される出力の電 圧値を降下させる電圧降下手段と、

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を備えたことをその要旨としている。

従って、車両が走行中など通常の負荷状態であ れば主パツテリーからの電力はDC~DCコンパー 5 のである。 タによつて補機パツテリーよりも高い電圧に変圧 されて負荷および補機パッテリーに伝送されるの で、補機パツテリーは充分に充電を受けることが できるとともに高負荷に対処することができる。 しかも、車両が充電中となり、負荷が軽い状態と 10 DC-DCコンパータ、IV……主パツテリー、 V… なつたことを充電時検出手段が検出すると、電圧 降下手段によつて自動的に主パッテリーからの電 力供給電圧は補機パツテリーよりも僅かに高い電 圧にまで降下されて実行される。これにより、補 観パツテリーは主パツテリーからの電力のほとん 15 ツチ、17……ダイオード、18……OPランプ、 ど全てを供給されるにも拘らず過充電に至ること

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はなく、主バツテリーの電力の有効利用が達成で きることはもちろん、補機パツテリーの過充電に よる液域り等の性能の劣化を完全に回避できる優 れた電気自動車の補機パツテリー充電装置となる

図面の簡単な説明

第1図は本発明の基本的構成図、第2図はその 一実施例の回路ブロック図を示す。

I……捕機系、I……捕機パツテリー、II…… ···充電時検出手段、V·····電圧降下手段、10··· …補機パツテリー充電装置、11……主パツテリ ー、12……補機パツテリー、13……補機系負 荷、14……DC-DCコンパータ、18……スイ 20……充電装置。



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第1図

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20... 充電氛围

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CERTIFICATION OF TRANSLATION

I, Christopher Field, a professional Japanese translator accredited by the American Translators Association, hereby attest that the attached translations from Japanese have been faithfully prepared to the best of my ability.

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Date: May 13, 2004

5/13/04 **Christopher Field**

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(57) Scope of Claims

1. An accessory battery charger for an electric vehicle having an accessory battery and a DC-DC converter connected to an accessory system of the vehicle and being parallel with each other, and a main battery connected to an end of the DC-DC converter opposite from the end to which the accessory battery is connected, comprising:

a charge detection means that detects that the main battery is being charged; and

a voltage reduction means which, when the charge detection means detects that charging is underway, reduces the voltage value of the DC-DC converter output connected to the vehicle accessory system and accessory battery.

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Detailed Description of the Invention

[Industrial Field of the Invention]

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This invention relates to an accessory battery charger for an electric vehicle driven by electric power, which charges electricity from a main battery that supplies electricity to a motor that is the source of motive force, to an accessory battery that supplies electricity to an accessory system, such as wipers, head lamps, and control devices, of the electric vehicle.

[Conventional Art]

Conventionally, like automobiles equipped with an internal combustion engine, electric vehicles have an accessory battery that becomes a power source for wipers, head lamps, various control devices, and the like, and is structured such that the accessory battery is charged through a DC-DC converter from the high voltage, direct current power supply of the main battery, which is the power supply for the motor which constitutes the drive source. As a result, the accessory battery can always supply power to the accessory systems of the vehicle while receiving a supply of power in the same way as a conventional accessory battery in a vehicle equipped with an internal combustion engine is charged via an alternator. [Problem Solved by the Invention]

However, the accessory battery charger of an electric vehicle having the above-described DC-DC converter was still not sufficient with respect to the following points.

That is, to supply power for a low voltage accessory battery, the high voltage main battery transmits the power to the accessory battery by having the DC-DC converter convert the voltage to one slightly higher than the terminal voltage of the accessory battery. As a result, the accessory battery can be always charged, and when the accessory battery supplies power to the load at the same time, charging and discharging the accessory battery in this condition can be balanced, to achieve the desired operation.

However, when the load of the accessory battery is light, such as when the vehicle is at a stop, there is a possibility of overcharging because the charging voltage on the accessory battery is higher than its terminal voltage. The accessory battery would not be overcharged if the accessory battery light-load state is short in duration, such as when the vehicle is temporarily at a stop. However, charging the main battery normally requires more than a few hours, and if this state is continued, energy losses occur due to the overcharging of the accessory battery, or fluids are lost due to the generation of gases, leading to the deterioration of accessory battery performance.

[Problem Resolution Means]

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The present invention was undertaken in order to resolve the above-described problems; its object is to provide a superior electric vehicle accessory battery charging device which achieves effective energy use without overcharging of the accessory battery even during charging of the main battery, and with which no degradation of the accessory battery occurs.

To achieve the object, the essence of the present invention, as shown in the basic structural diagram of Fig. 1, is an accessory battery charger for an electric vehicle having an accessory battery II and a DC-DC converter III connected to an accessory system of the vehicle in parallel with each other, and a main battery IV connected to an end of the DC-DC converter III opposite from the end to which the accessory battery is connected, comprising:

a charge detection means V that detects that the main battery IV is being charged; and

a voltage reduction means IV [sic, Fig. 1 says "VI"] that reduces the value of the voltage output on the DC-DC connector III to which the accessory system I and the accessory battery II are connected when the charge detection means V detects that [the main battery IV] is being charged.

[Operation]

The charge detection means of this invention detects that the main battery is being charged. Therefore it may be any structure, such as one that detects charging when a connection terminal from an external power source is connected to an outlet for charging the battery of the vehicle through the opening or closing of a mechanical switch, or by electrically detecting the direction of incoming or outgoing electric current at the main battery.

Moreover, the voltage reduction means reduces the output voltage of the DC-DC converter, which is the power conversion means for the main battery, that is applied to both terminals of the accessory battery, to a voltage near the open terminal voltage of the accessory battery. This voltage reduction is performed based on a detection result by the above-described charge detection means that the main battery is being charged. An optimal method in accordance with the electric circuit used as the DC-DC converter may be used as the method for decreasing the voltage. This can be easily achieved by a method such as by shortening the pulse width of a period during which electricity is transmitted, if a pulse width modulation (hereinafter called PWM) inverter-type converter is used, for example.

Below the we describe the invention by explaining a detailed embodiment. [Embodiment]

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Fig. 2 is a circuit block diagram showing one embodiment of an electric vehicle equipped with an accessory battery charger for an electric vehicle according to this invention.

In the figure, 10 indicates the accessory battery charger, and 20 indicates a main battery charger.

Below we discuss the present invention in detail, citing embodiments for a more concrete explanation.

The hub 10, as shown in the figure, comprises a main battery 11 and a DC-DC converter 14 which changes the voltage and rectifies power from that main battery 11 and supplies it to the accessory battery 12 and the accessory system load 13. 15 is a charging outlet which electrically connects the charging device 20 and the main battery 11 when the charging device 20 charging plug 21 (described below) is inserted therein, at the same time switching a two contact switch 16. The switch 16 closes contact "b" and simultaneously opens contact "a" when the charging plug 21 is inserted into the charging outlet 15, and conversely closes contact "a" and opens contact "b" when the charging plug 21 is removed. 17 shows a diode, 18 an operational amplifier ("op ampp" below); [these] feed back the output of the above-described DC-DC converter 14 according to their combination with the switch 16, controlling the output voltage V0 thereof. The DC-DC converter 14 PWM control portion 14A compares the output voltage VP from the op ampp 18 with a base voltage VB contained therein, and controls the DC-DC converter 14 output voltage VO by means of controlling the DC-DC converter main circuit 14B.

The charging device 20 comprises a charger 23 which converts and rectifies power from a commercial power supply 22 to a voltage appropriate for charging the main battery and outputs it to the charging plug 21.

The accessory battery charging device 10 comprised as described above operates in the following manner.

First we shall discuss the normal operating state, in which the charging device 20 and the accessory battery charging device 10 are isolated. At this point, contact "a" on the switch 16 is closed, and a voltage which is smaller than the output voltage VO from the actual DC-DC converter 14 by just the voltage drop VD in the forward direction on the diode 17 is input to the non-inverting input terminal of the op amp 18, and the op amp 18 output VP falls by just the voltage VD. That is, because of the reduction in the output voltage VB, the PWM control section 14A base voltage VB, the PWM control section 14A

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causes the DC-DC converter main circuit 14B to operate in such a way that the output voltage VO thereof rises, and the internal base voltage VB now matches the value (VO-VD), which is the diode 17 voltage decline VD subtracted from the DC-DC converter 14 output voltage VO. The output voltage VO (= VB + VD) from the DC-DC converter 14 at this point is higher than the accessory battery 12 open terminal voltage, and is of enough potential to adequately supply power to the normal state accessory system load 13 as well as charge the accessory battery 12.

At the same time, when the charging device 20 and the accessory battery charging device 10 are connected by the charging plug 21 and the charging outlet 15, which is to say when the accessory system load 13 is light during vehicle stoppage, the switch 16 "a" contact is open and the "b" contact is closed, so that the accessory battery charging device 10 operates as follows.

The op amp 18 non-inverting terminal, to which the DC-DC converter 14 output voltage VO, which had fallen by a voltage VD, was applied via contact "a," now changes, such that the DC-DC converter 14 output voltage VO is output thereto without passing through the diode 17. Therefore the op amp 18 output similarly rises in voltage by VD. As a result, the PWM control section 14A operates as if the output voltage of the DC-DC converter 14 had risen by a voltage VD above its internal base voltage VB, causing the DC-DC converter 14 output voltage VO to fall by the voltage VD, so that the base voltage VB and the output voltage VO are equal – controlling the DC-DC converter 14, in other words, so that VB = VO.

The base voltage VB of the PWM controller is set in advance such that the output voltage VO (=VB) of the DC-DC converter 14 at this time is set to a voltage at a level wherein electricity is supplied to the accessory system load 13 that is lighter than that during the charging of the main battery 11, while it is slightly higher than the terminal voltage of the accessory battery 12 but does not cause the accessory battery 12 to be overcharged.

As in the past, at normal times when the accessory system load 13 is heavy, the accessory battery charging device 10 changes the power from the main battery 11 to a voltage which is higher than that of the accessory battery 12 open terminal voltage so as to sufficiently supply the accessory system load 13 and the accessory battery 12. By so doing, the accessory battery 12 is charged regardless of whether the accessory system load 13 is consuming a large amount of power.

On the other hand, when the vehicle is at a stop, that is, when the accessory system load 13 becomes light and almost all of the electricity from the main battery 11 is supplied to the

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accessory battery 12, the output voltage VO of the DC-DC converter automatically decreases by the forward voltage decrease VD of the diode due to the switching by the switch 16. Since the voltage VO is decreased to a state slightly higher than the open terminal voltage of the accessory battery 12, the electricity of the main battery 11 can be effectively utilized, and loss of fluid or deterioration of the accessory battery 12 can be prevented without overcharging the accessory battery 12.

As shown in the Fig. 2 circuit block diagram, the accessory battery charging device 10 of the present embodiment is an economically and operationally superior device which can be implemented by the addition of a simple comparator circuit consisting primarily of a switch 16 on a conventional DC-DC converter 14 feedback system, a diode 17, and an op amp 18. [Efficacy of the Invention]

As described above with reference to the embodiment, the main point of this invention is that the accessory battery charger for an electric vehicle having an accessory battery and a DC-DC converter connected to an accessory system of the vehicle and being parallel with each other, and a main battery connected to an end of the DC-DC converter opposite from the end to which the accessory battery is connected, is comprised of:

a charge detection means that detects that the main battery is being charged; and

a voltage reduction means that reduces a voltage value of an output of the DC-DC connector to which the accessory system and the accessory battery are connected, when the charge detection means detects that [the main battery] is being charged.

Accordingly, because the electricity from the main battery is changed to a voltage higher than the accessory battery by the DC-DC converter and transmitted to the load and the accessory battery under a condition with a normal load, such as when the vehicle is being driven, the accessory battery can be sufficiently charged, and can handle high loads. In addition, when the charge detection means detects that the vehicle is being charged and that the load is light, the voltage of electricity supplied from the main battery is automatically decreased by the voltage reduction means to a voltage slightly higher than the accessory battery. As a result, the accessory battery charger for an electric vehicle [according to this invention] is excellent in that the accessory battery is not overcharged although almost all of electricity from the main battery is supplied thereto, and in that not only the electricity from the main battery can be effectively

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utilized, but also the deterioration of the accessory battery performance, such as fluid loss, due to overcharging the accessory battery can be entirely avoided.

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Brief Description of Drawings

Fig. 1 is a basic structural diagram of this invention, and Fig. 2 is a circuit block diagram of one embodiment.

1...Accessory system; II...Accessory battery, III...DC-DC convert, IV...Main battery,
V...Charge detection means, VI...Voltage reduction means, 10...Accessory battery charger,
11...Main battery, 12...Accessory battery, 13...Accessory system load, 14...DC-DC converter,
16...Switch, 17...Diode, 18...OP amp, and 20...Charger.

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実用新案登録顧 * . **.** .

昭和 50 年 1 月 18 日

特許庁長官 殿 畫 ـ 著首 1. 芳茶の名称 フタゴウ テン キージ ドクシヤ マイ ギヨ ソク O 8 1 2. 考 Xi 枀 ターシアオ キチョウ /丁目25番角/4 住 所 参知果 へぐ ÷ + 方 夭 - 6 Ľ (たかノ名) 3. 実用新案登録出願人 住所 愛知県豊田市トヨメ町/3 (320)名 称 > = > 自動車工業株式会社 代表者 • B 童 ----<u>ال</u>ا 4. 代 人 理 1丁门9番9号 〒 103 7字加入 6字 诸 5字 胡 東京都中央区八重洲-3-7日-7-番地 住所 東京建物ビルギング第611号6弊 过 活 (271) 5 4 6 2 • 4 9 3 9 茶 Â (6072) 氏名 加里日石 一曲 博 S. (ほか1名) ッ i. 50-021601

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きい場合に電気信号を発生する比較器に接続さ れ、敏比戦器の出力側が前記ソレノイドメルフ のコイルにその電気信号により切換動作して前 記油料を開くように接続され、前記比較器の出 力額と前記油料に設けられて前記クラッチに供 給される油圧がクラッチ係合油圧に産すると電 気傷号を発生する沖圧スイッチとが、為理国野 を介して崩記発電税の界税回路に、それらの比 教器と油ビスイッチから共に電気信号が発生す ると界磁回路を通断するように接続されるとと を特徴とする複合間気自動重の間御装置。 表案の詳細な隙明 3. 本系家は内燃機関と腐滅電動機により取両を 影响する複合観気自動車において、毎に走行モ ード切換時に発電機の界磁電流が適断される場

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今のタイミンダ制御に関するものである。 近年省資源、大気汚染という社会問題を改善 するため提唱された複合電気自動車は、昭動用 の内燃機関と電動機および蓄電池を充電する発 11. 機から成り次のような 3 つの定行モードを有 する。即ち第ノのモードは車両を電動機のみに より感動し内燃機關は発電機による発電に使用 するもの、第2のモードは車両の駆動を内密機 卵のみにより行い発電機による発電と電動機に よる駆動作用を共に停止するもの、第3のモー ドは高速走行等の高負荷時のように車両を内燃 機関と電動機の両者で照動し、しかも発電機に よる勞賃作用も行うものである。 またとのよりた走行モードにおいて第1のモ 「ドカら浦2のモードに切換える均合は、内核 (3)

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機関と電動機のそれぞれの出力軸回転数が一致 したとき、発電機の界磁電流、電動機の駆動電 減を消断すると共に、クラッチを保合して内燃 機関の動力を車両照動軸に伝達するようになつ ている。しかるにとの場合のクランチは弾放時 にビストン軍が空の状態になつており、係合時 に油圧が供給されてクラッチジを圧着すること により一体的に結合した状態になる迄には多少 時間がかしる。従つてこのようたクラッチの作 動遅れを考慮しないで早めに発電機の界腔電流 が評断されると、内然機関は一時的に無負荷状) W. になつて吹き上げ、騒音を発生したり/V. 成部 品の耐久性を低下する等の不具合を生じる。ま た語に発電機の界磁電流を漫画するメイキング が遅れると、内燃機関は一時的に過負荷の状態

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Ē になつて同じような不具合を生じる。 本共案はこのよりな不具合を解消するもので、 内盤機関と電動機の出力釉回転数が一致し、し かもクランチの油圧が保合を達成する高い値に 達した場合に発意機の界融評流を選断させる複 合衆気自動車の制御装置を提供することにある。 以下に本老案を図面の実施例により説明する。 第1図により複合電気自動車の彫動系について 説明すると、内燃機則/の出力軸2が凝式多板 クラッチ類のクラッチ3を介して直流電動機4 の風伝融とに連結され、また出力軸よが増速機 6を介して発電機 7 の回転詰 8 に連結され、 猪 戦機?のブラシ側が蓄電池?を介して電動機 4 の無機子や界殿コイルに帯気的に模模され、と れらの出力輸2と同転輪5にそれぞれその回転 (5)

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教を貿気的に検出する検出器/0,//が設けられ る。またクラッチョのヒストン風からの油路/4 化はソレノイドメルブはお法統され、そのメル フロからの油料14に油額13からポンプルにより、 波 み 上 げ た 油 圧 を 朝 圧 す る 調 圧 弁 / 7 が 接 続 され、 油路/2にクラッチ油圧が所定の値に違すると能 気信号を発生する油圧スィッチ/8が設けられる。 次いで第2网により制御鉄粒について説明す ると、前述の回転教権出帯10,11が比較帯19に 接続されて、両回転数の比較により電動機回転 軸よの方が内燃機関出力軸よと等しいか、それ より大きい場合に電気信号を出力するようにな つている。との比較器/9の出力側はAND ゲート 20の一方の入力側、電気障号が入力されると食 研に応じた 龍駒焼 3の 馄濾 削御を解除するモー

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ントローラよ、電気信号が入力されると食 荷に応じて内燃機関 / の出力を削御させるエン ッショントローク22およびORゲート23の一方の 入力側に接続され、AND ソート20の他方の入力 側に前述の油圧スィッチ/8が接続され、ORケー → 23の他方の入力側に内燃機関/の出力軸回転 数がその始動回転数下限値以下の場合に電気保 号を出力する検出器24が接続されている。 AND **ゲート20の出力偶は信号を反転するインパータ** 25を介してスイフチ用トランジスタ26のペース に接続され、とのトランジスタンのエミッタと コレクメが発電機?の昇融コイル27、パッテリ 28、イダニッションスイッチに差動してONにた るスィッチ29を介して閉じた回路を形成するよ うに接続されている。更にORケート23の出力働

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は同様にスイッチ用トランジスタ30のペースに 接続され、とのエミッタとコレクタがソレノィ ドメルブ/3のコイル3/、 メッチリ32、イダニッ ションスィッチに連動してONになるスィッチ33 を介して聞じた回路を形成するように接続され ている。 とのように似成されることにより、内燃機関 / の始動時には検出器がからの信号により トゥ ンジスタ30が導通してコイル31を励歌するよう になり、このためソレノィド パルプ31 が 油路 12 と14を連通してクラッチョに油圧を供給し係合 した状態にする。そとで帯電池!に許電された 留力で電動機 **4 が**通常の オソリン自動 車の スタ ーッのように回転されると内燃機関ノも動作し はじめ、それが完全にそれ自身で動作して所定

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の回転数に達すると検出器がからは電気信号が 出力しなくなる。そのためトランジスタ30は不 **溢通しコイル3/が消磁してソレノイドメルナ3/** は元の遺断状態に戻り、クラッチ3も排油によ り、解放状態になつて内燃機関出力軸2と電動 機回転軸sを過防する。従つて車両はモータョ ントローランで制御される電動機半の回転触ょ のみにより感動される。一方との場合に油圧ス イッチ/8からは電気信号が出力したいためイン メータ 25 からの信号によりトランジスタ 26 は漢 通し、界磁コイル27に電流が流れて発電機 7 は 発電可能な状態になつており、内燃機関/の出 方輪ュにより増速機らを介して回転軸ると共に 電機子が回転されるため、発館機?で発電され 第1のモードになる。

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次いでこのようた第1のモードから第1のモ ードに切換えられる場合を第3図を用いて説明 する。まť(a)の曲線ngのように負荷に応じて増 調する能動機団転給5の回転数と、曲幕ngのよ らに定速回転する内燃機関出力軸 2 の回転数が 時間toで一致すると、比較器19から電気信号が 出力する。そのため今度はモータコントローラ 21により電動機 4 の動作は解除されてエン シン コントローラ22により内燃機関ノの出力が負荷 に応じて制御されるようになり、しかもORヶー ト23の出力信号で再びトランジスタ30が濾通さ れて前述と同様にクラッチョに油氏が供給され る。しかるに時間to直後のようにクラフチ油圧 が低く油圧スイッチ/8から傷号が出力されない 場合は、引続いて AND ソート20からも信号が出

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力されないため、トランジスタ26が講通状態を 保つて内燃機関/により発電機?が発電作用を 行つている。そして心のように時間も/でクラッ チ油圧が所定の係合油圧Pac に建して実質的に > > > テレチャックを保合するようになると、内燃機関 出力軸よが電動機団転動なと一体的に結合され、 国両が内燃機関/によりのみ思動される。また とのとき油圧メィッチルから電気信号が出力さ れ AND ィート20からも信号を出力するため、ィ ンバータ25によりトランジスタ24は不導通の状 旗になり(1)のように界磁コイル27へは界磁電流 を流さなくなる。そこで発電機?は回転軸8が 回転しても発電しなくなつて第2のモードにな る。

以上説明したように本考案の制御装置による

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公開実用昭和51-103220

Ī と、第ノのモードから第コのモードへの切換時 に油圧スイマナ/8でタラッチョが完全に係合作 用したことを確認して発電機?の界磁電流を達 所し、しかもその遮断動作を電気的に迅速に行 うため、既に述べたようなタイミンタ不良によ る種々の不具合を完全に除去することができる。 4 図面の開色な説明 第1図は本考案が適用される視合電気自動車 の一例を示す構成図、第3図は本考案の創書を 版を示す回路図、第3図の(a)ないし(a)は本考案 による第ノのモードから第2のモードへの引換 時の動作特性を示す顔圀である。 /一内燃機関、ユー出力軸、ヨークラフチ、 4ー電動機、5-回転軸、6-増速機、7-発 111 機、 9 ー 37 電池、 10 , 11 ー 検出 器 、 12 ー 油路、

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第2図

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103220 ジェ用新来トヨダ自動車工業株式会社 登録出版人トヨダ自動車工業株式会社 代理人 弁理士石山 静 外1名

Les a l'articel and denne a denne.

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CERTIFICATION OF TRANSLATION

I, Christopher Field, a professional Japanese translator accredited by the American Translators Association, hereby attest that the attached translations from Japanese have been faithfully prepared to the best of my ability.

1. JP03-124201 2. JP51-103220 3. JP05-64531

Date: May 13, 2004

5/13/07 Christopher Field

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Japanese Laid-Open Utility Model Application 51-103220

Laid-Open: August 18, 1976

Filing Date: February 18, 1975

Applicant: Toyota Motor Corporation

SPECIFICATION

1. Title of the Invention

CONTROL DEVICE OF ELECTRIC HYBRID VEHICLE

2. Scope of the Claim

An electric hybrid vehicle in which an output shaft of an internal combustion engine is coupled to a rotation shaft of an electric motor which is operated by electric power of a battery via a clutch, the internal combustion engine output shaft is coupled to an electric generator, electricity generated by the generator is stored in the battery, and a solenoid valve which performs a switching operation in response to an electric signal is inserted in a hydraulic path which conducts hydraulic pressure to the clutch, wherein:

detectors which detect the respective rotation speeds of the internal combustion engine output shaft and the electric motor rotation shaft are respectively provided on the internal combustion engine output shaft and the electric motor rotation shaft, the detectors are coupled to a comparator which compares the respective rotation speeds and generates an electric signal when the rotation speed of the electric motor rotation shaft is equal to or larger than that of the internal combustion engine output shaft, an output side of the comparator is connected to a coil of the solenoid valve so as to open the hydraulic path by performing a switching operation in response to the electric signal, the output side of the comparator and a hydraulic pressure switch

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which generates an electric signal when a hydraulic pressure in the hydraulic path and supplied to the clutch reaches a clutch engagement hydraulic pressure are connected to a field circuit of the electric generator via a logic circuit so as to cut the field circuit when electric signals are generated from both the comparator and the hydraulic pressure switch.

3. Detailed Description of the Invention

This invention relates to an electric hybrid vehicle for driving a vehicle by an internal combustion engine and a direct current electric motor, and particularly to timing control when a field current of an electric generator is cut at the time of switching [between] travel modes.

Electric hybrid vehicles have been proposed in recent years in order to address the societal problems of diminishing fuel resources and air pollution, have an internal combustion engine and an electric motor for driving, and a generator for charging a battery, and have the following three modes. The first mode is a mode in which the vehicle is driven only by the electric motor, and the internal combustion engine is used for generating electricity via the generator. The second mode is a mode in which the vehicle is driven only by the internal combustion engine, and generation of electricity by the generator and driving by the electric motor are stopped. The third mode is a mode in which, at times of high load such as at high-speed travel of the vehicle, the vehicle is driven by both the internal combustion engine and the electric motor, and generation of electricity is also performed by the electric generator.

In these travel modes, when switching from the first mode to the second mode, when the output shaft rotation speed of the internal combustion engine and the output shaft rotation speed of the electric motor match, the field current of the generator and the drive current of the electric motor are cut, the clutch is engaged, and the motive force of the internal combustion engine is transmitted to the vehicle drive shaft. Therefore, in this case, when the clutch is released, the

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piston chamber is in an empty state, and at the time of engagement it takes some time before an integrated coupling state is accomplished by the supply of hydraulic pressure and pressureengagement of the clutch plate. Thus, if the field current of the electric generator is cut off early without considering this operational delay of the clutch, there are problems such as that the internal combustion engine will temporarily be in a non-load state and will rev up, generating noise, reducing component part durability, etc. Furthermore, if the timing of cutting the field current of the electric motor is delayed, the internal combustion engine will temporarily be in an excess load state, and the same type of problem will occur.

This invention is to solve this type of problem, and seeks to provide an electric hybrid vehicle control device which cuts the field current of an electric generator when an internal combustion engine rotation speed and an output shaft rotation speed of an electric motor match and the hydraulic pressure of the clutch has reached the high value at which engagement is achieved.

The following explains an embodiment of this invention with reference to the figures. According to Fig. 1, with respect to a drive system of an electric hybrid vehicle, an output shaft 2 of an internal combustion engine 1 is coupled to a rotation shaft 5 of a direct current electric motor 4 via a wet type multi-plate clutch 3. The output shaft 2 is coupled to a rotation shaft 8 of an electric generator 7 via a step-up gear 6. A brush side of the electric generator 7 is electrically connected to the armature, field coil, etc. of the electric motor 4 via a battery 9, and detectors 10, 11, which electrically detect the respective rotation speeds, are respectively disposed on the output shaft 2 and the rotation shaft 5. Furthermore, a solenoid valve 13 is connected to a hydraulic path 12 from a piston chamber of the clutch 3, and a pressure valve 17 which adjusts the hydraulic pressure [of hydraulic fluid] pumped by a pump 16 from a hydraulic fluid reservoir

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15 is connected to a hydraulic path 14 from the valve 13. A hydraulic pressure switch 18 is provided which generates an electric signal when the clutch hydraulic pressure in the hydraulic path 12 reaches a predetermined value.

The following explains a control device with reference to Fig. 2. The rotation speed detectors 10, 11 are connected to a comparator 19, and an electric signal is output when the rotation speed of the electric generator rotation shaft 5 is equal to or larger than that of the internal combustion engine output shaft 2 according to the rotation speed comparison. The output side of this comparator 19 is connected to one input side of an AND gate 20, a motor controller 21 which releases an electric current control of the electric motor 3 according to load when an electric signal is input, an engine controller 22 which controls the output of the internal combustion engine 1 according to load when an electric signal is input, and one input side of an OR gate 23. The hydraulic pressure switch 18 is connected to the other input side of the AND gate 20. A detector 24 which outputs an electric signal when the output shaft rotation speed of the internal combustion engine 1 is a starting rotation speed minimum value or less is connected to the other input side of the OR gate 23. The output side of the AND gate 20 is connected to a base of a switching transistor 26 via an inverter 25 which inverts a signal. The emitter and collector of this transistor 26 are connected so that a closed circuit is formed via a field coil 27 of the electric generator 7, a battery 28, and a switch 29 which turns on together with the ignition switch. Additionally, the output side of the OR gate 23 is connected to the base of a switching transistor 30 in the same manner. The emitter and the collector of this transistor 30 are connected so that a closed circuit is formed via a coil 31 of the solenoid valve 13, a battery 32, and a switch 33 which turns on together with the ignition switch.

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Thus, when the internal combustion engine 1 is started, the transistor 30 is made conductive by a signal from the detector 24, and the coil 31 is energized. Therefore, the solenoid valve 31 [sic. 13] connects the hydraulic paths 12 and 14, hydraulic pressure is supplied to the clutch 3, and the clutch 3 is engaged. Then, when the electric motor 4 is rotated by the electric power stored in the battery 9 as with a normal gasoline vehicle starter, the internal combustion engine 1 also begins to operate. When the internal combustion engine 1 is operates completely on its own and reaches a predetermined rotation speed, an electric signal is no longer output from the detector 24. Because of this, the transistor 30 becomes non-conductive, the coil 31 is deenergized, the solenoid valve 31 returns to the original cut-off state, the clutch 3 is placed in a released state due to evacuation of hydraulic fluid, and the internal combustion engine output shaft 2 and the electric motor rotation shaft 5 are disconnected. Therefore, the vehicle is driven by only the rotation shift 5 of the electric motor 4 controlled by the motor controller 21. Meanwhile, in this case, an electric signal is not output from the hydraulic pressure switch 18, so the transistor 26 is made conductive by a signal from the inverter 25, electric current flows through the field coil 27, and the electric generator 7 is in a state in which electricity can be generated. An armature is rotated by the output shaft 2 of the internal combustion engine 1 along with the rotation shaft 8 via the step-up gear 6, so the first mode is attained, in which electricity is generated by the electric generator 7.

Next, switching the mode from the first mode to the second mode is explained with reference to Fig. 3. First, if the rotation speed of the armature rotation shaft 5, which increases according to load as shown in curve n_5 of Fig. 3(a), and the rotation speed of the internal combustion engine output shaft 2, which is rotated at a constant speed as shown in curve n_2 , match in a time t_0 , an electric signal is output from the comparator 19. Because of this, the

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operation of the electric motor 4 is now released by the motor controller 21, and the output of the internal combustion engine 1 is becomes controlled by the engine controller 22 in accordance with load. Additionally, the transistor 30 is again made conductive by the output signal of the OR gate 23, and hydraulic pressure is supplied to the clutch 3 in the same manner as described before. Therefore, as at the time immediately after time to, if clutch hydraulic pressure is low and a signal is not output from the hydraulic pressure switch 18, a signal is also not output from the AND gate 20, so the transistor 26 keeps a conductive state, and the electric generator 7 generates electricity by means of the internal combustion engine 1. Additionally, as shown in Fig. 3(c), if the clutch hydraulic pressure reaches a predetermined engagement hydraulic pressure P_{C0} in a time t₁ and the clutch plate is substantially engaged, the internal combustion engine output shaft 2 is integrally coupled to the electric motor rotation shaft 5, and the vehicle is driven by only the internal combustion engine 1. In addition, at this time, an electric signal is output from the hydraulic pressure switch 18 and a signal is output from the AND gate 20, so the transistor 26 will be in a non-conductive state because of the inverter 25, and the field coil 27 ceases to conduct a field current, as shown in Fig. 3(b). Therefore, the electric generator 7 does not generate electricity even though the rotation shaft 8 is rotated, and the second mode is entered.

Thus, according to the control device of this invention, at the time of switching from the first mode to the second mode, it is confirmed by the hydraulic switch 18 that the clutch 3 is completely engaged, and the field current of the electric generator 7 is cut. Additionally, this cutting operation is electrically performed promptly, so it is possible to completely eliminate various problems due to the above-described timing failures.

4. Brief Description of the Drawings

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Fig. 1 is a structural view showing an embodiment of an electric hybrid vehicle to which this invention is applied.

Fig. 2 is a circuit diagram showing a control device of this invention.

Figs. 3(a)-(c) are line diagrams showing operation characteristics at the time of switching from a first mode to a second mode according to this invention.

- 1. Internal combustion engine
- 2. Output shaft
- 3. Clutch
- 4. Electric motor
- 5. Rotation shaft
- 6. Step-up gear
- 7. Electric generator
- 9. Battery
- 10, 11 Detectors
- 12. Hydraulic path
- 13. Solenoid valve
- 18. Hydraulic pressure switch
- 19. Comparator
- 20. AND gate
- 25. Inverter
- 27. Field coil
- 31. Coil

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BEST AVAILABLE COPY 19 日本国特許庁 公開特許公報 (特許法範認生ただし書の規定による特許の) æ 10月20 ①特開昭 48 - 49115 特許疗证官 . ÷. 昭48.(1973)7.11 ④公開日 1. 発明の名称 2)特額昭 46-A2474 ②出顊日 昭46.(1971)10.20 米諸未 審査請求 (全7頁) 庁内整理番号! **10日本分**類 to Aaz 6477 36 6499 36 80 ADI 2477 36 29 AI 2/253/ (328) & 56 A I ▲头 ft P 302 東京都中央区八重拥3丁目7番地。 住所 東京建物ビルチ ング 焦白1号 1 8 (271) 5 4 6 (6072)氏名 ###± 石 山 (ほか1名)

に昔電池と接続され、もつて内感機関または 靍 発明の名称 直流電動機による単独の動力伝達と両者の組 **複合電気自動車用 # ▼** 合わせによる動力伝達を可能に構成されたと とを特徴とする複合電気自動取用マイトレー 特許請求の範囲 内燃機悩みらの入力軸、少くもき値の東藤 係合部材、自合可能なチ盤の要素を少くも有 前記ュ間の直流電動機が前記遊员保車装置 する遊屋街車装役及び出力軸から成るギャト へ作用を及ぼさないように空転状態にされて、 - ンに於て、前記遊風歯単装置のオノの要 前記内燃機関の動力が前配摩擦係合部材の選 ※がオ/の直接係合部材を介して前記入力軸 状的を係合により前記遊風歯車装置へ与えら に決結され、オコの要素が前記出力軸に連結 れ、これにより前記出力船に収開動力による され、氷」の要素がオコ、オコの摩擦係合部 少くも2段の変速比が得られるととを特徴と 村と発電機にもなり得るオノの政法電動機と する特許課求の範囲オ1項記載の複合電気官 に速線され、オダの要素が発電機にもなり得 動車用ギャトレーン。 るオコの道流電動数に連結され、更に前記コ 前記内燃機関の作動が停止されると共に、 間の直流電動機が電力の供給と受入れを可能 前記オリの厳謀係合部材の係合及び前記オノ

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て現われ、現代文明の矛盾として問題化してき た。そこでこのような自動車排気メスによる汚 交防止対策として、行政上都市内の自動車の走 行状態と一酸化炭素の排出量との関係により交 通想制や立体交叉等の交通、道路対策がとられ、 同時に排気メス中の一酸化炭素、炭化水素、室 業酸化物、固体数粒子の有害成分の排出規制を 没化する環境基準が制定されついある。このた め自動車側に於ては、低汚染車と称してエンジ ンを改良し見つ排気メスの浄化設置を開発して 排気メス中の有容成分の排出量を一定値以下に 抑え、またはメスタービンエンジンや電池を値 えた電動 陸等の 無公客原動 機を搭載した 歸公害 事の開発が提案されているが、いずれもまだ一 第の特殊用 決車を除いて世界的に開発決上にあ

*且つ運両走行中に於て一方の直旋電動機によ)

特徴 昭48-49115(2) り前記客電池が充電され、電気動力により役 関動力の負担の一部分を軽減するように開設 されるととを特徴とする特許請求の範囲オ1 項記載の複合電気自動車用ギャトレーン。
3 発明の夢細な説明

本発明は動力源にメッリン内燃機関と等電池 を備えた電動機とを用いた複合電気自動車用イ キトレーンに関するものである。

近年 ギャ 9 > エ > 9 > を搭載した自動車の排 気 # ス K よる大気汚染が、都市の視密化とモー タ 9 ビーシロンの進展と共に大気中に拡散して 結 客化しきれずに容積し、直接人体に客になり または特殊な汚染物質が審積し易い地形や気象 的に拡動を妨げる逆転勝の現象条件と組合わす つて有客な作用をすることが明白な事実となつ

るのが現状と智える。

しかしとのような自動車の原動機に関する革 命的な改善は優れた人間の英智と載りのない技 構革新により順次その姿を現わすものと考えら れるが、この究極の目的に向りマンステァアと して少くもすでに人間の社会生活を脅かしてい る 都市内での排気メス公容を軽減する必要があ る。

本発明の目的は ダッリン 内裁機関と蓄電池を 備えた電動機とを搭載して複合電気自動車を構 成し、 これらの単数と両者の組合わせにより 顧 動して大気両染の状態に応じて排気ダスの排出 量を変化したがら走行可能なダイトレーンを引 ることにある。

以下に本発明を図面の実施側により説明する。

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特范 N648-49115 (3) はオノ、オコのサンダヤン,ユと夫々一体化さ オ / 辺に本晃明の複合電気自動車用 + + > レ - ンの一例が示され、オス図にオノ図に於ける れて自合ラビニオンザナン、おを有し、これら 自動変速反振の具体的な実施例が示されており、 のうちのオノのビニキンチャンにキンノチャン とれらの図に於てナースノは内部に変速及構を が暗合い、両ビュオンダキ23、29を支承するキ 有し外部に運動設備を決メ有する。とのようた キッキおが出力軸ねに逆結される。また入力軸 ナースノの内部に於て、オメリン内燃設関ニム よと出力軸にとに失々オイルダンフル。はが改 「らの入力輪さはおりのメラッチギのメラッチド けられ、これらのオイルメンブル、ほにより生 フムシとオスのナラッチ6のナラッチへァクに じた圧油が油圧制即回路(図示せず)を介して クファチダ,イとブレーキ/2とに選択的に供給。 患給され、オノのナラッナチのナラッナヘブよ がオノの中間軸9を介して遊園曽車装置20のオー され、オノのメファナモとブレーキルに供給さ ノのサンザヤンに連結され、才ユのメラッチ6 れて厳慎係合するととによりオノのサンダイン の歯数 Z2/ とオコのサン イヤ22の歯数 Z22 で定 のチラマチドラキルが才えの中間帕ルを介して まる / + ²22 ²3/</sub>の低速度の波速比が得られ、オム そのオコのチンギャジに送拾され、更にオコの * ? ? + 60 * ? ? + * ? + 10 と + - × 1 と0 オコのメファナダ。6に供給されて庫庫係合す 間にフレーキ/1が設けられる。遊品食車装置40, るととにより取結状態の高速段が得られるよう

になつている。 このような内燃機関用動力系体に電動機用動 力系格が設けられるものであり、遊風御車装置 20のオ 2のナンギキ 22と一体的なオ 2の中間軸 パ及びリンチギキ 23と一体的なオ 2の中間軸 パ及びリンチギキ 23に夫々同じビンチ円径の伝 達ギキ 30、31が設けられ、これらの伝道ギキ 30、 31に回転方向を合せるため中間ギキ 32、33を介 して夫々駆動ギキ 34、33が増合つている。これ らの戦動ギキ 34、33は夫々発電機にもなり得る 直接電動機 34、37を設けており、これらの直接 電動 35、37と若電池 35との間に電力の受護し を可能に配算 31、60が接続され、且つ語 磁電機 の 増減と極性変更を行うコントニー 947、43を 信える配称43、44が防磁気に接続されている。 こうしてオ 2の直旋電動機 31に書電池 35 本 5 徴 留電視が供給されて駆動 * + 33 を回転し、 同時 に 7 レー * /2に圧油が供給されて係合するとと に 上 9 遊見歯車装置 20のオ 2 の * > * + 22の回 転を拘束すると、オ 2 の + > * + 22の朝数 $z_{2,r}$ 9 > / * + 23の歯数 $z_{2,s}$ 、伝達 * + 3/の朝数 $z_{2,r}$ 2 ン / * + 23の歯数 $z_{3,s}$ で定まる (/ + $\frac{z_{2,2}}{z_{2,s}}$) X $\frac{2_{3,j}}{2_{3,j}}$ の破逸比が得られ、成波電動扱 37 の ト * * エ に対して (/ + $\frac{z_{2,2}}{z_{2,s}}$) X $\frac{2_{3,j}}{z_{3,s}}$ X 7 の出力 ト * が取り出される。従つて娘泡比が一定の状 整て、 = > ト = - 9 年3により防御電波を変化す る こ と に より出力 ト * * の動御が行われ、且つ = > ト = - 9 年3により低性が反対にされること に より出力輪/3 は逆転して装洗泡になる。また 正決電動扱 37 の特性から、出力輪母より駆動さ れることにより広波電動扱 37 は発電機として作

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用し一種のエンジンプレーキの効果が得られる と共に昇電池38に充電することができるが、 > ントローフはにより励磁電波を切つてエンジン プレーキのたい俗行が可能にたる。

以上説明したように得成され且つ内燃機関及 び 電動検により夫々単独に彫動される本発明の ギャトレーンに於て、更に内燃機関すからの動 力がオノのクラッチサの作動によりオノのパンン ギャンに与えられ、同時に直接電動機がまたは わからの動力が夫々オコのマンギャンまたはり ングギャンに与えられる複合彫動について説明 する。 このとき機関の被り弁により機関動力の 出力ト ペクが削却され、コントローラ4/、42に より頑張電動機が、37はいずれも電動機または 発氓機として作動可能にされながらその回転速

、 成電動見34の回転が零の場合の / .3 まて連視し て取り出される。またとのようた零から = - ハ ド・イアにわたる無限変速域に於て、速度比が 0.3 以下の場合は才 2 の成況電動数17 が、 0.3 以上の場合は才 / の成況電動数36 が夫々発電数 として動作し、この発電により得られた電気 = + ^ 4 が客電池36 に完電されるととたくそのま ま 低動数動作に用いられる。

校くオ 4 図 K との 変速動作の 速度比全域に 於 ける 入力 始 3 と出力 軸 /3 との 尽力の比 で 表わす 効 事 が 示 されて おり、 との 図 K 於て 提 被 部 分の 列 事 は /00% K され、 電気 部 分の 動力 伝 遠 効 串 を ベ 7 / ー / K し て その 効 帯 が 80% の 婚 合 を曲 載 c て、 30% の 培 合 を曲 線 d で 夫々示 し て い る。 阿 か ら 明 ら か の よ う K 速度比が 約 0.4 K た る 塩 ∯D3 FB48---49115.(49

度を任意の領まで被逮または増速制約する。と うして出力 ト ~ 人及び回転速度が制御された 3 個の ギ キ 2 / 、 23 の組合わせにより、遊星間 車装置 20 は キ キ 3 キ 3 を介して出力船 3 に広い 変速装にわたる無度定速を出力するが、 との場 合才 3 図に示されるようにオ / の直提式動機 3 / は入力輪 3 の回転速度の 3 倍から零に曲線 a に 沿って収録的に波速され、オ 3 の直提電動機 3 / は入力輪 3 の回転速度の 0.5 倍で逆転した状態 から、 まを介して正転状態のその約 2 倍近くに 曲線 b に 沿って直線的に増加される。その結果 出力軸 1 3 に入力軸 3 との回転数比である速度比 が、 まから才 2 の直提電動機 3 / の回転速度が共 に入力回転と等しい場合の 1.0 を紙で オ / の直

は効率が急速に上昇し、その速度比以降になる と電気部分の動力伝達効率が半分以下にたらな い限う 80% 以上確保し、曲線。の場合はほとん ど/00%に近い高効単を維持している。更にオョ 図に換ては電気部分の動力伝達効率に対し、出 力軸/3が停止している場合に得られる トック比 を扱わすストーット ペク比の関係が示されてお り、図から明白のように電気部分の動力伝達効 串が 0.6 位い迄は トック比の上昇が比較的硬優 てあるが、その効率以降は急速に上昇し、享両 発進時のような効率が零の場合は大きい トック 比を得ている。なおとのような複合駆動に於て、 実施併は発電された電力を光電することたくそ のま、電動機に用いているが、電気駆動に促え て発電された電力の一部分を車両走行中に於て

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個のメファチギ,6とフレーキはの選択的動作 担が容電池おからの電力の補充により軽減され する。更に東両走行中に於て新聞池38を充電で により内燃税関駆動方式に於て、直結とメーベ きるため、電気自動車で最大の難問題にされて ドゥィッココ閥の変速比が得られる。 いる長い充電時間が解消され、且つ各方式に於 以上説明したように本発明の複合電気自動車 ける創御動作及び各方式への切換も容易に行わ 用ャッドレーンによると、通常の内燃機関駆動 方式に加えて、排気 # × の全くない電気配動方 れ得る。 図面の簡単た反明 式と排気ガスの発生が増しく滅じられる複合胞 オノ図は本発明のサキトレーンの一例を示す 動方式とを個えており、大気汚染が生じ易い時 構成図、オコ図はオノ図に於ける自動変速機構 間や場所を進行する場合のその汚染を排気ガス 部分の構成を示す桜断面図、オ3図は直鹿電動 そのものゝ排出景を波じ、または零にして有効 焼の速度比と《ヤトレーンの速度比との関係を 忆防止するととができ、とのとき自動車として 示す朝國、オメ図はチャトレーンの効率とその の良能が充分に確保されている。また遊星街車 ・速度比の関係を認気部分の動力伝達効率をペッ **装置 20 の 構成により 複合駆動方式に於て電気部** メーッにして示す蘇図、オメ肉はストールトル 分の効果が低くてもキャトレーン全体の効率は ●比と国気部分の動力伝達効率との関係を示す。 比較的高く、変速域の広い無関変速が得られ、 華関、オ6図は本発明のギャトレーンの他の例 且つ発進時のトペノ比が大きいという利点を有

存在池北に貯えるようにするととも可能であり、 急加速時の大ト~ッモ内燃機関はからすべて供 給するととなくこの方式を用いて習電泡おから 確光することも可能であり、更にコントローフ 4/。妃によりとの場合にも養進速が得られる。

とのように通常の内燃反関駆動、電気駆動及 び両者の複合感動の3方式により駆動可能な本 発明のメイドレーンの夫々の使用意様を説明す ると、都市内や大気汚染のひどい時間、場所に 於ては勿陰排気メスの全く無い電気駆動方式が 用いられ、とのとき定められた一定の歳逸比で 充分な駆動力を与えられながら走行される。次 、 いで大気汚染が中感度の場合に於ては複合感動 方式が用いられることにより、内燃機関コの負

件词 · 6348-49115 65 て排気メスの発生が改善され、無食で沸により 常時載も効果の良い状態で遅転可能である。更 に完全な郊外のように排気ゴスが大気中に充分 拡散される場所に於ては内燃機関劇動方式が用 いられるととにより、コ段の変速比を有して充

分な加速とレスメンスの良い走行が行われる。 また最後の才 6 図に於て遊気歯車装置20の他 の実施例を前述と同一部分を省略して説明する と、図に灸て別個に分別されたよ個のビュキン # + 2i , Xが夫々サン # + 2i , 22と随合い、オ 2のビニオンチャンがキャリャンを介してオノ の中間軸タに連結され、オノのビュオンギャ34 を支承するキャッキンがオンのビュオンメキン と唯合するオユのリングイナ28に連結され、2

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明國委 各面 1通 1通 / 通 (1) 細 (2) (#) 任 状 **经先推**主要4 Ш. 任先権証明書及び訳文 5 前記以外の発明者、特許出意人および代理人 44

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CERTIFICATION OF TRANSLATION

I, Christopher Field, a professional Japanese translator accredited by the American Translators Association, hereby attest that the attached translations from Japanese have been faithfully prepared to the best of my ability.

1. JP 50-30223 2. JP 48-49115

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(and one other)			
[stamp: Patent Office 10/20/1971			
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Specification

1. Title of the invention

Gear Train For A Hybrid Electric Automobile

2. Claims

I. In a gear train for a hybrid electric automobile comprising an input shaft, at least three friction engaging parts, a planetary gear device having at least four connectable elements, and an output shaft, the gear train is characterized in that the planetary gear device first element is connected to the input shaft through the first friction engagement part, the second element is connected to the output shaft, the third element is connected to the second and third friction engagement parts and to a first DC motor, also capable of serving as a generator, the fourth element is connected to a second DC motor, also capable of serving as a generator, and, further, the two DC motors are connected to a storage battery so as to allow the supply and receiving of electrical power, thus enabling independent power transmission from an internal combustion engine or a DC motor, or combined power transmission from both [those sources].

II. The gear train for a hybrid electric automobile of Claim 1, characterized in that the second DC motor is placed an idle state so as not to affect the planetary gear device and the motive force of the internal combustion engine is imparted to the planetary gear through selective engagement of the friction engagement parts, thus obtaining at least two stages of gear shift ratio from the engine motive force to the output shaft.

III. The gear train for a hybrid electric automobile of Claim 1, characterized in that as the operation of the internal combustion engine is stopped, the engagement of the third friction engagement part and the stopping of the first DC motor restricts the rotation of the planetary gear third element, imparting the motive force of the second DC motor to the fourth element, thus achieving at the output shaft a forward and reverse speed having a predetermined gear shift ratio based on the electric motive force.

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IV. The gear train for a hybrid electric automobile of Claim 1, characterized in that internal combustion engine motive force, under torque control, is imparted to the planetary gear device through the <u>[ordinal number left blank -tr.]</u> friction engagement part, while the second DC motor motive force is imparted to the planetary gear device under deceleration or acceleration control, thus obtaining a continuously variable speed to the output shaft starting from zero; the storage battery is charged by one of the DC motors while the vehicle is traveling, and adjustment is made so that a portion of the engine drive load is lightened by the electrical motive force.

3. Detailed Description of the Invention

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The present invention relates to a gear train in a hybrid electric automobile using a gasoline internal combustion engine and a battery-equipped electric motor as power sources.

In recent years, atmospheric pollution caused by gasoline engine vehicle exhaust gases has been accumulating in the atmosphere, unable to be fully detoxified, as cities become denser and motoring increases. In areas where dispersion is topographically or meteorologically prevented, it is now clear that [such gases] or particular pollutants can accumulate and cause direct harm to the human body, thus raising a growing problem in conflict with modern civilization. Given the relationship between vehicle travel patterns and carbon monoxide exhaust levels, car-induced pollution has led to the adoption of transport and road policies such as transportation restrictions and flyovers, while at the same time environmental standards have been established which strengthen restrictions on damaging components in exhaust gas, such as carbon monoxide, hydrocarbons, NOx, and solid particulates. This has led to proposals on the vehicle side such as the development of improved engines and exhaust gas cleaning devices to hold the amount of harmful components in the exhaust gas to below a certain level – so called "low emissions vehicles." Development has also been proposed of no-pollution vehicles using nonpolluting drive devices, such as gas turbines or battery-equipped electric motors, etc. In all

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cases, except for some special-use vehicles, these may still be said to be under development around the world.

It would seem that superb human intellect and ceaseless technological progress will gradually lead to a revolutionary improvement in the motors for such vehicles, but there is a need [now] to reduce the exhaust gas pollution which is threatening human social life in cities as one step toward that ultimate goal.

The object of the present invention is to provide a gear train for a hybrid electric vehicle with a gasoline internal combustion engine and a storage battery-equipped electric motor, whereby driving [the vehicle] with one or a combination of these [drive sources] allows the amount of output exhaust gases to be varied during travel in keeping with atmospheric pollution conditions.

The present invention is explained below using the diagrammed embodiments. Fig. 1 shows an example of the hybrid electric vehicle gear train of the present invention; Fig. 2 shows a specific embodiment of the automatic transmission mechanism of Fig. 1. In each of these figures, case 1 contains a transmission mechanism, and an externally located electric motor mechanism. Inside this case 1, the input shaft 3 from the internal combustion engine 2 is connected to a first clutch 3 clutch drum 5 and a second clutch 6 clutch hub 7. A first clutch 4 clutch hub 8 is connected to a planetary gear device 20 first sun gear 21 through a first intermediate shaft 9; a second device 6 clutch drum 10 is connected to a second sun gear 22 thereof through a second intermediary shaft 11, and a brake 12 is disposed between a second clutch 6 clutch drum 10 and the case 1.

The planetary gear device 20 is integrally formed with the first and second sun gears 21 and the 22 and has meshing pinion gears 23 and 24; of these, a ring gear 25 meshes with the first pinion gear 23 and a carrier 26, which supports both pinion gears 23, 24, is connected to the output shaft 13. Oil pumps 14, 15 are respectively disposed on input shaft 3 and output shaft 13; the pressurized oil produced by these oil pumps 14, 15 is selectively supplied to clutches 4, 6 and brake 12 through a hydraulic control circuit (not shown). A low speed stage speed reduction ratio of $r + \frac{\pi_{22}}{\pi_{37}}$, determined by the number of first sun gear 21 teeth Z₂₁ and the number of second sun gear 22 teeth Z₂₂, is obtained by

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the supply [of hydraulic pressure] to the input shaft 3 and the brake 12 to engage [these] by friction, and a high speed stage direct linkage is obtained by supplying [hydraulic pressure] to the first and second clutches 4, 6 and [consequent] friction engagement thereof.

An electric motor drive system path is disposed on such an internal combustion engine drive system path. Transfer gears 30, 31, respectively having the same pitch circle diameters. are disposed on the second intermediate shaft 11 which is integral with the planetary gear device 20 second sun gear 22, and on the ring gear 25. Drive gears 34, 35 are respectively meshed with transfer gears 30, 31 through intermediate gears 32, 33 in order to adjust the rotational direction [of transfer gears 30, 31]. On each of the drive gears 34, 35 are disposed DC motors 36, 37 capable of also becoming electric generators, and wiring 39, 40, capable of transferring electrical power, is connected between these DC motors 36, 37 and a storage battery 38, and is further connected to the exciter side of wiring 43, 44, which is equipped with controllers 41, 42 which change vary and change the polarity of an excitation current. An excitation current is thus supplied to the second DC motor 37 from the storage battery 38 to turn the drive gear 35, while at the same time hydraulic pressure is supplied to the brake 12 to engage it, thus restricting the rotation of the planetary gear device 20 second sun gear 22 so as to obtain a reduction ratio of $\frac{(1+\frac{2}{2})}{2} \times \frac{2}{2}$, determined by the second sun gear 22 tooth count Z₂₂, the ring gear 25 tooth count Z₂₅, the transfer gear 31 tooth count Z_{31} and the drive gear 35 tooth count Z_{35} , so that an output torque of $(i + \frac{z_{22}}{z_{23}}) \times \frac{z_{37}}{z_{33}} \times T$ is obtained with respect to the DC motor 37 torque T. Therefore output torque control is controlled by holding the reduction ratio in a fixed state, and the output shaft 13 is reversed and movement caused to go backward by [using] the controller to reverse polarity. Given the DC motor 37 characteristics, the DC motor 37 acts as a generator by virtue of being driven from the output side, yielding an engine brake effect and the capacity to charge the storage battery 38, but using the controller 42, it is [also] possible to cut the excitation current and travel without the engine brake.

In the gear train of the present invention, driven independently using an internal combustion engine and an electric motor constituted as described above, we shall further explain the hybrid drive in which the motive force from the internal combustion engine 2 is

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imparted to the first sun gear 21 by the action of the first clutch 4, while at the same time the motive force from DC motors 36 or 37 is respectively imparted to the second sun gear 22 or the ring gear 25. At this point, engine motive force output torque is controlled by the engine throttle valve, and both of the DC motors 36, 37 are made able to [function] as either motors or generators by means of the controllers 41, 42, while their rotational speed can be decreased or increased by the freely selected inclination [thereof]. By the combination of the three gears 21, 22, 23, whose output torque and rotational speed is thus controlled, the planetary gear device 20 attains a continuously variable transmission over a wide speed shift range on the output shaft 13 through the carrier 26. In this case, as shown in Fig. 3, deceleration is linear along the curve a from three times the first DC motor 36 input shaft 3 rpm to zero, and increases linearly along the curve b from the state at which it reverses at 0.5 times the second DC motor 37 input shaft 3 through zero up to approximately twice that [speed] in the positive rotation state. As a result, the speed ratio obtained on the output shaft 13, which is the rpm ratio with respect to the input shaft 3, passes continuously from zero through 0.3, at which the second DC motor 37 rotation is zero, through 1.0, at which the second DC motor 37 is the same as the input rotation, up to 1.5, at which the first DC motor 36 rotation is zero. In this continuously variable speed regime from zero to overdrive, the second DC motor 37 functions as a generator when the speed ratio is below 0.3, as does the first DC motor 36 when the [speed ratio] is above 0.3. The electrical energy obtained from this generation is used as is to activate the motor, not for charging the storage battery 38.

Efficiency is indicated in Fig. 4 as a horsepower ratio between the input shaft 3 and the output shaft 13 over the entire speed shift operational speed ratio range. In this figure, efficiency in the mechanical portion is taken to be 100%. The power transfer rate for the electrical portion is used as a parameter; curve c shows the case in which that efficiency is 80%, and curve d shows the case in which it is 50%. As is clear from the figure, efficiency climbs rapidly until the speed ratio reaches approximately 0.4; past that speed ratio, efficiency is maintained above 80% so long as the electrical portion power transfer efficiency does not drop below one half; in curve c, a high efficiency close to 100% is

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maintained. Fig. 5 shows the relationship of the stall torque ratio, which expresses the torque ratio obtained when the output shaft 13 is stopped, with respect to the electrical portion power transfer efficiency. As is clear from the figure, the rise in torque ratio is comparatively gradual up to an electrical portion power transfer efficiency of about 0.6, rising rapidly at subsequent efficiencies; a high torque ratio is obtained when the efficiency is zero, such as when the vehicle is starting to advance. In a hybrid drive of this type, the embodiment uses the generated electrical power as is for the motor, with none being used for charging, but a portion of the electrical power generated as part of the electrical drive during vehicle travel may be stored in the storage battery 38. It is also possible to use this system to supplement [power] from the storage battery 38 so that not all of the large torque [needed] during rapid acceleration is supplied from the internal combustion engine 2. Furthermore, a reverse speed may be obtained in this case as well using the controllers 41, 42.

To explain the use of the gear train of the present invention, drivable by means of the above three systems of standard internal combustion engine drive, electrical drive, and a hybrid drive of the two, the electrical drive system, which is of course completely free of exhaust gases, would be used in cities or at times or places where atmospheric pollution was excessive, at which times travel would take place by imparting a sufficient drive force at a pre-determined fixed reduction ratio. Next, when atmospheric pollution was middling, the load on the internal combustion engine 2 would be lightened by electrical power supplementation from the storage battery 38 using the hybrid drive system; exhaust gas generation would be ameliorated, and driving could be accomplished at the best efficiency at all times using continuously variable transmission. Furthermore, in locations where the exhaust gases are sufficiently dispersed in the atmosphere, such as fully exurban areas, a sufficient acceleration using a two stage gear shift ratio and a good response could be achieved using the internal combustion engine drive system.

Finally, to explain another embodiment of the planetary gear device 20 in Fig. 6, omitting those portions which are the same as described above, the two pinion gears 23', 24', which are separated in the figure, mesh respectively with sun gears 21, 22; the second

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pinion gear 23' is connected to the first intermediate shaft 9, and the carrier 26' which supports the first pinion gear 25' is connected to the second ring gear 28 which meshes with the second pinion gear 23'; two gear ratios – direct and overdrive – are obtained in the internal combustion engine drive system by selective operation of the two clutches 4, 6 and the brake 12.

As explained above, according to the hybrid electric vehicle gear train of the present invention, an electrical drive system with no exhaust gas whatsoever and a hybrid drive system which significantly reduces exhaust gas are provided in addition to a normal internal combustion engine system. Exhaust gas volumes are effectively reduced or made zero when driving at times or locations prone to atmospheric pollution, and vehicle function is sufficiently assured. Due to the planetary gear device 20 structure, overall gear train efficiency is comparatively high in the hybrid drive system even when the electrical portion efficiency is low, offering the advantages of continuously variable speed over a wide speed change range and a high torque ratio at start up. Furthermore, because the storage battery 38 can be charged during vehicle travel, the long charging times which are the biggest difficulty with electric vehicles can be eliminated, and control operations and changeover between each of the systems can be easily effected.

4. Brief Description of Figures

Figure 1 is a block diagram showing an example of the gear train of the present invention. Figure 2 is a vertical cross-sectional view that shows the structure of the automatic transmission mechanism within Figure 1. Figure 3 is a graph showing the correlation between the speed ratio of the DC electric motor and the speed ratio of the gear train. Figure 4 is a graph showing the correlation between gear train efficiency and the speed ratio thereof using the power transfer efficiency of the electrical portion as a parameter. Figure 5 is a graph showing the correlation of the stall torque ratio and the power transfer efficiency of the electrical portion. Figure 6 is a block diagram showing another example of the gear train of the present invention.

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Japanese Unexamined Patent Application Publication S48-49115 (9)

2. Internal combustion engine

3. Input shaft

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4. First clutch

6. Second clutch

12. Brake

13. Output shaft

20. Planetary gear

21. First sun gear

22. Second sun gear

25. Ring gear

26. Carrier

36. First DC electric motor

37. Second DC electric motor

38. Battery

(19)

[see source for figures] Figure 1 Figure 2

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[see source for figures]

Figure 3 X axis: Speed ratio Y axis: DC Electric Motor Speed Ratio

Figure 4

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Figure 5

X axis: Speed Ratio Y axis: Efficiency X axis: Electrical Portion Power Transfer Efficiency Y axis: Stall Torque Ratio

Figure 6	56. List of Attachments	1 character corrected	
	(1) Application Copy	1	
	() Request for examination of	the application — 1	
		1 line of	deleted
	(2) Specification	1	
	(3) Figures	1	
	(4) Power of Attorney	1	
	(-) Priority Assertions	<u>1</u>	
	() Certification and Translatic	n of Priority Assertions	
		2 lines of	deleted
	67 Inventors- applicants-	or agents other than mentioned above	

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Japanese Unexamined Patent Application Publication S48-49115 (11)

12 characters corrected

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1 line corrected

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待 Æ٨ 昭和48年7月21日 (2000円) 特許庁長官 三二名 舉 央 政 1. 発明の名称 2. 特許講家の範囲に記載された発明の数 3. 22 明 打 爱知乐爱田市平和时4丁目48香始 住所 氏名首并蒙无 4. 特許出願人 化防 爱知景会田市十年夕町1: 氏社、(3 2 0) ト=≠自動車工業株式会社 (名壯) Ħ 代 丧 者 量 国府 方式(5. 代 鬼 人 住所 東京都港区芝罘平町13番地 静光虎ノ門ビル 復新 504 - 0721

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本発明は複合電気自動車の曲車伝動装置に関す おものである。 ガンリンエンリンキディーセルエ 1. 発明の名称 複合電気自動車の営車伝動装置 ンジンビエる自動車の排気ガスは大気汚染の一原 因であるとしてマメギー法案にみられる如く排気 2. 存許請求の範囲 大場会事、キャリキシ上びリング会車の各回転 ガス規制が厳しくたりつつわる。そこで排気ガス モ出さずに走行できる電気自動車が内外で注目さ 被素から広る遊量書車根構中の一軸を第1切巻タ れてきているが、一元電史行距離が短いとか重量 ラッチを介して原動機関の出力輸賃に連結し、そ の第2帖を発電機能に達動結合しその第5輛を車 が大きくなる等の欠点によりまだ従来の内燃機調 再の推進軸側に連結した構成において、上記第3 にとってかわるまでに至っていない。そとて内閣 輸貨に営事職合伝動によって電動機能を送給して 機関と客電社を併用してあるときは客電社で電路 電動機のみによるヨモー ド運転系を形成し得ると 板を駆動し(以後メモードと呼ぶ)、あるときは 共に上記発電機および電動機関に帯電池とコント 内鉄接頭、電動振双方で駆動しそのとも内燃振興 ローラを配設してとれらを電気的に結合すること の動力の一部を発電機で電気エネルギーに安美し によって原動機関と電動機による複合回転伝動を て著電池を完定し(以後ビーエモードと呼ぶ)、 可能なメースモード運転系を形成させ、更に上記 またあるときには内燃機関のみて駆動(以後まモ 第2輪上か式は第1輪と第3輪院に第2切替クラ ードと呼ぶ)して走行できる複合電気自動車が住 目を果めてきている。ナカわちとのメ・メース、 ッチを装着せしめることによって原動機関による 8-2-122転業を形成するようにしたととを特徴 30日モードを都市内、郊外等で使い分けること とする装合電気自動車の営車伝動装置。 によって俳気ガスが特に問題となる場所ではそれ

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1. 発明の詳細を説明

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その彼しようというものである。

との複合電気自動車に関する曲車伝動装置につ いてはいくつかの公知技智が散見されるが比較的 複雑を由享伝動装置を用いているのでタラッチの 数が多くなってしまりもの、あるいは金く単純な 著電池と内燃接関の視合方式であるため電動機に 大きな負担がかかるもの等に止まりずだ満足でき るものは少い。

本発明は上記公知技術の欠点に個み、改良され た複合電気自動車の備車伝動装置を提供するもの である。ナなわち本発明の目的は自享機構の連続 構成が比較的簡単でありまたクラッチ等摩擦係合 装置も比較的少く、簡単を構成でしたも良好に作 動する被合電気自動車の会車伝動装置を提供する ことである。本苑明に係る営車伝動装置を用いれ は電動機は常に電動機として、発電機は常に発電 機として作動するのでコントローラの負担が少く、 **また完金な無段変速が可能であり時に応じ≚,≚** - 2,3各モードをそれぞれの運動施祉に従って 使いわけられる羽益がある。そして動力伝達効率 を上昇させるためにオーペドライブさせることも

回転自在に軸支するキャリア51に一体的に触合 されており、遊園曲車ちると暗合り木器曲車ちる は中空回転輪の装箔に一体的に取付けられている。 そしてとの中空回転軸の前端は多板式変速用プレー ーキを構成する第2モード切巻クラッチ70の回 転可能な摩擦棋72に給合され。一方クラッチ70 の固定摩擦板71はケースに開着されている。使 って袖圧によって第2モード切着クラッテ70が 係合されると中望回転軸5はケース73に対し岡 定状態となる。との中空回転軸5 にはスプライン 供合された書車23があり、との書車25に増合 う首率2.2の回転軸2.1は発電機2.0の軸となっ ている。逆星曲車根帯500リング黄車54は出 . 力軸2上に取付けられ、との出力軸2上には曲率 3.3 がスプライン使会し、これに自会う食車3.2 モ介して電動機」のと連結している。一方におい て、電動機多りと発電機をりとはそれぞれ客電性 4 0 モ介して電気的に関係づけられる。すなわち 記録48,44は助設質に接続されており、コン ナローライニッチ2は酸磁電波を制御する。一方

劳河 昭50-30223(2) 可能であり、走行速度が上昇するほど動力伝達効 本は上昇ししからエモードにしたときが最高の動 力伝達効率とたるので安定高速定行が可能である。 本発明に係る台車伝動装置の構成について影響 忍固により詳細に説明する。各実施例を無く図か ら第4回に示したが、第2回以降の実施例の基本 的な構成は第1回のそれと領仏しているので主と して第1回について説明し、その他に関しては若 干の補足を加える。ミナ病:固を参照されたい。 内島根間10のクランク軸に連結した書車伝動 装置の入力軸+があり、とれは第+モード切響ク ラッチ60を介して中間軸▲に連結される。との 入力軸1には書車ポンプ等の油圧供給標5があり、 内総機関10の動力の一部で袖圧を発生させてク ファテ等の係合を為す動力課となる。内総機関10 の動力によらないで別の小型電動機により定行中 常に一定推圧を得る方法もあり、との場合には内 |総機関 + 0 が停止していても常に抽圧を発生でき る利点がある。

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中間軸 4 は決量借率機構 5 0 の決重者 車 5 5 を

記録44,45は著電池40、発電機20、電動 機50時の能力の受け違しをする。 次に第1回の実施例について説明する。なシ、 第1回の実施例と同一の都品に関しては同じ参照 香号を用いている。(以下解く図えて阿様である。) 第1回と具る点は遊量會享換業+につが2列で第一3 字目な 成されているととである。すなわち前列造量論準 機構のリング業率154は役列送量尚享優勝の速 3 7 2 2 3 温曲率157を軸支するキャリヤ155と一体化 たっており、しかもとれは出力輪102と送給し ている。また任列港屋倉事機構のリンダ省車158 3井山入 は常にケース17ፊに回着されている。そしてそ の太陽廣車156と一体に結合した農車133に 暗合う言事132の軸は電動後130と一体的に 結合している。 次に第3回の実施併を説明する。第3回の実施

例では発電機20と連結する混圧由車機構の太陽 歯車5·2 は一端をケース7 5 K図着した第2モー ド切着クラッチ70に連結されていたが、との実 第例では第2モード切替クラッチ270<u>は港岸</u>会

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享禄線のキャリア251とリング曲車254の間、 官い決えれば中間軸204と出力軸202の間に 設けた点が具っている。第2モード切響クラッチ 270を係合させれば中間軸204と出力軸202 は─休となる。

次に第4回について説明する。この実施例では 中国軸304は決量曲車扱構350の進量曲車を 軸支するキャリア354と一体的に連結している。 リング曲車553は中空回転軸305と送給され ておりこれに曲車323がスプライン供合されて いる。さらに曲車322を介して発電機320と 連結されている。また第2モード切巻クラッチ 570は送量曲車扱構350のリング曲車558 に送給されている。

次に第5回の実施例を説明する。との実施例で は遊島自車機構450が2重逆島自車で構成され ている点が前記各実施例と具っている。中間軸 404はリング機車454と連結しており、太陽 信車451は第2モード切替クラッチ470と速 約両 昭50-30223頃 結していて、2 倉の遊島倉車452,455そ軸

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支するキャリャ455は出力箱402に送給され ている。

最後の実施例である第4回でも第5回と同様に
2 重要量素を使用している。中間軸504は9
ング曲車554を連結し、太陽歯車551は出力
動502と運結している。2重の登量機車552。
53を動文するキャリア555は中空軸505
を介して第2モード切替クラッチ570に運結され、この中空軸505に歯車523。522を介
して発電機520が連結している。

以上本発明の健東伝動装置の構成について説明 したが、たいてその作動整様を詳細に述べる。各 実施例について基本的な動作は類似する点が多い ので主として第1回の実施例を中心として説明し、 他の実施例については長った作動をするものにつ いてのみ記載する。

再び第1回を参照されたい。前述の如く本発明 によって¥・¥−≧,≥の各モードをとることが 可認でゐる。すなわち袖圧供給薬§から摘圧を詞 20

電機20を取動し著電池を完電させるととは可能 である。

当モードによる走行はコントロータ42による 電動扱30の回転数制部によって行なわれる。す なわち自車52,53を介して出力軸に対しトル 5 クを増大させて走行する。

第7回にメモードでの電動根回転数と車道の関 係を示す。 この関係は複載的でその領きは営事 52 と當車5 3の食教比に差づくものである。との食 数比を変化させるととによって草道を上昇させる 10 ことは可能であるが、実際上ある現度以上にする のは困難である。そこで書車を2段にして意歌比 を光分大きくとれるようにして電動機30を低ト ルクで高句転のものを使用可能にしたのが第2回 の実施研である。前述の如くとの実施例では電動 15 「掻150と出力輪102の間には食車152,135 に加えて遊差増車標構180が一組設けられてい る。しかもリング曲車158は常にケースに回着 され自来155と大陸自事156は一体でもるか 5. 20

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第回路(図示せず)を通して第1モード切巻クラ ァチ60,第2モード切巻クラッテ70に基択的 に供給し皮は静出してそれらの係合,第次によっ て下表の如く以,以-3,3名モードをとること ができる。

<u>₩モー</u>ト^{*} M-Bモート^{*} Bモート 第1モート***7第**クラッテ60 × O O 第2モート***7第**クラッテ70 × × O

> 〇 係合 × 解放

上装のごとく、クラッチィリ・クラッチ70をと もに無法した状態ではビモードになる。内戦機関 10は出力地2と完全に切除されているので電動 後30の駆動力のみで享高を駆動するわけである。 また内燃機関10と発電機20の間も切除されて いるので、ビモードにかいては定行中発電機20 によって客電像4-0を完定することは不可認であ る。しかし停車時に出力発2を停止らせてかいて クフッチィ0を係合きせ内燃機関10の動力で発

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a車1350世数 由車1320世数

大陽歯車156の歯数 リング歯車158の歯数

とすれば電動機130の回転トルク Ty に対して 出力軸の回転トルク To は

$$T_0 = i \times \frac{1+\rho}{\rho} T_{\rm H}$$

となり第1回の実施例に比して(1++)/+倍 だけ回転トルクを上昇させ持るわけである。また 電動機の回転トルク Tu はコントローラ14・2に より励磁電洗を変化させれば変化させるととがで き、したがって To も Tu に応じて制得されるこ とにたる。

▲モードに関して第5回から第4回の各実施例の の資享伝動装置は第1回の実施例と類似の意様で 作動する。

得び第1回を参照されたい。ととまで説明じた

特限 昭50-302234) メモードでは第1モード切替クラッディロ 。第2 モード切響クラッチ70共に解放状態であったが 次に内着機関10を回転させておいてクラッチ60 のみ係合させクラッチアロを解放状態に任つ。と のときには内部接属10と出力軸2は法具曲車機 構50を介して連結されしかも電動機30の動力 も出力軸2に加わるから、全体として内絶機関と 電動機の動力は複合伝達される。との状態はw~ ヨモードであり、との¥-ヨモードでは内燃視的 10の動力の一部が遊星會享禄構50の太陽歯車 52から分洗して黄車25,22を介して発電機 20を駆動する。すたわち発電機20により電気 的エネルギに変換されコントローライリで解釈さ れ著電池を充電する。電動機50は蓄電池の電気 エネルギによってコントローライ 2 て助磁電捷を 朝御するととによって駆動される。一方キャプレ ーチ彼り弁の開量モー定にするととにより内燃機 関10の出力を一定に保持しておいて、電動機50 の回転速度のみの制御によって出力軸1の回転返 度を変化させることが可能である。

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メーエモードにおいて内総領目:00回転速度 と出力執20回転速度の比。に対する発電視20 >よび電動機30の内総役間10に対する各回転 速度比 0,0m との関係を第8回に示す。メー エモードに移った時点(モード変換点と呼ぶ)の 速度比を。²とするとそのときの発電機200回 転速度比 0,0回転速度に対する比であるから、 前述の如くキャブレータの数り弁によって内燃機 関100回転速度を一定にしておけば各速度比は そのまま電動機、発電機および出力物の回転速度 に対応する。

上記モード変換点よりコントローフィト、42 モ創弾して。を除々に大きくしてゆけば、第8回 に示す如く電動後300回転速度の増大にしたが、 って、リング資車55とキャリア540回の差胎 的回転によって太陽曲車52に差結した発電後20 の回転速度は除々に彼少してゆく。すなわち。を 増大させるにしたがって貴事伝動機構において駆 勤力に占める内銀機関10の占める割合は増大し、 電動換30の占める割合は彼少して少く。0=MAX (最大速度比と称する)になると発電模20は全 く回転を停止し、一方電動換30は最大の回転速 度となる。ただしこの場合電動換30は最大の回転速 速度は大きくても影動力としては役とんど零にな り、内銀機関10のみによって感動されていることに注意する必要がある。またこのとき後述する 如く入力時1と出力触2の間でオーパドライブが 達成さるべき歯車構成になっていることにも注意 する必要がある。

●□● maxの時点では前述の如く遊島自享快帯 5 0の太陽間車5 2 は停止するのでとのとき部2 モード切替クラッチ7 0 に袖圧を供給しとれを係 合させる。クラッチ7 0 のブレーキ作用によって 発電機2 0 は会く作動しなくなり、また蓄電池40 から電動機5 0 への電気エネルギの供給も断たれ、 電動機3 0 6 自由回転しているだけなので内燃機 関1 0 によって純後候的に出力軸は連結され駆動 される。すなわちとれがまモードである。とのと

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き前述の如く

太陽営車の営数 リング供真の自動

・とすれば

となり回転速度比としては!キョのオーパドライ ブが追立される。

ことで e と動力伝達効率の関係をとったものを 第9回に示す。 き の時点までは第1モード切替 クラッチ60が係合していないので電動機20の - ニモードに移る時点 📲 で動力伝達効率が不速 統になるのはクラッチ60の係合によって発電機 23へ駆動力が分洗するからてあり、その後は。 の増大と共に発電機20へ分洗する駆動力は減少 し動力伝達効率は上昇する。 ***** では発電機20 の回転は金く停止し損失は純機械的たもののみと

特別 昭50-3022355 なり動力伝達率は最大となる。以上のととは第2 図および第4回から第4回の各実施例においても 信1回の実施例と類似てある。

しかし第3回の実施例はそれらと若干具った作 動をするので説明を加える。第3図の実施例では 5 前述の如く第2モード切替クラッチ270はその -- 増モダースに対し固差されておらず、中間軸 204と出力軸202の間にある。とのクラッチ 270は入力軸201と出力軸202の間を純根、 検的に直結させるためのものである。 すなわちク 10 ラッチ270を係合させると遊屋健卑機構250 は入力軸201と一体化なって回転し入力偏の影 動力は出力軸へ直結される。ととて同時に電動機 230への電気エネルギの供給を絶てばこれが病 5図の実施例におけるBモードとたる。との場合 15 タラッチ270にプレーキ作用はたくクラッチ 270を係合させても発電機220は回転したま まである。さらに車道を上昇させるためには、第 2モード切替クラッチ270を解放し、遊風會車 20 機構250におけるリング歯車254とキャリア

251の間の差動回転によって発電機225がさ らに彼少するように電動機230を回転させてオ ーパドライブ状態を連切させれば良い。

第5回の実施例での動力伝達効率を第9回に示 す。8日1の時点で動力伝達効率が将具点となる のがこの実施例で特に安っている点である。

これまで本発明の倉車伝動装置についてその構 成。作動態様を説明したが次に実験の定行中での ■、単一出、E各モードの使用、切替の期様を説 明する。

¥モードは低速減すなわち車両のスタート時か らある程度の車適にたるまでに用いる。また内燃 根拠は完全に停止しており、俳気ガスは全く発生 しないから、都市内定行など低速で充分でしかも 特気ガスの規制が厳しい場所で臨続的に用いるの にも違している。また電動機の回転方向をコント ローラで逆回転させれば後進可能になる。

都市内でメモードで定行し郊外に出てメールモ ードに切替えるときにはまず内燃機関を始動させ る。内始後回10の動力によって入力軸1が回転

し、ポンプるは柚圧を発生する。との柚圧によっ て第1モード切巻クラッチを係合させる。このと き予め勘定した内燃機関の回転返産まで一気に上 昇させる。とのモード切薯時点を設定した恵度比 とするたち、その時の内燃機関の回転速度は一意 的に決るから、そとまで上昇させるように訪問系 て制御する。とれによって覚動機に回転速度変化 を与えることなく連続的にエーエモードに移るこ とができる。一度単一ヌモードに入ってしまった 6。相当低速までは14モードに戻らないようにす 10 る創御系は実用上設ける必要がある。

ヨーヨモードでは、発電機はコントローラ41 て創御されつつ発電作用を為すが、ドモードにお いても著電池を使用するのであるから発電機の性 能は違切なものを選ぶ必要がある。また公害対策 15 上内燃機関は最も排気ガスの少い回転速度で一定 にしておくという方法は極めて有効である。

¥-3モードから¥モードの切着時には、まず 第1モード勿替タラッチに加わっている物圧を許 出して解放状態にし、次に内衛機関を停止させれ

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拭良い。

メ・エモードからエモードへの切替時には、発 電機が停止した時点を成知し第2モード切替クラ ッチを保合させれば良い。ヨモードは高速道路等 で高速,一定の走行に消している。このとき世単 伝動装置の動力伝達効率は最高であるから経済的 走行が可能である。

その他本発明によれば、コントローラによって 電動機の回転速度を連続的に変化させて完全な解 設実速定行を為すことができるという利点もある。 、 欧面の簡単な説明

第1回は本発明の第1の実施例を示す曲車伝動 装置の報時回、第2回は第2の実施例を示す曲車 伝動装置の報時回、第3回は第3の実施例を示す 曲車伝動装置の報時回、第4回は第4の実施例を 示す曲車伝動装置の報時回、第5回は第5の実施 例を示す歯車伝動装置の報時回、第6回は第6の 実施例を示す歯車伝動装置の報時回、第6回は第6の 実施例を示す歯車伝動装置の報時回、第6回は第6の 実施例を示す歯車伝動装置の報時回、第7回は半 モード時の電動接回転速度と車志の関係、第8回 は入,出力軸の回転速度比。と、入力論と電動接 校開 昭50-30223 03 ⇒よび発電機の回転適定止 + , + , + , + の関係団、第 + 回は第1回,第2回,第4回から第6回の名実 第代の自車伝動装置にかける入,出力執回転適定 比•と動力伝達効率の関係団、第10回は第3回 の実施件の自車伝動装置にかける入,出力執回転 適定比+と動力伝達効率の関係図。

1 **** 入力軸。 2 **** 出力輪。 3 植圧ポンプ、 4・・・・ 中間軸、 5....中型 回転前、 10++++内燃极隅。 20++++费 30++++ 包動禮、 4 0 ・・・・ 帯営社. 42 ... ・・コントローラ、 50****进 60・・・・ 第1モード切替クラッ 黒倉車後帯、 7 0 第2モード切替メラッチ。

特許出版人 ▶ ∋ ≠ 自動 草工業 株式会社

特許出氯代理人

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第2团



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特团 K650-30223 (9)





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6.岱明書類の目録

(1)顧	客 羁	*	1 :
(2)明	細	音	1
(3) 🛛		遇	1.
(4)委	任	状	1

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特阅 昭50—30223(10)

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CERTIFICATION OF TRANSLATION

I, Christopher Field, a professional Japanese translator accredited by the American Translators Association, hereby attest that the attached translations from Japanese have been faithfully prepared to the best of my ability.

1. ЈР 50-30223 2. ЈР 48-49115

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[stamp: Japanese revenue stamp]

Patent Application

(¥ 2000)

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Patent examiner: Yukio Miyake

1. Name of Invention

Hybrid Electric Vehicle Gear transmission device

- 2. Number of Inventions Described in the Range of Patent Claims:
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Specification

1. Name of Invention

Hybrid Electric Vehicle Gear Transmission Device

2. Claim

A hybrid electric vehicle gear transmission device in which one shaft of a planetary gear mechanism comprising the rotational elements of a sun gear, a carrier, and a ring gear is connected to the output shaft side of an engine through a first switching clutch, a second shaft thereof is connected to an electric generator, and a third shaft thereof is connected to the vehicle propelling shaft side, an M-mode drive system based on only the electric motor can be formed, in which the electric motor shaft is linked by the gear engagement transmission on the above third shaft side, while an M-E mode drive system can be formed using a hybrid rotation drive based on an engine and an er and electric motor by disposing a storage battery and a controller between the above generator and

electric motor and electrically linking these [elements]; furthermore by inserting a second switching clutch on the above second shaft, or between a first shaft and a second shaft, and E mode drive system based on an engine can be formed.

3. Detailed Explanation of Invention

The present invention relates to gear transmission devices for hybrid electric vehicles. Vehicle exhaust gases from gasoline engines and diesel engines are the primary sources of air pollution, and regulations pertaining to exhaust gases are becoming stricter, as seen in the Muskie Act. Given this, even though there is considerable interest, both in Japan and overseas, in electric vehicles that are able to travel without producing exhaust gases, weaknesses, such as the short distance that can be traveled on a single charge, and the increased weight [of the electric vehicles] have prevented electric vehicles from reaching the point wherein they can replace conventional internal combustion engines. Given this, attention has focused on hybrid electric vehicles that can travel in a so-called M mode wherein an electric motor is driven by a storage battery when a storage battery is used in parallel with an internal combustion engine, an M-E mode wherein, at some time, power is provided by both the internal combustion engine and the electric motor, where, at such times, a portion of the power from the internal combustion engine is converted into electrical energy in an electric generator and is stored in the storage battery, and can travel in an E mode wherein the propulsion is by the internal combustion engine alone. In other words, by using the M, M-E, and E modes selectively for urban driving or suburban driving it is possible to reduce exhaust gases in the places wherein the exhaust gases are particularly problematic. Although a variety of prior art can be found regarding gear transmission devices relating to these hybrid electric vehicles, these make use of relatively complex gear transmission devices, and therefore have large numbers of clutches, or use extremely simplistic battery and internal combustion engine hybrid methods, placing large loads on the electric motor; thus there are still few cases wherein [performance] is satisfactory.

In consideration of the weaknesses in the prior art, described above, the present invention provides an improved gear transmission device for a hybrid electric vehicle. In other words, the object of the present invention is to provide a gear transmission device

for a hybrid electric vehicle that has excellent operation using relatively simple drive train, or with relatively few clutch or other friction engagement devices. When the gear transmission device according to the present invention is used, the electric motor always operates as an electric motor, and the electric generator always operates as an electric generator, so the load on the controller is reduced; fully infinitely variable transmission is possible, with the benefit that at different times the M, M-E, and E modes can be used selectively, depending on the driving conditions. Furthermore, it is also possible to engage an overdrive in order to increase the power transmission efficiency; power transmission efficiency will be in the E mode, thus providing stable high-speed travel.

The structure of the gear transmission device according to the present invention will be explained in detail using the attached drawings. Figures 1 through 6 show the various example embodiments, where the basic structure in the example embodiments in Figure 2 and above are similar to those in Figure 1, and are primarily explained using Figure 1, where minor changes have been made regarding the others. First, let us reference Figure 1.

There is an input shaft 1 for the gear transmission device connected to the crankshaft of an internal combustion engine 10, where this [input shaft 1] is connected to an intermediate shaft 4 through a first-mode switching clutch 60. This input shaft 1 has a lubrication supply source 3, such as a pump, where a portion of the power of the internal combustion engine 10 generates oil pressure to be the motor source for the meshing of the clutch, etc. There are also other methods, not using power from the internal combustion engine, for obtaining a constant oil pressure during travel using a small electric motor, in which case there is a benefit in that it is always possible to generate the oil pressure, even if the internal combustion engine 10 is stopped.

The intermediate shaft 4 is integrated with a carrier 51, which supports a planetary gear 53, in such a way that [said planetary gear 53] can rotate freely, in a planetary gear mechanism 50, where a sun gear 52, which meshes with [said] planetary gear 53, is affixed to the back end of a hollow rotating shaft. Furthermore, the front end of this hollow rotating shaft is connected to a rotating friction plate 72 in a second-mode switching clutch 70 which forms a multi-plate gear shift brake, while the stationary

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friction plate 71 of the clutch 70 is attached to the case. Therefore when the second mode switching clutch 70 is hydraulically engaged, the hollow rotating shaft 5 becomes fixed with respect to the case 73. The hollow rotating shaft 5 has a spline-engaged gear 23, and the rotating shaft 21 on the gear 22 which engages the gear 23 serves as the generator 20 shaft. The planetary gear mechanism 50 ring gear 54 is attached over the output shaft 2, and a gear 33 is spline-engaged on this output shaft 2, linked to an electric motor 30 via a gear 32 which engages thereto. At the same time, the electric motor 30 and the generator 20 are respectively electrically connected via the storage battery 40. In other words, wiring 43, 46 is connected on the exciter side, and controllers 41, 42 control the excitation current. Wiring 44, 45, meanwhile, hands off electrical power between the storage battery 40, the generator 20, and the electric motor 30.

We next explain the Fig. 2 embodiment. Those parts which are the same as Fig. 1 are referred to using the same reference numerals. (The same is true up to Fig. 6). Points which differ from Fig. 1 reflect the fact that the planetary gear mechanism has a double row configuration. In other words, the front-row planetary gear mechanism ring gear 154 is an integral piece with the carrier 155 which supports the rear-row planetary gear mechanism sun gear 157, and is further linked to an output shaft 102. The rear-row planetary gear mechanism 180 ring gear 158 is always affixed to a case 171, and the shaft of gear 132 which engages the gear 133, integral with the sun gear 157, is integrally linked to an electric motor 130.

We next explain the Fig. 3 embodiment. In the Fig. 1 embodiment, the solar gear 52 of the planetary gear mechanism which is linked to the generator 20 was linked to the second mode switching clutch 70, one end of which was affixed to the case; what is different in this embodiment is that the second mode switching clutch 270 is disposed between the planetary gear mechanism carrier 251 and the ring gear 254, which is to say between the intermediate shaft 204 and the output shaft 202. When the second mode switching clutch 270 is engaged, the intermediate shaft 204 and the output shaft 202 are made integral.

We next explain Fig. 4. In this embodiment, the intermediate shaft 304 is integrally linked with the carrier 354 which supports the planetary gear mechanism 350 planetary gear. The ring gear 353 is linked to the hollow rotating shaft 305; a gear 323 is

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spline-engaged thereto, and is further linked to the generator 320 via a gear 322. Also, the second mode switching clutch 370 is linked to the planetary gear mechanism 350 ring gear 353, and the sun gear 351 is linked to the output shaft 302.

We next explain the Fig. 5 embodiment. This embodiment differs from each of the previous ones in that the planetary gear mechanism 450 comprises a double planetary gear. The intermediate shaft 404 is linked to the ring gear 454, and the sun gear 451 is linked to the second mode switching clutch 470, while the carrier 455, which supports the double planetary gears 452, 453 is linked to the output shaft 402.

In the last embodiment, Fig. 6, a double planetary gear is used as in Fig. 5. The intermediate shaft 504 is linked to the ring gear 554, and the sun gear 551 is linked to the output shaft 502. The carrier 555 which supports the double planetary gears 552, 553 is linked to the second mode switching clutch 570 via the hollow shaft 505, and the generator 520 is linked to this hollow shaft 505 via the gears 523 and 522.

We have explained above the constitution of the gear transmission device of the present invention; next we shall explain the operation thereof in detail. There are many points of similarity in the operation of the various embodiments, so we shall primarily focus on the Fig. 1 embodiment, noting only the operations which differ from that of the other embodiments.

Again, please refer to Fig. 1. As previously discussed, it is possible with the present invention to adopt each of the M, M-E, and E modes. That is to say, it is possible by selectively supplying or removing hydraulic pressure from hydraulic supply source 3 through a control circuit (not shown) to the first mode switching clutch 60 [and] second mode switching clutch 70, and, by the engagement or release thereof, to adopt the M, M-E, or E modes according to the table shown below.

	M mode	M-E mode	E mode
First-mode switching clutch 60	x	0	0
Second-mode switching clutch 70	x	x	0
O: Engaged			
X: Disengaged			

As shown in the table above, the M mode occurs when the clutches 60 and 70 are both released. The internal combustion engine 10 is completely isolated from the output shaft 2, so the vehicle is driven by the drive force of the electric motor 30 only. There is also isolation between the internal combustion engine 10 and the generator 20, making it impossible to charge the storage battery 40 with the generator 20 in M mode. However, by stopping the output shaft 2 when halted and causing the clutch 60 to engage, the generator 20 can be driven by the motive force of the internal combustion engine 10 so as to charge the storage battery.

Running in M mode is accomplished by rpm control of the electric motor 30 using the controller 42. In other words, travel is brought about by increasing torque to the output shaft via the gears 32, 33.

Fig. 7 shows the relationship between the electric motor rpm and vehicle speed in the M mode. This relationship is linear, and the slope thereof is based on the gear ratio between gear 32 and gear 33. Vehicle speed can be increased by changing that gear ratio, but it is difficult in reality to push this above a certain level. A two-stage gear is therefore adopted so as to obtain a sufficiently large gear ratio, thus enabling high revolutions at low torque by the electric motor 30, as shown in the Fig. 2 embodiment. As described above, a pair of planetary gear mechanisms 180 is disposed in addition to the gears 132, 133 between the electric motor 130 and the output shaft 102. Moreover, the ring gear 158 is constantly affixed to the case, and the gear 133 and sun gear 156 are integral, so that assuming

i = (number of teeth in gear 133) / (number of teeth in gear 134)

and

p = (number of teeth in the sun gear 156) / (number of teeth in the ring gear 158),

the rotational torque To of the output shaft, relative to the rotational torque Tm of the electric motor 130 will be as follows:

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$$T_0 = i \times \frac{1+\rho}{\rho} T_M$$

and rotational torque can be increased by a power (1+p)/p compared to the Fig. 1 embodiment. It is also possible to increase the electric motor rotational torque TM by changing the excitation current using the controller 142, and therefore TO is also controlled in accordance with TM.

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In the M mode, the gear transmission devices in the embodiments of Figs. 3 through 6 operate in a similar way to that of the Fig. 1 embodiment.

Again, please refer to Fig. 1. In the M mode discussed thus far, both the first mode switching clutch 60 and the second mode switching clutch 70 were in a released state; next the internal combustion engine 10 is rotated and only the clutch 60 is engaged, leaving the clutch 70 in a released state. At this point, the internal combustion engine 10 and the output shaft 2 are linked via the planetary gear mechanism 50, and motive power is applied to the electric motor 30 output shaft 2, so in an overall sense motive power from the internal combustion engine and the electric motor is transferred in a hybrid manner. This state is the M-E mode; in this M-E mode a portion of the internal combustion engine 10 motive power is split off from the planetary gear mechanism 50 planetary gear 52 to drive the generator 20 via the gears 23, 22. In other words, the [motive force] is converted to electrical energy by the generator 20, controlled by the controller 41, and used to charge the storage battery. The electric motor 30 is driven using control of the excitation current from storage battery electrical energy using the controller 42. The internal combustion engine 10 output is held fixed by holding a fixed throttle opening on a carburetor, so that the rotational speed of the output shaft 2 can be varied by controlling only the electric motor 30 rotational speed.

In the M-E mode, the relationships between the ratio e of the internal combustion engine 10 rotational speed and the output shaft 2 rotational speed and each of the rotational speed ratios e_g , e_m of the internal combustion engine 10 with respect to the generator 20 and the electric motor 30 are shown in Fig. 8. Assuming that e* is the speed ratio at the point of transition to the M-E mode (called the "mode exchange point"), the rotational speed ratio e_g at that point for the generator 20 is shown by point B. The

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electric motor 30 speed ratio e_m is shown by point A. These speed ratios are ratios with respect to the internal combustion engine 10 rotational speed, and therefore by holding the internal combustion engine 10 rotational speed steady using the carburetor as described above, each speed ratio will correspond as is to the electric motor, the generator, and the output shaft rotational speeds.

By gradually increasing e from the above mode exchange point under the control of controllers 41, 42, a differential rotation between the ring gear 55 and the carrier 54 results in a gradual decrease in the rotational speed of the generator 20 linked to the sun gear 52 as the electric motor 30 rotational speed grows, as shown in Fig. 8. In other words, as e is increased, the proportion of motive force contributed by the internal combustion engine 10 in driving the gear transmission device increases, and the proportion of the electric motor 30 decreases. When e = Max (referred to as the maximum speed ratio), rotation of the generator 20 stops completely, while the electric motor 30 reaches maximum speed. However, it must be noted that while the rotational speed of the electric motor 30 is high, its drive force is virtually zero, and driving is done by the internal combustion engine 10 only. It must also be noted that the gear structure is arranged so that overdrive can be achieved between the input shaft 1 and the output shaft 2, as will be explained below.

At the point at which e = emax, the sun gear 52 on the planetary gear mechanism 50 stops, as explained above; it is here that hydraulic pressure is applied to the second mode switching clutch 70 and [the clutch] is caused to engage. The braking effect of the clutch 70 causes the generator 20 to stop operating completely, and the supply of electrical energy from the storage battery 40 to the electric motor 30 is interrupted; the electric motor 30 is simply freely rotating, so the output shaft is linked and driven in a purely mechanical way by the internal combustion engine 10. This is the E mode. At this point, as noted above, if we assume that

p = (number of teeth in the sun gear) / (number of teeth in the ring gear),

we have

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gear ratio = 1/1+p,

and a 1+p overdrive is achieved as the rotational speed ratio.

The relationship between e and drive transmission efficiency is shown in Fig. 9. Up until the point e*, the first mode switching clutch 60 is not engaged, so motive force transmission efficiency increases with the increase in the generator 20 drive force. The reason the motive force transmission efficiency becomes discontinuous at the point e* of transition to the M-E mode is that the drive force to the generator 20 is diverted by the engagement of the clutch 60; thereafter the drive force diverted to the generator 20 rises along with the increase in e. At emax, rotation of the generator 20 stops altogether, and losses are purely mechanical; drive force efficiency is at a maximum. The above elements are similar in each of the embodiments of Figs. 4 through 6 to the Fig. 1 embodiment.

However, the Fig. 3 embodiment operates slightly differently from those, as we shall now explain. In the Fig. 3 embodiment, the second mode switching clutch 270 is not fixed to the case at one end, as explained above; it is [disposed] between the intermediate shaft 204 and the output shaft 202. The purpose of this clutch 270 is to make a purely mechanical link between the input shaft 201 and the output shaft 202. In other words, when the second mode switching clutch 270 is engaged, the planetary gear mechanism 250 forms an integral piece with the shaft 201 and rotates, so that the input-side drive force is directly connected to the output shaft. The E mode of the Fig. 3 embodiment is here obtained by simultaneously stopping the supply of electrical energy to the electric motor 230. In this case there is no brake effect on the clutch 270, and even if the clutch 270 is engaged, the generator 220 will keep rotating. To further increase vehicle speed, the second mode switching clutch 270 should be released and the electric motor 230 further rotated and placed in an overdrive state so that [rotation of the] generator 220 is further reduced by the differential rotation between the ring gear 254 and the carrier 251 in the planetary gear mechanism 250.

The motive force transmission efficiency of the Fig. 3 embodiment is shown in Fig. 9. The aspect of particular difference in this embodiment is that the point of singularity in motive force transmission efficiency occurs at the point e = 1.

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Up until now we have explained the constitution and operating states of the gear transmission device of the present invention. We shall now explain the use and switching states of the M, M-E, and E modes in actual travel.

M mode is used during low speeds, in other words, from the time the vehicle starts until it has reached a certain speed. In addition, the internal combustion engine is completely stopped and there are no emissions of exhaust gasses. The vehicle's low speed is sufficient for in-city driving and is suited for continual use in areas where exhaust gas regulations are strict. By controlling the rotating direction of the electric motor, traveling in reverse is also possible.

M mode is for in-city driving; the internal combustion engine starts when the engine switches to M-E mode when driving in the suburbs. The power of the internal combustion engine 10 rotates the input shaft 1 and the pump 3 generates hydraulic pressure. The hydraulic pressure engages the first mode switch clutch. At that time, the rotation of the internal combustion engine immediately increases to the velocity configured in advance. When switching modes at the configured speed, the rotational velocity of the internal combustion engine is uniquely determined, therefore, the control system controls the increase to that point. The transition to M-E mode is continuous as the rotational velocity of the electric motor does not change. Once in M-E mode, a control system is necessary to ensure that the motor does not return to M mode until reaching the proper low speed.

In M-E mode, the controller 41 controls and operates the generator. However, it is necessary to select a generator with proper capabilities as a battery is used in M mode. In addition, the method of constantly maintaining the rotation of the internal combustion engine at a velocity that keeps exhaust gases to a minimum is extremely effective as a measure for environmental pollution control.

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When switching from M-E to M mode, the hydraulic pressure from the first mode switch clutch is firstly discharged and released. The internal combustion engine is then stopped.

Switching from M-E to E mode, the second mode switch clutch should be engaged when the generator is sensed as stopped. E mode is suited for constant high speed driving, such as on highways. As the drive train efficiency of the gear drive is maximized, driving becomes economical

This invention is beneficial as the controller continuously changes the rotational velocity of the electric motor and makes completely variable speed driving possible.

4 Brief Explanation of Figures

Figure 1 is the schematic diagram of the gear drive mechanism displaying the first example of this invention. Figure 2 is the schematic diagram of the gear drive mechanism displaying the second example of this invention. Figure 3 is the schematic diagram of the gear drive mechanism displaying the third example of this invention. Figure 4 is the schematic diagram of the gear drive mechanism displaying the fourth example of this invention. Figure 5 is the schematic diagram of the gear drive mechanism displaying the fifth example of this invention. Figure 6 is the schematic diagram of the gear drive mechanism displaying the sixth example of this invention. Figure 7 describes the relationship between the electric motor's rotational velocity and the speed of the vehicle during M mode. Figure 8 is the correlation diagram between the revolution velocity ratio of the input/output shafts and the revolution velocity ratio em and ef of the input shaft, electric motor, and generator. Figure 9 is the correlation diagram between the input/output revolution velocity ratio e and drive train efficiency, for the gear drive mechanisms of each example in Figures 1, 2, 4, 5, and 6. Figure 10 is the correlation diagram between the input/output revolution velocity ratio e and drive train efficiency, for the gear drive mechanism of the example in Figure 3.

1: Input Shaft; 2: Output Shaft; 3: Hydraulic Pump; 4: Intermediate Shaft; 5: Hollow Rotating Shaft; 10: Internal Combustion Engine; 20: Generator; 30: Electric Motor; 40: Battery; 41 and 42: Controller; 50: Planet Gear Mechanism; 60: First Mode Switch Clutch; 70: Second Mode Switch Clutch

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Japanese Unexamined Patent Application Publication S50-30223 (13)

Patent Applicant

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Figure 1 [see source for figure]

Generator

Electric Motor

Internal Combustion Engine

Battery

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Figure 2 [see source for figure]

. ..

Generator

Electric Motor

Internal Combustion Engine

Battery

Figure 3 [see source for figure]

Generator

Internal Combustion Engine

Electric Motor

Battery

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Battery

Electric Motor

Figure 4 [see source for figure]

Electric Motor

Internal Combustion Engine

Generator

Figure 5
[see source for figure]

Internal Combustion Engine

Generator

Battery

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Figure 6

.....

[see source for figure]

Electric Motor

Internal Combustion Engine

Generator

Battery

Figure 7

[see source for figure]

[vertical axis] Vehicle's Speed

[horizontal axis] Rotational Velocity of Electric Motor

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Figure 8

[see source for figure] [vertical axis] Rate of Velocity

Figure 9 [see source for figure] [vertical axis] Drive Train Efficiency

Figure 10 [see source for figure] [vertical axis] Drive Train Efficiency [horizontal axis] Rate of Velocity

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S Vehicle powerplant featuring thermal and electrical drive means

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shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee

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has been paid (Art. 99(1) European patent convention).

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Description

The present invention relates to a vehicle powerplant comprising thermal and electrical drive means variously connectable to the input shaft of the transmission as well as to a countershaft controlling accessory devices on the vehicle.

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Vehicles of the aforementioned type are employed over mixed routes allowing of little or no emission, or over which normal emission is permitted. Over the first type, the vehicle is driven solely by the electrical drive means or in controlled manner by the thermal means, whereas, over the second, the thermal drive means are operated normally. Vehicles of this type invariably feature accessory devices (e.g. hydraulic power steering pump, brake and conditioner compressors, auxiliary alternators), and at times also special-purpose devices powered by the above drive means for performing special functions for which the vehicle is designed. Both the accessory and special-purpose devices frequently demand far greater power than that required for operating the vehicle under various driving conditions.

On one known powerplant of this type, the thermal drive means comprise a combustion engine connected mechanically to the transmission input shaft by a propeller shaft fitted with a clutch designed to assume a first and second position wherein the combustion engine is respectively connected to and disconnected from the transmission input shaft.

A countershaft for powering the vehicle accessory devices is connected by a system of gears to the propeller shaft, downstream from the clutch.

The electrical drive means normally consist of a unit designed to operate as both an electric motor and current generator. The rotor element of the unit is connected to the countershaft in such a manner as to be driven by it when the unit is operated as a current generator, and to drive it for rotating the transmission input shaft when the unit is operated as a motor.

Alternatively, the rotor element of the unit is connected directly to the propeller shaft to form a single drive line between the combustion engine and the transmission input shaft, in which case, the drive line is fitted with a second clutch downstream from the unit.

The powerplant also comprises a storage battery to which current is fed by the unit when operated as a generator, and from current is drawn when the unit is operated as a motor.

Powerplants of the type briefly described above provide for two operating modes. In a first, the combustion engine is operated and the clutch (or both clutches, in the case of the alternative configuration described above) is set to the first engaged position, so that both the transmission input shaft and the countershaft are driven by the combustion engine, while the rotor element of the unit, set to generator mode, is rotated by the countershaft for charging the batteries. In the second operating mode, the clutch is set to the second release position, and the unit alone is operated as an electric motor, the rotor element of which thus provides for powering both the transmission input shaft and the countershaft.

Powerplants of the aforementioned type present numerous drawbacks.

Firstly, in the second operating mode, i.e. when operated electrically, the accessory devices are driven solely by the power supplied by the battery, which, if of normal weight and size for the vehicle, provides for accumulating only a limited amount of energy.

Secondly, in the second operating mode, wherein the combustion engine is idle and disconnected from the drive line, current can only be generated for charging the battery when braking the vehicle, and if the unit is designed to operate as a brake, for recovering the energy produced during braking and converting it at least partially into electrical energy.

As a result, the operating range of the powerplant is fairly limited.

In FR-A-2415022 is described a vehicle powerplant comprising a combustion engine connected mechanically by a first clutch to a drive line transmitting the motion to the wheels of the vehicle and an electric motor connected to said drive line by a second clutch. Said electric motor is driven by the current supplied through an overhead connection to the public power supply. A powerplant of this type can be used only in the case in which an overhead connection is available and presents some of the drawbacks before exposed.

It is an object of the present invention to provide a powerplant of the aforementioned type designed to overcome the aforementioned drawbacks.

According to the present invention, there is provided a vehicle powerplant according to the features of claim 1, comprising first thermal drive means and second electrical drive means; said first and second means being activated for transmitting motion to the drive wheels of the vehicle via a transmission; said first drive means comprising a combustion engine connected mechanically to said wheels by a drive line fitted with said transmission and with a first clutch located between said engine and said transmission and which clutch may be set to a first and second position wherein said combustion engine is respectively connected to and disconnected from said transmission;

a current generator for supplying electric current to a storage battery, and the rotor element of

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which is connected to said drive line upstream from said first clutch;

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said electrical drive means comprising an electric motor, the rotor element of which is connected by a first drive to said drive line downstream from said first clutch, said electric motor being driven by the current supplied by said battery,

a second clutch located between the rotor element of said electric motor and said drive line, and which may be set to a first and second position wherein said rotor element of said motor is respectively connected to and disconnected from said drive line;

a shaft connected to said drive line upstream from said first clutch by a second drive, and which provides for a power takeoff for operating the accessory devices of said vehicle in addition to the generator; the rotor element of said current generator being connected to said shaft;

said current generator being also arranged and installed to be operable as an electric motor; said second drive presenting a third clutch designed to assume a first position wherein said shaft connected to said rotor element of said current generator is also connected to said drive line, and a second position wherein said shaft is disconnected from said drive line; the arrangement being such that said accessory devices can be driven by said current generator when the current generator is disconnected from said drive line.

The design and operation of the powerplant according to the present invention will be described by way of example with reference to the accompanying drawings, in which:

Fig.1 shows a schematic view of a first configuration of the powerplant according to the present invention;

Fig.s 2 and 3 show a further two configurations of the Fig.1 powerplant.

The powerplant according to the present invention comprises a combustion engine 1, e.g. a diesel engine; and a transmission 2, the input shaft of which is connected mechanically to engine 1 by a propeller shaft 3 fitted with a clutch, e.g. a friction clutch, 4. Clutch 4, which is operable in any manner, e.g. directly by the driver and/or by means of any type of actuator, is designed to assume two positions: an engaged position (Fig.1) wherein the up- and downstream portions of shaft 3 are connected; and a release position (Fig.s 2 and 3) wherein said portions are disconnected.

As shown clearly in the accompanying drawings, the powerplant also comprises a countershaft 5 connected mechanically to shaft 3, upstream from clutch 4, by a drive consisting, for example, of gears 6.

A current generator 7 supplies electric current to a storage battery 8, and presents a rotor element (not shown) connected to and rotated by countershaft 5.

Countershaft 5 or another shaft upstream from clutch 4 also provides for a power takeoff 9 for operating the accessory devices on the vehicle. These, in addition to standard industrial vehicle devices, such as the power steering pump, brake and conditioner compressors and auxiliary alternators, may also consist of special-purpose devices, such as compactors, in the case of refuse collection and disposal vehicles.

The powerplant according to the present invention also comprises an electric motor 10 powered by the current supplied by battery 8, and the rotor element (not shown) of which is connected to propeller shaft 3, downstream from clutch 4, by a second drive consisting, for example, of gears 11. A second clutch 12, which may be the same type as clutch 4, is located between the rotor element of motor 10 and drive 11, and is designed to assume a first engaged position (Fig.3) wherein the rotor element of motor 10 is connected to drive 11, and a second release position (Fig.s 1 and 2) wherein the rotor element and drive 11 are disconnected.

For the reasons explained later on, current generator 7 may conveniently be designed to also operate as an electric motor powered by battery 8, in which case, drive 6 is provided with a clutch 5a of any type, designed to assume a first and second position wherein shaft 5 of generator-motor 7 is respectively connected to and disconnected from drive line 3 immediately downstream from engine 1. Clutch 5a may conveniently be housed in one of the gears of drive 6, as shown schematically in the accompanying drawings.

The powerplant may also comprise a further drive 2a forming part of and possibly comprising pairs of gears housed inside transmission 2, for transmitting motion from drive line 3 to shaft 5 connected to power takeoff 9. Drive 2a is activated exclusively, in known manner, with the gear lever in neutral, so that no motion is transmitted to the wheels of the vehicle.

According to a variation not shown, drive 11 may be driven from a point on drive line 3 downstream from transmission 2, as opposed to upstream as shown in the accompanying drawings, for reducing the size, particularly lengthwise, of the powerplant and so enabling troublefree installation on certain types of vehicle.

The powerplant according to the present invention operates as follows.

In a first operating mode (Fig.1), combustion engine 1 is operated with clutch 4 in the first (engaged) position and clutch 12 in the second (release) position, so that the vehicle is driven by engine 1 connected by shaft 3 to the input shaft of transmission 2. In this mode, clutch 4 is operated

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normally for shifting transmission 2.

At the same time, drive 6 rotates countershaft 5, which in turn rotates the rotor element of current generator 7 for charging battery 8, and operates the accessory devices on the vehicle connected to power takeoff 9.

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This first operating mode therefore provides, thermally, for running the vehicle normally, operating the accessory devices, and charging the battery, and may conveniently be employed over routes involving no particular control of emission.

In a second operating mode, combustion engine 1 is again operated, but with clutch 4 in the second (release) position (Fig.2), so that only countershaft 5 and consequently generator 7 and the auxiliary devices are operated thermally. In this mode, means for controlling the speed and fuel supply of engine 1 may be provided for minimizing emission, thus enabling temporary stoppage of the vehicle for operating the accessory devices and/or charging battery 8.

In a third operating mode (Fig.3), combustion engine 1 is again operated, but with clutch 4 in the second (release) position, clutch 12 in the first (engaged) position, and electric motor 10 activated, so that shaft 3 is disconnected from engine 1 and drive 6, the input shaft of transmission 2 is powered by motor 10 via drive 11, and the vehicle is driven entirely electrically by the power drawn from battery 8. If combustion engine 1 is activated, current generator 7 is also operated simultaneously for charging battery 8, which thus acts as a flywheel for the power supplied by engine 1 and drawn off by electric motor 10.

In this third mode, operation of engine 1 is so controlled as to maintain substantially constant engine speed and output combined with a high degree of efficiency and minimum emission for driving along controlled-emission routes.

An important point to note is that, in all three configurations described, the accessory devices are operated thermally, that is, under high power conditions, with no limitation in terms of autonomy.

Nevertheless, when drive 11 is driven from a point along line 3 upstream from transmission 2, if the power required in said third mode for operating the accessory devices is not such as to limit autonomy, and/or peak power is demanded of takeoff 9 in excess of the average designed for effectively controlling combustion engine 1 (for achieving high efficiency and minimum emission), power takeoff 9 (and, hence, shaft 5) may be controlled by drive 2a transmitting motion from transmission 2 to shaft 5 and so electrically controlling power takeoff 9.

When absolutely no emission is permitted, a 55 fourth operating mode may be employed, which consists in de-activating engine 1 and operating the powerplant as described with reference to Fig.3, in

which case, the vehicle is operated entirely electrically by battery 8.

In fourth mode (with engine 1 de-activated), power takeoff 9 may still be controlled electrically, as required for at least operating the accessory devices governing the driveability of the vehicle, such as the power steering pump and brake system devices.

For this purpose, clutch 5a is released and generator 7 set to motor mode and supplied by battery 8 for electrically powering takeoff 9.

When electrically operating the vehicle (third and fourth mode), transmission 2 can only be operated normally by means of clutch 12 if drive 11 is located upstream from the transmission. Moreover, if also designed to function as a current generator, electric motor 10 may provide for electrically braking the vehicle and at least partially recovering and converting the energy produced when braking into electrical energy, which is stored in battery 8.

To those skilled in the art it will be clear that changes may be made to the powerplant as described and illustrated herein without, however, departing from the scope of the present invention.

The above further embodiment of the powerplant obviously operates in exactly the same way as described with reference to the accompanying drawings.

Claims

- 1. A vehicle powerplant comprising:
- first thermal drive means and second electrical drive means; said first and second means being activated for transmitting motion to the drive wheels of the vehicle via a transmission (2); said first drive means comprising a combustion engine (1) connected mechanically to said wheels by a drive line (3) fitted with said transmission (2) and with a first clutch (4) located between said engine (1) and said transmission (2) and which clutch may be set to a first and second position wherein said combustion engine (1) is respectively connected to and disconnected from said transmission (2);

 a current generator (7) for supplying electric current to a storage battery (8), said electrical drive means comprising an electric motor (10), the rotor element of which is connected by a first drive (11) to said drive line (3) downstream from said first clutch (4),

 a second clutch (12) located between the rotor element of said electric motor (10) and said drive line (3), and which may be set to a first and second position wherein

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said rotor element of said motor (10) is respectively connected to and disconnected from said drive line (3); characterized in that

the rotor element of said current generator is connected to said drive line (3) upstream from said first clutch (4); said electric motor (10) is driven by the current supplied by said battery (8); and

a shaft (5) connected to said drive line (3) 10 upstream from said first clutch (4) by a second drive (6), and which provides for a power takeoff (9) for operating the accessory devices of said vehicle in addition to the generator; the rotor element of said current generator (7) being connected to said shaft (5);

said current generator (7) being also arranged and installed to be operable as an electric motor; said second drive (6) presenting a third clutch (5a) designed to assume a first 20 position wherein said shaft (5) connected to said rotor element of said current generator (7) is also connected to said drive line (3), and a second position wherein said shaft (5) is disconnected from said drive line (3); the arrangement being such that said accessory devices can be driven by said current generator when the current generator is disconnected from said drive line.

- A powerplant as claimed in one of the foregoing Claims, characterized by the fact that said first (11) and second (6) drives are gear drives.
- 3. A powerplant as claimed in one of the foregoing Claims, characterized by the fact that said first drive (11) is connected to said drive line (3) upstream from said transmission (2).
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- A powerplant as claimed in one of the foregoing Claims from 1 to 3, characterized by the fact that said first drive (11) is connected to said drive line (3) downstream from said transmission (2).
- A powerplant as claimed in one of the foregoing Claims, characterized by the fact that said second clutch (12) is located between said rotor element of said electric motor (10) so and said first gear drive (11).
- A powerplant as claimed in one of the foregoing Claims, characterized by the fact that it comprises a third drive (2a) for connecting said ss transmission (2) to said shaft (5) providing for said power takeoff (9).

 A powerplant as claimed in one of the foregoing Claims, characterized by the fact that said electric motor (10) is also designed to operate as a current generator, for electrically braking said vehicle and generating electric current which is supplied to said battery (8).

Patentansprüche

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- 1. Fahrzeugantrieb der folgendes aufweist:
 - eine erste thermische Antriebseinrichtung und eine zweite elektrische Antriebseinrichtung; wobei die erste und die zweite Einrichtung zum Übertragen von Bewegung zu den Aritriebsrädern des Fahrzeuges über ein Getriebe (2) aktiviert werden; wobei die erste Einrichtung einen Verbrennungsmotor (1) aufweist, der mechanisch mit den Rädern durch eine Transmission (3) verbunden ist, die mit dem Getriebe (2) und mit einer ersten Kupplung (4) eingerichtet ist, die zwischen dem Motor (1) und dem Getriebe (2) angeordnet ist, und wobei die Kupplung in eine erste und eine zweite Stellung gebracht werden kann, in welcher der Verbrennungsmotor (1) jeweils mit dem Getriebe (2) verbunden und von diesem getrennt wird;
 - einen Stromgenerator (7) zur elektrischen Stromversorgung einer Speicherbatterie (8), wobei die elektrische Antriebseinrichtung einen Elektromotor (10) aufweist, dessen Rotorelement durch einen ersten Antrieb (11) mit der Transmission (3) stromabwärts von der ersten Kupplung (4) verbunden ist, und
 - eine zweite Kupplung (12), die zwischen dem Rotorelement des Elektromotors (10) und der Transmission (3) angeordnet ist und welche in eine erste und eine zweite Stellung gebracht werden kann, wobei das Rotorelement des Motors (10) jeweils mit der Transmission (3) verbunden oder von dieser getrennt wird; dadurch gekennzelchnet, daß
 - das Rotorelemet des Stromgenerators mit der Transmission (3) stromaufwärts von der ersten Kupplung (4) verbunden ist;
 - der Elektromotor (10) von dem von der Batterie (8) zur Verfügung gestellten Strom angetrieben wird;
 - eine Welle (5), die mit der Transmission (3) stromaufwärts von der ersten Kupplung (4) durch einen zweiten Antrieb (6) verbunden ist, und die für einen Antrieb (9) zum Betreiben der

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Nebeneinrichtung des Fahrzeuges zusätzlich zum Generator vorgesehen ist; wobei das Rotorelement des Stromgenerators (7) mit der Welle (5) verbunden ist; wobei der Stromgenerator (7) auch als ein Elektromotor betreibbar angeordnet und installiert ist; wobei der zweite Antrieb (6) eine dritte Kupplung (5a) aufweist, die so konstruiert ist, eine erste Position einzu-10 nehmen, bei der die Welle (5), die mit dem Rotoreiement des Stromgenerators (7) verbunden ist, auch mit der Transmission (3) verbunden ist und eine zweite Stellung, bei der die Welle 15 (5) von der Transmission (3) entkoppelt ist; wobei die Anordnung derart ist, daß die Nebeneinrichtungen von dem Stromgenerator angetrieben werden können, wenn der Stromgenerator 20 von der Transmission entkoppelt ist.

- 2. Antrieb nach einem der vorhergehenden Ansprüche gekennzeichnet durch die Tatsache, daß die Erst-(11) und Zweit(12) -antriebe Ge-25 triebe-Antriebe sind.
- 3. Triebwerk nach einem der vorhergehenden Ansprüche, gekennzeichnet durch die Tatsache. daß der erste Antrieb (11) mit der Transmis-30 sion (3) stromaufwärts von dem Getriebe (2) verbunden ist.
- 4. Triebwerk nach einem der vorhergehenden Ansprüche 1-3, gekennzeichnet durch die Tatsa-35 che, daß der erste Antrieb (11) mit der Transmission (3) stromabwärts von dem Getriebe (2) verbunden ist.
- 5. Triebwerk nach einem der vorangehenden An-40 sprüche gekennzeichnet durch die Tatsache, daß die zweite Kupplung (12) zwischen dem Rotorelement des Elektromotors (10) und dem ersten Getriebeantrieb (11) angeordnet ist.
- 6. Triebwerk nach einem der vorhergehenden Ansprüche gekennzeichnet durch die Tatsache, daß es einen dritten Antrieb (2a) zur Verbindung des Getriebes (2) mit der Welle (5), die den Antrieb (9) bereitstellt, umfaßt.
- 7. Triebwerk nach einem der vorhergehenden Ansprüche gekennzeichnet durch die Tatsache, daß der Elektromotor (10) auch so ausgelegt ist, daß er als ein Stromgenerator zum elektri-55 schen Bremsen des Fahrzeuges und zum Erzeugen elektrischen Stromes, welcher der Batterie (8) zur Verfügung gestellt wird, arbeitet.

Revendications

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- 1. Système de propulsion pour véhicule comprenant:
 - des premiers moyens thermiques d'entraînement et des deuxièmes moyens d'entraînement électriques; ces premiers et seconds moyens étant actionnés pour transmettre un mouvement aux roues motrices du véhicule par l'intermédiaire d'une boîte de vitesses (2); les premiers moyens d'entraînement comprenant un moteur à combustion (1) relié mécaniquement à ces roues par une ligne de transmission (3) équipée de ladite boîte de vitesses (2) et d'un premier embrayage (4) placé entre le moteur (1) et la boîte de vitesses (2), lequel embrayage peut être mis dans une première ou une seconde position dans laquelle le moteur à combustion (1) est respectivement relié à la boîte de vitesses (2) ou débrayé de. celle-ci :
 - une génératrice de courant (7) pour fournir du courant électrique à une batterie d'accumulateurs (8),

les moyens électriques d'entraînement comprenant un moteur électrique (10), dont le rotor est connecté par une première boîte de transmission (11) à la ligne de transmision (3) en aval du premier embrayage (4) et

- un second embrayage (12) placé entre le rotor du moteur électrique (10) et la ligne de transmission (3) et qui peut être mis dans une première et une seconde position dans lesquelles le rotor du moteur (10) est respectivement relié à la ligne de transmission (3) ou débrayé de celleci;

système de propulsion de véhicule caractérisé en ce que le rotor de la génératrice de courant est relié à la ligne de transmission (3) en amont du premier embrayage (4); le moteur électrique (10) est entraîné par le courant fourni par la batterie (8) et l'on prévoit un arbre (5) relié à la ligne de transmission (3) en amont du premier embrayage (4) par une seconde boîte de transmission (6) et qui comprend une prise de force (9) pour faire fonctionner les appareils accessoires du véhicule en plus de la génératrice; le rotor de la génératrice de courant (7) étant relié à l'arbre (5); la génératrice de courant (7) étant également agencée et installée de manière à pouvoir fonctionner en moteur électrique; la seconde boîte de transmission (6) présentant un troisième embrayage (5a) conçu pour prendre une première position dans laquelle l'arbre (5), relié au rotor

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de la génératrice de courant (7), est également relié à la ligne de transmision (3) et une seconde position dans laquelle l'arbre (5) est débrayé de la ligne de transmission (3); la disposition étant telle que les appareils accessoires puissent être entraînés par la génératrice de courant quand elle est débrayée de la ligne de transmission.

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- Système de propulsion tel que revendiqué no dans la revendication 1, caractérisé par le fait que la première boîte de transmission (11) et la seconde boîte de transmission (6) sont des boîtes à engrenages.
- Système de propulsion selon l'une des revendications précédentes, caractérisé par le fait que la première boîte de transmission (11) est reliée à la ligne de transmission (3) en amont de la boîte de vitesses (2)
- Système de propulsion selon l'une des revendications précédentes, caractérisé par le fait que la première boîte de transmission (11) est reliée à la ligne de transmission (3) en avai de 25 la boîte de vitesses (2)
- Système de propulsion selon l'une des revendications précédentes, caractérisé par le fait que le second embrayage (12) est placé entre le rotor du moteur électrique (10) et la première boîte de transmission à engrenages (11).
- Système de propulsion selon l'une des revendications précédentes, caractérisé par le fait 35 qu'il comprend une troisième boîte de transmission (2a) servant à relier la boîte de vitesses (2) à l'arbre (5) prévu pour actionner la prise de force (9).
- Système de propulsion selon l'une des revendications précédentes, caractérisé par le fait que le moteur électrique (10) est également conçu pour fonctionner en génératrice de courant, pour freiner électriquement le véhicule et produire du courant électrique qui est fourni à la batterie (8).

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(54) 【発明の名称】 シリーズ、パラレル複合ハイブリツドカーシステム

(57)【要約】

【目的】回生制動時のモータの高回転側の回生制動トル ク不足を解消し、低速回転から高速回転までほぼ一定の 回生制動トルクを得ることができるシリーズ、パラレル 複合ハイブリッドカーシステムを提供する。

【構成】エンジン1、発電機3、走行用のモータ9、パ ッテリ17を備え、かつ、エンジン1とモータ9との間 に無段変速機5を設けるとともに、モータ9の高回転側 の回生制動トルク不足分をエンジン1のフリクショント ルクと発電機3の回生制動トルクとの合成トルクで補う ように前配無段変速機5を制御する制御手段18を備え た。



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【特許請求の範囲】

【請求項1】エンジンと、このエンジンにより駆動され る発電機と、走行用のモータと、前記発電機とモータと の間で電力の授受を行うパッテリと、前配エンジンとモ ータとの間に設けられたクラッチと、前記エンジン、発 **賃機、クラッチ及びモータとの間で互いにトルク伝達を** 行うトルク伝達手段と、前記モータの回転トルクを車輪 に伝達するトルク伝達手段とを備えたシリーズ、パラレ ル複合ハイブリッドカーシステムにおいて、前記エンジ ンとモータとの間に無段変速機を設け、かつ、前記モー 10 タの高回転倒の回生制動トルク不足分をエンジンのフリ クショントルクと発電機の回生制動トルクとの合成トル クで補うように前記無段変速機を制御する制御手段を備 えたことを特徴とするシリーズ、パラレル複合ハイブリ ッドカーシステム。

【発明の詳細な説明】

[0001]

【産業上の利用分野】この発明は、エンジンとモータに より駆動されるシリーズ、パラレル複合ハイブリッドカ ーシステム、特にモータの高回転倒のトルク不足をエン 20 ジンのトルクで補うことができるシリーズ、パラレル複 合ハイブリッドカーシステムに関するものである。

[0002]

【従来の技術】近年、省資源、大気汚染や騒音の防止に 対する要求が社会的に益々高まりつつある。このような 要求に応えるものとして、エンジンと、このエンジンに より駆動される発電機とともに、走行用のモータ及びこ のモータに電力を供給するパッテリなどを備えたハイプ リッドカーシステム、すなわち複合電気自動車が注目さ れている。このようなハイブリッドカーシステムとし 30 て、従来、実開昭51-103220号、実開平2-7 702号、及び実開昭53-55105号公報などに開 示された構成の装置が開発されている。上記各公報に は、いずれも、走行用のモータとエンジンとがクラッチ を介して回転軸で連結された電気自動車の構成が記載さ れている.

【0003】 すなわち、実開昭51-103220号公 報の第1図には、モータとエンジンとが回転軸とクラッ チを介して連結され、かつ、増速機構を介してエンジン により駆動される発電機と、この発電機により充電され 40 るとともに、前記モータに電力を供給してこれを駆動す る蓄電池を備えた構造の複合電気自動車が記載されてい る。この装置はクラッチを備えているので、クラッチを 切り難したときにはシリーズ走行モード、すなわち、エ ンジンで駆動される発電機で発電した電力を一旦蓄電池 に書え、この蓄電池から供給される電力により走行用の モータを回転させる走行モードをとることになる。ま た、クラッチを接続したときにはパラレル走行モード、 すなわち車両をエンジンとモータの両方で駆動し、しか

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できるものである。

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[0004]

【発明が解決しようとする課題】 従来の課題

上記従来の装置においては、以上のように、クラッチの 切り替えによりパラレル走行とシリーズ走行の切り替え が随時可能な構成になっているが、エンジンとモータの 結合状態を負荷に応じて変化させ、モータのトルクに応 じてエンジンのトルクを制御してエンジンの負荷領域を 一定にするような装置は装着されていなかった。

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- 【0005】確かに、パラレル走行モードでは、エンジ ンの出力とモータの出力とを同時に使用可能であり、加 速時や登坂時などのように大きなトルクを必要とする場 合に有利であるが、一般に回転数(回転速度)に対する エンジンとモータの最大効率点は等しくなく、モータが 比較的高い回転数で高い効率を示すのに対し、エンジン は比較的低い回転数で高い効率が得られる。従って、モ ータとエンジンとを固定ギア比で連結した場合、エンジ ンの負荷領域がかならずしも最良な状態にならず、燃費 向上の点で好ましくない。
- 【0006】また、シリーズ走行モードでは、エンジン を発電のためだけに用いるので、エンジンの負荷領域を 燃費の良い領域に設定できる反面、車両の駆動用として 走行用のモータの出力だけしか使えないので、加速性能 が悪くなるという問題点があった。

【0007】更に、モータが、比較的高速回転をしてい る状態で飼動をかける場合、図3(a)に示すように、 走行用のモータによる回生制動トルク a が高回転倒で大 きく低下するので、理想トルク線bに対して図で斜線を 施したトルク不足分cだけトルク不足を生じ、プレーキ の効きが悪くなるという問題点があった。従って、上記 問題点を解消しなければならないという課題がある。

【0008】 発明の目的

この発明は、上記課題を解決するためになされたもの で、回生制動時のモータの高回転倒の回生制動トルク不 足を解消し、低速回転から高速回転までほぼ一定の回生 制動トルクを得ることができるシリーズ、パラレル複合 ハイブリッドカーシステムを提供することを目的とす る.

[0009]

【課題を解決するための手段】本発明に係るシリーズ、 パラレル複合ハイブリッドカーシステムは、エンジン と、このエンジンにより駆動される発電機と、走行用の モータと、前記発電機とモータとの間で電力の授受を行 うパッテリと、前記エンジンとモータとの間に設けられ たクラッチと、前配エンジン、発電機、クラッチ及びモ ータとの間で互いにトルク伝達を行うトルク伝達手段 と、前記モータの回転トルクを車輪に伝達するトルク伝 達手段とを備えている。また、前記エンジンとモータと の間に無段変速機を設け、かつ、前記モータの高回転側 も発電機による発電作用も行う走行モードをとることが 50 の回生制動トルク不足分をエンジンのフリクショントル

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クと発電機の回生制動トルクとの合成トルクで補うよう に前記無段変速機を制御する制御手段を値えたものであ る。

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[0010]

【作用】次に、本発明の作用を説明する。本発明による シリーズ、パラレル複合ハイブリッドカーシステムは、 まず、エンジンにより駆動される発電機により発電し、 得られた電力を一時パッテリに蓄え、次いで、このパッ テリに蓄えられた電力を走行用のモータに給電、駆動 し、車両を走行させる。パッテリは、前記発電機とモー 10 タとの間で電力の授受を行う。前記エンジンとモータと の間に設けられたクラッチを接続すると、前記エンジ ン、発電機、クラッチ及びモータとの間で互いにトルク 伝達が行われ、更に、前記モータの回転トルクを車輪に 伝達することにより、エンジンとモータの両方の駆動ト ルクにより車両が駆動される。また、前記エンジンとモ ータとの間には無段変速機が設けられており、かつ、こ の無段変速機を、前記モータの高回転側の回生制動トル ク不足分をエンジンのフリクショントルクと発電機の回 生制動トルクとの合成トルクで補うように制御手段によ 20 り制御し、回生制動トルクを一定にすることにより、回 生制動時のモータの高回転倒の回生制動トルク不足を解 消することができる。

[0011]

【実施例】以下、この発明の一実施例を図面に基づいて 説明する。図1は、この発明によるシリーズ、パラレル 複合ハイブリッドカーシステムの一実施例の基本概念を 示す構成図である。

[0012] 同図において、1はエンジンであり、出力 軸2を介して発電機3に連結され、さらに出力軸4、 6、8などからなるトルク伝達手段を介して無段変速機 (CVT)5、クラッチ7、走行用のモータ9が順次連 結され、互いにトルク伝達されるように形成されてい る。また、モータ9の回転トルクは、変速機10、出力 軸11、差動歯車装置12、アクセル軸13からなるト ルク伝達手段を介して車軸14に伝えられる。

[0013] 無段変速機5は、出力軸4と6の回転数の 比を後述する制御手段により適宜連続的に変えることを 可能にするCVT (Continuous Varia ble Transmission)である。また、出 40 力軸6、8の間に設けられたクラッチ7は、出力軸6と 8との間を接続したり、切り離したりする働きをするも のである。更に、モータ9は、出力軸8と11との間に 変速機10と共に組み込まれ、走行用の電動装置として 車輪14を駆動する。

【0014】発電機3は、電力変換器15を介してパッ 否かを判断し、もしYESの場合、直ちにステップ10 テリ17に接続されて、エンジン1の回転エネルギや車 3に進みクラッチ7をONする。続くステップ104で 始14からトルク伝達手段を介して伝達される制動エネ は、ステップ103におけるクラッチON動作より時間 ルギを電気エネルギに変換し、パッテリ17に貯蔵す 的にやや遅れて無段変速機5のギヤ比を設定した後、ス る。モータ9は、走行時、電力変換器16を介してパッ 50 テップ105でプレーキ信号をONし、制動トルクを発

テリ17から電力の供給を受けると共に、回生制動時、 電力変換器16を介してパッテリ17に制動エネルギを 回生する。18は無段変速機5と電力変換器15、16 を制御する電子制御装置(ECU)である。

[0015] 図2に示すように、エンジン1とモータ9 とは効率最良領域が異なっており、パラレル走行をする 場合にエンジン1とモータ9とを直結、または固定ギア 比で結合していたのでは、必ずしもエンジン1をその燃 費最良領域で動作させることができない。そこで、この 発明では、エンジン1の負荷領域が燃費最良領域をとる

ように電子制御装置18で無段変速機5の変速比を最適 に制御し、エンジン1を動力源として走行する場合にも 常に最良の燃費で走行が可能な構成となっている。

[0016] つまり、図2(b)の動作点Aでモータ9 が駆動されているときに、登坂や急加速などのためにパ ワーが必要になったとき、従来技術では図2(a)の動 作点Aでそのままエンジン1を駆動することになり、燃 料効率が悪くならざるを得なかった。しかし、この発明 による上記実施例によれば、無段変速機5のギア比を電 子制御装置18によって適正に制御することにより、エ ンジン1の動作点を図2(a)の点Bにずらすことが可 能となり、最良の燃料効率が得られる。

[0017] 従って、上記装置を使用する場合、通常は モータ9のみで走行するシリーズ走行モードをとり、ま た、比較的エンジン1の効率がよい定常走行時や、モー タ9だけではパワーが不足する加速時及び登坂時にはク ラッチ7を係合してパラレル走行モードとし、かつ、無 段変速機5の変速比を適正に制御することにより、駆動 カをエンジン1から効率的に供給することになる。

 30 【0018】一方、回生制動時のモータ9のトルク特性 は図3(a)の実線部aのようになるのに対し、制動力 としての理想的な要求トルク特性は回転数にかかわらず 破線部bのようになるから、結局、モータ9の高速回転 傾で図で斜線を施したトルク不足分cだけ制動力不足と なる。そこで上記実施例では、図3(b)に示すエンジ ン1のフリクショントルクdと発電機3の回生トルクe との合成トルクfを高回転倒で大きなトルクが得られる ように無段変速機5の変速比を電子制御装置18によっ て最適に制御し、前記モータ9の高回転倒での制動力不

【0019】次に、電子制御装置18による無段変速機 5の制御動作について図4、図5を参照して説明する。 【0020】まず、ステップ101でアクセル信号がO FFになると、ステップ102で、現在の車速に対応す るモータ9の回転速度が定格回転速度Vnより大きいか 否かを判断し、もしYESの場合、直ちにステップ10 3に進みクラッチ7をONする。続くステップ104で は、ステップ103におけるクラッチON動作より時間 的にやや遅れて無段変速機5のギヤ比を設定した後、ス テップ105でプレーキ信号をONし、制動トルクを発

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生させる (ステップ106) 。一方、ステップ102で モータ9の回転速度が定格回転速度Vnより小さい場合 は直ちにステップ105にジャンプしてプレーキ信号を ONし、創動トルクを発生させる。

【0021】他方、アクセル信号がONになると、順 次、クラッチ7、ブレーキ信号がOFFとなり、モータ 9の制動トルクの発生も停止される。

【0022】以上説明したように、上記実施例は、回生 制動時のモータの高回転倒の回生制動トルク不足を解消 し、低速回転から高速回転までほぼ一定の回生制動トル 10 クを得ることができる。

【0023】また、パラレル走行の場合には、エンジン 1とモータ9の両方を効率最良領域で動作させることが できるとともに、低速及び定常走行時にクラッチ7を切 ってシリーズ走行をすることにより、回生制動時のエネ ルギ回収量をエンジンのフリクションの分だけ多くする ことが可能である。

【0024】更に、加速時以外は常にパッテリを充電す る状態にしておくことが可能なので、深い放電が少なく なり、バッテリの寿命を向上させることができる。

【0025】以上この発明の実施例について説明した が、この発明は上記実施例に何等限定されるものではな く、例えば、発電機3をエンジン1及びモータ9と同一 軸上に設置せず、適当な増速歯車装置を介して出力軸2 に対し並列的に配置するなど、この発明の要旨を逸脱し ない範囲内において種々の態様で実施し得ることは勿論 である。

[0026]

【発明の効果】以上説明したように、本発明によるシリ ーズ、パラレル複合ハイプリッドカーシステムは、エン 30 15.16 電力変換器 ジンとモータとの間に無段変速機を設け、かつ、モータ の高回転側の回生制動トルク不足分をエンジンのフリク ショントルクと発電機の回生制動トルクとの合成トルク

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で補うように前記無段変速機を制御する制御手段を備え た構成により、回生制動時のモータの高回転側の回生制 動トルク不足を解消し、低速回転から高速回転までほぼ 一定の回生制動トルクを得ることができる効果を有す న.

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【図面の簡単な説明】

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【図1】この発明のシリーズ、パラレル複合ハイブリッ ドカーシステムの一実施例の基本概念を示す構成図であ ろ.

【図2】(a)はエンジンの回転数とトルク及び等燃費 率との関係を示す特性図、(b)はモータの回転数とト ルク及び効率との関係を示す特性図である。

【図3】(a)はモータの回転数と回生制動トルクとの 関係を示す線図、(b)はエンジンの回転数とフリクシ ョントルク、発電機の回生トルク、及びそれらの合成ト ルクとの関係を示す線図である。

【図4】この発明によるシステムの動作を示すフローチ ャートである。

【図5】この発明によるシステムの動作タイミングを示 20 すタイムチャートである。

【符号の説明】

- 1 エンジン
- 2, 4, 6, 8, 11 出力軸
- 3 発電機
- 5 無段変速機(CVT)
- 7 クラッチ
- 9 モータ
- 10 変速機
- 14 車輪
- 17 パッテリ
- 18 電子制御装置 (ECU)





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図2

(図4)





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charging up the battery (22).

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PCT/SE81/00280

Propulsion arrangement for vehicles

Technical field:

The present invention related to a propulsion arrangement for vehicles and comprises an initial machine in the form of a motor arranged to be driven by combustion of a propellant and a second machine arranged to be driven by means of electricity from a battery or to function as a generator. The object is preferably a propulsion arrangement for load trucks for handling goods both in the open air and inside buildings.

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Background:

The propulsion of vehicles by an internal combustion engine has certain advantages. The main one appears to be that the operating time between - refuelling operations can be long and that the actual fuel filling operation can take place rapidly, which taken together provide long operating times; if so required practically the entire day can be utilised for operation. Another important advantage is that the weight per horse-power for the motor and requisite fuel volume is low. Disadvantages

- 20 which are linked with internal combustion engines are mainly that they give off harmful and dirty gases and have a relatively high sound level. In spite of these disadvantages, internal combustion engine operation for vehicles is accepted outdoors, whilst there is an ever increasing tendency to prohibit and
- depart from its use indoors. An alternative propulsion system 25 in which the said disadvantages are practically eliminated is propulsion by means of one or more electric motors, which for vehicle operation must be battery-driven. This method is often employed for load carrying vehicles, e.g. trucks, which are employed indoors or in any case for the most part indoors. How-30 ever the disadvantage does arise that with reasonable battery size energy extraction between charges must be restricted whilst at the same time a major part of the day has to be reserved for battery charging. Furthermore the costs for maintenance and replacement of the batteries if operations are conducted solely 35 with these is relatively high. As such a high weight - and this is incurredbecause of the batteries - is not a direct disadvantage

for load-carrying trucks such as fork-lift trucks, because in any

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eventa counterweight is essential, but even so energy extraction during a working day between re-charging periods often has to be restricted below the desirable level.

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The said disadvantages of electric motor-driven vehicles are generally not particularly accentuated if these are operated 5 solely indoors, because the rolling resistance and differences in level are relatively slight, whilst at the same time the distance traversed during a working day is relatively short. Furthermore if operations are conducted solely indoors there is 10 hardly any other alternative. In the case of vehicles for combined outdoor and indoor operation however the conditions become more difficult. As already mentioned there is a tendency no longer to accept internal combustion engine operation for indoor use, whilst at the same time the demand for energy and power are 15 high as a result of outdoor operation. During outdoor runs it is often necessary to traverse longer distances on uneven surfaces and with load-carrying trucks the weight of the goods tends to be greater with outdoor operation than when operations are conducted solely inside buildings.

To solve the problem of being able to utilise the environmentally preferable method of electrical operation in doors, 'whilst at the same time having adequate energy and power available, the use has been proposed of hybrid machines for propulsion of vehicles. With these there is both an internal combus-

- tion engine and at least one electric.motor, the said motors being capable of being used alternatively. The present invention relates to such a hybrid system and more particularly concerns a system in which the internal combustion engine is employed both for propulsion during certain operating periods and simul-
- taneously for charging up the batteries which are provided for . 30 operation of the electric motor, which in turn arconly employed for propulsion of the vehicle during limited periods, mainly during periods when the internal combustion engine is shut down. During outdoor operation the internal combustion engine is thus
- 35 employed, whereby the batteries are charged at the same time, whilst during indoor operation solely the electric motor is used. When the power output is particularly high, possibly both .machines can be employed.

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On the other hand the invention does not relate to systems of the type "diesel-electric operation", i.e. constant propulsion with electric motors which are supplied with electricity from a generator driven by an internal combustion engine and, in periods when this is shut down, from batteries.

Technical problem:

However, the fact has emerged that such hybrid systems are inflexible when changing over between the methods of drive, so that the vehicle has to be stopped when switching over and the purpose of the present invention is to provide a hybrid system of the above-mentioned type in which the changeover between operation with the electric motor to operation with the internal combustion engine and vice versa can take place in a very flexible manner and whilst the vehicle is in motion.

Another objective is to provide an arrangement for switching over between the two modes of operation which is simple and ensures reliable operation.

The solution:

The solution in accordance with the invention involves the second machine, as motor, operating within a lower speed range, the first machine operating as motor within a higher speed range located above the lower speed range, the first machine being arranged to drive the second machine, and whereby a speed sensing arrangement is provided to switch over the second machine from motor operation to generator operation when, as a result of the operation of the first machine, the speed rises to the higher speed range, and to switch in the second machine as motor within the lower speed range.

Brief description of drawings:

The appended diagrams illustrate an embodiment of the invention. Fig. 1 gives a schematic view of the driving machinery for a load-carrying truck and fig. 2 illustrates an electrical circuit diagram for the propulsion arrangement in accordance with the invention.



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Best mode of carrying out the invention:

In accordance with fig. 1 the propulsion arrangement for a vehicle, preferably a load-carrying truck, comprises an internal combustion engine 1 with a flywheel casing 2, from which a drive shaft 3 proceeds on which a belt pulley 4 is fastened. A starting motor 5, which can be driven by the current from a battery 6, is provided to start the engine. A starting relay 7 is arranged in the battery lead for actuation of the starting motor 5, and this relay can be actuated from a starting controller 8, e.g. a press-button. Furthermore there is a stop button 9, by means of which the motor can be stopped by influencing its injection pump or ignition arrangement 10, in the case of diesel engines or Otto engines.

Furthermore the propulsion arrangement comprises an electric motor 11 with a drive shaft 12 which has shaft journals at both ends of the motor. One shaft journal is connected to an hydraulic pump 13 which by means of pipes 14 is connected to hydraulic motors 15, which are arranged to propel the propulsion wheels 16 of the truck. Furthermore, for regulating the flow from the hydraulic motor 13, there are actuation pipes 17 which extend up to an actuating valve 18 designed as a pedal. A free wheel 19 via which a belt pulley 20 which is connected by belts 21 with the belt pulley 4 can drive the shaft 12, is arranged at the other end of the shaft 12.

The shaft 12 which must always rotate during operation of the hydraulic pump 13 and thus during propulsion of the vehicle by means of the hydraulic motors 15 has a defined direction of rotation. The free wheel 19 is thereby so arranged that it is engaged when the internal combustion engine 1, which also has a certain drive direction on its output shaft 3, drives the belt pulley 20 in the same direction as the defined direction of rotation of the shaft 12. This signifies also that the free wheel free-wheels in the opposite relative direction of rotation, which means that for its part the shaft 12 cannot drive the belt pulley 20 and hence certainly not the internal

35 combustion engine 1 during independent operation in the defined direction of rotation. In other words: if the internal combustion engine is in operation, but not the electric motor 11, the

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internal combustion engine drive the shaft 12 and thus the hydraulic pump 13, whilst on the other hand if the internal combustion engine 1 is not in operation, whilst the electric motor 11 is in operation, then the electric motor will run freely without entraining the internal combustion engine.

A battery 22 which can be connected by means of a relay.23 to the electric motor is provided for operation of the electric motor 11. The functioning of this relay will be explained later.

- In what has been stated above the electrical machine provided has been designated as the electric motor 11. As such it is also 10 envisaged to operate as a motor. However it is arranged to be able to function alternatively as generator, and it is then so connected to the battery 22 that the latter can be charged during operation of the generator. To draw attention to this 15 point, in future the motor-generator will be designated as "the electrical machine 11". Such a changeover can be performed relatively simply, generally by certain windings of the electrical machine being magnetised by supplying a field current, whilst at the same time other windings are connected up for electricity 20 output. The relay 23 is provided for this changeover. When the relay 23 is engaged for motor operation, electricity is thus ·taken from the battery 22 so that the machine 11. is driven, whilst during generator operation current is fed to the battery 22 to charge this up.
- 25 Characteristic of the invention is the fact that this changeover between motor and generator operation is controlled by a speed-sensing arrangement. This can consist of a special speed-sensing arrangement, e.g. on the shaft 12, and this has been designated as 24 in the circuit diagram in fig. 2. Alterna-30 tively, speed indication can be undertaken by recording the currents which flow through the windings of the electrical machine 11. Simultaneously with the fact that the relay is arranged to be controlled during its changeover of machine 11 between motor and generator operation as a function of speed, 35 the actual machine is arranged to operate within a certain speed range as motor, and at another speed range which lies above this

speed range as generator. Speed control of the relay_is thereby

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so arranged that the changeover to generator takes place when the rotational speed of the shaft 12 of machine 11 passes from the lower speed range up to the higher speed range, whilst changeover to motor operation takes place when the speed drops from the higher speed range to the lower speed range. Furthermore motor ; 5 operation is obtained during starting up and the supply of current to the machine from the battery 22, i.e. when starting from zero? to the lower. speed range. Furthermore one of the and passing characteristics of the invention is that the internal combustion engine 1 is arranged to drive the system within the higher speed 10 range at the envisaged normal load range. In the embodiment illustrated thus the transmission ratio, via the belt pulleys 4 and 20, is so adapted to the speed of the internal combustion engine 1 that during operation of the internal combustion engine 15 the shaft 12 is driven at a rotational speed located within the higher speed range.

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In fig. 2 the arrangement is illustrated in the form of an electrical circuit diagram where the components described previously are reproduced with the same notation numbers. Further-20 more, as mentioned, a speed sensing arrangement 24 is specified, which is shown in fig. 2 as being connected to the shaft 12. This can consist of some known arrangement of the centrifugal, eddy-current type or the like, which is capable of imparting a control signal in a conductor 25 to the changeover relay 23. In 25 turn the relay 23 cannot have solely a changeover function, but must also function as charging relay, so as to provide suitable charging of the battery 22. It is not necessary to describe in greater detail the starting arrangement for the internal combustion engine 1. The method is already known of arranging a small

- ³⁰ electric motor for starting up internal combustion engines. In the embodiment shown the starting motor 5 is connected to a special battery 6 and a special generator is then provided for charging up this battery. Thus the internal combustion engine 1 is quite simply a standard engine with associated starting
- ³⁵ equipment of the standard type. As such it is possible, within the framework of the invention, to combine the two electrical installations illustrated in fig. 2, e.g. by connecting the starting motor 5 to the battery 22. It is also possible to allow the motor 11 to function as starting motor, although then the free-

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wheel 19 must be replaced by some controlled shaft coupling. During the development of the invention however the method illustrated was found to be the most suitable.

As shown by the foregoing the drive thus takes place from the shaft 12 either by means of the electrical machine or the internal combustion engine. The drive power output is transmitted to the hydraulic pump 13 for which flow control arrangements are provided. This can for example be of the type which has a swivelling plate by means of which the stroke length of the pistons can be controlled, whereby the outgoing flow can be varied infinitely even with constant speed of the input shaft. The pressure medium from the hydraulic pump is transmitted via pipes 14 to the two motors 15 and thus when the shaft rotates the wheels If are driven. Preferably the system is also provided with

- 15 changeover values so that reverse motion is possible. Such infinitely variable hydraulic systems form state of the art and do not need to be described in detail here. Flow regulation takes place by means of the said foot pedal via a remote actuation control arrangement which as shown in the diagram can be of the
- 20 hydraulic type. The control range for pump 13 should be such that it should be possible to achieve the desired speed range during propulsion of the truck, regardless of whether the drive machinery, i.e. the shaft 12, operates within the previously mentioned lower speed range during electrical operation, or the
- 25 higher speed range during internal combustion engine operation. In other words it must be possible, by regulating the pump within the control range provided for it, to compensate for differences in the speed of rotation of shaft 12 within both these speed ranges in such a manner that the speed of rotation 30 of the wheels 16 can be maintained constant.

If we assume that the truck is to be started indoors, the battery 22 is connected to the electrical machine 11, which thereby rotates the shaft 12 and drives the pump 13. By means of control valve 18 the speed of wheels 16 can be controlled, so 35 that it is possible to regulate the speed of the truck between zero up to thehighest envisaged speed. During rotation of shaft 12 the free wheel 19 is disengaged, so that the belt pulley 20 remains stationary and the internal combustion engine_1 is not

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affected. During electric motor operation the speed control arrangement ensures that an adequate coupling is obtained so that current is supplied from the battery 22 to the machine 11 which functions as a motor. As shown by the foregoing this takes place 5 at the lower speed range and, as long as this is complied with, the relay 23 ensures the said motor coupling.

If, for example, when driving out of the building internal combustion engine operation is required the enginesis started in the conventional manner with its starting motor 5 by actuation of the starter control 8. As a result the engine 1 is started up and reaches its speed and the belt pulley 4 drives belt pulley 20. Since the belt pulley 20 is driven at a higher speed than the speed maintained by shaft 12 during electric motor operation, the free-wheel 19 is engaged and the shaft 12 increases is speeds to the higher speed range. As a result relay 23 is

- actuated by the said speed-sensing arrangement. This results in the machine 11 being switched over to generator operation. During this its field windings are energised and it starts to generate current which, via the relay 23 which functions as
- 20 charging relay, is transmitted to the battery 22 to charge this up. At the same time the pump 13 also starts to be driven at higher speed and the wheels 16 also try to be driven at higher speed from the hydraulic motors 15. As soon as the driver senses this he can compensate for the increasing speed of shaft
 - 25 12 by releasing pressure slightly on the pedal to the control valve 18. This reduces the flow of pump 13, so that the desired speed of rotation of wheels 16 is obtained. Very often however the situation is that a higher speed is required when driving outdoors and naturally actuation of the pedal takes place in
 - 30 accordance with the driver's required running speed. As indicated however there is a possibility of speed compensation and for maintaining a uniform speed.

If the internal combustion engine 1 is overloaded, either because the drive resistance on wheels 16 becomes excessive or be-35 cause any ancillary equipment present in the form of loadhandling arrangements such as lifting forks or cranes is heavily loaded, the speed of the enginewill drop. If this occurs to such an extent that the speed of rotation of shaft 12 passes out of the

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specified higher speed range, then first of all generator operation of machine 11 will be disconnected, which signifies a lower loading. If the speed drops down to the lower speed Yange the relay 23 will change over machine 11 to motor operation and thus provides operation from both the internal combustion engine 1 and the electricalmachine 11. As indicated, the two speed ranges can be located one after the other with an intermediate range in which the machine 11 is completely disengaged. The two ranges can also occur directly one after the other so that the relay is switched over between generator and motor operation without any neutral position. Preference should be given to the latter.

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If the vehicle is to be driven into a building once more the engine 1 is stopped using the stop control arrangement 9. As a result the speed drops to the lower speed range and the relay 23 now engages the machine 11 for motor operation with current being taken from the battery 22. As soon as the shaft 12 starts to rotate more rapidly than the belt pulley 20, the free-wheel 19 is disengaged and the shaft 12 can rotate freely without being affected by the engine1. The drive of pump 13 thus occurs by electric motor operation. The reduction in the flow from the pump which takes place during the transition to the lower speed range can thus be compensated, as described above, by means of the control valve 18 which is provided with a pedal, if so required.

Industrial applicability:

Within the framework of the invention, as defined in the following patent claims, the arrangement can be varied beyond what has been stated in the previous description. Thus the engine 1 does not need to be an internal combustion engine of the type most widely employed now, i.e. a piston engine of the diesel or Otto type. It is also feasible for it to be a Stirling engine, combustion turbine or a steam engine. The essential thing is that the one drive source has characteristics which are not appropriate for driving in enclosed premises, whilst on the other hand it can easily be provided with the necessary drive means. These circumstances prevail with all types of engines and machines which are driven by combustion of a fuel in some manner or other.

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The connection illustrated, via a through shaft to the electrical machine, is not essential to the invention. For example a connection is feasible where the two machines are connected in parallel with the power transmission. The latter also does not need to be of the hydraulic type, but some form of control of the transmission ratio should be provided to compensate for operation within the two speed ranges. It is also possible to provide the arrangement with an element which automatically changes over the transmission ratio on changing from one drive speed to another.

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Patent claims:

Propulsion arrangement for vehicles and comprising a first 1. machine (1) arranged as propulsion motor and thereby driven by combustion of a propellant and a second machine (11) arranged partly as alternative propulsion motor, thereby driven by means 5 of electricity from a battery (22) and partly as generator, thereby driven by means of the first machine (1) during generation of electricity to charge up the battery (22) whereby the propulsion arrangement is designed to alternatively function in a first 10 operating state with the first machine as drive source for operating the vehicle and, if this be required, for generation of electricity for charging up the battery by operation of the second machine acting as generator, and a second operational state in which the second machine functions as drive source for the vehicle 15 with supply of electricity from the battery, characterised in that the second machine (11) is so arranged that in the second operational state as motor it operates within a lower speed range, that the first machine (1) is so arranged that in the first operational state it functions as motor within a higher 20 speed range which is located above the lower speed range, that the first machine is arranged to drive the second machine during its operation as propulsion motor and that a speed-sensing arrangement (23) is provided to change over the second machine from motor operation to generator operation when, as a result of the work of the first machine, the speed rises to the higher . c speed range, and to engage the second machine as motor when the speed is located within the lower speed range, so that of the two operational states the first can be achieved by bringing the first machine (1) into operation, whereby the higher speed range is normally reached and the second machine (11) functions as generator; or by shutting down the first machine whereby the second operational state involving the lower speed range is adopted and the second machine operates as motor. Propulsion arrangement as in claim 1 characterised in that 2**.** '

35 the first machine (1) is arranged so that atheavy loading it can operate in the lower speed range whereby when the lower speed is adopted under load the second machine (11) is caused by the speedsensing arrangement (23) to change from generator operation to motor operation, by this means supporting the work of the first machine.

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3. Propulsion arrangement as in claims 1 or 2, characterised in that the first machine (1) and the second machine (11) are coupled in drive connection with the same output drive shaft (12) whereby the first machine is coupled to the drive shaft by means

- 5 of a free-wheel coupling (19) in such a way that when the first machine is in operation this can drive the output shaft via the free-wheel coupling, whilst when it is not in operation the output shaft can rotate in the drive direction free-wheeling from the drive connection with the first machine.
- 10 4. Propulsion arrangement as in claims 1, 2 or 3 characterised in that the first machine (1) and the second machine (11) are arranged to drive the propulsion mechanism of the vehicle via an hydraulic power transmission (13,15). which is infinitely adjustable over at least a part of its speed range
- 15 5. Arrangement as in claim 4, characterised in that the hydraulic power transmission (13,15) is infinitely adjustable within a range such that the envisaged difference in speed between driving by means of the first machine (1) with its higher speed and driving by means of the second machine (11) with its lower speed can be
- 20 compensated for by varying the transmission ratio in the hydraulic power transmission in such a way that the speed of propulsion of the vehicle can be maintained unchanged within the envisaged normal range of drive speed when changing over between the two machines as propulsion source.

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<u>FIG. 1</u>



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INTERNATIONAL SEARCH REPORT



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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/382,577	03/07/2003	Alex J. Severinsky	PAICE201.DIV	9389
7	590 10/26/2005		ЕХАМ	INER
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Please find below and/or attached an Office communication concerning this application or proceeding.

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Supplemental Notice of Allowability 10382_577 SEVERINSKY ET AL. Examiner Image: Control of Allowability At Unit At Unit David Dunn 3616 The MALING DATE of this communication appears on the cover sheet with the correspondence address- All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included heredit (or previously mailed), a Motice of Allowance (PTOL-83) or other appropriate communication table mailed in the into other Office or upon petition by the applicant. See 37 CFR 1.313 and MEPE 1308. 1. Similar communication is responsive to <u>amendment filed 272/05 and telephone Interdew of 10/24/05</u> . 2. Machanoved clain(s) lister 82.122. 3. Charlowed clain(s) lister 82.122. 3. Copies of the priority documents have been received. 3. Corples of the certified copies of the priority documents have been received. 3. Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)). *Certified copies of the priority documents have been received in the stabled EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (NTHE TAALING DATE: of this communication to file a reply complying with the requirements and balance transport compared list and application. 4. Contract The RCECLARTION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (NTHE STALE) which gives reason(s) why the cath or declaration is deficient. <tr< th=""><th>Арр</th><th>olication No.</th><th>Applicant(s)</th></tr<>	Арр	olication No.	Applicant(s)
Notice of Allowability Examiner Art Unit avid Dunn 351 The MALLING DATE of this communication appears on the cover sheet with the correspondence address- All claims being allowable, PROSECUTION ON THE MERITI'S IG (REMAINS) LOCED In this application. If not included herewith (or previously mailed) a Notice of Allowance (PTCL-83) or other appropriate communication is responsive to amendment filed 22205 and telephone interview of 10/2405. 2. [] The allowed claim(s) is/are 82-122. [] [] Corrected of the correspondence interview of 10/2405. 2. [] The allowed claim(s) is/are 82-122. [] [] Corrected of the priority documents have been received. 3. [] Corrected or other or open claim of foreign priority under 35 U.S.C. § 119(a)-(d) or (f). [] [] Corrected or other or open claim of the origin priority documents have been received. 3. [] Corrected or other or opin other or open claim of the origin priority documents have been received in Application No	Supplemental 10/3	382,577	SEVERINSKY ET AL.
David Dum 3616 - The MALKNC DATE of this communication spears on the cover sheet with the correspondence address- Atclaims being allowable, PROSECUTION ON THE MERTIS IS (OR REMAINS) CLOSED in this septication. If not included herewith for previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. TH NOTICE OF ALLOWABILITY IN NOT A GRAMT OF PATENT FIGURES. This application is subject to withdrawal from issue at the inti of the Office or upon petition by the application. See 37 CFR 1.313 and MEEP 1308. 1. ③ This communication is responsive to <u>amendment filed 222/05 and telephone interview of 10/24/05</u> 2. ③ The allowed claim(s) is/are 82-122. 3. ③ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) △ All → b) ③ Some * c) ● None - of the: 1. ③ Copies of the priority documents have been received. 2. ③ Certified copies of the priority documents have been received in Application No	Notice of Allowability Exa	miner	Art Unit
- The MA/LING DATE of this communication appears on the cover sheet with the correspondence address- All claims being allowable, PROSECUTION ON THE MERTIS IS (OR REMINS) CLOSED in this application. It is included herewith (or previously mailed), a Notice of Allowable (PTO-490 or other appropriate communication with the mailed in due correr. It NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. This application is subject to withdrawal from issue at the init of the Office or upon puttion by the applicati. See 37 CFR 1314 and MEPE 1308. 1. ③ This communication is responsive to <u>amendment filed 2/2/05 and Islephone Interview of 10/2/4/05</u> . 2. ③ The allowed claim(s) isfae <u>82-722</u> . 3. △ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). ④) △ All b □ ◯ Some [®] ○ □ None of the: □ ⊂ certified copies of the priority documents have been received in Application No	Dav	id Dunn	3616
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Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application. THIS THRE-MONTH PERIOD IS NOT EXTENDABLE. 4. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient. 5. CORRECTED DRAWINGS (as "replacement sheets") must be submitted. (a) including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached 1) Paterto or 2) to Paper No./Mail Date (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date (b) Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d). Attachment(s) C DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL Attachment(s) C Disclosure Statements (PTO-1449 or PTO/SB/08), Paper No./Mail Date	* Certified copies not received:		
 A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient. CORRECTED DRAWINGS (as "replacement sheets") must be submitted. (a) including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached 1) and the endor of 2) to Paper No./Mail Date (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d). (c) DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL. must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL. Attachment(s) Notice of Informal Patent Application (PTO-152) Interview Summary (PTO-413), Paper No./Mail Date	Applicant has THREE MONTHS FROM THE "MAILING DATE" of this noted below. Failure to timely comply will result in ABANDONMENT THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.	s communication to file of this application.	e a reply complying with the requirements
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FORD EXHIBIT 1102

EXAMINER'S AMENDMENT

 An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR
 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Michael de Angeli on October 24, 2005.

The application has been amended as follows:

In claim 82, line 19, after "when torque", --required to be-- has been inserted.

2. Any inquiry concerning this communication or earlier communications from the examiner should be directed to David Dunn whose telephone number is 571-272-6670. The examiner can normally be reached on Mon-Fri, 8:30-5:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Paul Dickson can be reached on 571-272-6669. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Page 1074 of 1239

Page 2

Application/Control Number: 10/382,577 Art Unit: 3616

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

David Dunn

Primary Examiner Art Unit 3616

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U.S. Patent and Trademark Office

Page 1080 of 1239

Part of Paper No. 20051024

FORD EXHIBIT 1102



Application No.	Applicant(s)	
10/382,577	SEVERINSKY ET AL.	
Examiner	Art Unit	
David Dunn	3616	

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U.S. Patent and Trademark Office

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Page 1082 of 1239



FORD EXHIBIT 1102

Page 1083 of 1239

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the l	Patent Application of	•	
Severinsky	et al	:	Examiner: David Dunn
Serial No.	: 10/382,577	:	Group Art Unit: 3616
Filed:	March 7, 2003	:	Att.Dkt.:PAICE201.DIV
For: Hybr:	id Vehicles		

FAX RECEIVED JAN 1 9 2006 OFFICE OF PETITIONS

PETITION UNDER 37 C.F.R § 1.313(c)(2) TO WITHDRAW ALLOWED APPLICATION FROM ISSUE

Mail Stop Petition Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Dear Sir:

This is a petition under 37 C.F.R. § 1.313(c)(2) for withdrawal from issue of an application in which the issue fee has been paid. Applicants respectfully request that the captioned application be withdrawn from issue to permit consideration of an Information Disclosure Statement under 37 C.F.R. § 1.97. The Information Disclosure Statement (IDS) contains materials from a recent jury trial, conducted December 6 - 20, 2005, involving the patents from which the present application claims priority. Concurrently with the present petition, Applicants have filed a Request for Continued Examination (RCE) under 37 C.F.R. § 1.114 along with the IDS mentioned above, copies of which are attached hereto. Applicants respectfully request the Office of Petitions to grant the present petition and hence allow for entry of the RCE and IDS in the present case.

The Commissioner is authorized to charge the petition fee of \$130.00 (pursuant to 37 C.F.R. § 1.17(h)) to Deposit Account No. 04-0401 of the undersigned. If any extension of time (under 37 C.F.R. § 1.136) is necessary to prevent the above referenced application from becoming abandoned, Applicants hereby petition for such extension. The Commissioner is also authorized to charge any extension fee or other fees which may be necessary to the same account number.

As indicated above, enclosed herewith are the following items: 01/26/2006 CKHLOK 00000001 040401 10382577 01 FC:1464 130.00 DA

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Page 1084 of 1239

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1. 2.

Request for Continued Examination

Information Disclosure Statement

The Information Disclosure Statement includes a PTO-1449 form listing materials that will be being submitted to the Examiner for consideration. The volume of these materials makes their submission with this Petition infeasible.

Should any questions remain, the Petitions Examiner is invited to telephone the undersigned at the number given below.

Grant of the above Petition, withdrawal of the application from issue, entry of the Request for Continued Examination, and return of the application to the Examiner for consideration of the Information Disclosure Statement are earnestly solicited.

Respectfully submitted,

Dated: Jan 19 2006

Michael de Angeli Reg. No. 27,869 60 Intrepid Lane Jamestown, RI 02835 401-423-3190

**** CERTIFICATE OF FACSIMILE TRANSMISSION ****
I hereby cortify that this correspondence is being transmitted via facsimile to the United States Patent and Trademark Office (fax No. 571-273-0025) on the date shown below:
Michael de Angeli
Name of Registerod Representative
JANUARY 19, 2006
Signature Date

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MICHAEL M. DE ANGELI, P.C.

ATTORNEY AT LAW 60 INTREPID LANE JAMESTOWN, RHODE ISLAND 02835 (401) 423-3190

FAX RECEIVED

JAN 1 9 2006

OFFICE OF PETITIONS

FAX: (401) 423-3191 E-MAIL: MDEANGE@COX.NET

REGISTERED PATENT ATTORNEY ADMITTED TO BARS OF PA & MD NOT ADMITTED IN RI

FACSIMILE TRANSMISSION

To: Petitions Examiner Wan Laymon U.S. Patent and Trademark Office P.O. Box 1450 Alexandria, VA 22313-1450

Fax Number: 571 273-0025

Date: January 19, 2006

Re: Ser. No. 10/382,577

Total Pages (including this sheet): 8

Dear Ms. Laymon:

Attached pursuant to our conversation of yesterday are a Petition to Withdraw this application from issue, together with a Request for Continued Prosecution, and an Information Disclosure Statement, with one sheet of PTO-1449.

Please contact me if there are any questions concerning this Petition or the supporting documents.

Very truly yours, Michael de Angeli

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the Patent Application of	:	
Severinsky et al	:	Examiner: David Dunn
Serial No.: 10/382,577	:	Group Art Unit: 3616
Filed: March 7, 2003	:	Att.Dkt.:PAICE201.DIV
For: Hybrid Vehicles		

REQUEST FOR CONTINUED EXAMINATION OF APPLICATION

Mail Stop Petition Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Sir:

This is a request for continued examination of the above identified application, pursuant to 37 C.F.R. § 1.114. This request is being filed together with a Petition under 37 C.F.R. § 1.313(c)(2) for withdrawal from issue of an application in which the issue fee has been paid, in order to permit consideration of an Information Disclosure Statement under 37 C.F.R. § 1.97, both being filed concurrently herewith, as attached.

The following are the elements of the application enclosed: 1. Filing Fce:

A Fee Authorization is enclosed.

The Commissioner is hereby authorized to charge the RCE fee of \$790.00 required under 37 C.F.R. § 1.17(e) to Deposit Account No. 04-0401 of the undersigned.

2. Submission under 37 C.F.R. § 1.114(c):

Information Disclosure Statement (IDS), with PTO-1449 listing materials to be subsequently provided

Copies of IDS Citations

3. Amendments

A preliminary amendment is enclosed.

Enter the unentered amendment previously filed on _____ under

37 C.F.R. § 1.116.

An amendment and response are attached hereto.

Delease consider the arguments in the response filed on _____ under 37 C.F.R. § 1.116.

Please consider the arguments in the Appeal Brief or Reply 01/26/2006 CKHLOK 00000001 040401 10382577

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Page 1087 of 1239

..**-** •

Brief filed on _____.

4.
Please enter the enclosed affidavits or declarations.

5. 🗌 Return Receipt Postcard

6. 🗌 Other: _____

If any extensions of time (under 37 C.F.R. § 1.136) are necessary to prevent the above referenced application(s) from becoming abandoned, Applicants hereby petition for such extensions.

The Commissioner is hereby authorized to charge any fees which may be required or credit any overpayment to Deposit Account No. 04-0401 of the undersigned.

Respectfully submitted,

Dated: Jan. 19, 2006

Michael de/Angeli Reg. No. 27,869 60 Intrepid Lane Jamestown, RI 02835 401-423-3190

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the Patent Application of	
Severinsky et al	: : Examiner: David Dunn
Serial No.: 10/382,577	: : Group Art Unit: 3616
Filed: March 7, 2003	Att.Dkt.:PAICE201.DIV
For: Hybrid Vehicles	
Hon. Commissioner for Patents	JAN 1 9 2006
P.O. Box 1450 Alexandria VA 22313-1450	OFFICE OF PETITIONS

FOURTH SUPPLEMENTAL INFORMATION DISCLOSURE STATEMENT

Sir:

Applicant submits this Information Disclosure Statement for consideration by the Examiner. The issued patents from which this application claims priority have been asserted against Toyota Motor Corporation, Toyota Motor North America, Inc. and Toyota Motor Sales, USA, Inc. (collectively "Toyota") in civil action 2:04-CV-211 in the United States District Court for the Eastern District of Texas. A jury trial was recently conducted December 6 - 20, 2005, and a verdict holding the parent patents valid but not infringed was returned.

Applicants submit herewith materials from this litigation for the Applicants respectfully request the purpose of full disclosure. Examiner to fully review and consider these materials in determining The materials submitted patentability of the present application. include transcripts of the trial and deposition testimony of the witnesses on whom Toyota relied for prior art assertions, with any confidential material redacted therefrom, together with copies of the documentary evidence discussed therein.

The Examiner is respectfully requested to consider these materials, to indicate that he has done so in the file of this application, and to then issue a second Supplemental Notice of Allowance.

The materials also include a copy of the Court's Markman ruling construing the claims of the parent patents.

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Should the Examiner have any questions concerning the materials submitted, he is invited to telephone the undersigned at the number given below.

A Supplemental Notice of Allowability is earnestly solicited.

Respectfully submitted,

Dated: 1/19/2006

Michael de Angeli Reg. No. 27,869 60 Intrepid Lane Jamestown, RI 02835 401-423-3190

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MICHAEL DE ANGELI 60 INTREPID LANE JAMESTOWN, RI 02835

COPY MAILED JAN 2 6 2006 OFFICE OF PETITIONS

In re Application of Alex J. Severinsky et al Application No. 10/382,577 Filed: March 7, 2003 Attorney Docket No. PAICE201.DIV

ON PETITION

This is a decision on the petition under 37 CFR 1.313(c)(2), filed January 19, 2006, to withdraw the above-identified application from issue after payment of the issue fee.

The petition is **GRANTED**.

The above-identified application is withdrawn from issue for consideration of a submission under 37 CFR 1.114 (request for continued examination). See 37 CFR 1.313(c)(2).

Petitioner is advised that the issue fee paid on July 1, 2005 in the above-identified application cannot be refunded. If, however, the above-identified application is again allowed, petitioner may request that it be applied towards the issue fee required by the new Notice of Allowance.¹

Telephone inquiries should be directed to Wan Laymon at (571) 272-3220.

This matter is being referred to Technology Center AU 3616 for processing of the request for continued examination under 37 CFR 1.114.

Man X My Wan Laymon

Petitions Examiner Office of Petitions

¹ The request to apply the issue fee to the new Notice may be satisfied by completing and returning the new Issue Fee Transmittal Form PTOL-85(b), which includes the following language thereon: "Commissioner for Patents is requested to apply the Issue Fee and Publication Fee (if any) or re-apply any previously paid issue fee to the application identified above." Petitioner is advised that, whether a fee is indicated as being due or not, the Issue Fee Transmittal Form **must** be completed and timely submitted to avoid abandonment. Note the language in bold text on the first page of the Notice of Allowance and Fee(s) Due (PTOL-85).



REGISTERED PATENT ATTORNEY

ADMITTED TO BARS OF PA & MD

NOT ADMITTED

MICHAEL M. DE ANGELI, P.C. Attorney at Law 60 Intrepid Lane Jamestown, rhode island 02835 (401) 423-3190

> FAX: (401) 423-3191 E-MAIL: MDEANGE@COX.NET

th

March 27, 2006

Examiner David Dunn United States Patent and Trademark Office Group Art Unit 3616 P.O. Box 1450 Alexandria, VA 22313-1450

BY HAND

RE: Ser. No. 10/382,577

Dear Examiner Dunn:

Enclosed please find a Fourth Supplemental Information Disclosure Statement for this application. The documents being thus made of record are provided on a CD-ROM, for convenience, and are listed on eight sheets of PTO-1449 form. For your convenience, a second copy of the PTO-1449s is enclosed, showing the DTX (Defendants' trial exhibit) numbers, by which the documents (other than transcripts, and the Court's Claim Construction Order) are indexed on the CD-ROM.

Please feel free to call if there are any questions.

Very truly/yours

Michael de Angeli



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the Patent Application of	:	
	:	
Severinsky et al	:	Examiner: David Dunn
	:	
Serial No.: 10/382,577	:	Group Art Unit: 3616
	:	
Filed: March 7, 2003	:	Att.Dkt.:PAICE201.DIV
	:	
For: Hybrid Vehicles		

Hon. Commissioner for Patents P.O. Box 1450 Alexandria VA 22313-1450

FOURTH SUPPLEMENTAL INFORMATION DISCLOSURE STATEMENT

Sir:

Applicant submits this Information Disclosure Statement for consideration by the Examiner. The issued patents from which this application claims priority have been asserted against Toyota Motor Corporation, Toyota Motor North America, Inc. and Toyota Motor Sales, USA, Inc. (collectively "Toyota") in civil action 2:04-CV-211 in the United States District Court for the Eastern District of Texas. A jury trial was recently conducted December 6-20, 2005, and a verdict holding the parent patents as valid but not infringed was returned.

Applicants submit herewith materials from this litigation for the purpose of full disclosure. Applicants respectfully request the Examiner to fully review and consider these materials in determining patentability of the present application. The materials submitted include transcripts of the trial and deposition testimony of the witnesses on whom Toyota relied for prior art assertions, with any confidential material redacted therefrom, together with copies of the documentary evidence discussed therein.

Page 1094 of 1239

FORD EXHIBIT 1102

The materials also include a copy of the Court's Markman ruling construing the claims of the parent patents.

The Examiner is respectfully requested to consider these materials and indicate that he has done so in the file of this application.

Should the Examiner have any questions concerning the materials submitted, he is invited to telephone the undersigned at the number given below.

A Supplemental Notice of Allowability is earnestly solicited.

Marel 27, 2006

Respectfully submitted, Michael de Angeli

Reg. No. 27,869 60 Intrepid Lane Jamestown, RI 02835 401-423-3190

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ARTIFACT SHEET

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Indicate quantity of a single type of artifact received but not scanned. Create individual artifact folder/box and artifact number for each Artifact Type.

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Microfilm(s) Doc Code: Artifact Artifact Type Code: F
Video tape(s) Doc Code: Artifact Artifact Type Code: V
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Bound Document(s) Doc Code: Artifact Artifact Type Code: B
Confidential Information Disclosure Statement or Other Documents marked Proprietary, Trade Secrets, Subject to Protective Order, Material Submitted under MPEP 724.02, etc. Doc Code: Artifact Type Code X
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March 8, 2004

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This form is to be used for application in IFW with a status of 20 and above.

Amended Compact Discs

EXAMINER NOTE: THIS PAPER IS AN INTERNAL WORKSHEET ONLY. DO NOT ENCLOSE WITH ANY COMMUNICATION TO THE APPLICANT. ITS PURPOSE IS ONLY THAT OF AN AID IN HIGHLIGHTING A PARTICULAR PROBLEM IN A COMPACT DISC.

THE ATTACHED CD (COPY 1) HAS BEEN REVIEWED BY OIPE FOR COMPLICANCE WITH 37 CFR 1.52(E).

Date:	5/2/00	
Serial No./Control No.	10/382.5777	
Reviewed By:	Kathy Nelson	Phone: (703) 308-9210 ext 123

The compact discs are readable and acceptable.

Copy 1 and Copy 2 of the compact discs are not the same.

The compact discs are unreadable.

 $\mathbf{\Delta}$ The files on the compact discs are not in ASCII.

The compact discs contain at least one virus.

The compact discs are not proper subject matter.

Other:

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PTO/S8/06 (08-03) Approved for use through 7/31/2006, OMB 0651-0032 U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE Under the Paperwork Reduction Act of 1995, no persons are required to respond to a cosection of information unless it displays a valid OMB control number. Application or Docket Number ノリノ スタフミ PATENT APPLICATION FEE DETERMINATION RECORD 38257 Substitute for Form PTO-875 OTHER THAN CLAIMS AS FILED - PART I OR SMALL ENTITY SMALL ENTITY (Cotumn 1) (Column 2) NUMBER FILED NUMBER EXTRA RATE RATE FEE FFF FOR BASIC FEE (37 CFR 1.16(a)) <u>75</u>0 ÔR TOTAL CLAIMS x \$ /8. (37 CFR 1.16(c)) minus 20 = X \$ OR INDEPENDENT CLAIMS x 54. ス (37 CFR 1.16(b)) minus 3 = X S з OR MULTIPLE DEPENDENT CLAIM PRESENT (37 CFR 1.16(d)) OR + 5 . 50 TOTAL * If the difference in column 1 is lass than zero, enter "0" in column 2. TOTAL OR CLAIMS AS AMENDED - PART II 2-2-2-105 OTHER THAN OR (Cotumn 2) (Column 3) SMALL ENTITY SMALL ENTITY (Column 1) CLAIMS HIGHEST ∢ PRESENT REMAINING NUMBER RATE ADDI-TIONAL RATE ADDL TIONAL EXTRA AFTER PREVIOUSLY ENDMENT FEE FEE AMENDNENT PAID FOR Total (37 CFR 1.15(c)) Minus 7 1 0 XS OR X S Independent (37 CFR 1.16(b)) Minus £ X S OR X \$ AM FIRST PRESENTATION OF MAR TIPLE DEPENDENT CLAIM (37 OFR 1.15(d)) OR + • ++ TOTAL TOTAL ADD'L FEE 08 ADD'L FEE 382 0 5 77 (Column 3) (Column 1) (Column 2) CLAIMS HIGHEST ω REMAINING NUMBER PRESENT RATE ADDI-RATE ADDI AFTER PREVIOUSLY FXTRA TIONAL TIONAL Þ FEE AMENDMENT PAID FOR FEE ENDMEI Total (37 CFR 1,16(c)) Minus 24 1 x s OR X \$ Minus Independent (37 CFR 1,16(b)) X S æ OR X S æ Ž FIRST PRESENTATION OF MULTIPLE DEPENDENT CLAIM (37 CFR 1.16(d)) OR + 5 TOTAL TOTAL ADD'L FEE OR ADD'L FEE (Column 1) (Column 2) (Column 3) CLAIMS HIGHEST C REMAINING NUMBER PRESENT RATE ADDI-RATE ADOI-Ę AFTER PREVIOUSLY EXTRA TIONAL TIONAL FEE AMENDMENT PAID FOR FEE ũ Total Minus Σ (D7 CFR 1.35(c)) X S OR XS 2 END/ Independent (37 CFR 1.16(b)) Minus X S Ξ OR XS -₹ FIRST PRESENTATION OF MULTIPLE DEPENDENT CLAIM (37 CFR 1.16(d)) OR + s + 9 . TOTAL TOTAL ADD'L FEE OR ADD'L FEE * If the entry in octumn 1 is less than the entry in column 2, write "0" in column 3. "If the Trighest Number Previously Paid For IN THIS SPACE is less than 5, while '3'. ** fl the "5"

The "Highest Number Previously Paid For" (Total or Independent) is the highest number found in the appropriate box in column 1

This collection of information is required by 37 CFR 1.16. The information is required to obtain or relain a benefit by the public which is to fife (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 12 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions the reducing this burden, should be sent to the Chiel Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

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EAST Search History

Ref #	Hits	Search Query	DBs	Default Operator	Plurals	Time Stamp
L1	5338	((180/65.2) or (180/65.3) or (180/65.4) or (180/65.8) or (180/165) or (60/706) or (60/711) or (60/716) or (60/718) or (290/17) or (290/40R) or (290/40C) or (322/16) or (477/2) or (477/3) or (701/54)).CCLS.	US-PGPUB; USPAT	OR	OFF	2006/07/07 10:45
L2	159115	electric adj motor\$1	US-PGPUB; USPAT	OR	OFF	2006/07/07 10:46
L3	298597	battery	US-PGPUB; USPAT	OR	OFF	2006/07/07 10:46
L4	376092	engine	US-PGPUB; USPAT	OR	OFF	2006/07/07 10:46
L5	597317	controller	US-PGPUB; USPAT	OR	OFF	2006/07/07 10:46
L6	248375	torque	US-PGPUB; USPAT	OR	OFF	2006/07/07 10:47
L7	29	2 with 3 with 4 with 5 with 6	US-PGPUB; USPAT	OR	OFF	2006/07/07 10:47

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the Patent Application of	
soverinsky et al	Examiner: N/A
Sever 10/202 577	: Group Art Unit: 3616
Serial No.: 10/382,577	: Dit PAICE201.DIV
Filed: March 7, 2003	: Att. DKL.: FAIGD20110-
For: Hybrid Vehicles	

Hon. Commissioner for Patents P.O. Box 1450 Alexandria VA 22313-1450

SUPPLEMENTAL INFORMATION DISCLOSURE STATEMENT

Sir:

As discussed in the Preliminary Amendment dated August 11, 2003 in this application, applicants have performed additional searching for new patents possibly relevant to the subject matter of this application as amended, and other new patents and other documents have also come recently to applicants' attention. A number of patents and other documents thus located are listed on attached PTO-1449 forms, and are discussed below. Citation of a document herein should not be considered an admission that the disclosure thereof is indeed relevant to the invention defined by the claims, nor that the document thus made of record is indeed effective as prior art under 35 USC '102.

A correction is also desirable with respect to a statement made in an earlier Information Disclosure Statement (IDS). In the IDS filed on November 18, 1999 in grandparent application Ser. No. 09/264,817, which has been incorporated by reference to form part of the IDS for the present application, Taniguchi patent 5,846,155 was described as showing "a parallel hybrid of generally conventional topology, that is, comprising an ICE [internal combustion engine] and an electric motor connected to

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the road wheels of the vehicle through a continuously-variable transmission, but discloses a relatively sophisticated operational scheme, wherein the source of propulsive torque varies in accordance with the road load and the state of charge of the battery bank ('SOC')".

This could be misunderstood to suggest that Taniguchi suggests control of the hybrid vehicle's operating mode responsive to the road load and SOC. In fact, Taniguchi does not teach selection of the source of vehicle propulsive torque, much less the operating mode, in accordance with the road load and SOC, but in response to vehicle speed and accelerator pedal position. See col. 8, lines 13 - 40:

Moreover, the individual engagement means, as shown in FIGS. 4 and 5, are operated as shown in the operation diagram of FIG. 6. In the power split mode, the split drive unit 9 functions at the start and at a low/medium speed. The output of the engine 2 is transmitted to the ring gear R through the input clutch Ci. On the other hand, the rotor 5a of the motor-generator 5 is connected to the sun gear S to charge the engine output partially or to output it as the motor so that the composed force is output from the carrier CR to the CVT input shaft 7a.

Irom the tailier on to the ort input hybrid mode functions in a On the other hand, the parallel hybrid mode functions in a medium/high speed range. In this state, the rotary elements of the planetary gear 6 are rotated together, and the output of the engine 2 is fed as it is to the CVT input shaft 7a. At the same time, the motor-generator 5 is connected to the input shaft 7a to time, the engine output or to charge the output partially. assist the engine output or to charge the accelerator The motor mode is in the state in which the accelerator

The motor mode is in the state in under the motor number is small, opening is small and in which the revolution number is small, e.g., in which the engine 2 need not be used, such as in a e.g., in which the engine 2 need not be used, such as the motor to traffic jam. Then, the motor-generator 5 is used as the motor to drive the vehicle. In this state, the input clutch Ci is released to disconnect the engine 2 and the CVT input shaft 7a, and the direct-coupled clutch Cd is applied to output the revolution of the motor-generator rotor 5a directly to the input shaft 7a. On the other hand, the engine mode functions during high

On the other hand, the engine mode functions divide by the speed cruising, and the vehicle is driven exclusively by the engine output without any participation of the motor-generator 5. [Emphasis added].

The Examiner is respectfully requested to review the Taniguchi reference and confirm that in fact the road load is not used to determine the operating mode; in fact, Taniguchi controls the operation of the CVT, and the source of propulsive torque, in response to the vehicle speed and accelerator pedal position.

Turning now to new documents made of record hereby:

Abe 6,281,660 shows a battery charger for an electric vehicle.

Adler et al patent 5,515,937 claims a series hybrid where the power required by traction motors is drawn from either the batteries or directly from the engine/generator unit directly, depending on evaluation of their respective efficiencies and the batteries' state of charge, with respect to each new demand for power.

Barske patent 5,336,932 ties the operation of a generator used to charge a battery to specific fuel-consumption curves stored in ROM.

Bullock patent 6,170,587 shows a hybrid drive, all claims of which require at least three different types of energy storage, e.g., combustible fuel, battery, flywheel, or hydraulic accumulator.

Fattic et al patent 5,637,987 shows a hybrid vehicle in which an internal combustion engine and motor are coupled by controllable friction or electrical loading devices to control ratios.

Gray, Jr. patent 5,887,674 relates to a vehicle driven by a "fluidic motor", that is, having a hydraulic motor driving the wheels, in turn driven by a pump driven by an internal combustion engine.

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Patent 4,762,191 to Hagin discloses a hybrid power train for a bus wherein multiple axles are driven via a driveshaft. Some of the dependent claims of the present application, recite connection of the combination of engine and first electric motor to a first set of wheels and connection of the second electric motor to a second set of wheels, which is quite different.

Hoshiya patent 6,315,068 shows a hybrid in which control of the torque provided by the motor is responsive to the torque provided by the engine, so that the engine can be operated at a target speed.

Ibaraki patent 5,856,709, discloses and claims a hybrid topology wherein an engine and a motor/generator are connected to different elements of a "synthesizing/distributing mechanism". A large number (nine or more) of operating modes are provided. The determination of the amount of torque required to propel the vehicle is apparently made in response to the position of the acclerator pedal; see col. 15, lines 59 - 61.

Patent 6,225,784 of Kinoshita claims a battery charge controller for a vehicle, wherein the level of charge above which further charging is permitted is varied based on the battery temperature. Patent 6,232,748 to the same inventor and assignee allows only discharge when the battery is above a specified temperature, and patent 6,204,636, again to the same inventor and assignee, controls the charging and discharge rate of the battery responsive to sensing of the "memory effect" of the battery. None of these expedients are claimed in the present application.

Four Lawrie and Lawrie et al patents, 5,993,350, 6,019,698, 5,979,257, and 6,006,620, and Reed et al 5,943,918 (et al here including Lawrie) are directed to transmissions for hybrids that combine the efficiency of manual transmissions with the convenience of automatic transmissions. Motors are used to operate the conventional "H"-pattern shifter, and a clutch, while

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the motor/generator present in a hybrid is employed to match the speeds of input and output shafts, to ensure smooth shifting. Finally, Reed, Jr. et al 6,332,257 claims a method of converting a manual transmission to automated operation.

Lovatt et al patent 6,291,953 shows an "electrical drive system", in some cases applied to a hybrid vehicle, requiring a lock-up torque converter.

Minowa et al patent 6,142,907 (Hitachi) claims a hybrid wherein either an engine or a motor is used to propel the vehicle. A generator is selectively connected to the wheels through a two-speed transmission. Patent 6,328,670 is a continuation.

Morisawa et al 5,984,034 discloses a hybrid wherein regenerative braking is used to oppose engine torque when idling to keep the vehicle stopped. Morisawa et al 6,119,799 issued on a continuation and discloses a hybrid offering control of braking responsive to "obstruction [e.g., a car ahead] detection". Another patent based on the same underlying document, no. 6,334,498, claims supplying power from a motor during upshifts of an automatic transmission being driven by an engine. None of these is a feature of the claimed invention.

Another Morisawa patent, no. 5,895,333, is limited to

packaging details for a planetary gearbox for a hybrid vehicle. Still another Morisawa patent, no. 6,306,057, claims a complex planetary gearbox arranged so that the internal combustion engine is used to power the vehicle when reversing.

Nagano et al 6,344,008 discloses a hybrid wherein a transmission is coupled between an engine and a torque synthesizing device, which also accepts torque from a single motor.

Nakajima et al 6,090,007 shows a control scheme for a hybrid vehicle including a continuously variable transmission. Patent

6,328,671 to Nakajima et al is a continuation-in-part of the '007 patent and shows setting the "target drive power" based on the accelerator pedal position and vehicle speed.

Nekola patent 5,660,077 shows a variable-speed transmission stated to be useful in a hybrid vehicle, including a cone-shaped gear; the meshing gear slides along the conical gear to vary their relative speeds.

Nitta patent 6,321,150 shows an Aabnormality monitoring system@ that is responsive to faults in a very specific type of communication scheme that can be used for a hybrid vehicle. Another Nitta patent, no. 6,203,468, requires first and second motors on either side of a lock-up clutch, to smooth transitions between series and parallel operation.

Nogi et al patent application US 2001/0037905 is directed to lean-burn operation of a hybrid.

Omote patent 5,944,630 claims controlling torque applied by a motor during shifting operations, to smooth shift transitions.

Oyama patent 6,070,680 relates to prevention of stalling of the engine of a hybrid vehicle due to rapid deceleration; the traction motor provides torque to the engine in such cases. Patent 6,123,642 to Saito claims a "speed change control

apparatus" wherein a motor is connected to the wheels of a vehicle through a multispeed transmission; power to the transmission is cut during shifting.

Tabata et al patent 6,158,541 shows a hybrid vehicle wherein the battery is divided into several portions so that one or more can be completely discharged while the others remain partially charged.

A further Tabata et al patent, no. 5,847,469, is directed to a hybrid wherein the electric motor is employed for reversing if the battery is sufficiently charged, and the engine otherwise.

Another Tabata et al patent, no. 6,317,665, shows a hybrid in which a torque converter with lock-up clutch is disposed between the engine and motor and the wheels; the claims require the lock-up clutch to be released during mode switching to prevent rough running.

Another Tabata patent, no. 6,183,389, is directed to hybrids having "torque transmission systems" (i.e., torque converters; see col. 1, line 52) fitted with lock-up clutches; the invention has to do with the control system for the clutch.

Yet another Tabata et al patent, no. 5,873,426, claims a hybrid having an automatic transmission with differing shift patterns selected depending on the load; apparently, the engine is used as the only torque source in one mode and the engine and motor together in another.

Another Tabata et al patent, no. 5,923,093, recites in claim 1 that the automatic transmission is inhibited from shifting during regenerative braking, in claim 5 "braking shift control means" used when regenerative braking is not available, to downshift the transmission to increase engine braking, in claim 13 braking shift control means operated similarly prior to operation of regenerative braking, in claim 17 a clutch between transmission and engine that is engaged during regenerative braking, and in claim 23 means for preventing changing between engine and regenerative braking during a braking operation.

Still a further Tabata et al patent, no. 6,340,339, is limited to specific constructional details of a motor and transmission assembly for a hybrid.

In another Tabata et al patent, no. 5,935,040, claims 1, 5, 7, and 9 all require a manually-operated member for selecting drive modes, while claim 3 requires an automatic transmission operated so that the drive force remains constant in various drive modes as long as the required output remains constant.

Takaoka et al patent application US 2003/0085577 has claims drawn to control of gear selection in an automatic transmission for a hybrid based on engine efficiency; apparently, if the torque required cannot be supplied efficiently by the engine and motor working together, the transmission is downshifted.

Tuzuki et al patent 5,415,603 shows details of a hydraulic system for a hybrid vehicle in which the oil is used for cooling of a traction motor and lubrication of the transmission.

Wakuta et al patent 6,258,001 is directed to very narrow mechanical aspects of a motor and transmission assembly for a hybrid.

Woon et al patent 5,890,470 claims a method of controlling engine output power, evidently intended to improve on conventional governors as used on diesel engines to smooth throttle response and shifting. Claim 1 is typical and requires operating the engine at a constant horsepower value responsive to throttle position regardless of engine speed.

Yamada et al patent 6,328,122 discloses a series hybrid wherein the ICE can be used for vehicle propulsion only in the event of a failure in the charging system.

Nada patent 6,653,230 is also directed to operation of a hybrid after a particular failure.

hybrid after a particular final Yamaguchi patent 5,915,489 shows a hybrid powertrain. It appears that the output torque is determined based on vehicle speed and accelerator pedal position; see col. 6, lines 17 - 21.

Yamaguchi et al patent 6,278,195 shows applying torque from the electric motor of a hybrid to quickly stop the engine. Yamaguchi et al patent 6,247,437 claims control of the

operation of a starter motor, e.g., for a hybrid, responsive to an engine parameter relevant to its startability. For example, if the engine is cold, fuel is supplied at a lower cranking RPM

to limit the drain on the battery. A divisional application (not being supplied), Yamaguchi et al published patent application 2001/0022166, similarly claims a starting control for an engine, in which the rotating speed is limited when the engine is cold to avoid excessive use of battery power.

Yamaguchi patent 5,967,940 is directed to control of the power provided by the engine of a hybrid to prevent noise due to gear backlash.

Yamaguchi 6,135,914 discloses a method of control of a hybrid including an ICE and two motor/generators. The invention has to do with limiting the engine speed so that the first motor/generator is not rotated beyond its capability in the event of a failure The Yamaguchi system operates in engine-only, motoronly, and engine+motor modes (see col. 4, lines 46 - 54), but the method by which the choice between these is made is not explicit.

Field patent 5,081,365 discloses a hybrid vehicle wherein an engine is connected to road wheels through an electric motor, which is operated variously as traction motor or generator, depending on the batteries' state of charge and the vehicle operating mode; the operating mode is selected by the operator from an urban mode, a highway mode, an engine mode, and a cruise The selection is apparently to be made responsive control mode. to motor speed. Field acknowledges at col. 7, line 48 the desirability of operating the engine near its rated power to thus realize high efficiency; as discussed in detail below, Field suggest using an engine that is sized so that it operates at nearly maximum output during flat-highway, constant speed cruising. Such an engine would necessarily be too small to propel the vehicle up hills, so its performance would suffer under such circumstances.

Two additional patents to Field and Field et al, nos. 6,044,922 and 6,481,516, relate to developments of the system disclosed in the '365 Field patent above; the '516 patent is stated to be a continuation of the '922 patent, but their disclosures are not in fact identical. The vehicle described in these patents comprises two separate battery packs, a highvoltage battery pack for supplying power to the traction motor and a lower-powered accessory battery for operating usual vehicle ancillary components such as lights, radio, and the like.

Kubo patent 5,722,502 shows a hybrid vehicle comprising an ICE, a generator and a traction motor also operable as a generator. The vehicle can be operated in a variety of modes, include PEV ("pure electric vehicle", in which the ICE is not run at all; see col. 10, lines 18 - 28), SHV ("serial electric vehicle", wherein the ICE is run to drive the generator, which in turn supplies current to the traction motor to power the vehicle; see col. 5, lines 33 - 51), and "continuous-type PSHV" ("parallel-serial hybrid vehicle", where torque from the ICE is used to propel the vehicle and to drive the generator to power the traction motor to power the section motor to propel the vehicle if torque from the ICE is inadequate; see col. 5, lines 52 - 66). A distinction is drawn between this continuous-type PSHV and a "changeover-type PSHV", as exemplified by Japanese Laid-Open Publication 2-7702; see col. 3, lines 2 - 9 and col. 5, line 66 - col. 6, line 10.

The selection between the PEV mode and one or the other of the SHV and PSHV modes is made by the operator (see col. 10, line 47), while the selection between SHV and PHSV modes is made according to the battery's state of charge (SOC); see col. 6, lines 12 - 13. When the driver selects a mode other than the PEV mode, the engine is operated continuously (col. 11, lines 26 -32), and may idle when not significantly loaded (col. 12, lines 31 - 32; col. 13, lines 51 - 52); if the battery is fully charged
but braking is required, such that regenerative braking would be inappropriate, the engine can be operated as a mechanical brake (col. 11, lines 6 - 20).

In PSHV mode, an engine control unit (ECU) then determines whether torque is to be supplied from the traction motor, ICE, or both, depending on the accelerator pedal angle: "Further, if the change in accelerator pedal angle is too large for the torque to be supplied...by the ICE alone or...by the ICE alone because fuel consumption and emission are degraded, the ECU 20 controls the [inverter] to compensate by using the motor 10 for at least that part of the torque required at the driving wheels." (Col. 13, lines 32 - 39). At low speeds in PSHV mode, it appears that the ICE provides power to the traction motor through the first motor, being operated as a generator.

Tsukamoto et al 5,771,478 shows a hybrid vehicle in which the function of a clutch or torque converter, allowing slipping of an ICE with respect to the wheels of a vehicle, e.g., when accelerating from a stop, is provided by a gearbox connected between the ICE, wheels, and a motor-generator. Excess torque provided by the ICE at starting is absorbed by the motorgenerator and stored in a battery; it can then be used to run accessories or propel the vehicle.

Tabata et al 5,833,570 relates to smoothing the shifting of an automatic transmission of a hybrid by application of torque from the traction motor. Tabata 5,951,614 is generally similar, but shows smoothing of shifting by reducing the torque supplied by either the motor/generator or ICE.

Hata et al 5,875,691 discloses and claims a specific arrangement of the components of a hybrid (ICE, motor, transmission) for packaging convenience.

Haka 5,931,271 shows a hybrid powertrain wherein one-way clutches are provided so that the same motor/generator can start

an ICE and be disconnected therefrom for efficient regenerative braking.

Shibata et al patent 3,719,881 shows a battery charger arrangement especially for a serial hybrid vehicle, wherein an internal combustion engine is operated to drive a generator only above a minimum load, so as to reduce emissions, which increase at low loads.

Etienne patent 4,187,436 also shows a battery charging arrangement for a serial hybrid vehicle, which includes a first battery for powering the traction motor and a second battery for starting the ICE.

Lynch et al patent 4,165,795 shows a hybrid drive arrangement in which an ICE and a motor/generator are mechanically coupled to one another, and to the wheels of the vehicle, through a transmission. The engine is sized to provide the average power necessary for ordinary driving, and is operated near its optimal efficiency point at all times; the motor/generator is operated for load-leveling, that is, when the vehicle's torque requirements exceed the power provided by the engine the motor/generator adds torque, and when the engine's torque output exceeds the vehicle's torque requirement, the motor/generator operates as a battery charger. The difficulty with this approach is simply that the vehicle's torque requirements may vary by a factor of up to 1000%, or more, between city driving and highway driving, particularly when there are grades (using battery power to climb a grade of any length will quickly discharge any reasonably-sized battery bank) so this solution is not useful in "real-world" driving.

Hadley et al 5,283,470 shows an electric car, that is, without ICE, with regenerative braking. Hadley et al 5,406,126 is similar.

Schmidt 5,669,842 shows a hybrid drive in which either the ICE or one of several separate motors drive the accessories, depending on whether the engine is running. The engine and motors are arranged so that the engine and the mating member of the geartrain are driven at the same speed, allowing the clutch to be synchronously engaged.

Ibaraki et al 6,003,626 discloses a hybrid in which the engine normally propels the vehicle and charges the battery through a generator; if the generator fails, the engine propels the vehicle.

Takahara et al 6,009,365 discloses a hybrid with ICE and motor connected to the wheels through a continuously variable transmission (CVT). During coasting the actual torque being exerted is compared to a calculated desired torque and the actual torque adjusted accordingly.

Bower patent 6,231,135 relates to improvements in brake systems for hybrid vehicles. Although the present application is a division of an application which was a continuation-in-part of earlier applications, and which added disclosure of a new braking system to the disclosure of the parent application, no claims to that braking system are now being pursued in this application.

Soejima 5,951,118 discloses a vehicle braking system, not limited to hybrids, which includes a seating velocity reducing device for slowing the closing of a valve; this can be employed together with regenerative braking in a hybrid. Otomo et al 5,984,432 is similar. As above, no claims of the present application are directed to improvements in braking systems, although the parent was a C-I-P which added material relating thereto to the disclosure of the grandparent application.

Numazawa et al patent 5,497,941, Umebayahi et al patent 6,265,692, and Matsuda et al patent 6,357,541 all relate to improvements in HVAC systems. As in the case of the braking

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systems discussed above, no claims are currently being pursued to certain new material relating to HVAC systems that was added by the parent C-I-P application to the disclosure of the parent applications.

Takahara et al patent 6,064,161 shows operating a motor/generator of a hybrid to brake a slipping wheel. This is not a feature of the claimed invention. Takahara also shows that the vehicle operating mode can be controlled responsive to accelerator pedal position and vehicle velocity, in common with many other references. See Fig. 5.

Kaiser et al 5,979,158 suggests that emissions of an ICE on starting can be reduced by spinning the ICE to a speed approximating its idle speed, activating the ignition system for about a second, and only then activating the fuel supply. This is suggested to be useful in a hybrid. No claims of the present application are directed to high-rpm starting, although the advantages of doing so are discussed in the application. Kaiser also mentions preheating of the catalyst; this step is recited in claim 77, but is not solely relied upon for patentability. Claim 77 recites, *inter alia*, that the vehicle's operating mode is selected responsive to road load, which is not shown by Kaiser. Salecker 5,983,740 discloses a system for controlling the

engine speed during shifting of an automatic transmission to smooth transition between gears; there is a brief mention that this could be useful in a hybrid.

Salecker 6,006,149 has a closely related disclosure and claims continuing to monitor operating parameters, especially temperatures of various components, for a time (the example being one second) after the engine has been shut off.

Yang patent 5,562,566 is extremely difficult to understand, but appears to disclose a power unit combining an ICE and a motor, which is stated to be useful in vehicles, ships, aircraft,

and in industrial and process equipment. The invention seems to be directed to a unit for combining the torque, but again the patent is extremely difficult to understand. Patents 5,547,433 and 5,549,524, also to Yang, appear to be directed to related inventions.

Origuchi patent 5,212,431 is directed to a serial electric hybrid vehicle wherein a generator, preferably to be driven by a gas turbine, is operated in response to monitoring of the battery's state of charge.

Antony et al 5,714,851 shows a serial hybrid with a bypass current path around the rectifiers and battery, to connect a generator driven by an ICE directly to a traction motor.

Horwinski patent 3,904,883 discloses a hybrid, wherein a single electric motor/generator is provided with separably rotatable armature and rotator, so that the unit can be operated as both motor and generator. An ICE is provided to drive the unit, and also to propel the vehicle under various conditions. Mode switching is apparently to be accomplished responsive to the battery's state of charge; see col. 5, lines 20 - 21 and col. 6, lines 64 - 66. The vehicle is intended to operate primarily as an electric car, with overnight charging from the power grid (see col. 6, lines 45 - 51) with the engine primarily provided as a range-extender, though, as noted, the engine can supply torque to the wheels; see col. 5, line 64 - col. 6 line 30.

Reichmann et al 5,851,698 and Venkatesan et al 5,856,047 are directed to nickel-metal hybride (NiMH) batteries optimized for hybrid vehicle applications.

Park 4,331,911 shows a method for equalizing the voltage across individual cells of storage batteries.

Miller et al 4,126,200 shows a vehicle having a flywheel for energy storage. Hagin et al 4,216,684 is similar. Matthews 4,591,016 shows recovering energy during regenerative braking by

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accelerating a flywheel. Michel 4,592,454 shows doing so employing a hydropneumatic accumulator.

Stuhr 4,674,280 shows an accumulator for the storage of energy in a hydraulic system.

Fiala 4,416,360 shows a vehicle powertrain in which a flywheel connected to the engine by a clutch is rotated by a starter motor, and then used to start the engine using rotational inertia stored in the flywheel; the "starter" motor can then be operated as a generator to recharge the battery.

Moore 4,090,577 shows a hybrid with a conventional engine/transmission assembly driving one pair of wheels, with a solar-charged battery and motor combination driving a second pair.

Walker 5,323,688 discloses hydraulic wheel motors stated to be capable of regenerative braking.

Coe 5,384,521 discloses flywheel energy storage for a vehicle, with electromagnetic couplers.

Boll et al 5,623,194 shows a charge information system for an electric or hybrid vehicle for monitoring battery status and advising the operator.

Weiss 5,947,855 shows a hybrid drive for a tractor or the like wherein torque from an ICE is combined with torque from an electric motor, driven by a generator powered by the ICE is combined individually at the drive wheels by a "Ravigneaux" summing gear set. This is stated to provide flexibility in control.

Smith 5,971,088 shows a battery charging apparatus for regenerative charging wherein the generator is built into the vehicle driveshaft and moves with it as the vehicle encounters bumps and the like.

Walker 5,971,092 shows a hybrid comprising two ICEs, sized to accomodate differing typical loads, plus a hydraulic

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accumulator. The engines are preferably two-strokes with "inertia pistons" sliding in bores in the main pistons.

Schulze et al 5,675,203 shows a motor/generator; the direction of rotation of the output shaft can be reversed by axial movement of a short-circuit winding.

Fliege 5,675,222 shows switchable winding motors for electric road vehicles.

Fliege 5,915,488 shows reducing the power supplied to switching components in a hybrid drive in response to detection of acceleration over a limiting value, e.g., to prevent sparking and erosion of switch contacts as they are jarred apart over bumps.

Lutz 5,679,087 and 5,685,798 disclose details of planetary gearboxes for vehicles.

Lutz 5,691,588 shows a clutch assembly for connecting motor and ICE of a hybrid, having separately-actuated friction plates on opposite sides of a hub forming part of the rotor.

Lutz et al patent 5,755,302 discloses a specific arrangement of a clutch connecting an engine, motor, and transmission of a hybrid - the rotor is attached to the transmission shaft and the stator to either the engine or the transmission housing, while the clutch also fits at least partially within the stator.

Fliege 5,678,646 discloses modular motors that can be stacked with interconnected coolant circuits to provide different power capacities, stated to be useful in hybrids.

Ruthlein et al 5,698,905 relates to emergency starting of a hybrid with a dead battery, by rearranging connections to allow starting by towing.

Lutz 5,713,427 shows a coupling structure for a hybrid comprising a deformable, resilient disc member.

Lutz 5,829,542 shows vehicles with separate motors on each wheel of at least one pair of wheels.

Welke patent 5,833,022 shows a specific constructional arrangement for a clutch and single traction motor of a hybrid vehicle. No operating scheme is discussed.

Adler et al 5,816,358 shows automatic disconnection of the current supply in the event of accident or the like in vehicles having relatively high current and voltage electric power supplies, e.g., hybrid vehicles.

Gardner 4,753,078 shows a hopelessly complicated hybrid vehicle design involving, among other impracticalities, "recovery of electricity from electromagnetic wind generators, gyrogenerators, and gravitational generators, and for the recovery of compressed air from air pumps...replacing the standard shock absorbers."

Wicks 5,000,003 shows a "combined cycle" engine wherein heat normally lost in the exhaust gases and rejected by heat exchange with cooling water from an ICE is recovered and used to drive a turbine or the like, and suggests that this might be especially suitable for use in a hybrid vehicle.

Lay 5,141,173 shows a vehicle capable of flight as well as travel along the ground. An ICE can propel the vehicle or drive a generator and thence electric motors, depending on the range and speed of intended travel.

Kutter 5,242,335 shows a drivetrain for a hybrid vehicle, shown in automobile and bicycle embodiments, wherein muscle power is combined with power from an auxiliary motor.

Kuang 5,264,764 shows use of an ICE as a power source to serve as a range extender for an electric car, that is, the ICE does not directly propel the vehicle.

Addie 3,699,351 shows a bi-modal vehicle, such as a rail car, which can be propelled by an external power source, such as a third rail, or by a prime mover, such as a gas turbine. A split torque device allows some of the turbine torque to be

delivered to the output shaft and the remainder to a motor/generator combination.

Shibata et al 3,719,881 shows a series hybrid, that is, an electric car comprising an ICE arranged to charge a battery connected to a traction motor, wherein the battery's state of charge is monitored and used to control operation of the ICE; the load on the ICE is monitored and the ICE is shut off when the load drops below a predetermined value.

Berman patent 3,753,059 shows a control circuit for a motor operated in both propulsive and regenerative modes, as might be employed in the hybrid vehicle drive system of Berman patent 3,566,717, already of record. Berman 3,790,816 shows an "energy storage and transfer power processor" apparently intended for use with the same system.

Williams 4,099,589 shows a series hybrid wherein the preferred power path is from an ICE to an AC generator to an AC motor, to the wheels; a rectifier, battery and DC motor are also provided as an auxiliary or additional power source.

Rowlett 4,233,858 shows a vehicle propulsion system wherein two electric motors are provided. Torque from the two motors is combined; excess torque is stored in a flywheel, to provide loadleveling.

Dailey 4,287,792 shows a variable gear ratio transmission.

Fiala 4,411,171 shows a hybrid vehicle power train in which a single electric motor/generator and an ICE are coupled to the wheels of the vehicle. Various operating modes are described.

Tankersley et al patent 5,403,244 shows an electric vehicle with a planetary gearbox for reducing the shaft speed of an electric motor to a speed suitable for driving the wheels of the vehicle, and also providing a direct drive.

Hadley et al 5,406,126 shows another serial hybrid. The invention appears to have to do with the method of regenerative charging offered.

Westphal patent 5,570,615 shows a three-mass flywheel construction, with two of the masses connected by springs and the thrid by planetary gears for balancing of various moments and vibrations.

Nedungadi patent 6,110,066 shows a hybrid vehicle operating in four modes, as follows (col. 4, lines 25 - 38): "There are four modes of operation for the vehicle, namely: (a) electric; (b) charge; (c) assist; and, (d) regenerative. In the electric mode, only the motor is providing propulsion power to the vehicle. In the charge mode, part of the engine power drives the vehicle and the rest is absorbed by the motor (operating as a generator) to charge the batteries. In the assist mode, both the engine and the motor are providing power to propel the vehicle. In the regenerative mode, power from the decelerating wheels is diverted to the motor so that it can be used to charge the batteries. The controller selects the most appropriate mode depending upon the position of the accelerator pedal, the vehicle speed and the state of charge of the battery." Nedungadi makes it clear that the idea is to keep the engine "as loaded as possible" (col. 8, line 46). In assist mode, this is done by keeping the engine at maximum power; in the charge mode, the engine is maintained at its point of maximum fuel efficiency. See col. 5, lines 46 - 53.

Fini patent 6,387,007 shows several embodiments of hybrids. Mode control appears to be accomplished responsive to accelerator pedal position.

Tsai et al 6,592,484 shows a hybrid comprising an ICE and a single motor as prime movers. The invention is directed to a

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transmission including four clutches and two planetary gearsets. Some 13 operating modes are stated to be provided.

Horwinski patent 3,904,883 is essentially a predecessor of the Horwinski patent already of record.

Yamada patent 6,041,877 was recently cited in an Office Action issued against a Japanese application based on a PCT application with disclosure corresponding to the disclosures of the two parent applications. According to a non-certified translation of the Office Action, Yamada was cited because it shows "a hybrid vehicle in which a battery is configured as two separate battery sub-banks"; this was cited against a claim not corresponding to any now in this application, including a similar recitation. (Claim 29 of issued patent 6,209,672 includes a comparable limitation.) The disclosure of Yamada otherwise seems merely cumulative to numerous references of record. Japanese Utility Model Application No. 50-099456 (provided with a translated summary sheet only) was also cited in the same Office Action, the Japanese Examiner stating that "there is described a technology in which two battery groups in an electrically driven vehicle (B1 and B2, B4 and B3) are connected in series and the middle of the two battery groups is earthed to a vehicle chassis." Again, this is not relevant to any claim now being asserted herein.

Tabata patent 5,887,670 shows a single-motor hybrid. Mode determination is accomplished (see Fig. 7) responsive to a "currently required output Pd" which is determined responsive to pedal position, rate of change thereof, vehicle speed and trasnmission lever position (see col. 23, lines 20 - 26).

Otsu et al patent 6,123,163 shows a single-motor hybrid configured as a sort of city scooter. The vehicle operates in different modes depending on the "aimed" torque, which is determined responsive to accelerator opening and vehicle speed.

See Fig. 13, col. 10, lines 56 - 67 and col. 17, lines 11 - 33. Otsu 6,260,644 seems to have the same disclosure, and Suzuki 6,253,865 to relate to the same design.

Arai patent 6,435,296 shows a hybrid with an engine driving one set of wheels and a motor driving the other. In order that a DC motor can be used, avoiding the expense of an inverter, the motor is to be used as little as possible.

Sherman 5,789,823 shows both a torque converter and a friction clutch in a single motor hybrid. This is essentially an engine-assist arrangement; the engine can only be started when the vehicle transmission is in neutral (see col. 3, lines 30 - 38), so that it must be run at all times, and the motor/generator is stated to only assist the engine during times of peak power requirement (col. 4, lines 36 - 38). Another Sherman patent 5,258,651 is not directed to hybrid vehicles, but to a system for starting an ICE.

Onimaru 6,007,443 (Nippon Soken) shows a hybrid wherein an ICE is connected through a CVT and a clutch to a motor/generator, the output shaft of which drives the wheels. Above a minimum velocity, the engine is operated at a maximum speed. See col. 7, line 17. At lower vehicle speeds, the engine is permitted to idle; see col. 6, lines 9 - 23.

Ehsani et al, in "Propulsion System Design of Electric and Hybrid Vehicles", discuss determination of the sizes and capacities of an ICE and traction motor for a hybrid vehicle. This is generally relevant to the subject matter of claims 16 and 112. However, note that Ehsani fails entirely to address the relationship claimed between the voltage and current of the battery bank, as claimed. Ehsani et al, in "Parametric Design of the Drive Train of an Electrically Peaking Hybrid (ELPH) Vehicle", go into further detail, and indicate that the vehicle of concern is a single-motor hybrid wherein torque from the ICE

and motor can be combined by a "matchgear", as in applicant's prior patent 5,343,970. Ehsani patent 5,586,613, apparently directed to the same work, is discussed in the application as filed.

Yamaguchi et al, "Development of a New Hybrid System - Dual System", SAE paper 960231 (1996) appears to be merely cumulative to numerous patents to the same inventors already of record. "Dual System - Newly Developed Hybrid System" (publication details not known), by some of the same authors, of which only a partial copy is available, is generally cumulative but does provide a diagram showing operation of the various components as a function of time

Takaoka et al, in "A High-Expansion-Ratio Gasoline Engine for the Toyota Hybrid System", discuss the details of an ICE designed for use in a hybrid vehicle. This paper states that "By using the supplementary drive power of the electric motor, the system eliminates the light-load range, where concentrations of hydrocarbons in the emissions are high and the exhaust temperature is low." (p. 57; a similar statement is made on p. 59) and "By allocating a portion of the load to the electric motor, the system is able to reduce engine load fluctuation under conditions such as rapid accleeration. This makes it possible to reduce quick transients in engine load so that the air-fuel ratio can be stabilized easily." (p. 58). The former statement simply emphasizes the fact that engines are operated more efficiently at higher loads, and the latter that stoichiometric combustion can be more nearly obtained if the engine's speed and/or load is varied as slowly as possible.

Sasaki et al, "Toyota's Newly Developed Electric-Gasoline Hybrid Powertrain System" (publication data not available) provides a mathematical analysis of the planetary gearbox.

PCT application PCT/SE81/00280, published as WO 82/01170, shows a hybrid vehicle wherein an ICE is used for propulsion under some circumstances and an electric motor under others, e.g., to provide a forklift truck that operates electrically when indoors and is driven by the ICE when outdoors. The change from one torque source to the other is made as a function of vehicle speed. See p. 3, lines 19 - 28.

Japanese utility model publication 53-55105 (of which only a partial translation is available) appears to show a hybrid vehicle having both an ICE and a motor as sources of propulsive torque, but the description provided is inadequate to understand how the two sources are to be operated. The disclosure of Japanese patent application publication 48-64626 (of which only a partial translation is available) seems to be similar.

Japanese unexamined patent application publication 4-67703 (of which only a partial translation is available) appears to relate to an electric vehicle.

Japanese patent application publication 4-297330 (of which only a partial translation is available) seems to relate to supplementing the regenerative braking available using a traction motor as the source of braking torque with regenerative braking from a generator attached to an ICE, and with friction from motoring the engine under braking.

Japanese patent application publication 55-110328 (of which only a partial translation is available) relate to a vehicle wherein a first pair of wheels is driven by a "main driving unit", a second pair being driven by an "auxiliary power unit", wherein the auxiliary power unit is controlled responsive to a difference in speed between the first and second pairs of wheels.

Japanese utility model publication 51-103220 (of which only a partial translation is available) describes a control system for a hybrid wherein the output shaft of an ICE is connected to

that of an electric motor through a clutch, the clutch being controlled to operate when speed sensors on the shafts indicate that their rotational speeds are equal.

Japanese patent 49-29642 (of which only a partial translation is available) also shows a hybrid wherein the shaft of an ICE is connected by a clutch to that of an electric motor; in this case a one-way clutch is also provided.

Japanese patent publication 6-245317 (of which only a partial translation is available) relates to a device for preventing overcharging of the battery of an electric vehicle.

European patent application publication no. 510 582 shows a vehicle powerplant featuring both an ICE and an electric motor as sources of propulsion, and thus a hybrid of sorts, though the term is not mentioned. No suggestion is made that the control of operating mode is made other than by an operator; the determining factor seems to be whether emission must be completely prohibited, as in indoor operation.

European patent application publication no. 510 582 also shows a hybrid vehicle featuring both an ICE and an electric motor as sources of propulsion. Again there is no teaching of the specifics of switching operating mode; the invention has to do with loading the ICE by means of the generator so as to match the speed of the engine to the speed of a drive shaft driven by the traction motor before engaging a clutch connecting the two.

German OS 25 17 110, provided with an English-language abstract, is stated by the abstract to show a hybrid vehicle with a turbine engine. It appears that the vehicle is operated as an electric car until the current drawn exceeds a preset value, when the turbine is actuated; thereafter, the turbine is run at an "optimum setting", with the load split between battery charging and vehicle propulsion.

Mayrhofer et al, "A Hybrid Drive Based on a Structure Variable Arrangement" (1994), shows a hybrid vehicle design involving an ICE, two motor/generators, a planetary gearbox to enable combinations of sources of torque, and no less than four clutches, obviously much more complicated than would be desirable. Of interest with respect to the present invention is that in one operating strategy (see page 196) Mayrhofer et al suggest that the ICE should be activated only when the mean value of the power demanded exceeds a limit for more than a minimum time, 20 seconds being the example given. It is apparent that the ICE is thus to be used only for load-leveling and that mode changes are not being made based on the road load *per se*. In other strategies the engine operation appears to be even further afield from applicants' simple and direct strategy.

A December 1990 *Popular Science* article, "Diesel-Electric VW", describes a hybrid wherein an electric motor, also serving a generator and engine starter, is disposed between clutches connecting the motor to an ICE on one side and the vehicle wheels on the other. It is not clear what modes are provided, although some transitions are apparently made responsive to accelerator pedal position and vehicle velocity.

A May 1991 *Popular Science* article, "Electric Vehicles Only", addresses the then-current state of the art in electric vehicles and mentions hybrids only peripherally.

An April 1991 article appearing in NASA Tech Briefs discusses lead/acid batteries having woven electrodes.

As indicated, none of the newly-cited patents made of record hereby disclose or suggest the invention claimed herein. Early and favorable action on the merits of the application is earnestly solicited.

Respectfully submitted,

May 12, 2004 Dated

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THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the Patent Application of : Severinsky et al : Examiner: N/A Serial No.: 11/429,446 : Group Art Unit: 3616 Filed: May 8, 2006 : Att.Dkt:PAICE201.DIV.6 For: Hybrid Vehicles

Hon. Commissioner for Patents P.O. Box 1450 Alexandria VA 22313-1450

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INFORMATION DISCLOSURE STATEMENT

Sir:

IUL 0 7 2006

This application is a divisional of Ser. No. 10/382,577. Incorporated herein by reference are the several Information Disclosure Statements (IDSs) that were filed in Ser. No. 10/382,577, and its predecessor, Ser. No. 09/822,866, now Patent 6,554,088. Copies of the IDSs thus incorporated are attached, together with the corresponding PTO-1449 forms. Where available the PTO-1449s attached are those returned by the Examiner, showing corrections that were noted in prosecution of the earlier applications. Copies of the documents thus cited were supplied in the parent and grandparent applications, or in earlier predecessor applications Ser. Nos. 09/264,817, now patent 6,209,672, and 09/392,743, now patent 6,338,391, and copies are accordingly not now being supplied herewith.

The Examiner is respectfully requested to consider the documents thus made of record, and to initial the PTO-1449 forms, indicating that he has done so.

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Page 1147 of 1239

FORD EXHIBIT 1102

Should there be any questions, the Examiner is invited to telephone the undersigned at the number given below.

Early and favorable action on the merits is earnestly solicited.

July 6, 2006

Respect for K submitted,

Michael de Angeli Reg. No. 27,869 60 Intrepid Lane Jamestown RI 02835 401-423-3190

THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the Patent Application of	:	
Severinsky et al	:	Examiner: David Dunn
Serial No.: 10/382,577	:	Group Art Unit: 3616
Filed: March 7, 2003	:	Att.Dkt.:PAICE201.DIV
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For: Hybrid Vehicles

Hon. Commissioner for Patents P.O. Box 1450 Alexandria VA 22313-1450

FOURTH SUPPLEMENTAL INFORMATION DISCLOSURE STATEMENT

Sir:

IUL O 7 200F

Applicant submits this Information Disclosure Statement for consideration by the Examiner. The issued patents from which this application claims priority have been asserted against Toyota Motor Corporation, Toyota Motor North America, Inc. and Toyota Motor Sales, USA, Inc. (collectively "Toyota") in civil action 2:04-CV-211 in the United States District Court for the Eastern District of Texas. A jury trial was recently conducted December 6-20, 2005, and a verdict holding the parent patents as valid but not infringed was returned.

Applicants submit herewith materials from this litigation for the purpose of full disclosure. Applicants respectfully request the Examiner to fully review and consider these materials in determining patentability of the present application. The materials submitted include transcripts of the trial and deposition testimony of the witnesses on whom Toyota relied for prior art assertions, with any confidential material redacted therefrom, together with copies of the documentary evidence discussed therein.

Page 1149 of 1239

FORD EXHIBIT 1102

The materials also include a copy of the Court's Markman ruling construing the claims of the parent patents.

The Examiner is respectfully requested to consider these materials and indicate that he has done so in the file of this application.

Should the Examiner have any questions concerning the materials submitted, he is invited to telephone the undersigned at the number given below.

A Supplemental Notice of Allowability is earnestly solicited.

Marel 27, 2006

Respectfully submitted, Michael de Angeli

Reg. No. 27,869 60 Intrepid Lane Jamestown, RI 02835 401-423-3190

Page 1150 of 1239



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THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the Patent Application of	
Severinsky et al	: Examiner: David Dunn
Serial No.: 10/382,577	Group Art Unit: 3616
Filed: March 7, 2003	Att.Dkt.:PAICE201.DIV :
For: Hybrid Vehicles	

Hon. Commissioner for Patents P.O. Box 1450 Alexandria VA 22313-1450

SECOND SUPPLEMENTAL INFORMATION DISCLOSURE STATEMENT

Listed on attached PTO-1449 forms are a number of documents that have come to applicants' attention since the filing of the Supplemental Information Disclosure Statement filed in this application on May 28, 2004. Applicants' thus making these documents of record should not be deemed a concession that they are necessarily available as prior art as defined by 35 USC Sect. 102. The Examiner is respectfully requested to consider these newly-cited documents and to indicate that he has done so in the file of this application.

The relevance of the newly-cited documents to the present invention is summarized as follows:

Japanese Patent Application Publication 7-54983 (Nakagawa et al) (provided with noncertified translation) shows controlling the shifting of an automatic transmission. The usual method is described as controlling the ratio based on detected engine load and vehicle speed,

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following a predetermined shift pattern. Prior art shows detecting increase in loading, e.g., "uphill running", if the speed drops below shift boundary line while the throttle opening is over a predetermined value. This is stated to be workable only under limited circumstances. This invention calculates a "running load coefficient KFUKA" which is then smoothed and used to correct the predtermined shift pattern.

From paragraph 10, "[T]he running load coefficient KFUKA is calculated according to an equation KFUKA=2-(b/a) when the detected vehicle speed 'b' is lower than the standard loaded-vehicle speed 'a', and according to an equation KFUFA=a/c when the detected vehicle speed 'c' is higher than the standard value 'a' ". This is mathematically inconsistent, since both "b" and "c" are the "detected vehicle speed". Further, it is clear that KFUKA is a running load <u>coefficient</u>, that is, a correction factor somehow responsive to variation in running load, not the running load itself.

Japanese Patent Application Publication 4-244568 (Onishi et al) (provided with noncertified translation) -Shifting of an automatic transmission is controlled responsive to a predictive program that calculates the torque to be available after shifting. Running load is employed in this calculation. It is stated to be determined as follows:

"(0022) The running load estimating means 101 now multiplies the torque converter output torque Tt by the gear ratio "r" to calculate the torque Tm generated at the wheels, and calculates the running load T_L based on the

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relational formula T_L = Tm - M \cdot rw \cdot α from the vehicle mass M, the effective wheel radius rw and the acceleration α . The flow of this calculation shown in FIG. 6. "(0023) In FIG. 6, Step 601: Reading of the respective data of vehicle speed V_{SP} and engine rotational speed N, gear ratio "r" an acceleration α is performed. Step 602: the turbine rotational speed Nt is calculated by the following formula: $Nt = V_{SP}/120\pi/rw \cdot r \times 1000$ Step 603: Torque converter or rotational ratio "e" is calculated and pump torque coefficient τ and torque ratio "t" are searched. $e = Nt/N, \tau = f_1(e), t = f_2(e)$ Step 604: Pump torque Tp and turbine torque Tt are calculated. $Tp = \tau \cdot (N/1000)^2$. $Tt = t \cdot Tp$ Step 605: Calculation of torque Tm. Tm = Tp \cdot r Step 606: Calculation of running load T_L. T_L = Tm - M \cdot r \cdot α". In particular, it is clear that This makes no sense. the idea is to correct the torque at the wheels Tm by the factor M \cdot r \cdot α to reach the running load, but calculating M \cdot r \cdot α does not yield a torque in units of kg-m, but a value in kg - m^2/sec^2 .

In any event it is clear that neither reference refers remotely to hybrid vehicles, much less controlling operating modes thereof responsive to road load.

Patent 6,067,801 (Harada) is based on Japanese US directed to disclosure is The 9-329430. application reducing driveline shock occasioned upon shutting off the engine in a hybrid by loading it using one of the two motor/generators. Road load per se is not discussed; mode switching is discussed only inferentially, e.g., "..at the time when the engine is not required, for example, during a reduction of the speed or a downslope run, the hybrid vehicle stops operation of the engine 150 and runs only

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with the motor MG2" (col. 9, lines 40 - 43). Harada states nothing of relevance to operating the engine when loaded to above a setpoint SP.

However, this reference is generally relevant in that it acknowledges that the engine can be loaded by the battery charging load as well as the loading required for vehicle propulsion (col. 1, lines 15 - 17), that the engine can be shut off when not needed (as noted, col. 9, lines 40 and that it should be operated at an efficient 43) The vehicle's power requirements, operating point (same). including power for acceleration, for charging, and for auxiliaries, is calculated, and a decision made whether the engine is required. Engine activation is based on vehicle speed, or the necessity of battery charging (col. 10, line 41 - col. 11, line 18). The engine is run at low power levels (col. 12, line 49), and idling is permitted (col. 11, line 65). The engine can be motored to warm it up prior to starting (col. 12, line 17). It is noted that for a given output power requirement it is more efficient to run the engine at lower RPM and higher torque than at higher RPM and lower torque output (col. 13, lines 34 -45). The minimum RPM of the engine in the loaded state is maintained greater than in the non-loaded state, in order to allow gentle variation in torque applied to the motor MGl during mode changes, avoiding rough operation (col. 16, lines 17 - 38), not so as only to operate the engine when Most of the loaded to the point of efficient operation. topologies shown involve the usual planetary gearset for combining the torque from the engine and two motors, but an embodiment is shown in Fig. 12 which avoids the planetary gearbox and first motor in favor of a "clutch motor MG3" which includes first and second rotors that function as an

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electromagnetic coupling (col. 18, lines 43 - 56). A series hybrid version, in which the engine never transmits torque directly to the wheels, is shown in Fig. 13.

Japanese Patent Application Publication 11-122712 (Morita et al) (provided with partial noncertified translation) shows a hybrid with a traction motor and engine propelling the vehicle; a second motor drives the ancillaries and starts the engine (there is no suggestion that this second motor is used to charge the battery), so the topology is effectively a single-motor hybrid with a separate starter. The invention is essentially to disengage a clutch connecting the engine and wheels upon braking, so that the engine can be shut off; when braking ends, the starter is used to motor the engine, and when the accelerator is then applied fuel is supplied and the engine started. Mode shifting is thus performed strictly in accordance with the operation of the accelerator and brake pedals.

Japanese Patent Application Publication 11-113956 (Hisamura) (provided with partial noncertified translation) shows a control device for a continuously variable transmission. The slope of the road being driven on is determined by a calculation employing the actual torque being supplied and the vehicle speed and acceleration. The "flatland" required torque is calculated and compared to the actual torque, to determine the slope of the road, and the transmission ratio adjusted accordingly.

Japanese Unexamined Patent Publication 11-82260 (Tsuzuki et al) (supplied without translation) - Topology

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includes engine, first clutch, motor/generator, second clutch, and automatic transmission, and wheels, in that order. In order to reduce shock upon engine starting, the second clutch is opened and left open until the engine and motor/generator are synchronized. This would be completely useless, since power flow to the wheels would be interrupted, seriously impacting drivability. Moreover, this would occur under acceleration, just when it would be most annoying and possibly even unsafe.

Japanese Unexamined Patent Publication 11-82261 (Tsuzuki et al) (supplied without translation) is closely related to the above Tsuzuki patent application. According to notes provided by our searcher, this simply adds the idea of providing a starter on the engine. This would suffer the same drivability problem.

According to our German searcher, German applications 198 38 853, 102 60 435, and 198 14 402, (all supplied without translations) describe methods for starting the engines of single motor hybrids.

Fiala US patent 4,411,171 shows a single-motor hybrid wherein the engine is connected through a first clutch to one side of a flywheel; a second clutch on the other side of the flywheel allows the flywheel to be locked to the output shaft, for direct drive, or to serve as the sun gear of a planetary gearbox. The planet carrier is connected to the output shaft, and the ring gear to a single motor/generator. The flywheel can also be locked, which provides an electric-car mode. The vehicle must be stopped to allow starting of the engine (col. 3, line 55), so

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clearly the vehicle must be operated in distinct low speed (electric car) and high-speed hybrid modes. The engine is to be used to start the vehicle from a standing stop by using some of the engine's torque to drive the motor/generator, i.e., the motor/generator acts as a brake (col. 5, lines 1 - 7), with the planetary gearbox thus decoupling the engine from the output shaft.

Maeda U.S. patent 3,620,323 shows a hybrid vehicle in which the engine is intended to be operated at full throttle at all times; see the abstract, col. 1, lines 37 - 38, col. 5, lines 13 - 15.

Tabata et al U. S. Patent 6,317,665 is directed to control of a lock-up clutch in a hybrid vehicle so as to smooth transitions between operation in motor-drive and engine-drive modes. Tabata et al patent 6,183,389 is also directed to control of operation of lock-up clutches. Finally, Tabata patent 5,887,670 is also directed to smoothing transitions.

Hagiwara patent 5,565,711 is the US equivalent to a Japanese patent document cited against a Japanese application claiming priority from the same basic application as the present application. The Hagiwara patent relates to specifics of the connection of the individual batteries in a battery bank. No claims are pending in this application which are drawn to this aspect of the invention.

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Again, the Examiner is respectfully requested to consider these documents, and to indicate that he has done so in the file of the application.

Dated: 2/17/05

Respectfully submitted,

Michael de Angeli Reg. No. 27,869 60 Intrepid Lane Jamestown, RI 02835 401-423-3190

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THE UNITED STATES PATENT AND TRADEMARK OFFICE In re the Patent Application of : Severinsky et al : Serial No.: 10/382,577 : Filed: March 7, 2003 : For: Hybrid Vehicles

Hon. Commissioner for Patents P.O. Box 1450 Alexandria VA 22313-1450

SUPPLEMENTAL INFORMATION DISCLOSURE STATEMENT

Sir:

The issued patents from which this application claims priority are being asserted against an alleged infringer in civil litigation in the United States District Court for the Eastern District of Texas. The defendants in that case have brought a number of new patents and other documents to applicants' attention. New documents have also been cited in a Complete Search Report prepared by the European Patent Office, dated May 5, 2005 (copy enclosed) against a European application claiming priority from the same US applications. These newly-cited patents and other documents thus located are listed on attached PTO-1449 forms, and are discussed below. The Examiner is respectfully requested to consider these new documents and to indicate that he has done so in the file of this application, and to then re-issue the Notice of Allowance mailed April 21, 2005.

Citation of a document herein should not be considered an admission that the disclosure thereof is indeed relevant to the invention defined by the claims, nor

that the document thus made of record is indeed effective as prior art under 35 USC 102.

It is respectfully submitted that although this Statement is being filed after issue of a Notice of Allowance, it is timely under 37 CFR 1.97 (e). The fee of \$180.00 (per 37 CFR 1.17(p)) is enclosed.

It is respectfully submitted that none of the newlycited patents or other documents made of record hereby disclose or suggest the invention claimed herein. Early and favorable action on the merits of the application specifically, issue of the patent, the Issue Fee having been paid concurrently with submission of this Statement is earnestly solicited.

6/30/05 Dated:

Respectfully submitted,

Michael de Angeli Reg. No. 27,869 60 Intrepid Lane Jamestown, RI 02835 401-423-3190

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Infre the Patent Application of	:
TRADE everinsky et al	: Examiner: N/A
Serial No.: 09/822,866	Group Art Unit: 3619
Filed: April 2, 2001	Att. Dkt.: PAICE201

For: Hybrid Vehicles

Hon. Commissioner of Patents and Trademarks Washington, DC 20231

SUPPLEMENTAL INFORMATION DISCLOSURE STATEMENT

Dear Sir:

Listed on attached PTO-1449 forms are a number of new patents discovered after filing of the above application. Copies of the listed patents are enclosed. The Examiner is respectfully requested to consider these patents with respect to the claims of this application.

The relevance of the newly-listed patents may be summarized as follows:

US patent 6,307,276 to Bader shows a hybrid drive system comprising an engine, a traction motor coupled to the countershaft of a multispeed transmission, and a controller which determines a running average value for the vehicle's "required driving torque". The engine output power is then varied as the average required power changes. The specification and claims give examples of 15 and 50 seconds as the time period over which the average is calculated, and it is made clear that the engine power is varied accordingly slowly. Where the engine power is insufficient to satisfy the instantaneous torque requirement, the battery is used to supply power to a traction motor; conversely, when the engine is producing more power than is needed, the excess is used to charge the batteries.

Insofar as Fig. 2 of Bader suggests that the "required driving torque" can be negative (for example, a negative torque can be considered to be applied to the motor/generator(s) by the kinetic energy of the vehicle, i.e., under deceleration or descents, for regenerative braking), this parameter might be misunderstood to be generally comparable to the "road load" parameter, which is analyzed by the present system to make its mode switching determinations, as illustrated by Figs. 6, 7, and 9. However, Bader's "drive power P_o can be calculated from the torque M_o and the rotational speed n_o ". Col. 4, lines 21-22. Hence the "drive power" is not in fact suggestive of applicants' road load, since the engine output, i.e., "the torque M_o at the gear input" (col. 4, line 18), cannot be negative.

In any event, there is no suggestion in Bader of changing operational modes of a hybrid vehicle responsive to the value of the "drive power Po", whether or not this is fairly equivalent to the road load. As made explicit by the relevant claims 1 - 9 of this application, according to an important aspect of the invention the vehicle is operated in different modes according to the road load (among other variables), and so that the engine is operated only under sufficient load to make its operation efficient. For example, when the road load is low, e.g., at low speeds, the engine is run only as necessary to charge the batteries. By comparison, in Bader it appears the engine is to be run constantly, and its speed varied slowly in accordance with the then average value of drive power. Bader thus fails to teach an important aspect of the invention.

Nii patent 6,131,680 is directed to a hybrid vehicle wherein an internal combustion engine and first and second motors are all connected to one of the sun gear, the planet carrier, or the ring gear of a planetary gearbox. Nii adjusts the relative gear ratios according to the torque required, which is apparently derived directly from the position of the accelerator pedal - see col. 22, lines 27 - 30. The Nii hybrid is operated in different modes depending on the state of charge of the battery, and the torque required. See Fig. 9. Under certain circumstances the planetary gearbox may be locked-up to avoid inefficiency. See, e.g., col. 9 line 1 - 7, and Fig. 10. However, the modes shown by Nii are not the same as those used by applicants, although there

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are some similarities. For example, as stated at col. 37, lines 1 - 6, and in Fig. 26, Nii sets his engine speed to idle when the vehicle is being operated in "motor driving" (i.e., electric car) mode; this is highly inefficient, since the engine produces no useful power at idle. By comparison, applicants shut the engine off completely except when it is being operated at high efficiency.

Mikami patent 5,839,533 is discussed in the application as filed, but was apparently not listed on the PTO-1449 forms filed previously; this patent is accordingly listed on the PTO-1449 filed herewith. A copy of this patent is also provided herewith.

Stemler patent 6,300,735 relates to control of planetary gearboxes as might be used in hybrid vehicles to control the torque supplied by the internal combustion engien and electric motors. Such a gearbox is not a feature *per se* of the invention described by the claims of the present application.

Yanase et al patent 6,318,487 shows a scheme for braking a hybrid vehicle when the battery is fully charged, so that regenerative braking would be inappropriate, and whereby friction braking is avoided; specifically, the engine is motored, so that energy is consumed by compressing air in the engine. This is not a feature of the invention defined by the claims of this application.

Deguchi et al patent 6,278,915 shows a control system for a hybrid comprising a continuously-variable transmission, wherein the transmission ratio is set responsive to target values for the driving torque, the generated electrical power, and the engine speed. Such a transmission is not found in the system defined by the claims of this application, and the control scheme described by this patent is irrelevant to the present claims.

Deguchi et al patent 6,190,282 relates to controlling the engine, motor, and clutch of a hybrid so as to avoid shock to the passengers upon clutch engagement. This is not relevant to the claims of the present application. A similar Deguchi et al patent, 5,993,351, was made of record previously.

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Obayashi et al patent 6,232,733 appears to be a further development of the invention described in Egami patents 5,789,881 and 6,018,694, previously made of record. All three of these patents relate to operating the electric motors of a hybrid to reduce vibration when the engine is started. This is not a feature of the claims of this application.

Friedmann et al patent 5,788,004 shows a control system for hybrid vehicles wherein the overall system efficiency is continuously optimized by adjustment of the operational parameters of the various system components.

Kashiwase patent 6,146,302 shows a drive system for a hybrid wherein an engine and first motor are connected to the ring gear of a planetary gearbox, a second motor is connected to its planet carrier, a transmission is connected between the planet carrier and the road wheels of the vehicle, and clutches are provided to engage two of the sun gear, planet carrier and ring gear. No such planetary gearbox is required by the system of the invention.

Frank patent 6,116,363 is stated to be a continuation-inpart of patent 5,842,534, already made of record and disucssed in this application as filed. Both of these Frank patents disclose a braking system for a hybrid vehicle wherein the first 30% of pedal travel initiates regenerative braking, while the latter 70% of pedal travel initiates mechanical braking. See also Frank patent 6,054,844, already of record, which limits the braking torque to be provided by regenerative braking as a function of vehicle speed.

Maeda et al patent 6,074,321 shows a transaxle for a hybrid vehicle having a specific construction that is not particularly relevant to any of the claims of this application.

Moroto reissue patent Re. 36,678 is a reissue of patent 5,513,719, already of record.

Finally, Severinsky et al patent 6,338,391 has recently issued on application Serial No. 09/392,743, that is, is one of the parent applications.

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Page 1177 of 1239

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An early and favorable action on the merits of the application is earnestly solicited.

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Respectfully submitted,

Michael de Angeli Reg. No. 27,869 60 Intrepid Lane Jamestown, RI 02835 401-423-3190

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UNITED STATES PATENT AND TRADEMARK OFFICE

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Severinsky et al	:	
Serial No.: 09/822,866	:	Group Art Unit: 3810
Filed: April 2, 2001	:	Att. Dkt.: PAICE201
For: Hybrid Vehicles		

Hon. Commissioner of Patents and Trademarks Washington, DC 20231

SECOND SUPPLEMENTAL INFORMATION DISCLOSURE STATEMENT

Dear Sir:

Listed on accompanying PTO-1449 form(s) are a number of additional patents that may be considered relevant by the Examiner to the claims of this application. These patents were identified in supplemental searching conducted after the filing of the application. Copies of the newly-cited documents are provided herewith. The examiner is respectfully requested to consider these documents in connection with the patentability of the claims of this application. Citation of these documents should not be construed to admit they are necessarily statutory prior art effective against this application.

The relevance of the documents thus cited is as follows:

Goehring et al patent 6,394,209 discloses a hybrid vehicle in which the internal combustion engine is stated to be operated only at or near full load. To thus operate the engine of the vehicle of the invention is an object of the invention, and a limitation to that effect is present in claim 1 of the application as amended. However, the Goehring reference refers only to a serial hybrid, and therefore does not teach a hybrid vehicle operated in different modes responsive to the road load, as also required by claim 1.

Tabata et al patent 6,081,042, to be candid, is extrememly difficult to comprehend. It does appear that Tabata shows a hybrid vehicle which can be driven by a motor/generator, an

engine, or both, the operation mode to be chosen based on "the currently required output Pd" and the battery state of charge. See Fig. 6 and cols. 17 - 20. Insofar as understood, the value Pd is not the same thing as applicants' instantaneous torque requirement or road load RL. Pd is defined as "an output of the hybrid drive system 210 required to drive the vehicle against a running resistance. This currently required output Pd is calculated according to a predetermined data map or equation, on the basis of the operation amount θ_{AC} of the accelerator pedal, a rate of change of this value θ_{AC} , running speed of the vehicle (speed N₀ of the output shaft 19) or the currently established operating position of the automatic transmission." Col. 18, lines 34 - 42.

Another Tabata patent, 5982,045, is directed to control of mode shifting in a hybrid such that transmission ratios or torque distribution ratio changes are prevented from occurring concurrently with mode shifting, the goal evidently being to smooth mode shifting. No disclosure of control of mode shifting responsive to a quantity comparable to applicants' road load is apparent.

Lawrie et al patent 5,993,350 discloses an "automated manual transmission clutch controller" which purports to combine the advantages of conventional automatic and manual transmissions. Mode shifting is evidently carried out responsive to any or several of various "information..includ[ing] vehicle speed, RPM or the like..[or] other vehicle condition signals". Col. 8, lines 37 - 49. The disclosures of three further Lawrie and Lawrie et al patents, 6,006,620, 6,019,698, and 5,797,257 appear to be essentially identical.

Nagano et al patent 6,059,064 shows a hybrid vehicle and appears to be directed to improvements in the braking system employed; these include using a prime mover (e.g., an electric motor) on one axle and another, e.g., an IC engine on another axle. Hill-holding is also addressed, as is anti-lock. The improvements in brake "feel" addressed in the present application do not appear to be discussed by Nagano.

Page 1182 of 1239

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FORD EXHIBIT 1102

The Examiner is respectfully urged to consider these patents in connection with examination of this application, and to indicate that he has done so in the file of the case.

Respectfully submitted,

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Michael de Angeli Reg. No. 27,869 60 Intrepid Lane Jamestown, RI 02835 401-423-3190

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NON-PATENT DOCUMENTS

Include as applicable: Author, Title Date, Publisher, Edition or Volume, Pertinent Pages) * υ ۷ W 11/19/04 X M A copy of this reference is not being furnished with this Office action. (See MPEP § 707.05(a).) Dates in MM-YYYY format are publication dates. Classifications may be US or foreign.

U.S. Patant and Trademark Office PTO-892 (Rev. 01-2001)

Notice of References Cited

Part of Paper No. 14

JUL 0 1 1005 IN THE UNITED STATES PATENT AND TRADEMARK OFFICE IN THE PATENT Application of : Severinsky et al : Examiner: David Dunn Serial No.: 09/822,866 : Group Art Unit: 3616 Filed: April 2, 2001 : Att. Dkt.: PAICE201 For: Hybrid Vehicles

Hon. Commissioner of Patents and Trademarks Washington, DC 20231

THIRD SUPPLEMENTAL INFORMATION DISCLOSURE STATEMENT

Dear Sir:

Listed on accompanying PTO-1449 form(s) are five Japanese patent publications that may be considered relevant by the Examiner to the claims of this application. These publications were cited by the Japanese Patent Office in an office action dated September 2, 2002 in connection with prosecution of a Japanese patent application corresponding to the parent US applications, Ser. No. 09/264,817, now patent 6,209,672, and Ser. No. 09/392,743, now patent 6,338,391. A copy of a translation of this Japanese office action is attached, and copies of the newlycited documents are provided herewith marked (1) - (5), in accordance with the Japanese Examiner's usage; copies of uncertified, partial translations of references 1 and 4 are also provided. The Examiner is respectfully requested to consider these documents in connection with the patentability of the claims of this application.

The relevance of the documents thus cited is as follows:

Japanese utility model registration 63-82283, published as "laid-open No. 2-7702", which was referred to in the Japanese office action as Reference 1 (a partial noncertified translation also being supplied), shows a hybrid vehicle comprising an internal combustion engine, an electric "traction" motor for providing additional torque to the wheels of the vehicle, and a

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Page 1186 of 1239

second electric motor that can be operated to also supply additional torque to the wheels or operate as a generator to charge the battery during braking or hill descent. Typically, such hybrids are operated in different modes depending on whether the vehicle is sitting at a traffic light, accelerating, cruising on the highway, and so on. The same is true of the vehicle of the present invention.

In order that the hybrid vehicle can be made commercially acceptable, it is important that the "mode switching" decisions be made by a microprocessor or the like instead of the driver. Various references teach making this decision in different ways. Reference 1 does not address this question. Commonly, as in Japanese published application 06-080048, cited by the Japanese patent office as Reference 3 (which corresponds to US patent 5,697,466, already of record), the decision is made based on the degree to which the driver has depressed the accelerator pedal. By comparison, according to the present invention, as discussed extensively in the earlier prosecution of this and the parent applications, the mode switching decision is made based on the vehicle's instantaneous torque requirement or "road load" RL.

As previously, it is important to emphasize exactly what the terms "road load" RL means as used in the present claims, to distinguish over the art. "Road load" is a somewhat subtle concept, since during many phases of vehicle operation the road load quantitatively resembles, for example, the operator's foot pressure on the accelerator pedal, or simply the engine output power. However, the road load as used herein is neither of these. "Road load" as used herein is simply that amount of torque that must be supplied to the vehicle wheels in order to carry out the operator's current command.

Note that "road load" as thus defined can be positive, as during highway cruising, "highly" positive, as during acceleration or hill-climbing, negative, as during hill descent, and "heavily" negative, as during braking. Figs. 7 and 13 show

this clearly, and it is explained in the specification of the application as well. The flowchart of Fig. 9 illustrates precisely how the mode switching decisions are made responsive to road load (with an additional variation possible based on the battery state of charge.)

The fact that according to the present invention the mode switching decisions are made responsive to road load, a quantity which can be positive or negative, distinguishes this invention from all prior art of which we are aware. It will be appreciated that making all of the mode switching decisions based essentially on monitoring this single variable (with subsidiary attention to the battery state of charge, as below) greatly simplifies the decision-making process, as compared, for example, to a system in which the operator's foot pressure on the throttle and brake pedals must be continually monitored.

The new references made of record hereby does not show this invention. Reference 1 does show a hybrid vehicle having components arranged comparably to those recited in claim 1, but there is no mention of the manner in which the mode-switching determinations are made. The Japanese Examiner made the comment that "the vehicle is operated in a plurality of operating modes in response to states of operation such as a load of the vehicle and the like", apparently based on the description in reference 1 of vehicle operation in different modes depending on the driving conditions. However, we find nothing in reference 1 that suggests mode switching based on road load as defined above.

None of the other references cited by the Japanese Examiner and made of record hereby (nor any of those previously made of record, of course) supply this deficiency of Reference 1. The Japanese Examiner cited published application 06-144020 (referred to as reference 2) against claim 1, for showing that the first motor also starts the engine, and cited reference 3 against claim 2, for showing that the state of charge of the battery can be considered in mode switching.

More specifically, in his remarks concerning claim 4, the Japanese Examiner asserted that reference 3 describes mode switching responsive to "road load (a press down amount of an accelerator pedal)(see [Fig. 3]) or the like". As above, "road load" as used in this application is something quite different than the degree to which the accelerator pedal is pressed down; for example, the latter cannot be negative, and road load as used herein can decidedly be negative. We have reviewed US patent 5,697,466 (which corresponds to Reference 3) in detail and it shows nothing comparable to mode switching based on road load as used in this application.

Claims 8 and 9 of this application are directed to the "turbocharger-on-demand" concept, which was an important aspect of the invention in parent application Ser. No. 09/392,743, now patent 6,338,391. Claims 15 - 20 of the Japanese application recite this concept, i.e., that of a turbocharger that is operated only when the road load exceeds a predetermined value for more than a minimum period of time. That is, the turbocharger is not operated continually, as in the usual prior art vehicles, but is only operated when needed, i.e., when road load exceeds the engine's normally aspirated torque capabilities (i.e., RL > MTO); moreover, the turbocharger is operated only when RL > MTO for more than some predetermined period of time T. This is an extremely powerful concept, and one which is only applicable to a hybrid vehicle. Providing the turbocharger on demand allows the engine to provide additional torque when needed, but to operate as a smaller, more efficient engine at other times.

More specifically, in a conventional turbocharged vehicle the turbocharger is spinning constantly, so that a turbine driven by the exhaust flow drives a compressor forcing air into the engine. The main problem with turbochargers as thus used is poor throttle response or "turbo lag", that is, a substantial time delay between the driver calling for more power by pressing on
the accelerator pedal and the engine's response. While some progress has been made, mostly by use of smaller turbochargers, this problem is inevitable to some degree, since it takes some time for the turbocharger to "spool up" to its full speed.

The Japanese Examiner cited Japanese published application 55-069724 as reference 4; as noted, a partial noncertified translation of this reference is also provided. Reference 4 shows a turbocharger which is operated on demand, in response to a "load detecting means"; this is the first reference we have seen showing this concept. There is no suggestion of use of this turbocharger in a hybrid vehicle. A conventional (i.e., nonhybrid) vehicle fitted with a turbocharger of this type would have extremely poor throttle response if used to provide additional power for passing (i.e., overtaking) or hillclimbing; the "turbo lag" inherent in operation of a turbocharger starting from zero rpm would be on the order of tens of seconds, which would be totally unacceptable for a consumer vehicle. Possibly such a system would be useful in heavy truck operation or the like, where the load will vary significantly depending on whether the truck was loaded or not; in that case, the operator could be the "load detecting means", i.e., could throw a switch when he knew high power would be needed for an extended period of time.

By comparison, a turbocharger can be employed "on demand" in a hybrid vehicle according to the invention without poor throttle response caused by turbo lag, and without requiring any intervention by the operator. This is simply because the traction motor can be used to supply the vehicle's torque requirements in excess of MTO. Thus, when RL > MTO, the traction motor provides the additional torque required. If RL > MTO for longer than T, the turbocharger is activated and begins to spin. When it is up to operating speed, the traction motor can be deactivated. All this is shown clearly by Fig. 13, and would not be possible simply given the turbocharger-on-demand of Reference 4 in a conventional, non-hybrid vehicle. By comparison, in the

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present vehicle, at no point are the vehicle's torque requirements not met; therefore there is no "turbo lag".

It is apparent that this advantage can only be achieved by use of a turbocharger on demand in a hybrid vehicle. No combination of references can fairly be said to make this obvious. Specifically, the Japanese Examiner's comment as to claim 17, "it is a usual matter to control a turbocharger in response to a road load or the like" is not correct, for several reasons: no reference shows taking any kind of control action in response to road load as claimed; no reference suggests combining the turbocharger on demand of Reference 4 with a hybrid vehicle; and certainly no reference suggests the complete elimination of the turbo lag problem thus achieved, while at the same time the vehicle's useful load range is greatly broadened.

Finally, Japanese published application 04-274926 (Reference 5) was cited for a showing of preheating a catalyst before starting the associated engine, which is not a feature of the present claims.

The Examiner is respectfully urged to consider these patents in connection with examination of this application, and to indicate that he has done so in the file of the case.

Nov. 25 2002

Dated

Respectfully submitted,

Michael de Angeli Reg. No. 27,869 60 Intrepid Lane Jamestown, RI 02835 401-423-3190

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Filed: Herewith	: Att. Dkt.: PAICE201.DIV :
For: HYBRID VEHICLES	

Commissioner of Patents and Trademarks Hon. Washington, DC 20231

INFORMATION DISCLOSURE STATEMENT

Dear Sir:

This application is a divisional of Ser. No. 09/822,866. Incorporated herein by this reference are the original and three supplemental Information Disclosure Statements filed in the parent, copies of which are enclosed herewith. These, together with an Examiner's Notice of References Cited, a copy of which is also enclosed, collectively list all of the art deemed relevant to the claims of the application. Copies of the references were provided in the parent or in the applications from which it in turn claimed priority and thus are not being provided herewith. The Examiner is requested to indicate that all of the art thus listed has been considered.

Early and favorable action on the merits is earnestly solicited.

Respectfully submitted,

Michael de Angeli Reg. No. 27,869 60 Intrepid Lane Jamestown, RI 02835 401-423-3190



STATES PATENT AND TRADEMARK OFFICE

In re the Patent Application of	
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Severinsky et al	: Crown Art Unit: N/A
Serial No.: 09/822,866	
	: Att. Dkt.: PAICE201
Filed: April -/ -	:

For: Hybrid Vehicles

Commissioner of Patents and Trademarks Hon. Washington, DC 20231

INFORMATION DISCLOSURE STATEMENT

Dear Sir:

Listed on attached PTO-1449 forms are the issued patents and literature references considered to be most relevant to the patentability of the claims of this application. Copies of the patents listed on page 15 of the PTO-1449 are attached for the convenience of the Examiner, as is a copy of German patent 1,905,641, with uncertified translation. Copies of the other listed references were provided to the Examiner in connection with one or both of patent applications 09/264,817 and 09/392,743, so additional copies are not being submitted herewith.

Comments on the relevance of the new references which are material to the claims of this continuation-in-part per se are found in the application as filed, while the comments on these references found in the prosecution files of the two parent applications are also incorporated by reference herein.

Early and favorable action on the merits is earnestly

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submitted. Respect full

Michaél de Angeli Reg. No. 27,869 Suite 330 1901 Research Blvd. Rockville, MD 20850 (301) 217-9585

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NOTICE OF ALLOWANCE AND FEE(S) DUE

7590

07/11/2006

EXAMINER DUNN, DAVID R

ART UNIT PAPER NUMBER

Michael de Angeli 60 Intrepid Lane Jamestown, RI 02835

3616 DATE MAILED: 07/11/2006

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/382,577	03/07/2003	Alex J. Severinsky	PAICE201.DIV	9389
TITLE OF INVENTION H	YBRID VEHICLES			

APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1400	\$0	\$1400	\$1400	10/11/2006

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. <u>PROSECUTION ON THE MERITS IS CLOSED</u>. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN <u>THREE MONTHS</u> FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. <u>THIS STATUTORY PERIOD CANNOT BE EXTENDED</u>. SEE 35 U.S.C. 151. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

HOW TO REPLY TO THIS NOTICE:

I. Review the SMALL ENTITY status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:	If the SMALL ENTITY is shown as NO:
A. If the status is the same, pay the TOTAL FEE(S) DUE shown above.	A. Pay TOTAL FEE(S) DUE shown above, or
B. If the status above is to be removed, check box 5b on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and twice the amount of the ISSUE FEE shown above, or	B. If applicant claimed SMALL ENTITY status before, or is now claiming SMALL ENTITY status, check box 5a on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and 1/2 the ISSUE FEE shown above.

II. PART B - FEE(S) TRANSMITTAL, or its equivalent, must be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). If you are charging the fee(s) to your deposit account, section "4b" of Part B - Fee(s) Transmittal should be completed and an extra copy of the form should be submitted. If an equivalent of Part B is filed, a request to reapply a previously paid issue fee must be clearly made, and delays in processing may occur due to the difficulty in recognizing the paper as an equivalent of Part B.

III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

PTOL-85 (Rev. 07/06) Approved for use through 04/30/2007. Page 1211 of 1239 Page 1 of 3

PART B - FEE(S) TRANSMITTAL

Complete and send this form, together with applicable fee(s), to: <u>Mail</u> Mail Stop ISSUE FEE Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450

or Fax (571)-273-2885

INSTRUCTIONS: This form should be used for transmitting the ISSUE FEE and PUBLICATION FEE (if required). Blocks 1 through 5 should be completed where appropriate. All further correspondence including the Patent, advance orders and notification of maintenance fees will be mailed to the current correspondence address as indicated unless corrected below or directed otherwise in Block 1, by (a) specifying a new correspondence address; and/or (b) indicating a separate "FEE ADDRESS" for maintenance fee notifications.

CURRENT CORRESPONDENCE ADDRESS (Note: Use Block 1 for any change of address)

Note: A certificate of mailing can only be used for domestic mailings of the

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10/382,577 TITLE OF INVENTION: F	03/07/2003 IYBRID VEHICLES		Alex J. Severinsky		PAICE201.DIV	9389
APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE	FEE TOTAL FEE(S) DUE	DATE DUE
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Change of correspon Address form PTO/SB/1 "Fee Address" indica PTO/SB/47; Rev 03-02 Number is required. 3. ASSIGNEE NAME ANI PLEASE NOTE: Unless recordation as set forth i (A) NAME OF ASSIGN Please check the appropriate	dence address (or Cha 22) attached. ttion (or "Fee Address or more recent) attach DRESIDENCE DATA s an assignee is ident n 37 CFR 3.11. Comp IEE e assignee category or	nge of Correspondence "Indication form ed. Use of a Customer A TO BE PRINTED ON 1 ified below, no assignee pletion of this form is NO	 (1) the names of up to or agents OR, alternati (2) the name of a sing registered attorney or 2 registered patent atto listed, no name will be THE PATENT (print or ty data will appear on the p T a substitute for filing an (B) RESIDENCE: (CITY inted on the patent) : 	le firm (having as a lagent) and the name: orneys or agents. If no printed. peppe) patent. If an assigned assignment. Y and STATE OR CC	nember a 2 s of up to o name is 3 e is identified below, the do DUNTRY)	ocument has been filed for
4a. The following fee(s) are Issue Fee Publication Fee (No Advance Order - # o	submitted: small entity discount p f Copies	4b permitted)	 Payment of Fee(s): (Plessing) A check is enclosed. Payment by credit ca The Director is hereby overpayment, to Depo 	ase first reapply any rd. Form PTO-2038 y authorized to charg osit Account Number	y previously paid issue fee s is attached. e the required fee(s), any def (enclose ar	hown above) ficiency, or credit any n extra copy of this form).
5. Change in Entity Status	(from status indicated	d above)				
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	TED STATES PATE	NT AND TRADEMARK OFFICE	UNITED STATES DEPAR United States Patent and Address: COMMISSIONER F P.O. Box 1450 Alexandria, Virginia 223 www.uspto.gov	TMENT OF COMMERCE Frademark Office OR PATENTS 13-1450
APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/382,577	03/07/2003	Alex J. Severinsky	PAICE201.DIV	9389
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60 Intrepid Lane			ART UNIT	PAPER NUMBER
Jamestown, RI 028	35		3616 DATE MAILED: 07/11/200	6

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 263 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 263 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

	liestion No.	A multiperter (a)
Арр	lication No.	Applicant(s)
Notice of Allowability	82,577	SEVERINSKY ET AL.
Example of Anowability Example to	miner	Art Unit
Davi	id Dunn	3616
The MAILING DATE of this communication appears of All claims being allowable, PROSECUTION ON THE MERITS IS (OR F herewith (or previously mailed), a Notice of Allowance (PTOL-85) or oth NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS of the Office or upon petition by the applicant. See 37 CFR 1.313 and M	n the cover sheet with the or REMAINS) CLOSED in this ap ther appropriate communicatio S. This application is subject MPEP 1308.	correspondence address pplication. If not included on will be mailed in due course. THIS to withdrawal from issue at the initiative
1. \square This communication is responsive to <u>RCE filed1/19/2006</u> .		
2. \square The allowed claim(s) is/are <u>82-122</u> .		
 3. Acknowledgment is made of a claim for foreign priority under 33. a) All b) Some* c) None of the: 1. Certified copies of the priority documents have been 2. Certified copies of the priority documents have been 3. Copies of the certified copies of the priority document document International Bureau (PCT Rule 17.2(a)). 	5 U.S.C. § 119(a)-(d) or (f). received. received in Application No nts have been received in this	national stage application from the
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Applicant has THREE MONTHS FROM THE "MAILING DATE" of this noted below. Failure to timely comply will result in ABANDONMENT of THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.	communication to file a reply of this application.	y complying with the requirements
4. A SUBSTITUTE OATH OR DECLARATION must be submitted. I INFORMAL PATENT APPLICATION (PTO-152) which gives rea	Note the attached EXAMINEF son(s) why the oath or declar	R'S AMENDMENT or NOTICE OF ration is deficient.
5. CORRECTED DRAWINGS (as "replacement sheets") must be s	ubmitted.	
(a) 🔲 including changes required by the Notice of Draftsperson's F	Patent Drawing Review (PTC	0-948) attached
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(b) including changes required by the attached Examiner's Ame Paper No./Mail Date	endment / Comment or in the	Office action of
Identifying indicia such as the application number (see 37 CFR 1.84(c)) each sheet. Replacement sheet(s) should be labeled as such in the hea	should be written on the draw ader according to 37 CFR 1.121	rings in the front (not the back) of I(d).
6. DEPOSIT OF and/or INFORMATION about the deposit of attached Examiner's comment regarding REQUIREMENT FOR	BIOLOGICAL MATERIAL THE DEPOSIT OF BIOLOGIC	must be submitted. Note the CAL MATERIAL.
 Attachment(s) 1. □ Notice of References Cited (PTO-892) 2. □ Notice of Draftperson's Patent Drawing Review (PTO-948) /3. ☑ Information Disclosure Statements (PTO-1449 or PTO/SB/08), Paper No./Mail Date <u>3/28/06, 1/19/06</u> 4. □ Examiner's Comment Regarding Requirement for Deposit of Biological Material 	5. D Notice of Informal 6. Interview Summar Paper No./Mail Da 7. Examiner's Amenc 8. Examiner's Statem 9. Other	Patent Application (PTO-152) y (PTO-413), ate dment/Comment nent of Reasons for Allowance Way David Dunn Primary Examiner
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MICHAEL DE ANGELI

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1/19/06



Page 1223 of 1239



Application/Control No.

10/382,577

David Dunn

Examiner

Applicant(s)/Patent under Reexamination

SEVERINSKY ET AL.

Art Unit

3616

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Part of Paper No. 20060707

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This collection of informatio an application. Confidentiali submitting the completed ap this form and/or suggestions Box 1450, Alexandria, Virgi Alexandria, Virginia 22313- Under the Paperwork Reduct	n is required by 37 CFI ty is governed by 35 U, plication form to the U for reducing this burde min 22313-1450. DO N 1450. tion Act of 1995, no per	1.311. The information S.C. 122 and 37 CFR SPTO. Time will vary in should be sent to the IOT SEND FEES OR some are required to re-	on is required to obtain 1.14. This collection depending upon the c Chief Information COMPLETED FORM spond to a collection of	or retain a benefit by s estimated to take 12 individual case. Any o flicer, U.S. Patent and S TO THIS ADDRES f information unless it	the public minutes t omments I Tradema S. SEND displays a	which is to file (and to complete, includin on the amount of the rk Office, U.S. Dep TO: Commissioner a valid OMB control	I by the USPTO to proces g gathering, preparing, an ne you require to complet artment of Commerce, P.C for Patents, P.O. Box 1450 number.

PAGE 2/2 * RCVD AT 7/18/2006 2:16:04 PM [Eastern Daylight Time] * SVR:USPTO-EFXRF-2/20 * DNIS:2732885 * CSID:4014233191 * DURATION (mm-ss):01-08 OF COMMERCE

MICHAEL DE ANGELI

MICHAEL M. DE ANGELI, P.C. ATTORNEY AT LAW 60 INTREPID LANE JAMESTOWN, RHODE ISLAND 02835 (401) 423-3190

ATTORNEY ATTORNEY ADMITTED TO BARS OF PA & MD NOT ADMITTED IN RI

FAX: (401) 423-3191 E-MAIL: MDEANGE@COX.NET

FACSIMILE TRANSMISSION

To: Commissioner for Patents United States Patent and Trademark Office P.O. Box 1450 Alexandria, VA 22313-1450

Fax Number: 571-273-2885

Date: July 18, 2006

Re: Ser. No. 10/382,577

Total Pages (including this sheet): 2

Dear Sir:

Attached please find the completed PTOL-85 for this application. As noted thereon, the Issue Fee and related fees were paid previously, by a paper filed July 1, 2005. Any additional fees may be charged to my Deposit Account 04-0401. Please contact me at the number above if there are questions.

Early issue of the patent is respectfully requested.

Very truly yours, Michael de Angeli

PAGE 1/2* RCVD AT 7/18/2006 2:16:04 PM [Eastern Daylight Time] * SVR:USPTO-EFXRF-2/20* DNIS:2732885 * CSID:4014233191 * DURATION (mm-ss):01-08

Page 1227 of 1239

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Page 1228 of 1239

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08/18/06 FRI 11:14 FAX 4014233191

MICHAEL DE ANGELI

MICHAEL M. DE ANGELI, P.C.

ATTORNEY AT LAW 60 INTREPID LANE JAMESTOWN, RHODE ISLAND 02835 (401) 423-3190

REDISTERED PATENT ATTORNEY ADMITTED TO BARS OF PA & MD NOT ADMITTED IN RI

Fax: (401) 423-3191 E-MAIL: MDEANGE@COX.NET

FACSIMILE TRANSMISSION

To: Att: Refund Branch U.S. Patent and Trademark Office P.O. Box 1450 Alexandria, VA. 22313-1450

Fax Number: 571-273-6500

Date: August 18, 2006

Re: Request for Refund to Deposit Account

Total Pages (including this sheet):

Dear Sir:

Attached is a copy of the most recent Statement of my Deposit Account no. 04-0401. As indicated, my account was charged \$1400 for the issue fee in Ser. No. 10/382,577, as well as \$30 for ten copies of the issued patent; a \$25 service charge was also assessed as these charges caused my account balance to fall below \$1000.

However, the issue and copy fees in Ser. No. 10/382,577 had been paid previously, by a paper filed July 1, 2005. (Copy attached.) The application was subsequently withdrawn from issue, upon petition; in granting the Petition, the Petitions Examiner specifically noted (see enclosed Decision dated January 26, 2006) that the issue fee could not be refunded but could be applied if the application was again allowed, as subsequently occurred.

The new PTOL-85 mailed July 11, 2006 (attached) specifically noted that the issue fee had already been paid, and my cover letter(also attached) resubmitting the new PTOL-85 specifically noted that the issue and related fees had already been paid. I do apologize if my having checked the Issue Fee and Advance Order boxes under section 4a led to confusion.

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02 FC:8001 30.00 CR

PAGE 1/9 * RCVD AT 8/18/2006 11:12:20 AM [Eastern Daylight Time] * SVR: USPTO-EFXRF-6/36 * DNIS:2736500 * CSID:4014233191 * DURATION (mm-ss):03-10

Page 1229 of 1239

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UNITED STATES PATENT AND TRADEMARK OFFICE

United States Patent and Trademark Office P.O. Box 1450 Alcrandris, VA 22313-1450 www.cspic.gov

MONTHLY STATEMENT OF DEPOSIT ACCOUNT

To replenish your deposit account, detach and return top portion with your check. Make checks payable to "Director of the USPTO."

MICHAEL DE ANGELI, P.C. MR. MICHAEL DE ANGELI 60 INTREPID LANE JAMESTOWN RI 02835

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Call the Deposit Account Branch at 571-272-6500 for assistance.

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FORD EXHIBIT 1102

Page 1230 of 1239

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MICHAEL DE ANGELI

Att: Refund Branch Page 2 August 18, 2006

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Very truly yours,

Michael de Angeli

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Page 1231 of 1239

08/18/06 FRI 11:14 FAX 4014233191

MICHAEL DE ANGELI

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the Patent Application of	:
Severinsky et al	: Examiner: David Dunn
Serial No.: 10/382,577	Group Art Unit: 3616
Filed: March 7, 2003	: Att. Dkt.: PAICE201.DIV
	Confirmation No. 5936

For: Hybrid Vehicles

Mail Stop ISSUE FEE Hon. Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

TRANSMITTAL OF ISSUE FEE

Sir:

Submitted herewith is Issue Fee Transmittal Form PTOL 85. Also enclosed is a check in the amount of \$1730.00, including \$1400.00 for the Issue Fee, \$300.00 for the Publication Fee and \$30.00 for 10 soft copies of the patent.

The Commissioner is hereby authorized to charge any underpayment (or to credit overpayment) to PTO Deposit Account No. 04-0401. A duplicate copy of this sheet is attached.

30/05

Dated

Respectfully submitted,

Michael de Angeli Reg. No. 27,869 60 Intrepid Lane Jamestown, RI 02835 401-423-3190

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IN THE UNITED STATES	PATENT AND TRADEMARK OFFICE
Applicant: Severinsky et al	: Ser. No. 10/382,577
Patent No.: 7,104,347	: Filed March 7, 2003
Issued: September 12, 2006	: Atty. Dkt.: PAICE-201.DIV
For: Hybrid Vehicles	

CHANGE OF CORRESPONDENCE ADDRESS

Hon. Commissioner for Patents P. O. Box 1450 Alexandria VA 22313-1450

Sir:

Effective November 15, 2011, kindly change the address for correspondence concerning this patent to the following:

Michael de Angeli 34 Court Street Jamestown RI 02835

Tel: 401-423-3190 Fax: 401-423-3191 Email: Mdeangeli20@gmail.com

Thank you for your attention to this matter.

Respectfully submitted,

Michael de Angeli Reg. No. 27,869 60 Intrepid Lane Jamestown RI 02835 401-423-3190

TO: Director of the U. Alexan In Compliand	Mail Stop 8 .S. Patent and Trademark O: P.O. Box 1450 ndria, VA 22313-1450 	REPORT ON THE Office FILING OR DETERMINATION OF AN ACTION REGARDING A PATENT OR TRADEMARK 5 U.S.C. § 1116 you are hereby advised that a court action has been							
filed in the U.S. Dist	trict Court for the D	District of Maryland Baltimore Division on the following							
□ Trademarks or									
DOCKET NO. 1:14-cv-00492-WDO	DATE FILED 2/19/2014	U.S. DISTRICT COURT for the District of Maryland Baltimore Division							
PLAINTIFF DEFENDANT									
Paice LLC and The Abe	II Foundation, Inc.	Ford Motor Company							
PATENT OR TRADEMARK NO.	DATE OF PATENT OR TRADEMARK	HOLDER OF PATENT OR TRADEMARK							
1 7,237,634	7/3/2007	Paice LLC and The Abell Foundation, Inc.							
2 7,104,347	9/12/2006	Paice LLC and The Abell Foundation, Inc.							
3 7,559,388	7/14/2009	Paice LLC and The Abell Foundation, Inc.							
4 8,214,097	7/3/2012	Paice LLC and The Abell Foundation, Inc.							
5 7,455,134	11/25/2008	Paice LLC and The Abell Foundation, Inc.							

In the above-entitled case, the following patent(s)/ trademark(s) have been included:

DATE INCLUDED	INCLUDED BY	
	Amendment	Answer Cross Bill Uther Pleading
PATENT OR TRADEMARK NO.	DATE OF PATENT OR TRADEMARK	HOLDER OF PATENT OR TRADEMARK
1		
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In the above-entitled case, the following decision has been rendered or judgement issued:

DECISION/JUDGEMENT		
CLERK	(BY) DEPUTY CLERK	DATE

Copy 1—Upon initiation of action, mail this copy to Director Copy 3—Upon termination of action, mail this copy to Director Copy 2—Upon filing document adding patent(s), mail this copy to Director Copy 4—Case file copy