

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE
BEFORE THE PATENT TRIAL AND APPEAL BOARD**

In re U.S. Patent No. 8,135,398

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Inventors: Tiehong WANG, Ning WANG, Ximing WANG, Tiejun WANG, and William E. HALAL

Assignee: Virginia Innovation Sciences, Inc.

Title: Method and apparatus for multimedia communications with different user terminals

Mail Stop Patent Board
Patent Trial and Appeal Board
United State Patent and Trademark Office
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POWER OF ATTORNEY FOR PETITIONER

Dear Sir/Madam:

Petitioner SAMSUNG ELECTRONICS CO., LTD. hereby appoints the following attorneys to represent Petitioner in all *Inter Partes* Reviews (IPRs) for the above-captioned patent and transact all business in the U.S. Patent and Trademark Office connected therewith:

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