



(12) **United States Patent**  
**Browder, Jr.**

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(54) **SEAMLESS TORSO CONTROLLING  
GARMENT AND METHOD OF MAKING  
SAME**

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patent is extended or adjusted under 35  
U.S.C. 154(b) by 0 days.

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(51) Int. Cl.<sup>7</sup> ..... **D04B 1/24; A41B 9/06**

(52) U.S. Cl. .... **66/171; 2/409**

(58) Field of Search ..... **66/171, 175, 176,  
66/177; 2/401, 409; 450/156**

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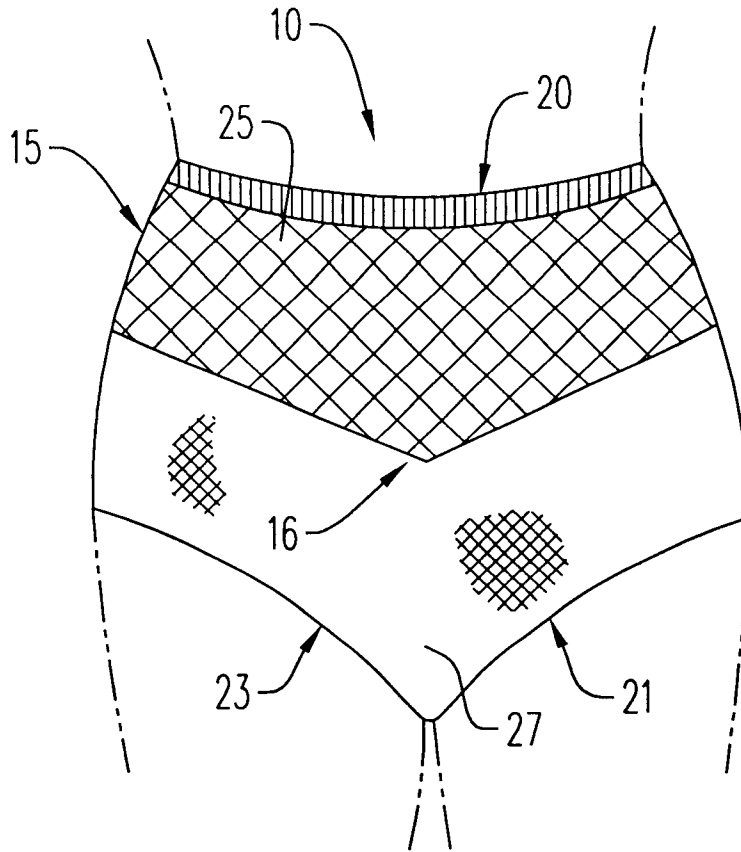
*Primary Examiner*—Andy Falik

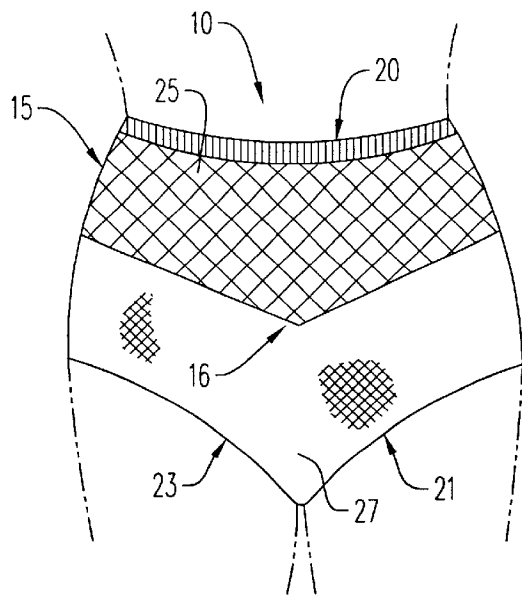
(74) *Attorney, Agent, or Firm*—Ohlandt, Greeley,  
Ruggiero, & Perle, LL

(57) **ABSTRACT**

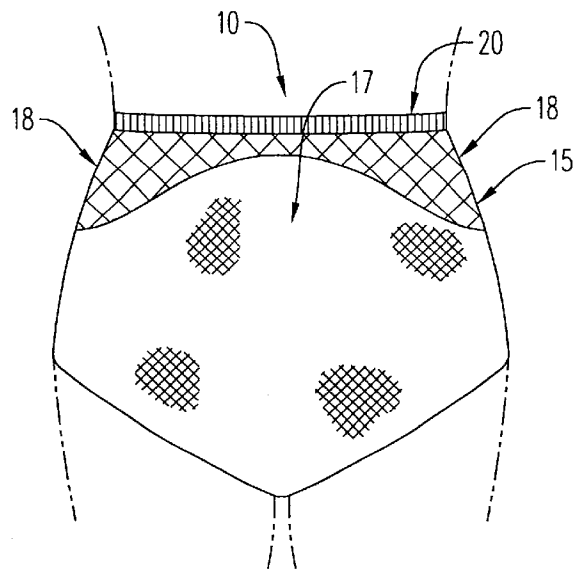
A circular knit blank for use in the manufacture of under-  
garments and the garments so manufactured comprising a  
tubular knit body having an elastomeric yarn on selected  
courses, wherein said tubular body contains at least one area  
of control that has a stitch pattern increasing its modulus by  
about 8%, to provide a balance of comfort and control. The  
stitch pattern is preferably a 1 by 1 alternating tuck.

**18 Claims, 6 Drawing Sheets**

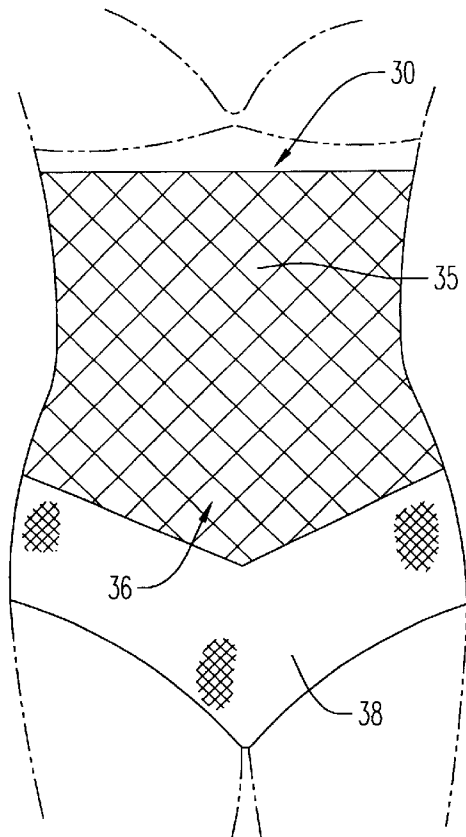




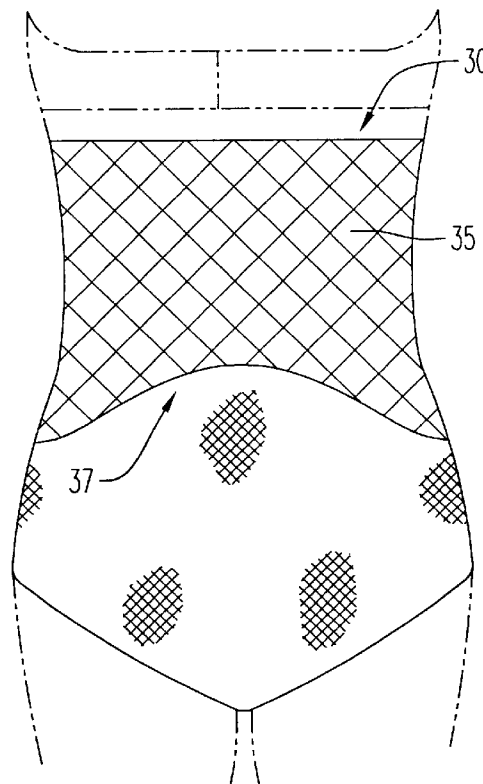
**FIG. 1**



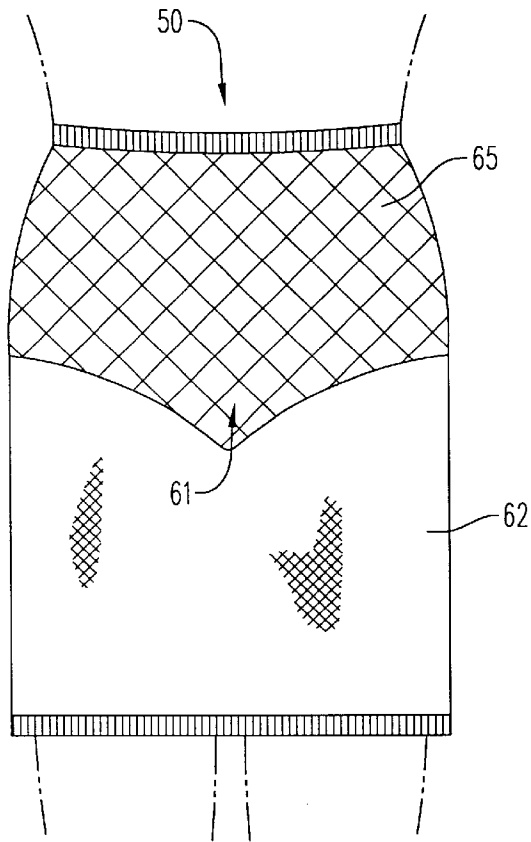
**FIG. 2**



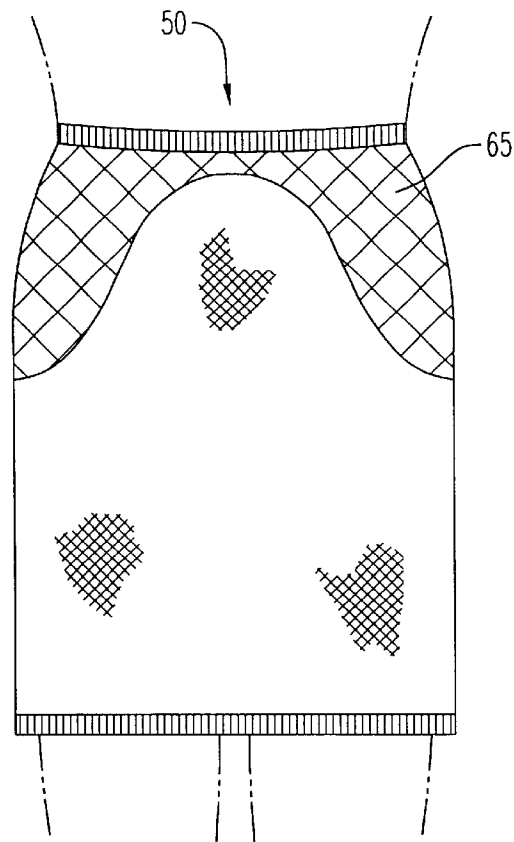
**FIG. 3**



**FIG. 4**



**FIG. 5**



**FIG. 6**

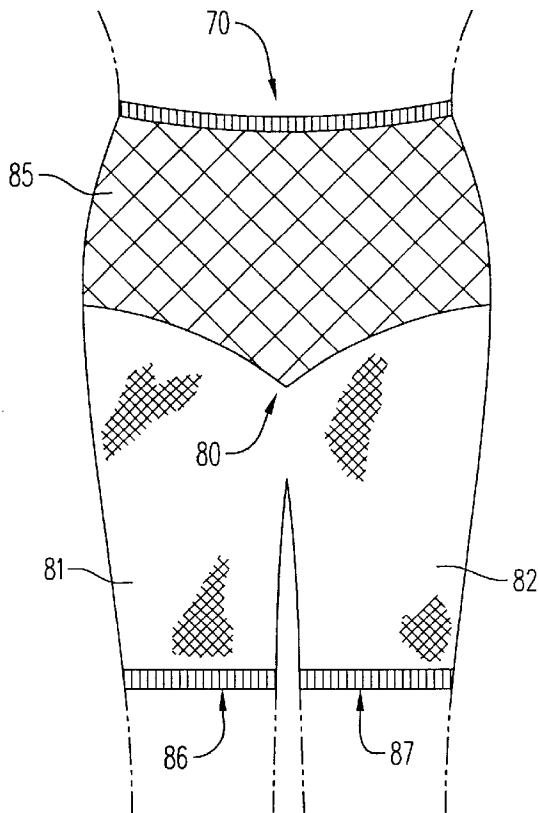


FIG. 7

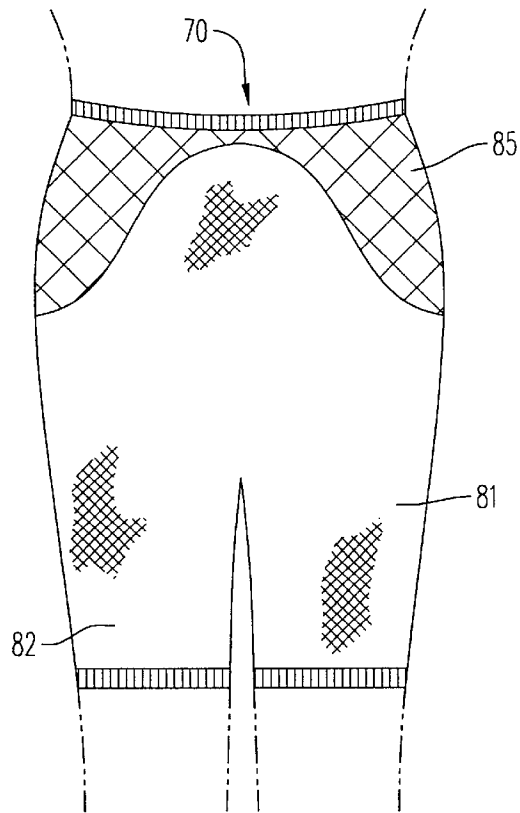


FIG. 8

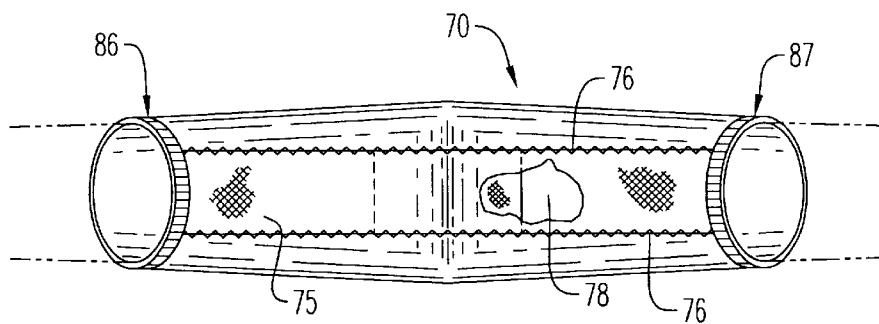


FIG. 9

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