References cited herein:

- U.S. Patent No. 7,147,759 ("'759 Patent")
- U.S. Pat. No. 6,413,382 ("Wang")
- A. A. Kudryavtsev, *et al*, <u>Ionization relaxation in a plasma produced by a pulsed inert-gas</u> <u>discharge</u>, Sov. Phys. Tech. Phys. 28(1), January 1983 ("Kudryavtsev")
- U.S. Pat. No. 5,968,327 ("Kobayashi")

Claim 18	Wang in view of Kudryavtsev and Kobayashi
[1pre.] A magnetically enhanced sputtering source comprising:	The combination of Wang with Kudryavtsev discloses a magnetically enhanced sputtering source. Wang at Title ("Pulsed sputtering with a small rotating magnetron.").
[1a.] an anode;	The combination of Wang with Kudryavtsev discloses an anode. '759 Patent at Fig. 1

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Claim 18	Wang in view of Kudryavtsev and Kobayashi
	Wang at Fig. 1 Wang at 3:66-4:1 ("A grounded shield 24 protects the chamber walls from sputter deposition and also acts as a grounded anode for the cathode of the negatively biased target 14.")
[1b.] a cathode assembly that is positioned adjacent to the anode, the cathode assembly including a sputtering target;	The combination of Wang with Kudryavtsev discloses a cathode assembly that is positioned adjacent to the anode, the cathode assembly including a sputtering target. '759 Patent at Fig. 1 <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>100</sup> <sup>1</sup>
[1c.] an ionization source that generates a weakly- ionized plasma proximate	The combination of Wang with Kudryavtsev discloses an ionization source that generates a weakly-ionized plasma

Claim 18	Wang in view of Kudryavtsev and Kobayashi
to the anode and the cathode assembly;	proximate to the anode and the cathode assembly.
	Wang at Fig. 1.
	Wang at 7:17-31 ("The background power level $P_B$ is chosen to exceed the minimum power necessary to support a plasma [T]he application of the high peak power $P_P$ quickly causes the already existing plasma to spread and increases the density of the plasma.")
	Wang at 7:19-25 ("Preferably, the peak power $P_P$ is at least 10 times the background power $P_B$ and most preferably 1000 times to achieve the greatest effect of the invention. A background power $P_B$ of 1 kW [causes] little if any actual sputter deposition.")
	Wang at 4:23-31 ("A small rotatable magnetron 40 is thus creating a region 42 of a high-density plasma (HDP)")
	Wang at 7:47-49 ("The initial plasma ignition needs to be performed only once and at much lower power levels so that particulates produced by arcing are much reduced.").
[1d.] a magnet that is positioned to generate a magnetic field proximate to the weakly-ionized plasma, the magnetic field substantially trapping electrons in the weakly- ionized plasma proximate to the sputtering target; and	The combination of Wang with Kudryavtsev discloses a magnet that is positioned to generate a magnetic field proximate to the weakly-ionized plasma, the magnetic field substantially trapping electrons in the weakly-ionized plasma proximate to the sputtering target.
	'759 Patent at 3:10-12 ("FIG. 1 shows a cross-sectional view of a known magnetron sputtering apparatus 100" that has a magnet 126.")
	'759 Patent at 4:4-10 [ <i>describing the prior art Fig. 1</i> ] ("The electrons, which cause ionization, are generally confined by the magnetic fields produced by the magnet 126. The magnetic confinement is strongest in a confinement region 142")
	Wang at Fig. 1.
	Wang at 4:23-27 ("A small rotatable magnetron 40 is disposed in the back of the target 14 to create a magnetic field near the face of the target 14 which traps electrons from the plasma to increase

Claim 18	Wang in view of Kudryavtsev and Kobayashi
	the electron density.")
[1e.] a power supply generating a voltage pulse that produces an electric field between the cathode assembly and the anode, the power supply being configured to generate the voltage pulse with an amplitude and a rise time that increases an excitation rate of ground state atoms that are present in the weakly- ionized plasma to create a multi-step ionization process that generates a strongly-ionized plasma, which comprises ions that sputter target material, from the weakly-ionized plasma, the multi-step ionization process comprising exciting the ground state atoms to generate excited atoms, and then ionizing the excited atoms within the weakly-ionized plasma without forming an arc discharge.	The combination of Wang with Kudryavtsev discloses a power supply generating a voltage pulse that produces an electric field between the cathode assembly and the anode, the power supply being configured to generate the voltage pulse with an amplitude and a rise time that increases an excitation rate of ground state atoms that are present in the weakly-ionized plasma to create a multi-step ionization process that generates a strongly-ionized plasma, which comprises ions that sputter target material, from the weakly-ionized plasma, the multi-step ionization process comprising exciting the ground state atoms to generate excited atoms, and then ionizing the excited atoms within the weakly- ionized plasma without forming an arc discharge.
	*759 Patent at Fig. 5 Wang at Figs. 6, 7. 14 104 104 104 102 102 106 FIG. 7 100
	Wang at 7:61-62 ("The pulsed DC power supply 80 produces a train of negative voltage pulses.").
	Wang at 5:23-27 ("[The pulse's] exact shape depends on the design of the pulsed DC power supply 80, and significant rise times and fall times are expected.").
	Wang at 4:29-31 ("increases the sputtering rate").
	Wang at 7:19-25 ("Preferably, the peak power level $P_P$ is at least 10 times the background power level $P_B$ , most preferably 1000 times to achieve the greatest effects of the invention. A

Claim 18	Wang in view of Kudryavtsev and Kobayashi
	background power $P_B$ of 1 kW will typically be sufficient")
	Wang at 7:31-39 ("The SIP reactor is advantageous for a low- power, low-pressure background period since the small rotating SIP magnetron can maintain a plasma at a lower power and lower pressure than can a larger stationary magnetron. However, it is possible to combine highly ionized sputtering during the pulses With significant neutral sputtering during the back ground period.").
	Wang at 7:3-6 ("Plasma ignition, particularly in plasma sputter reactors, has a tendency to generate particles during the initial arcing, which may dislodge large particles from the target or chamber.")
	Wang at 7:47-49 ("The initial plasma ignition needs be performed only once and at much lower power levels so that particulates produced by arcing are much reduced.").
	Wang at 7:13-28 ("Accordingly, it is advantageous to use a target power waveform illustrated in FIG. 6 As a result, once the plasma has been ignited at the beginning of sputtering prior to the illustrated waveform").
	Kudryavtsev at 34, right col, $\P$ 4 ("Since the effects studied in this work are characteristic of ionization whenever a field is suddenly applied to a weakly ionized gas, they must be allowed for when studying emission mechanisms in pulsed gas lasers, gas breakdown, laser sparks, etc.")
	Kudryavtsev at Fig. 1
	a $r_{r_e}$
	Kudryavtsev at Fig. 6

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