

### US006458655B1

# (12) United States Patent

Yuzuriha et al.

US 6,458,655 B1 (10) Patent No.:

(45) **Date of Patent:** Oct. 1, 2002

### (54) METHOD OF MANUFACTURING SEMICONDUCTOR DEVICE AND FLASH **MEMORY**

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(\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35

U.S.C. 154(b) by 0 days.

(21) Appl. No.: 09/588,475

(22)Filed: Jun. 7, 2000

(30)Foreign Application Priority Data

(JP) ...... 2000-007585 Jan. 17, 2000

(51) Int. Cl.<sup>7</sup> ...... H01L 21/336

**U.S. Cl.** ...... 438/257; 438/264; 438/266; 438/593; 438/594; 438/763; 438/689; 438/695; 438/706; 438/725

(58) Field of Search ...... 438/257, 266,

438/264, 593, 594, 763, 689, 695, 706,

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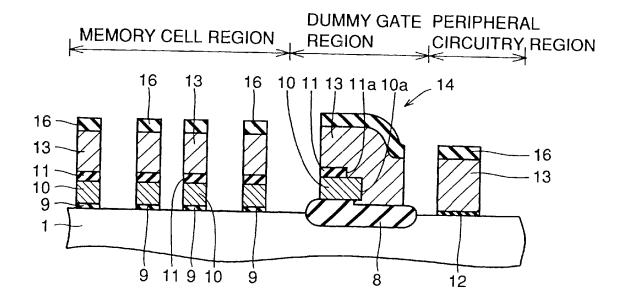
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#### (57)**ABSTRACT**

A semiconductor manufacturing method is mainly contemplated, improved to prevent an altered surface layer of a resist from being removed when a single patterned resist is used to provide dry-etch and wet-etch successively. On a semiconductor substrate an insulation film and a conductive layer are formed successively. On the conductive layer a patterned resist is formed. With the patterned resist used as a mask, the conductive layer is dry-etched. A surface layer of the patterned resist is partially removed. With the patterned resist used as a mask, the insulation film is wetetched.

### 5 Claims, 12 Drawing Sheets



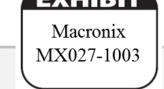




FIG. 1

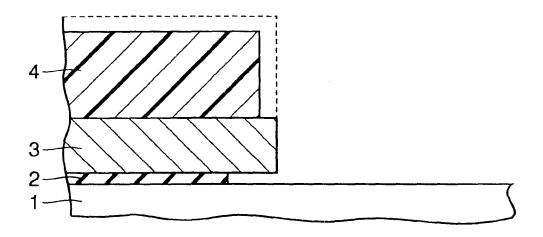


FIG. 2

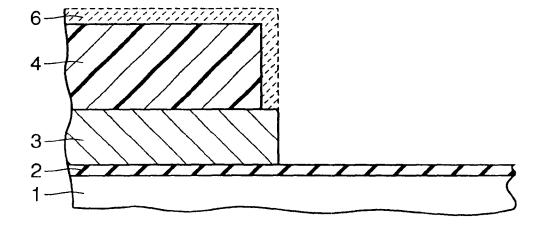


FIG. 3

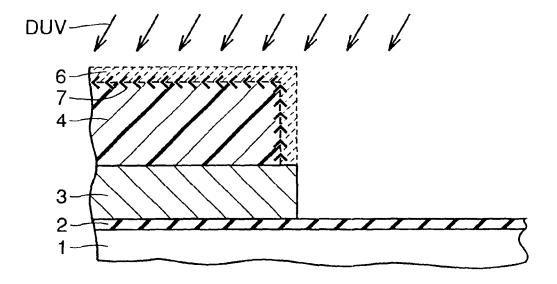


FIG. 4

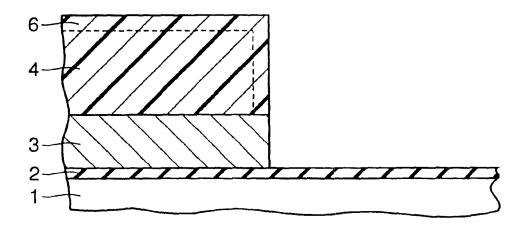


FIG. 5

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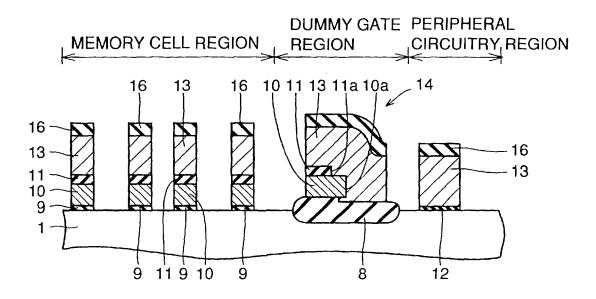


FIG. 6

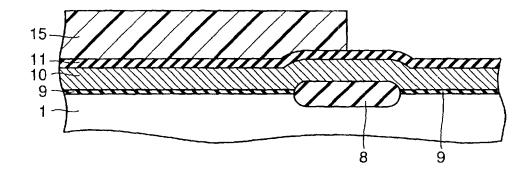
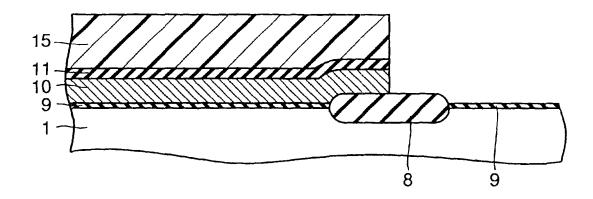
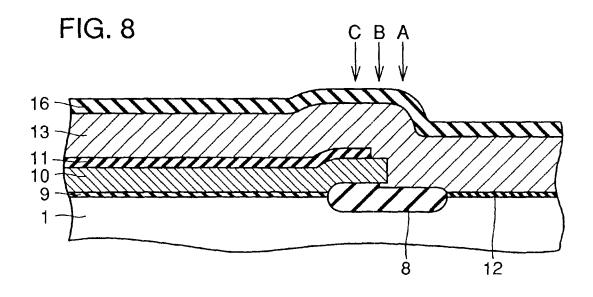


FIG. 7







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