

(12) United States Patent

Browder, Jr.

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(54)	SEAMLESS TORSO CONTROLLING
	GARMENT AND METHOD OF MAKING
	SAME

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U.S.C. 154(b) by 0 days.

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(51) **Int. Cl.**⁷ **D04B 1/24**; A41B 9/06

(52)

66/177; 2/401, 409; 450/156

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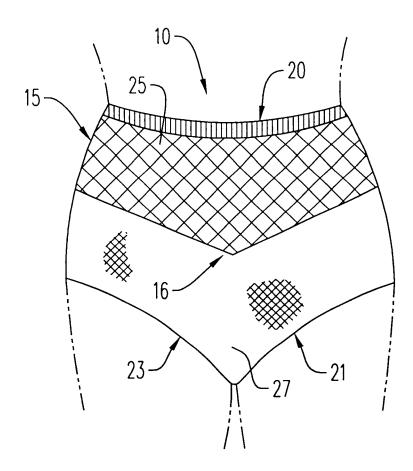
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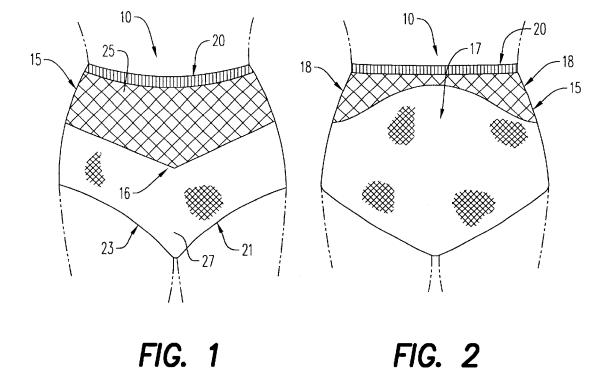
ABSTRACT (57)

A circular knit blank for use in the manufacture of undergarments and the garments so manufactured comprising a tubular knit body having an elastomeric yarn on selected courses, wherein said tubular body contains at least one area of control that has a stitch pattern increasing its modulus by about 8%, to provide a balance of comfort and control. The stitch pattern is preferably a 1 by 1 alternating tuck.

18 Claims, 6 Drawing Sheets









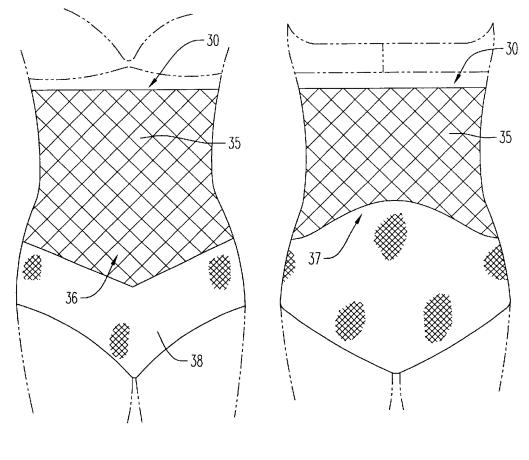
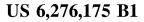
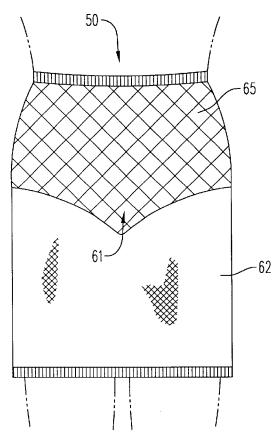


FIG. 3

FIG. 4







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FIG. 5

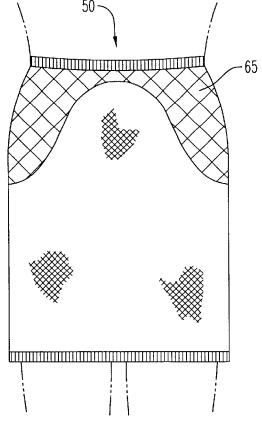
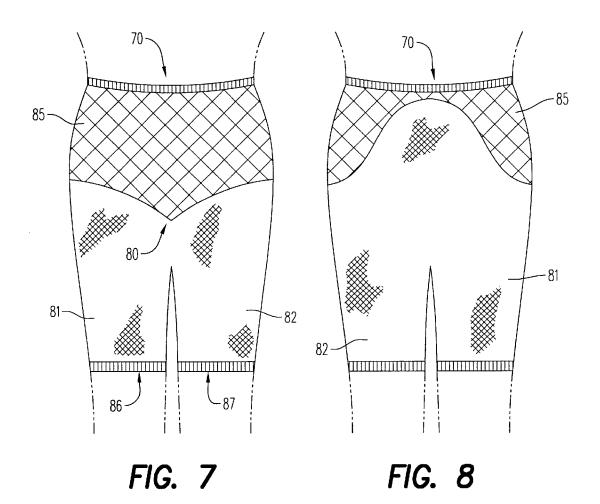
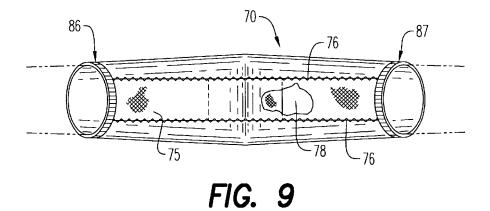


FIG. 6

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