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Browder, Jr.

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(54) **SEAMLESS TORSO CONTROLLING GARMENT AND METHOD OF MAKING SAME**

(75) Inventor: **George Alexander Graham Browder, Jr.**, Winston-Salem, NC (US)

(73) Assignee: **Sara-Lee Corporation**, Winston-Salem, NC (US)

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(52) **U.S. Cl.** **66/171**; 2/409
(58) **Field of Search** 66/171, 175, 176, 66/177; 2/401, 409; 450/156

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Primary Examiner—Andy Falik
(74) *Attorney, Agent, or Firm*—Ohlandt, Greeley, Ruggiero, & Perle, LL

(57) **ABSTRACT**

A circular knit blank for use in the manufacture of under-garments and the garments so manufactured comprising a tubular knit body having an elastomeric yarn on selected courses, wherein said tubular body contains at least one area of control that has a stitch pattern increasing its modulus by about 8%, to provide a balance of comfort and control. The stitch pattern is preferably a 1 by 1 alternating tuck.
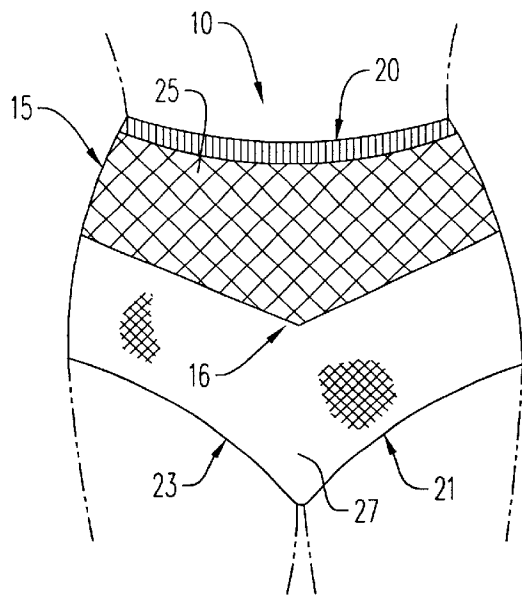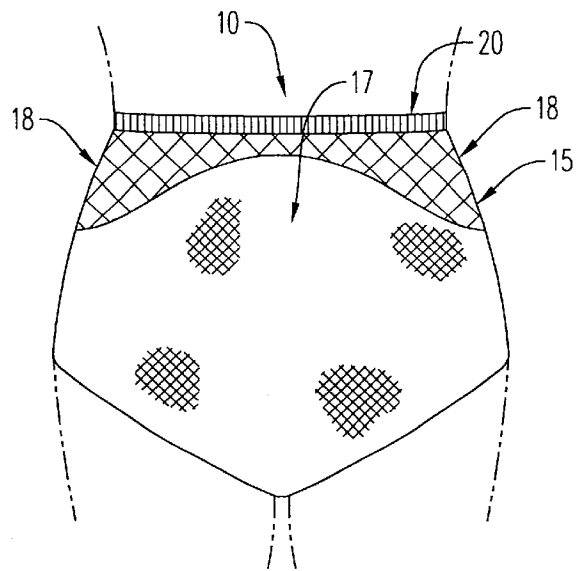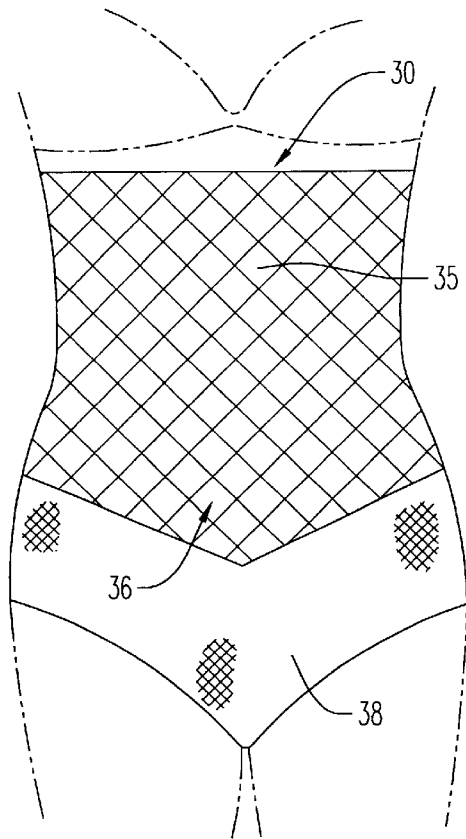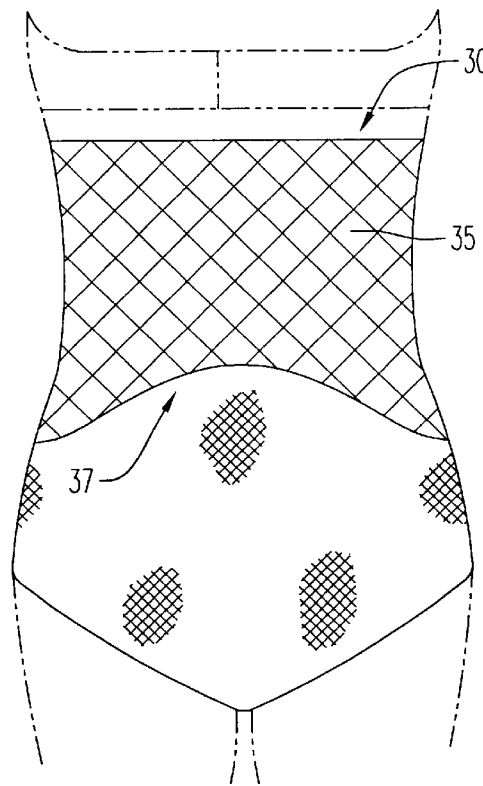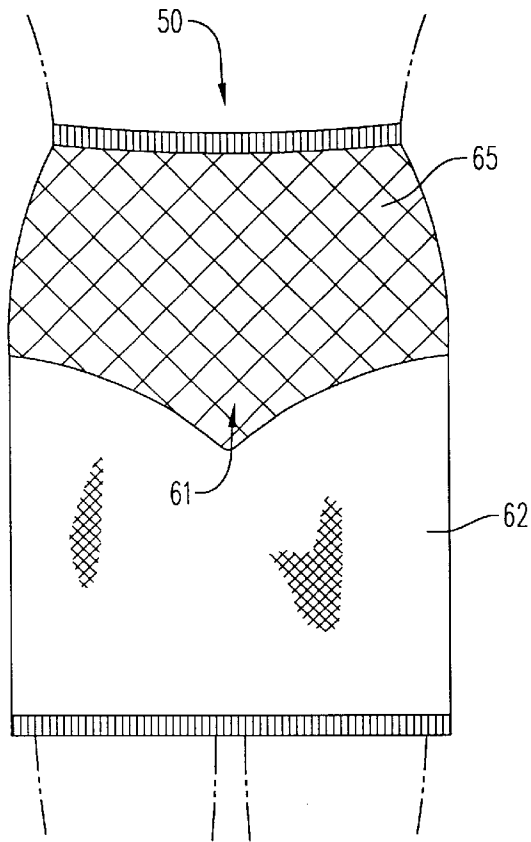
18 Claims, 6 Drawing Sheets
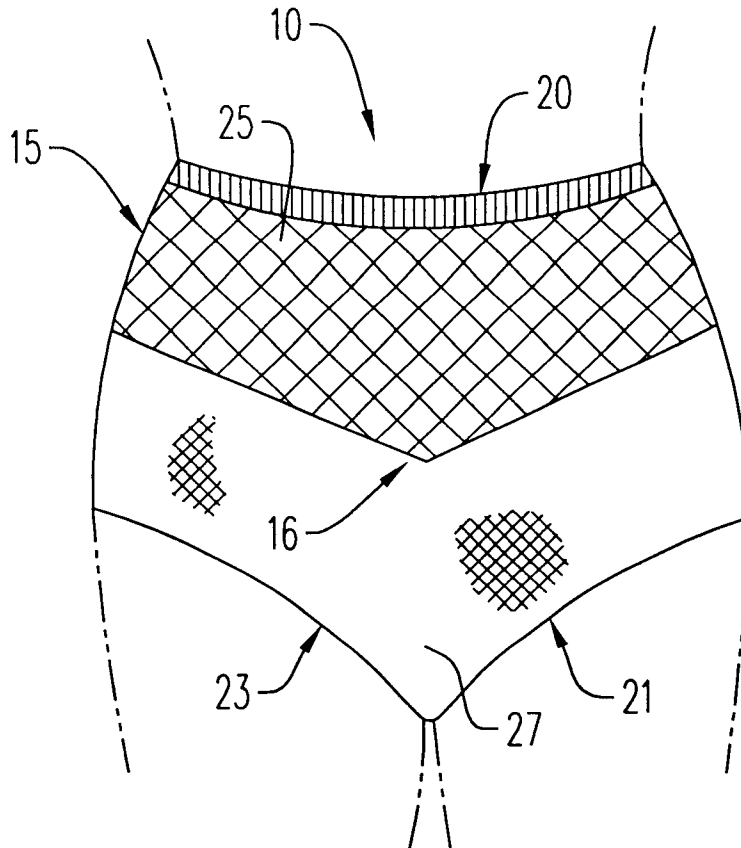
FIG. 1

FIG. 2

FIG. 3

FIG. 4

FIG. 5
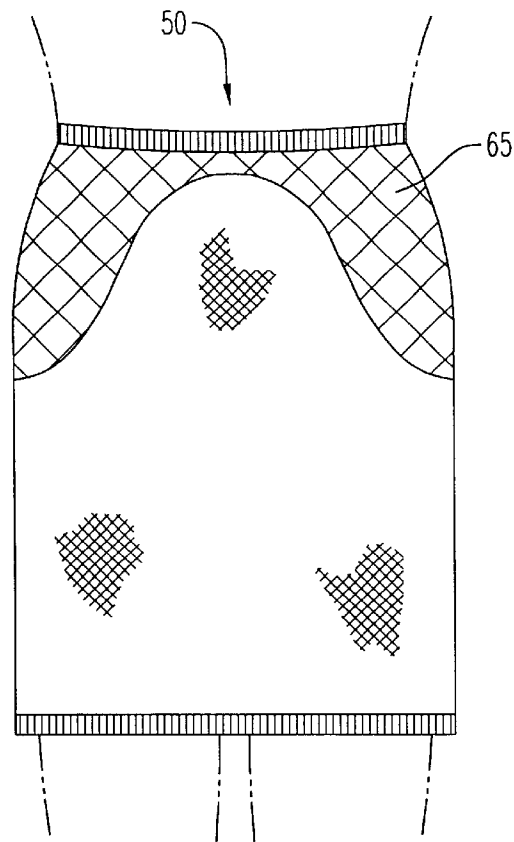
FIG. 6

FIG. 7

FIG. 8

FIG. 9

DOCKET ALARM
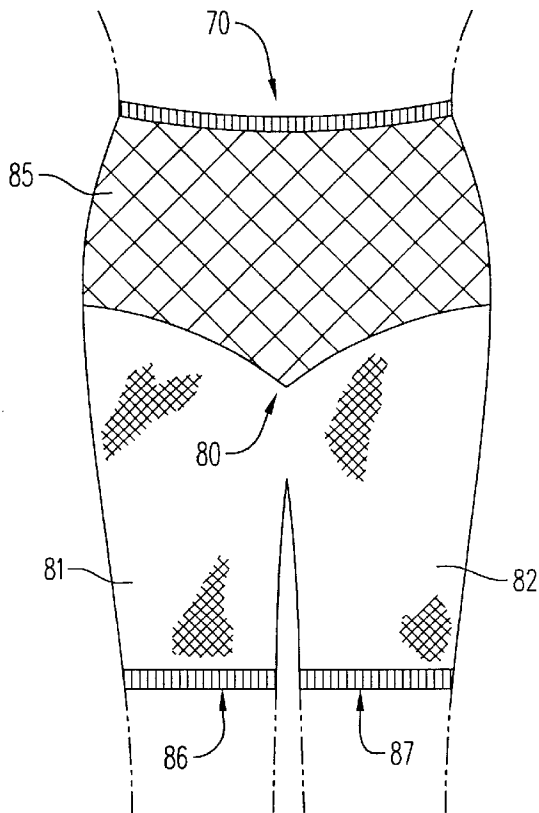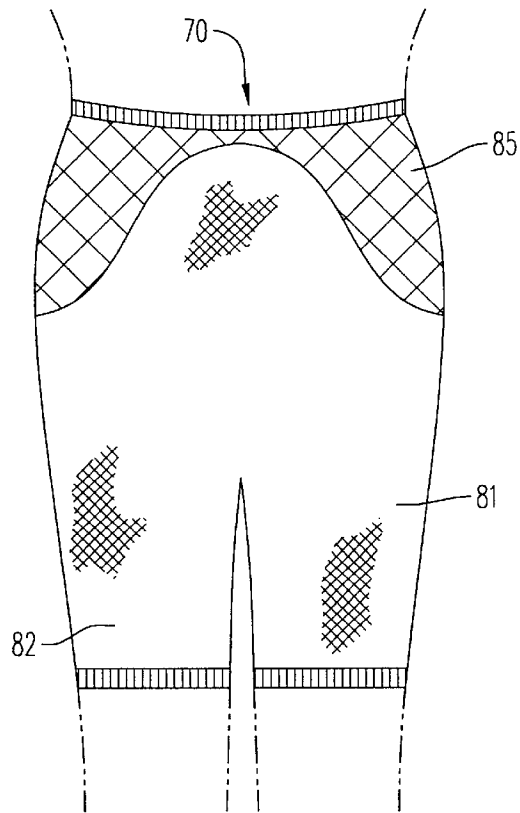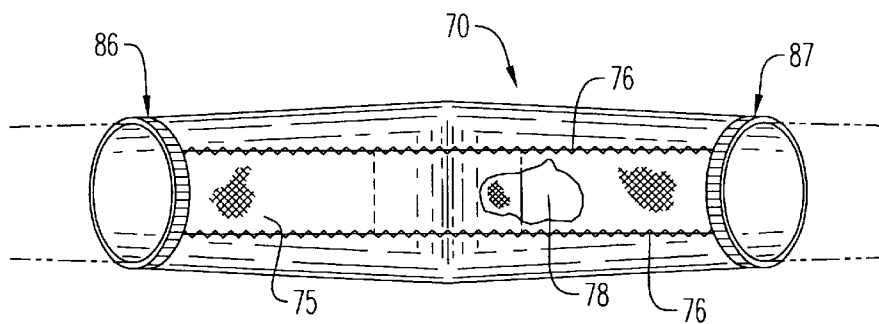
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