

UNITED STATES PATENT AND TRADEMARK OFFICE

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BEFORE THE PATENT TRIAL AND APPEAL BOARD

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INNOLUX CORPORATION  
Petitioner

v.

PATENT OF SEMICONDUCTOR ENERGY LABORATORY CO., LTD.  
Patent Owner

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CASE IPR2013-00065  
PATENT 7,923,311

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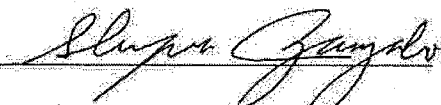
**POWER OF ATTORNEY**

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Patent Owner, Semiconductor Energy Laboratory Co., Ltd., hereby appoints the following as its attorneys to transact all business before the United States Patent and Trademark Office associated with the above-captioned inter partes review. This Power of Attorney does not act as a revocation of power of attorney for authorization previously given.

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I have authority to execute this document on behalf of Semiconductor Energy Laboratory Co., Ltd.

 Dated: 05/07/2013  
Shunpei Yamazaki  
President, Semiconductor Energy Laboratory Co., Ltd.

## CERTIFICATE OF SERVICE

I certify that the foregoing Power of Attorney was served on the Petitioner by Federal Express Standard Overnight at the following addresses on May 7, 2013.

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