UNITED STATES PATENT AND TRADEMARK OFFICE		
BEFORE THE PATENT TRIAL AND APPEAL BOARD		
CHI MEI INNOLUX CORPORATION Petitioner		
<b>V</b> .		
PATENT OF SEMICONDUCTOR ENERGY LABORATORY CO., LTD. Patent Owner		
CASE IPR2013-00038 PATENT 7,956,978		





## **POWER OF ATTORNEY**

Patent Owner, Semiconductor Energy Laboratory Co., Ltd., hereby appoints the following as its attorneys to transact all business before the United States Patent and Trademark Office associated with the above-captioned inter partes review. This Power of Attorney does not act as a revocation of power of attorney for authorization previously given.

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I have authority to execute this document on behalf of Semiconductor Energy Laboratory Co., Ltd.

04/02/2013

President, Semiconductor Energy Laboratory Co., Ltd.

## **CERTIFICATE OF SERVICE**

I certify that the foregoing Power of Attorney was served on the Petitioner by Federal Express Standard Overnight at the following addresses on April 5, 2013.

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