EXHIBIT 1





MICHAEL W. GLACKEN, Sc.D. Senior Consultant

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Profile

A biochemical engineer with over 27 years of experience in bioprocess manufacturing and strategic CMC development of biopharmaceutical products. Experienced in cell culture process development, rapid supply of proteins for discovery, and CMC regulatory strategy for recombinant proteins and monoclonal antibody products. Participated in the development of over 20 biological products, including the commercialization of two of these products.

Experience

BioProcess Technology Consultants, Inc./BDO

2014-Present

Senior Consultant

Author & reviewer for CMC sections of several client BLAs

Assisted several clients in developing process characterization and process validation strategies;

Author & reviewer of PVMP, PC & PPQ protocols and PC & PPQ reports for several clients. Assisted in scale-down model design, PC DOE design and data review.

Person-in-plant for several late stage and commercial manufacturing campaigns, including an ADC.

Joule Unlimited Technologies, Bedford MA & Hobbs, NM

2010-2014

Vice President, Development Operations, Hobbs, NM (2013-2014) Vice President, Bioprocessing (2011-2013) Sr. Director, Bioprocessing, (2010-2011)

Site leader for Joule's Demonstration facility for the outdoor R&D of photosynthetic processes to produce fuels. Led the experimental photobioreactor development program at Joule's R&D facility in Bedford, MA

Millennium Pharmaceuticals, Cambridge, MA

2004-2010

Senior Director, Bioprocess Development (2009-2010) Director, Bioprocess Development (2006-2009) Associate Director, Bioprocess Development (2005-2006) Senior Scientist II, Bioprocess Development (2004-2005)

Led the Bioprocess Development group responsible for the outsourcing, process development, process characterization and process validation of the Entyvio drug substance process. Team Leader for the CMC development, including regulatory strategy, of Vedolizumab (Entyvio). Millennium CMC lead for Adcetris partnership with Seattle Genetics. Responsible for the process development and supply of clinical trial material for numerous other biologics.



Xcellerex LLC, Marlborough, MA

2003-2004

Vice President, Process Development Technology and Services

Developed high throughput tools to enable the rapid screening of the bioprocess design space for therapeutic proteins manufacturing.

EMD Pharmaceuticals, Lexington, MA

2002-2003

Manager, Cell Culture Process Development

Led team responsible for developing a Phase III mammalian cell perfusion bioreactor process and successfully transferring this process to a CMO.

Millennium Pharmaceuticals, Cambridge, MA

2001-2002

Director, Process Development Technologies

Developed high throughput tools to enable the rapid screening of the bioprocess design space for therapeutic proteins manufacturing.

Michael W. Glacken Consulting

1998-2001

Principal

Clients served: Genentech, Immunex, Millennium, BIO, Formatech, Applied Process Technologies, Schering Plough, Allergan, Avigenics, Merck, Eli Lilly, Protein Design Labs, Dow AgroSciences, SemBioSys, Genetics Institute, BASF, Centocor, Genzyme, Bayer, Atlantic Biopharmaceuticals, M.I.T., Bristol Myers Squibb and Genzyme Transgenics

Bristol Myers Squibb Pharmaceutical Research Institute, Seattle, WA

1993-1997

Associate Director, Department of Bioprocess Research

Led mammalian cell culture STR and microbial fermentor bioprocess development to supply protein therapeutic candidates for discovery research. Responsible for transferring processes to clinical manufacturing group. Led technology advancement for cellular protein expression in mammalian, *E. coli* and *P. pastoris* cell lines. Improved CTLA4Ig (Orencia) titers 20-fold for the clinical manufacturing group.

SmithKline Beecham Pharmaceuticals, King of Prussia, PA

1990-1993

Senior Investigator, Department of Bioprocess Sciences

Developed STR process for the first large scale GMP animal cell culture production campaign at SB to support human clinical trials. Optimized and started-up large scale Prostak microfiltration unit to clarify supernatant from the 1000L STR. Led group responsible for GMP and research cell banking, cell line testing, medium development and cell line evaluation and development.

Rice University, Houston, TX

1987-1990

Assistant Professor of Chemical Engineering

Supervised research thesis of five graduate students (3 M.S., 2 Ph.D.). Taught undergraduate Plant Design and senior lab courses, and graduate Biochemical Engineering course. Wrote or co-wrote three peer reviewed grants that received funding totaling \$280,000.



Education

Massachusetts Institute of Technology, Cambridge, MA

1987

Sc.D., Biochemical Engineering

University of Maryland, College Park, MD

B.S., Chemical Engineering

1976

Recent Presentations

Glacken MW and Connolly J. Managing Process Characterization and Validation on a Breakthrough Therapy Program. Presented at BPT-West; 2019 Mar 13; Santa Clara, CA.

Glacken MW. Process characterization: It's not a science project. Presented at BPT-West; 2017 Mar 01; San Francisco, CA.

Glacken MW. Are there drivers left for further process optimization in cell line development? Presented at IBC's Sixth Annual Cell Line Development and Engineering Conference, Keynote address; 2010 Jun 21-23; San Francisco, CA.

Glacken MW. Managing a biologics supply chain using a fully outsourced manufacturing model. Presented at IBC's BioProcess International Conference; 2008 Sep 23-26; Anaheim, CA.

Glacken MW. Identification of important process engineering problems requiring joint efforts of biologists & engineers. Presented at IBC's BioProcess International Conference; 2005 Sep 19-22; Boston, MA.

Glacken MW. High throughput biopharmaceutical process development. Presented at BIO International Convention; 2004 Jun 6-9; San Francisco, CA.

Glacken MW. Plant transgenics vs. animal transgenics vs. CHO bioreactor culture: An objective comparison for monoclonal antibody production. Presented at IBC's Eighth International Conference: Antibody Production and Downstream Processing; 2002 Feb 13-15; San Diego, CA.

Full publication list is available upon request

Recent Publications

Glacken MW. Efficacious transfer of bioprocesses to CMOs: The role of process history in establishing clear transfer criteria. BioPharm Int. 2010 Mar;23(3): 54-9.

Full publication list is available upon request



EXHIBIT 2



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