EXHIBIT 24

U.S. Patent No. 7,683,509

Claims 14 and 15.
Toyota / Aisin Pump
Toyota P/N 161A0-39035

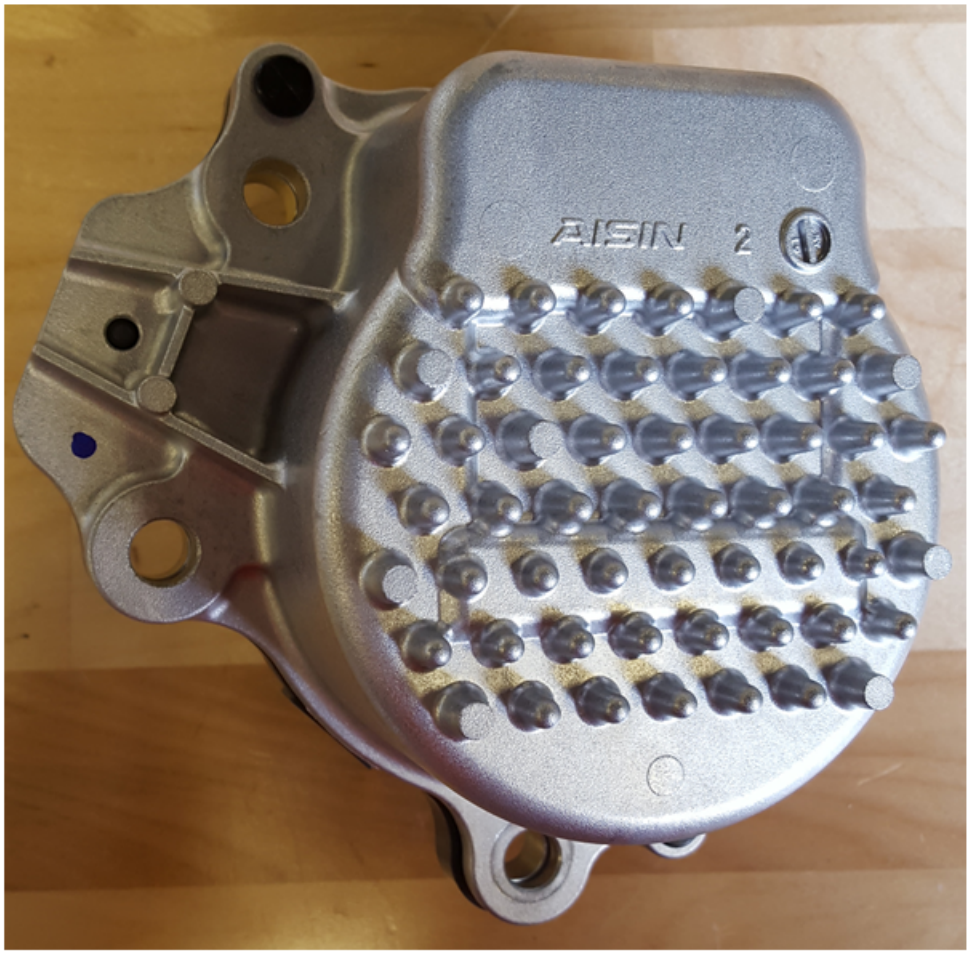
U.S. Patent No. 7,685,309: Claim 14

"14. A fluid-cooled motor comprising:"

14. A fluid-cooled motor comprising:	The Toyota / Aisin Water Pump (the “Aisin Pump”) has Toyota part number 161A0-39035:  20160808_101959.jpg The Aisin Pump is marked with the Aisin logo.

U.S. Patent No. 7,683,509: Claim 14

"14. A fluid-cooled motor comprising:"



20160808_102609.jpg

The Aisin Pump is a water pump and is believed to be installed in the following 2016 Toyota models:

- 2016 Toyota Prius Four Touring 1.8L L4 - Electric/Gas
- 2016 Toyota Prius Three Touring 1.8L L4 - Electric/Gas
- 2016 Toyota Prius Two Eco 1.8L L4 - Electric/Gas
- 2016 Toyota Prius Two 1.8L L4 - Electric/Gas

U.S. Patent No. 7,683,509: Claim 14

"14. A fluid-cooled motor comprising:"

- 2016 Toyota Prius Four 1.8L L4 - Electric/Gas
- 2016 Toyota Prius Three 1.8L L4 - Electric/Gas

See, http://www.toyota.com/configurator/#!/build/step/model/year/2016/series/prius/model/1228

http://parts.olathetoyota.com/oe-toyota/161a039035 (accessed December 12, 2016).

The Aisin pump is made in Japan:

U.S. Patent No. 7,683,509: Claim 14

"14. A fluid-cooled motor comprising:"

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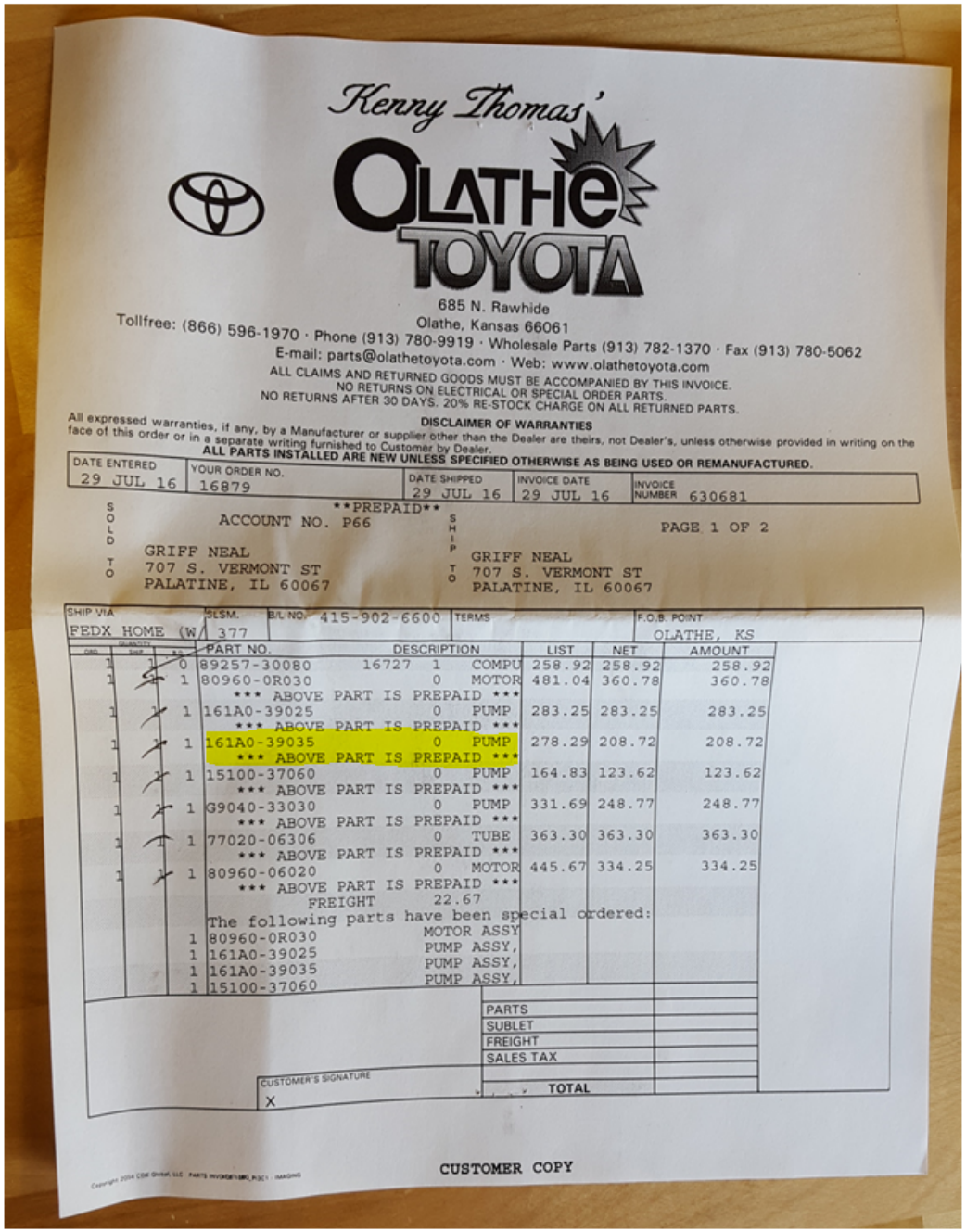
The Aisin Pump is a water pump containing a fluid-cooled electric motor. As shown below, the Aisin Pump is referred to as a pump.

U.S. Patent No. 7,683,509: Claim 14

"14. A fluid-cooled motor comprising:"



Kenny Thomas'

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DISCLAIMER OF WARRANTIES

All expressed warranties, if any, by a Manufacturer or supplier other than the Dealer are theirs, not Dealer's, unless otherwise provided in writing on the face of this order or in a separate writing furnished to Customer by Dealer.
ALL PARTS INSTALLED ARE NEW UNLESS SPECIFIED OTHERWISE AS BEING USED OR REMANUFACTURED.

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PAGE 1 OF 2

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SHIP VIA	SLSM.	B/L NO.	TERMS	F.O.B. POINT
FEDX HOME (W	377	415-902-6600		OLATHE, KS

ORD	QUANTITY SHP	B/O	PART NO.	DESCRIPTION	LIST	NET	AMOUNT
1	1	0	89257-30080 16727 1	COMPU	258.92	258.92	258.92
1	1	1	80960-0R030	0 MOTOR	481.04	360.78	360.78
			*** ABOVE PART IS PREPAID ***				
1	1	1	161A0-39025	0 PUMP	283.25	283.25	283.25
			*** ABOVE PART IS PREPAID ***				
1	1	1	161A0-39035	0 PUMP	278.29	208.72	208.72
			*** ABOVE PART IS PREPAID ***				
1	1	1	15100-37060	0 PUMP	164.83	123.62	123.62
			*** ABOVE PART IS PREPAID ***				
1	1	1	G9040-33030	0 PUMP	331.69	248.77	248.77
			*** ABOVE PART IS PREPAID ***				
1	1	1	77020-06306	0 TUBE	363.30	363.30	363.30
			*** ABOVE PART IS PREPAID ***				
1	1	1	80960-06020	0 MOTOR	445.67	334.25	334.25
			*** ABOVE PART IS PREPAID ***				
			FREIGHT	22.67			
			The following parts have been special ordered:				
	1		80960-0R030	MOTOR ASSY			
	1		161A0-39025	PUMP ASSY,			
	1		161A0-39035	PUMP ASSY,			
	1		15100-37060	PUMP ASSY,			

PARTS	
SUBLET	
FREIGHT	
SALES TAX	
TOTAL	

CUSTOMER'S SIGNATURE
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U.S. Patent No. 7,683,509: Claim 14

"14. A fluid-cooled motor comprising:"

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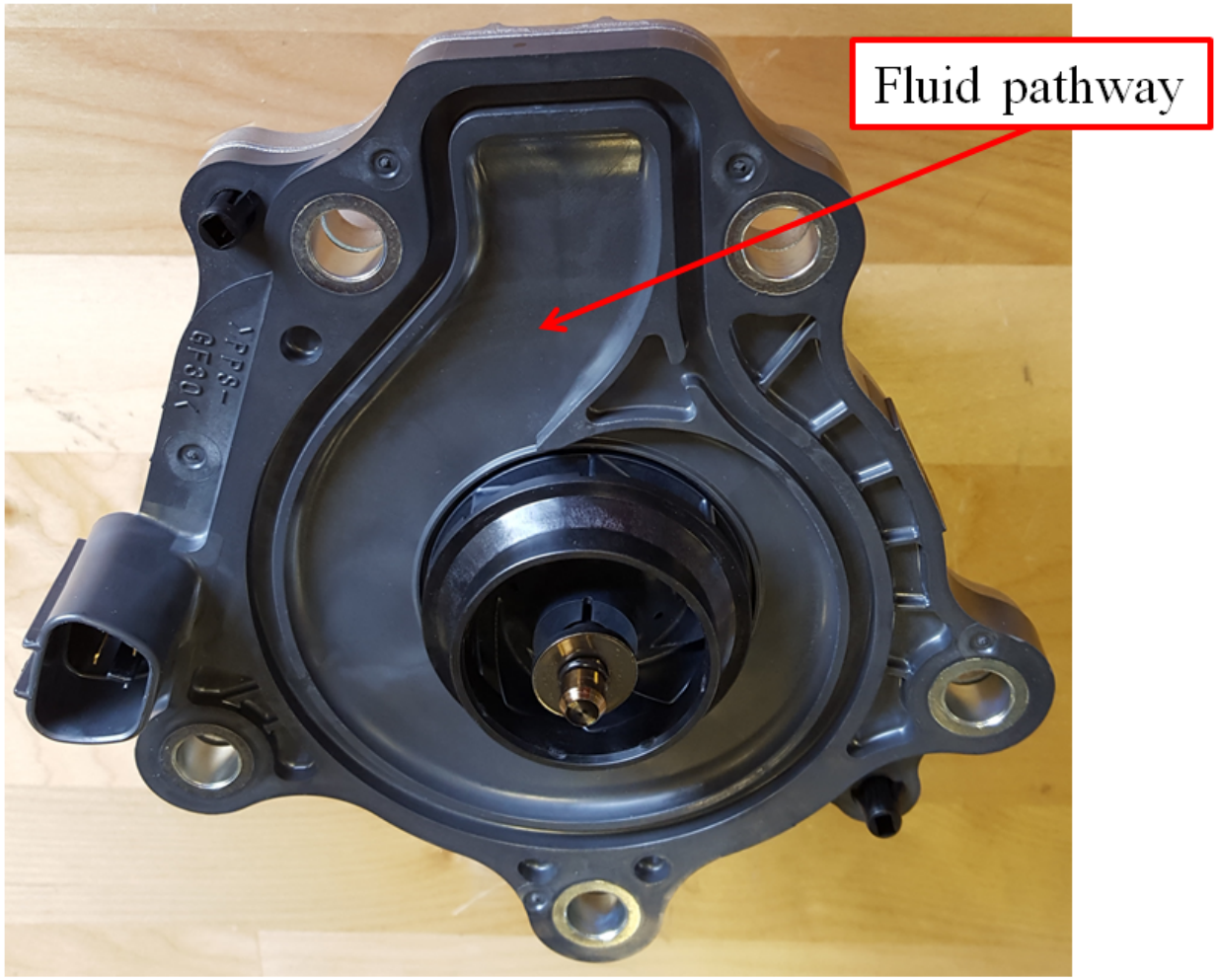
The water pumped by the Aisin Pump cools the motor. See, e.g., U.S. Pat. No, 7,683,509 at 1:67-2:4 ("Other fluids, and liquids in particular, typically have a high enough heat capacity that they can be used to carry away heat. For example, a water pump driven by a motor uses the water to cool the pump. "):

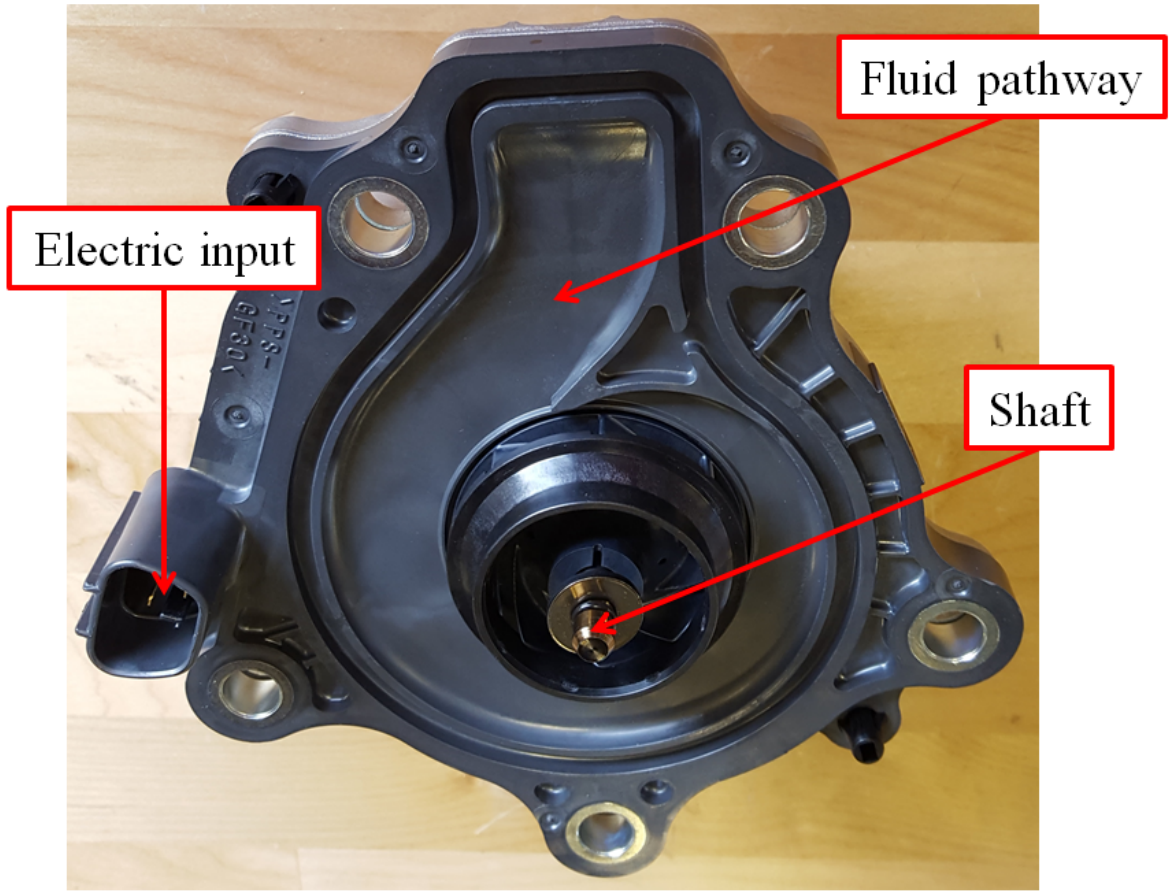
By way of further example, the Aisin Pump contains a heat transfer fluid pathway to conduct fluid that cools the motor:



20160808_102545.jpg

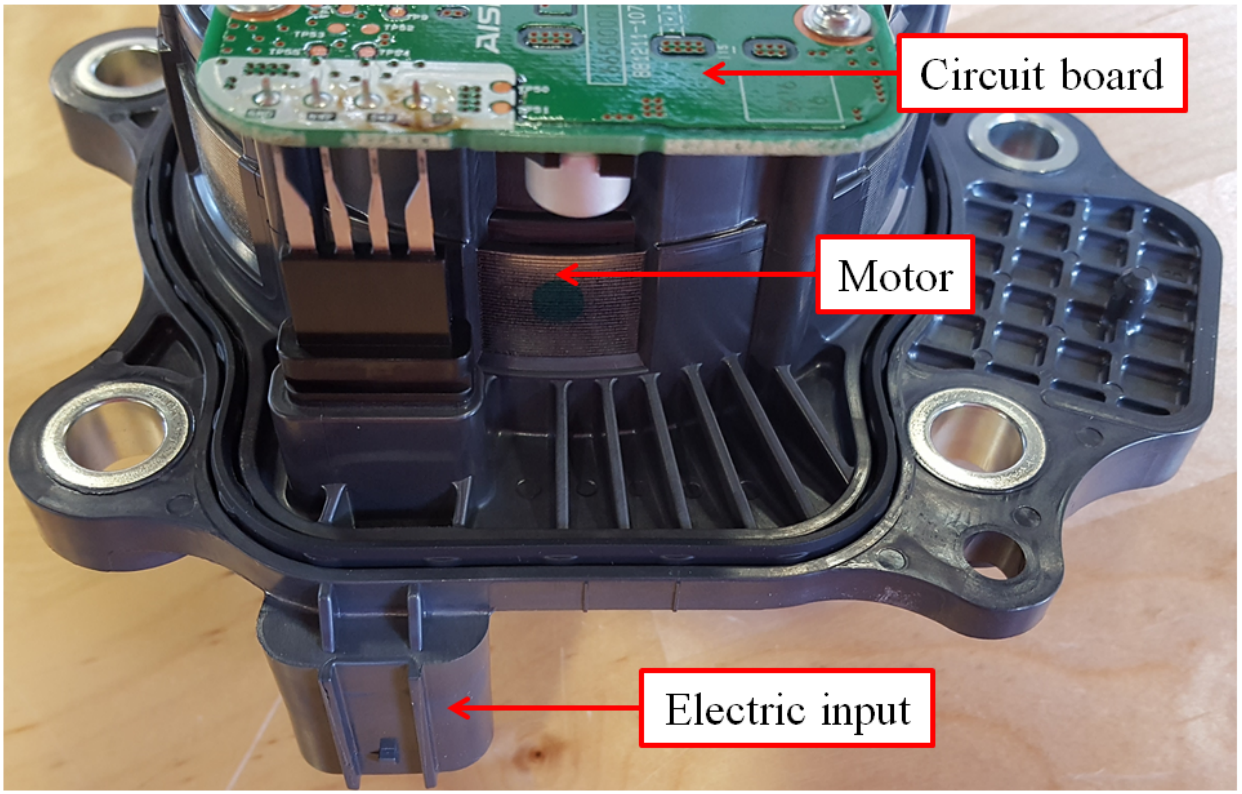
U.S. Patent No. 7,683,509: Claim 14

"14. A fluid-cooled motor comprising:"

	Additionally, the Aisin Pump contains a rotating shaft powered by an electric motor, and an electric input.  20160808_102545.jpg

U.S. Patent No. 7,683,509: Claim 14

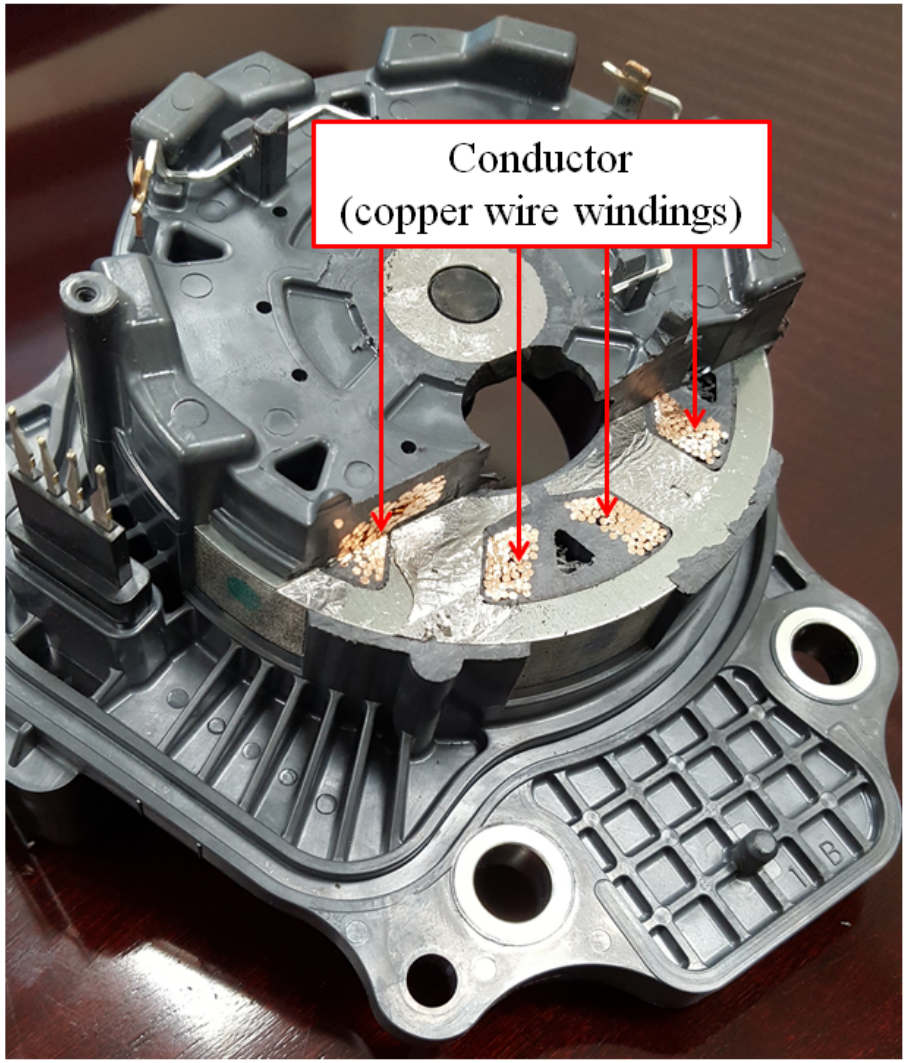
"14. A fluid-cooled motor comprising:"



20160808_102914.jpg

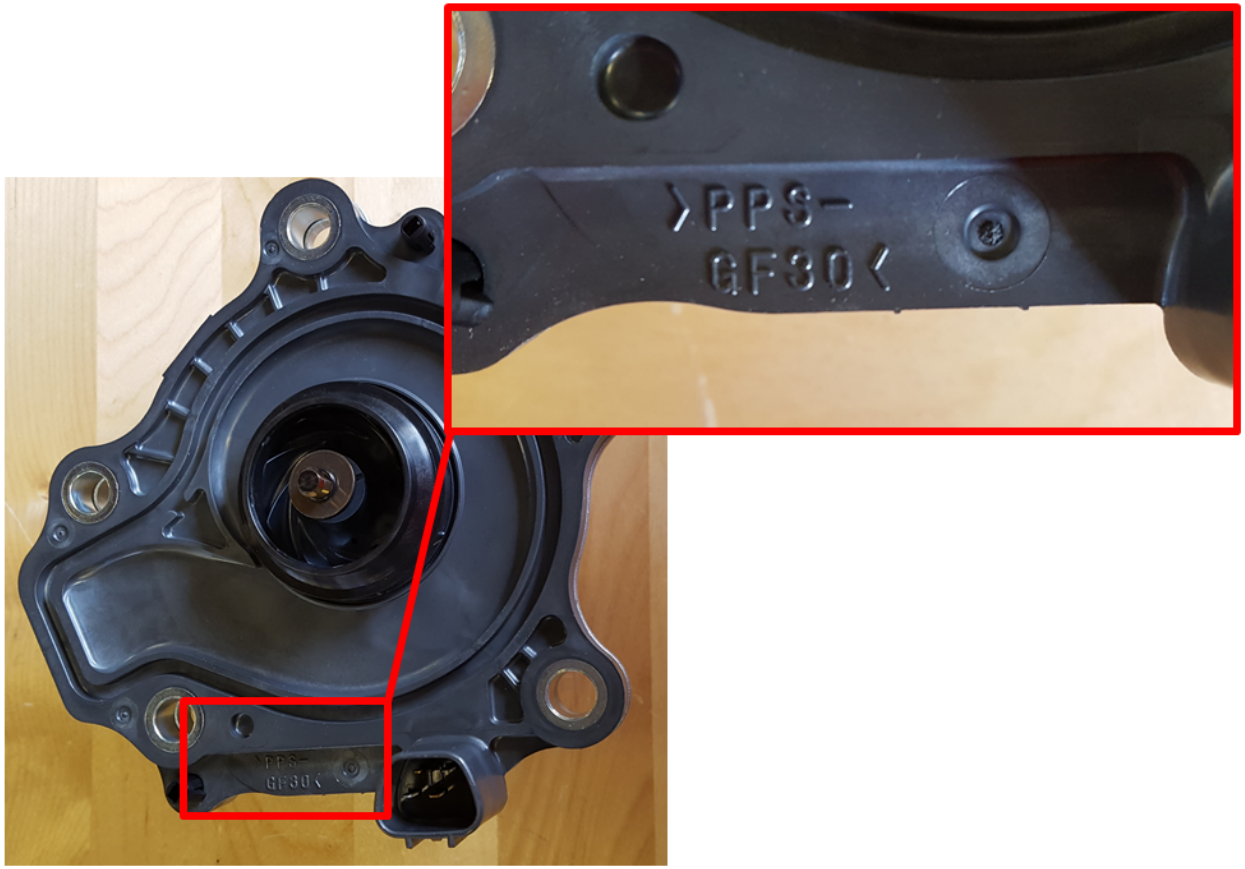
U.S. Patent No. 7,683,509: Claim 14

"a) at least one electrical conductor;"

a) at least one electrical conductor;	The Aisin Pump comprises at least one electrical conductor. The Aisin Pump comprises copper wire windings that function as electrical conductors.  20160816_141631.jpg

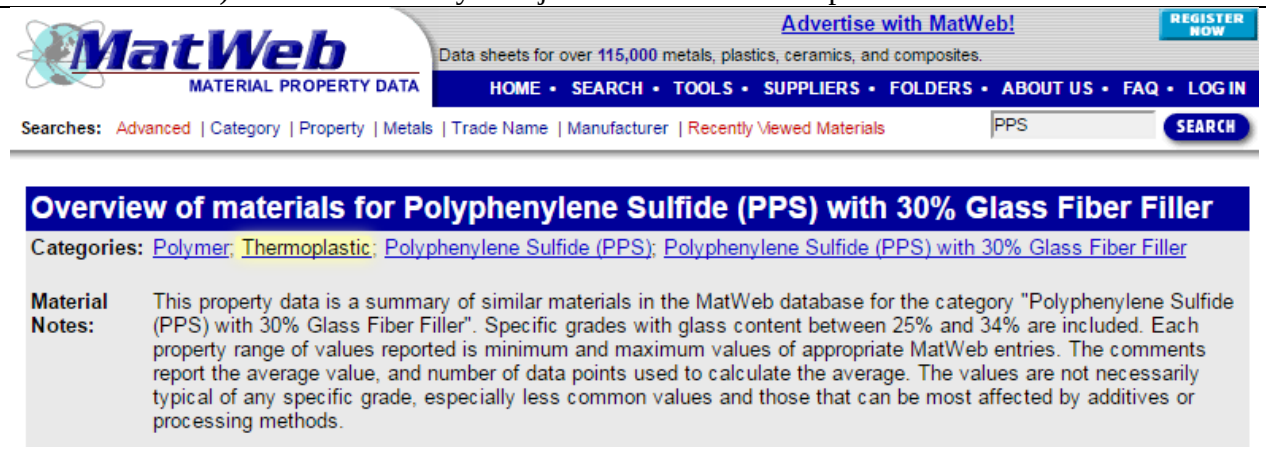
U.S. Patent No. 7,683,509: Claim 14

"b) a monolithic body of injection molded thermoplastic material"

b) a monolithic body of injection molded thermoplastic material	The Aisin Pump contains a monolithic body of injection molded thermoplastic material. The Aisin Pump includes a monolithic body formed from a material identified on the Aisin Pump as “PPS – GF 30.”  20160808_102536.jpg & 20160808_102549.jpg “PPS – GF 30” refers to polyphenylene sulfide with 30% glass fiber filler (“PPS-GF30”). *See, e.g.*, U.S. Patent Publication 2009/0173903 (application No. 12/295,565), at ¶ 0114 (“The abbreviations of the resin names in the tables above are as follows. PPS-GF30: Polyphenylene sulfide resin containing 30 wt % of glass fibers”). PPS-GF30 is a thermoplastic – below is a summary of its properties (including the categories of which it is a member, which includes “thermoplastic”) from the MatWeb database of materials properties.

U.S. Patent No. 7,683,509: Claim 14

"b) a monolithic body of injection molded thermoplastic material"

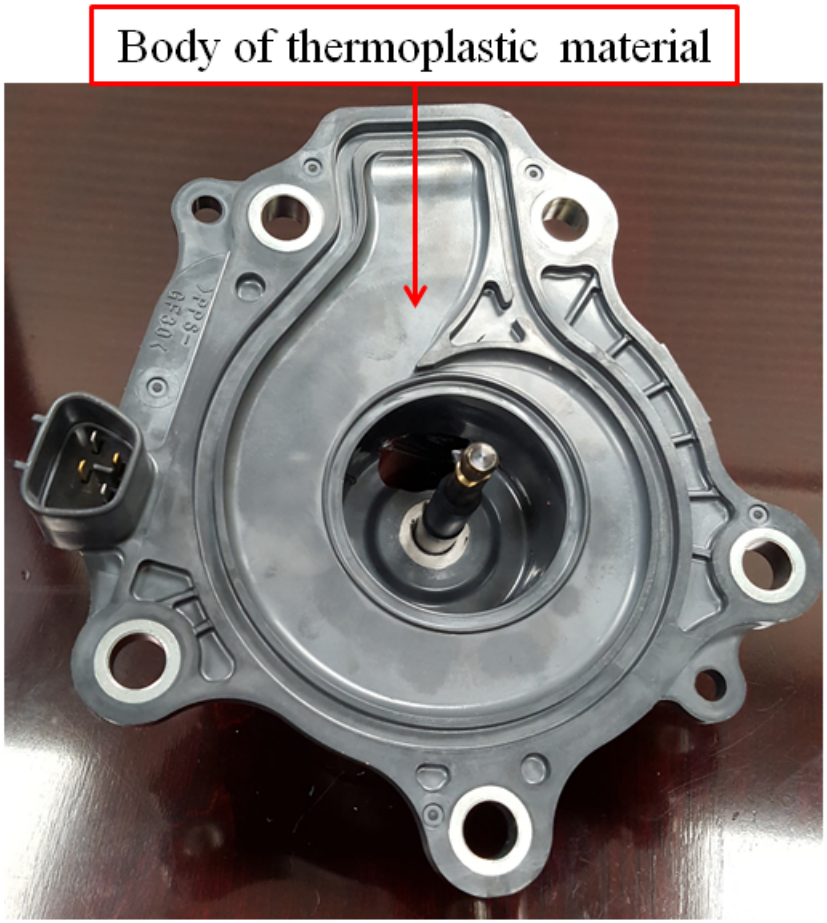


http://www.matweb.com/search/DataSheet.aspx?MatGUID=c43bc743bdc0413ead2b87aca2e38a30&ckck=1 (downloaded Dec. 9, 2016).

The “PPS – GF 30” label on the Aisin Pump denotes that the plastic body of the Aisin Pump is made of this type of thermoplastic material.

U.S. Patent No. 7,683,509: Claim 14

"b) a monolithic body of injection molded thermoplastic material"



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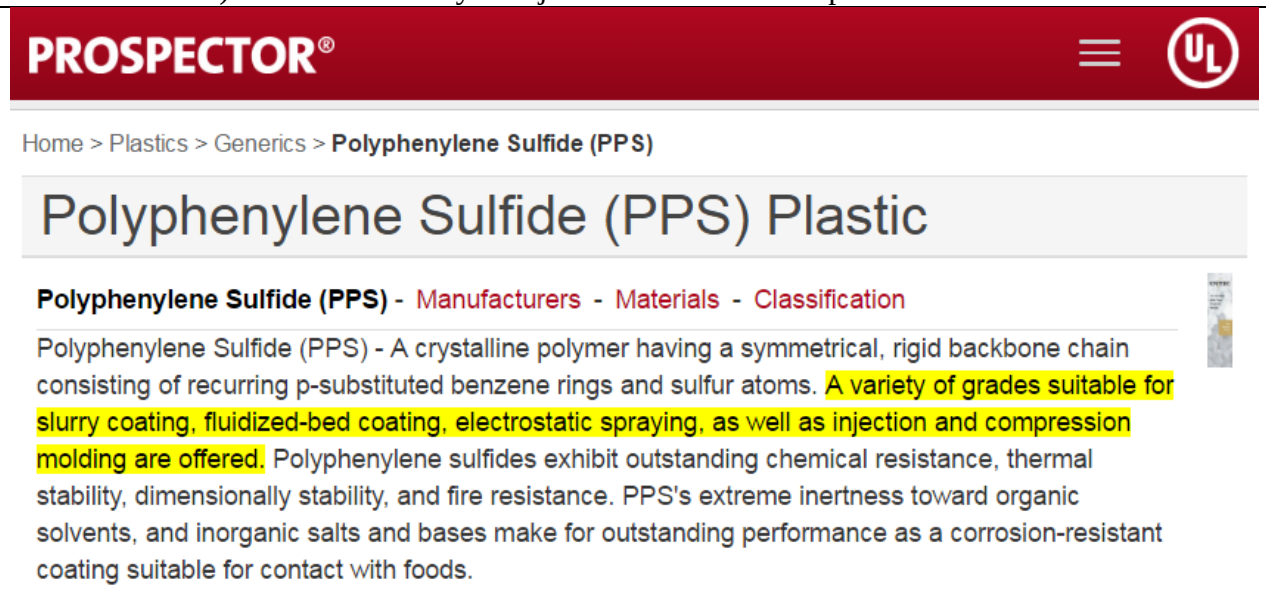
PPS – GF 30 is a thermoplastic that is commonly used in injection molding processes to manufacture parts.

U.S. Patent No. 7,683,509: Claim 14

"b) a monolithic body of injection molded thermoplastic material"

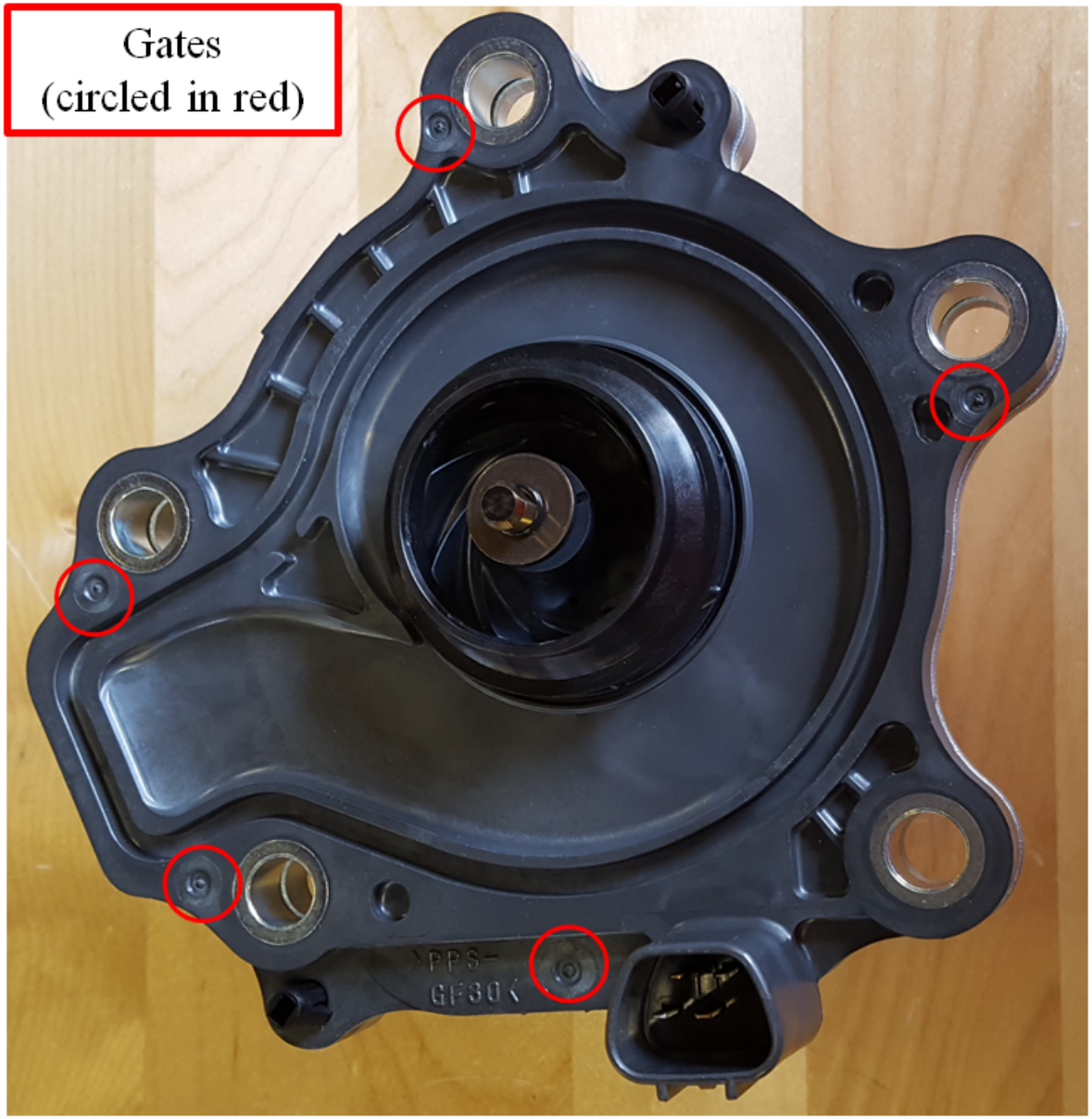


https://plastics.ulprospector.com/generics/41/polyphenylene-sulfide-pps (downloaded Dec. 15, 2016).

The monolithically formed body of the motor of the Aisin Pump contains markings that indicate it as manufactured using injection molding. For example, as shown in the images below, the monolithically formed body of the Aisin Pump shows signs of gates and knockout pins, such markings being associated only with injection molded manufacturing.

U.S. Patent No. 7,683,509: Claim 14

"b) a monolithic body of injection molded thermoplastic material"



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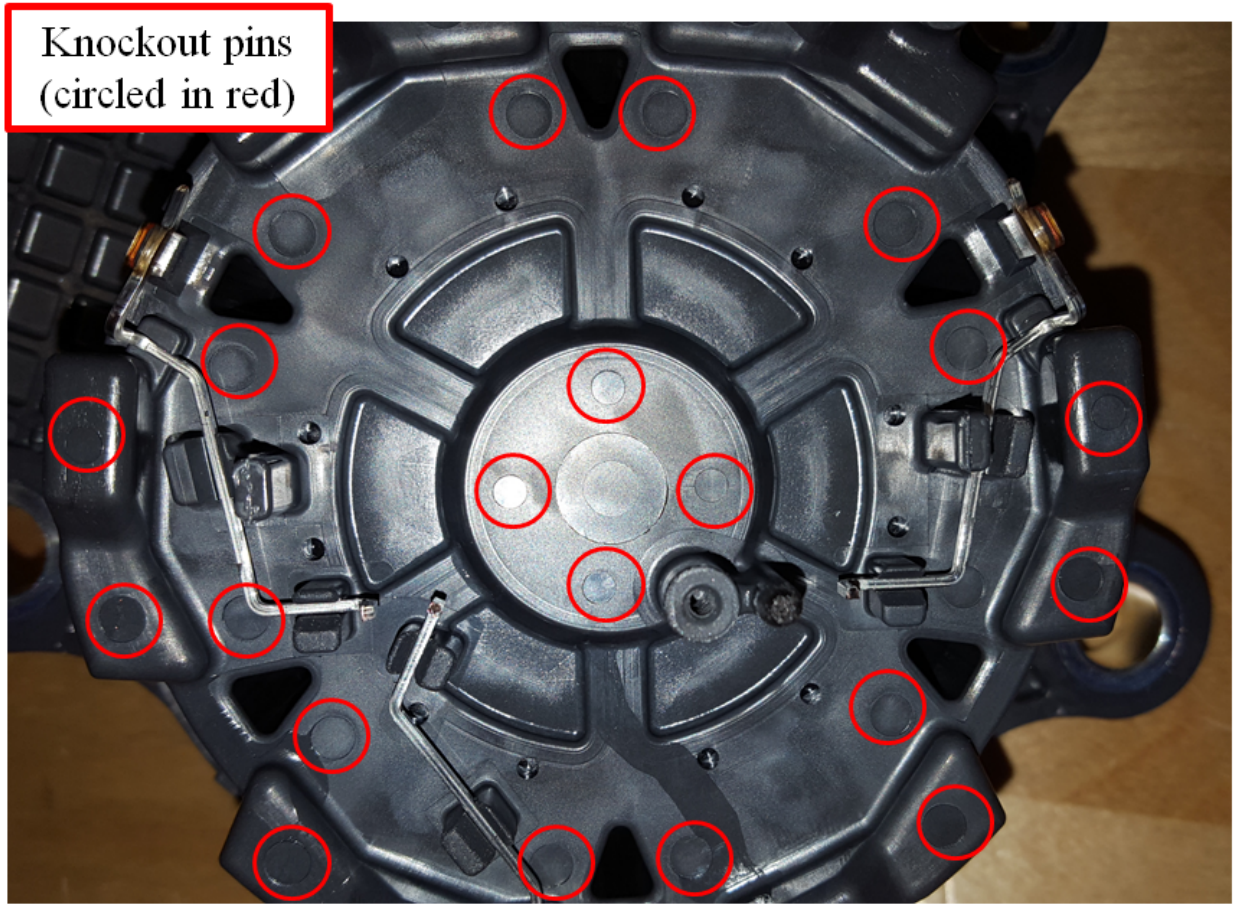
U.S. Patent No. 7,683,509: Claim 14

"b) a monolithic body of injection molded thermoplastic material"



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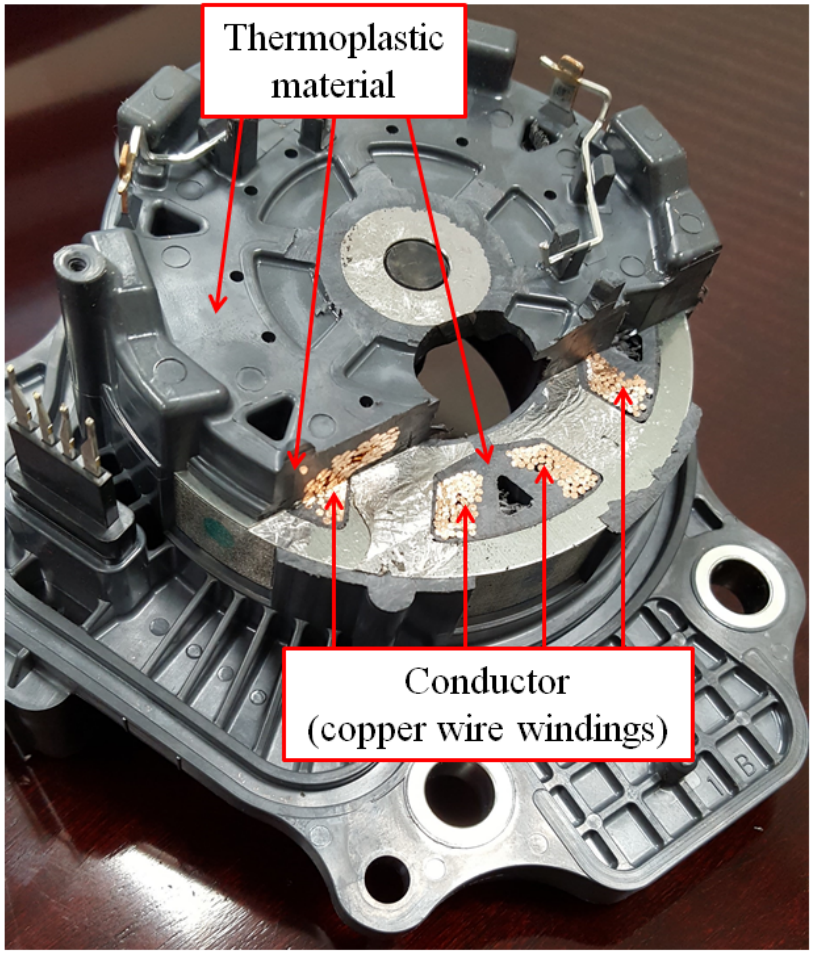
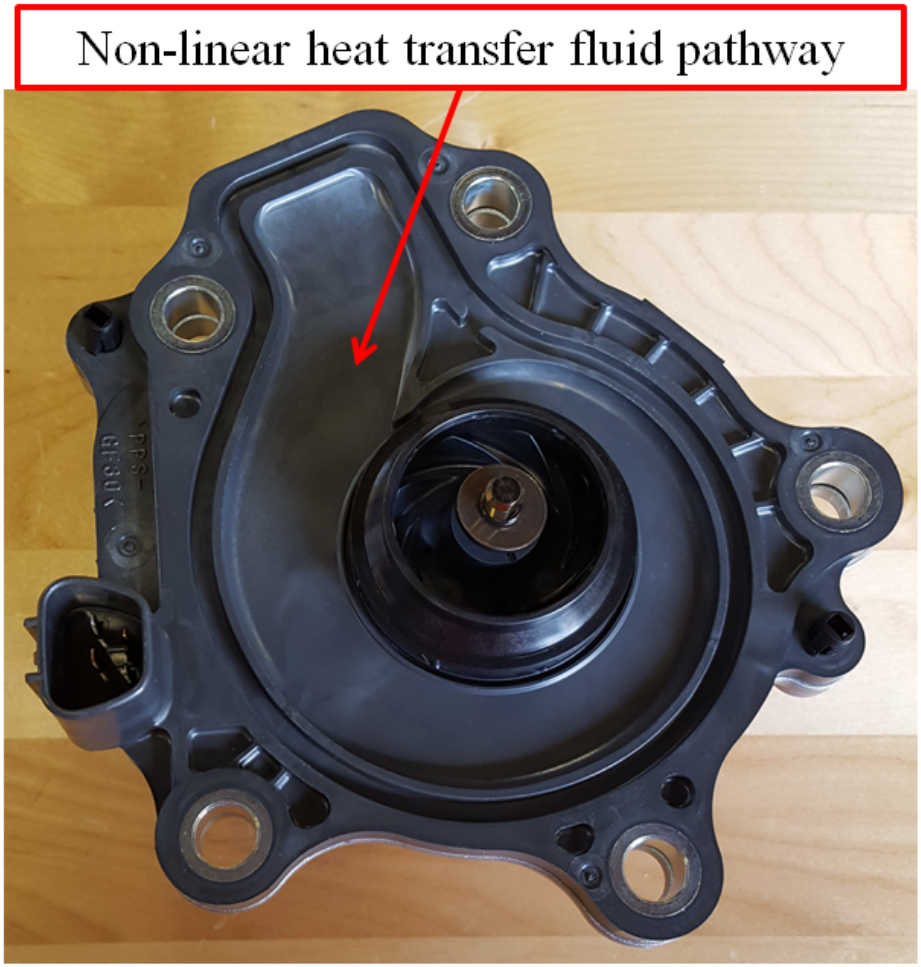
U.S. Patent No. 7,683,509: Claim 14

"substantially encapsulating the at least one conductor; and"

substantially encapsulating the at least one conductor; and	The Aisin Pump comprises a monolithic body of injection molded thermoplastic material that substantially encapsulates the at least one conductor. The thermoplastic material of which the Aisin Pump's body is formed, as described above, encapsulates the copper wire windings that operate as the at least one conductor.  20160816_141631.jpg

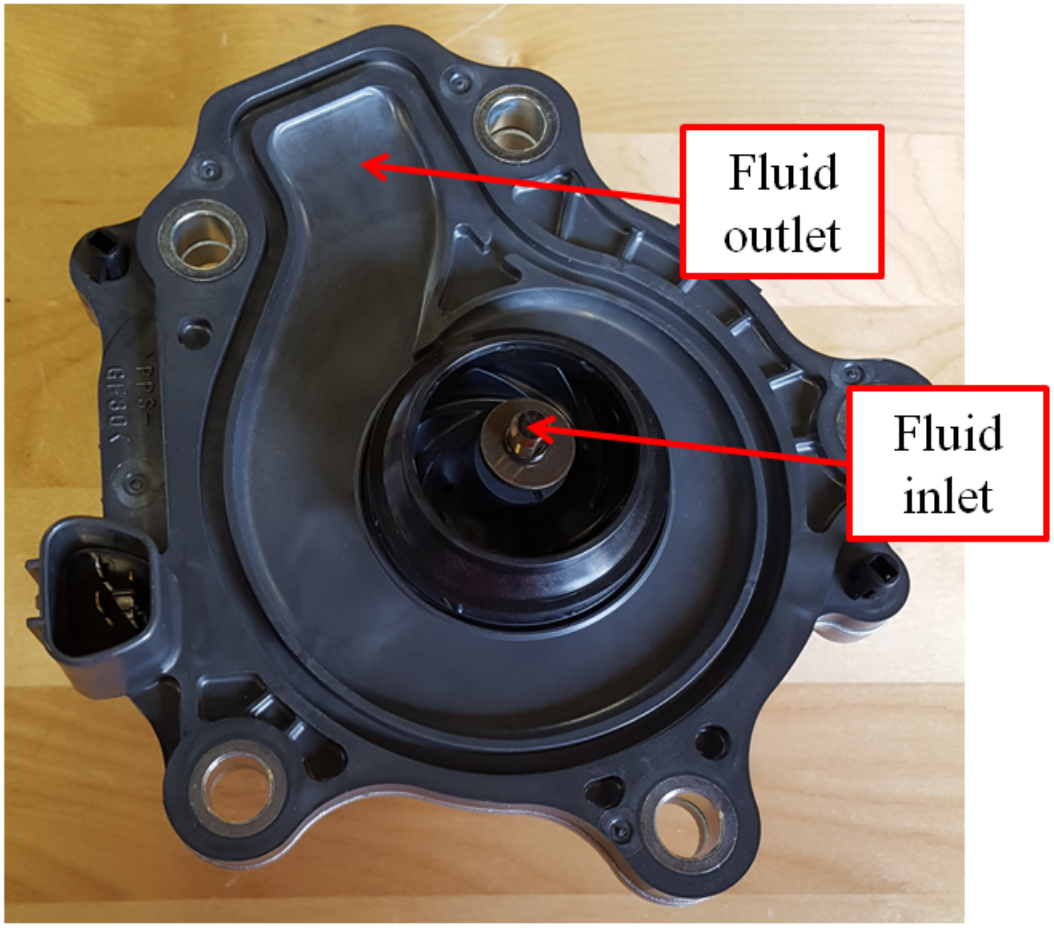
U.S. Patent No. 7,683,509: Claim 14

"c) a non-linear heat transfer fluid pathway in the monolithic body, with at least one fluid inlet and at least one fluid outlet to said pathway to allow for passage of heat transfer fluid through the pathway,"

c) a non-linear heat transfer fluid pathway in the monolithic body, with at least one fluid inlet and at least one fluid outlet to said pathway to allow for passage of heat transfer fluid through the pathway,	The Aisin Pump comprises a non-linear heat transfer fluid pathway in the monolithic body, with at least one fluid inlet and at least one fluid outlet to said pathway to allow for passage of heat transfer fluid through the pathway. As shown below, the Aisin Pump comprises a curved heat transfer fluid pathway in the monolithic body described above. This pathway contains at least one fluid inlet and at least one fluid outlet for heat transfer fluid. The fluid inlet allows heat transfer fluid (water) to enter the fluid pathway and the fluid outlet allows the fluid to exit the pathway, thereby allowing passage of heat transfer fluid through the pathway. 

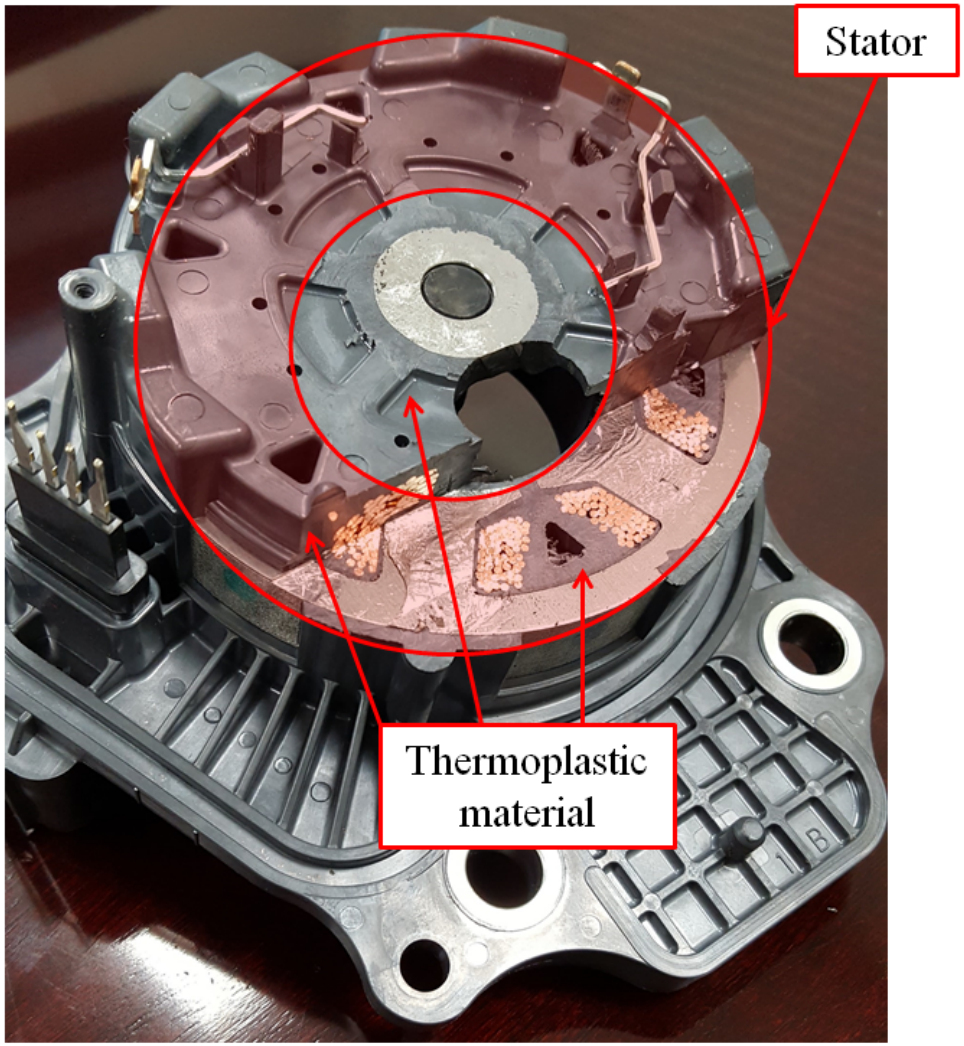
U.S. Patent No. 7,683,509: Claim 14

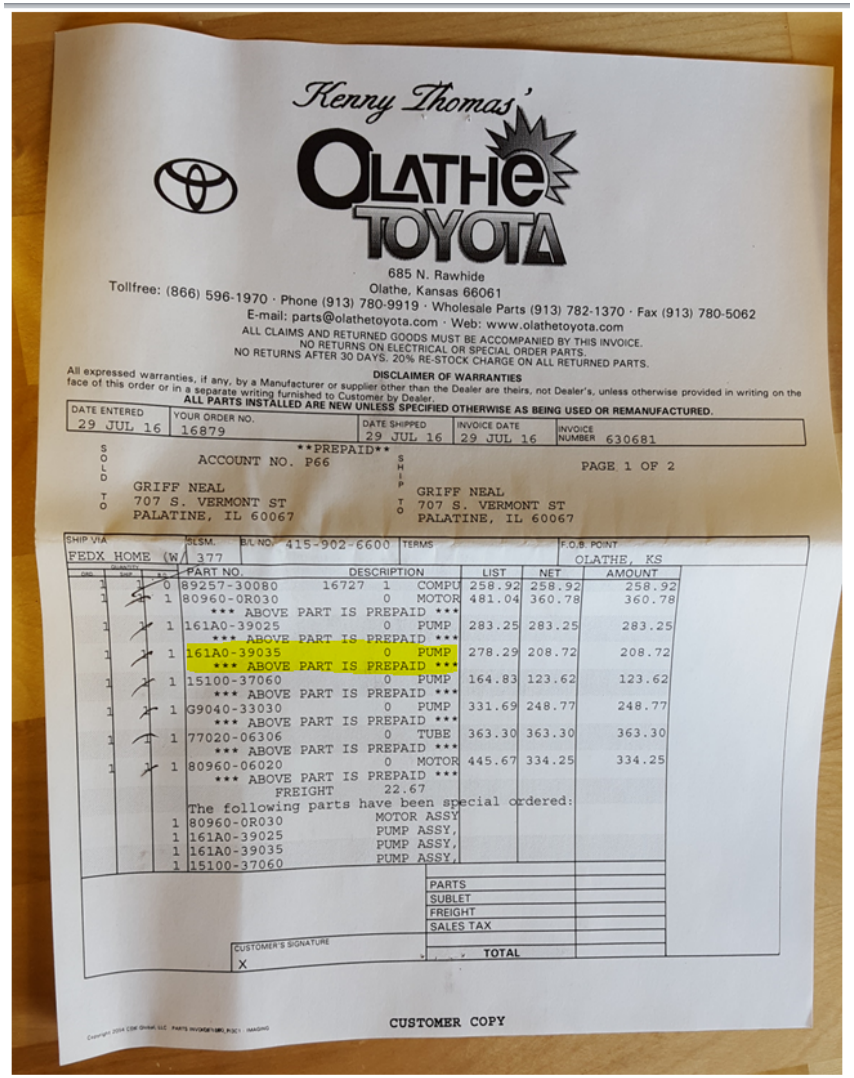
"c) a non-linear heat transfer fluid pathway in the monolithic body, with at least one fluid inlet and at least one fluid outlet to said pathway to allow for passage of heat transfer fluid through the pathway,"

	20160808_102536.jpg As shown in the images below, the Aisin Pump contains at least one fluid inlet and at least one fluid outlet to the heat transfer fluid pathway in the monolithic body of the Aisin Pump. The fluid inlet allows heat transfer fluid (e.g., water) to enter the fluid pathway and the fluid outlet allows the fluid to exit the pathway, thereby allowing passage of heat transfer fluid through the pathway.  20160808_102536.jpg

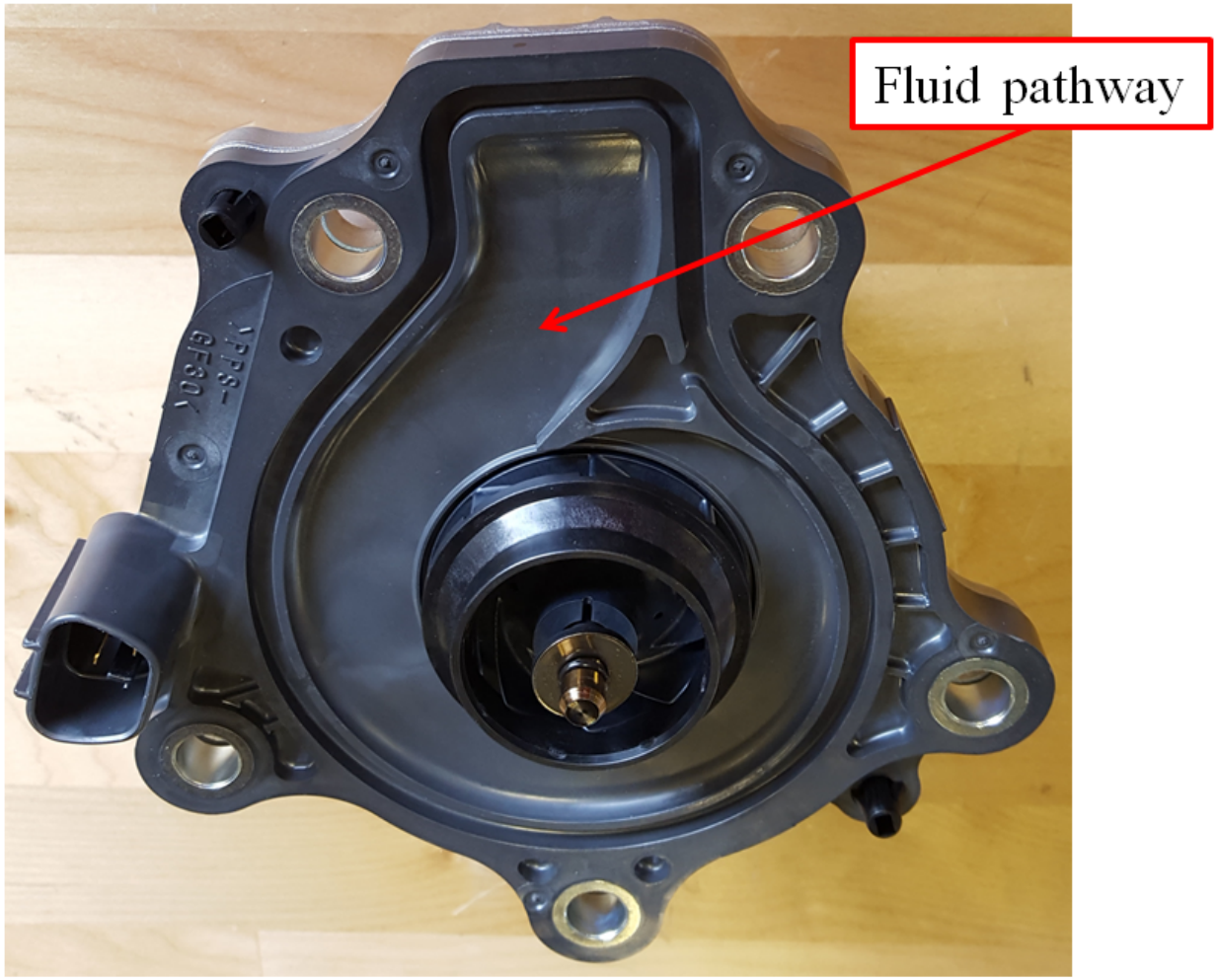
U.S. Patent No. 7,683,509: Claim 14

"wherein the monolithic body of injection molded thermoplastic material substantially encapsulates a stator of the motor."

wherein the monolithic body of injection molded thermoplastic material substantially encapsulates a stator of the motor.	The monolithic body of injection molded thermoplastic material of the motor of the Aisin Pump substantially encapsulates a stator of the motor. The stator of the motor of the Aisin Pump is encapsulated by the injection molded thermoplastic material of the body of the motor.  20160816_141631.jpg

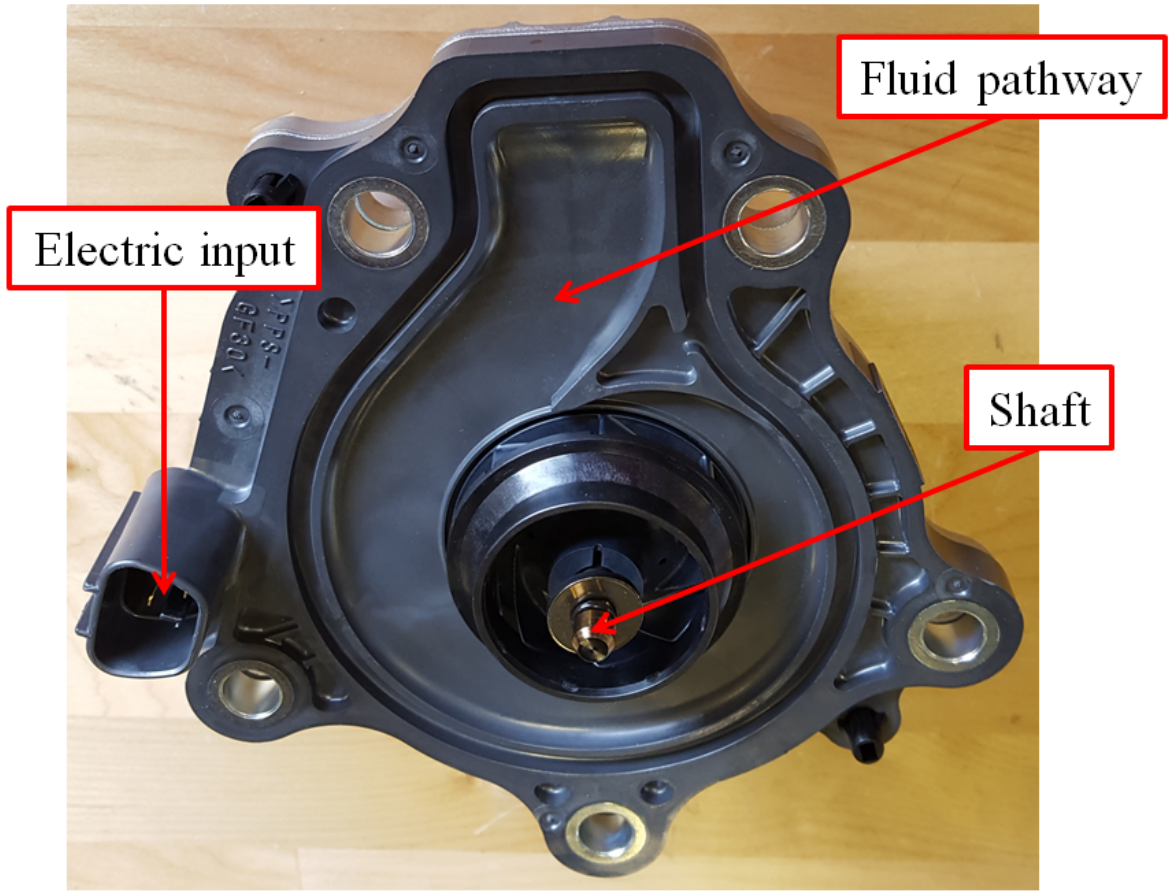
15. A pump comprising the motor of claim 14.	The Aisin Pump is a pump comprising the motor of claim 14. *See* Chart of Claim 14, above. For example, the Aisin Pump is a water pump. As shown below, the Aisin Pump is referred to as a pump.  Kenny Thomas' OLATHE TOYOTA 685 N. Rawhide Olathe, Kansas 66061 Tollfree: (866) 596-1970 · Phone (913) 780-9919 · Wholesale Parts (913) 782-1370 · Fax (913) 780-5062 E-mail: parts@olathetoyota.com · Web: www.olathetoyota.com ALL CLAIMS AND RETURNED GOODS MUST BE ACCOMPANIED BY THIS INVOICE. NO RETURNS ON ELECTRICAL OR SPECIAL ORDER PARTS. NO RETURNS AFTER 30 DAYS. 20% RE-STOCK CHARGE ON ALL RETURNED PARTS. DISCLAIMER OF WARRANTIES All expressed warranties, if any, by a Manufacturer or supplier other than the Dealer are theirs, not Dealer's, unless otherwise provided in writing on the face of this order or in a separate writing furnished to Customer by Dealer. ALL PARTS INSTALLED ARE NEW UNLESS SPECIFIED OTHERWISE AS BEING USED OR REMANUFACTURED. DATE ENTERED 29 JUL 16 · YOUR ORDER NO. 16879 · DATE SHIPPED 29 JUL 16 · INVOICE DATE 29 JUL 16 · INVOICE NUMBER 630681 **PREPAID** ACCOUNT NO. P66 PAGE 1 OF 2 SOLD TO: GRIFF NEAL, 707 S. VERMONT ST, PALATINE, IL 60067 SHIP TO: GRIFF NEAL, 707 S. VERMONT ST, PALATINE, IL 60067 SHIP VIA: FEDX HOME (W) · SLSM. 377 · B/L NO. 415-902-6600 · TERMS · F.O.B POINT OLATHE, KS QUANTITY ORD. · SHP. · B.O. · PART NO. · DESCRIPTION · LIST · NET · AMOUNT 1 1 0 89257-30080 16727 1 COMPU 258.92 258.92 258.92 1 1 1 80960-0R030 0 MOTOR 481.04 360.78 360.78 *** ABOVE PART IS PREPAID *** 1 1 1 161A0-39025 0 PUMP 283.25 283.25 283.25 *** ABOVE PART IS PREPAID *** 1 1 1 161A0-39035 0 PUMP 278.29 208.72 208.72 *** ABOVE PART IS PREPAID *** 1 1 1 15100-37060 0 PUMP 164.83 123.62 123.62 *** ABOVE PART IS PREPAID *** 1 1 1 G9040-33030 0 PUMP 331.69 248.77 248.77 *** ABOVE PART IS PREPAID *** 1 1 1 77020-06306 0 TUBE 363.30 363.30 363.30 *** ABOVE PART IS PREPAID *** 1 1 1 80960-06020 0 MOTOR 445.67 334.25 334.25 *** ABOVE PART IS PREPAID *** FREIGHT 22.67 The following parts have been special ordered: 1 80960-0R030 MOTOR ASSY 1 161A0-39025 PUMP ASSY, 1 161A0-39035 PUMP ASSY, 1 15100-37060 PUMP ASSY, PARTS SUBLET FREIGHT SALES TAX TOTAL CUSTOMER'S SIGNATURE X CUSTOMER COPY 20160808_084505.jpg

Additionally, the Aisin Pump contains the fluid-cooled motor of Claim 14. The Aisin Pump contains a heat transfer fluid pathway to conduct fluid that cools the motor:

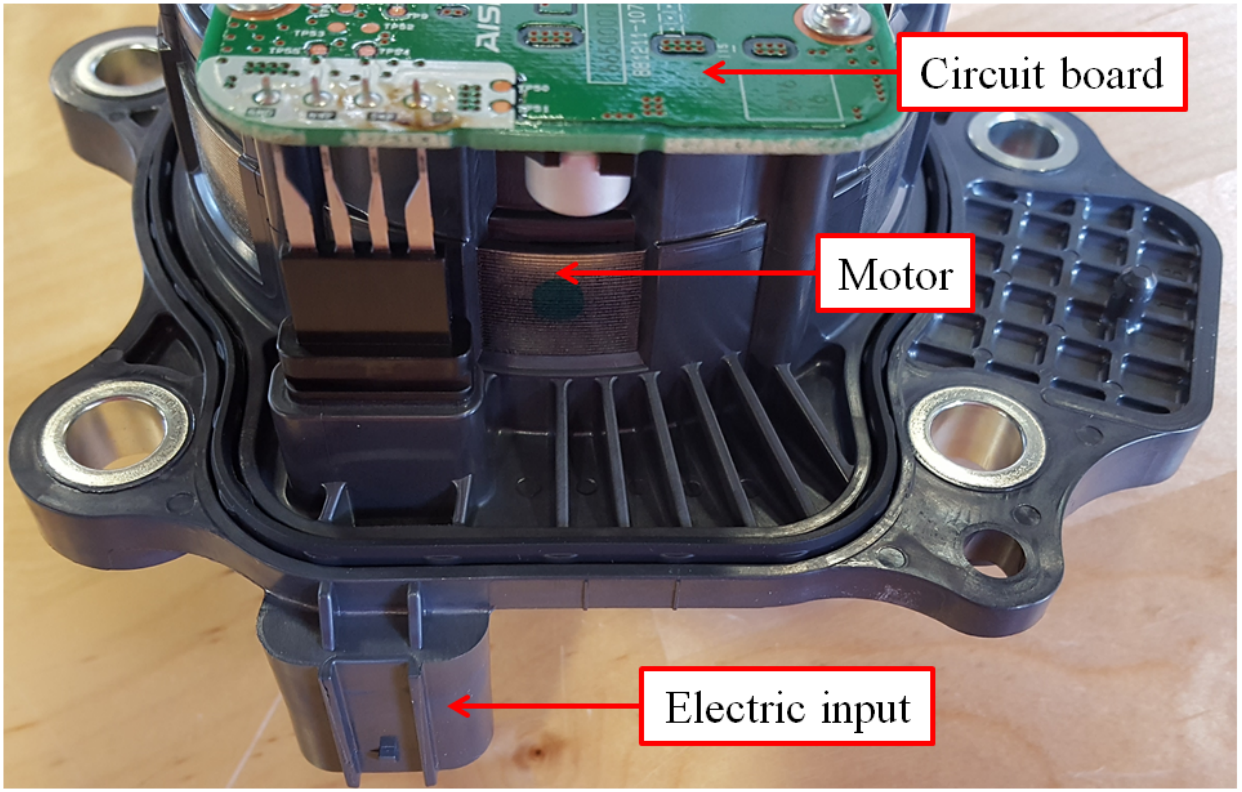


20160808_102545.jpg

Additionally, the Aisin Pump contains a rotating shaft powered by an electric motor, and an electric input.



20160808_102545.jpg



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